YAMAHA

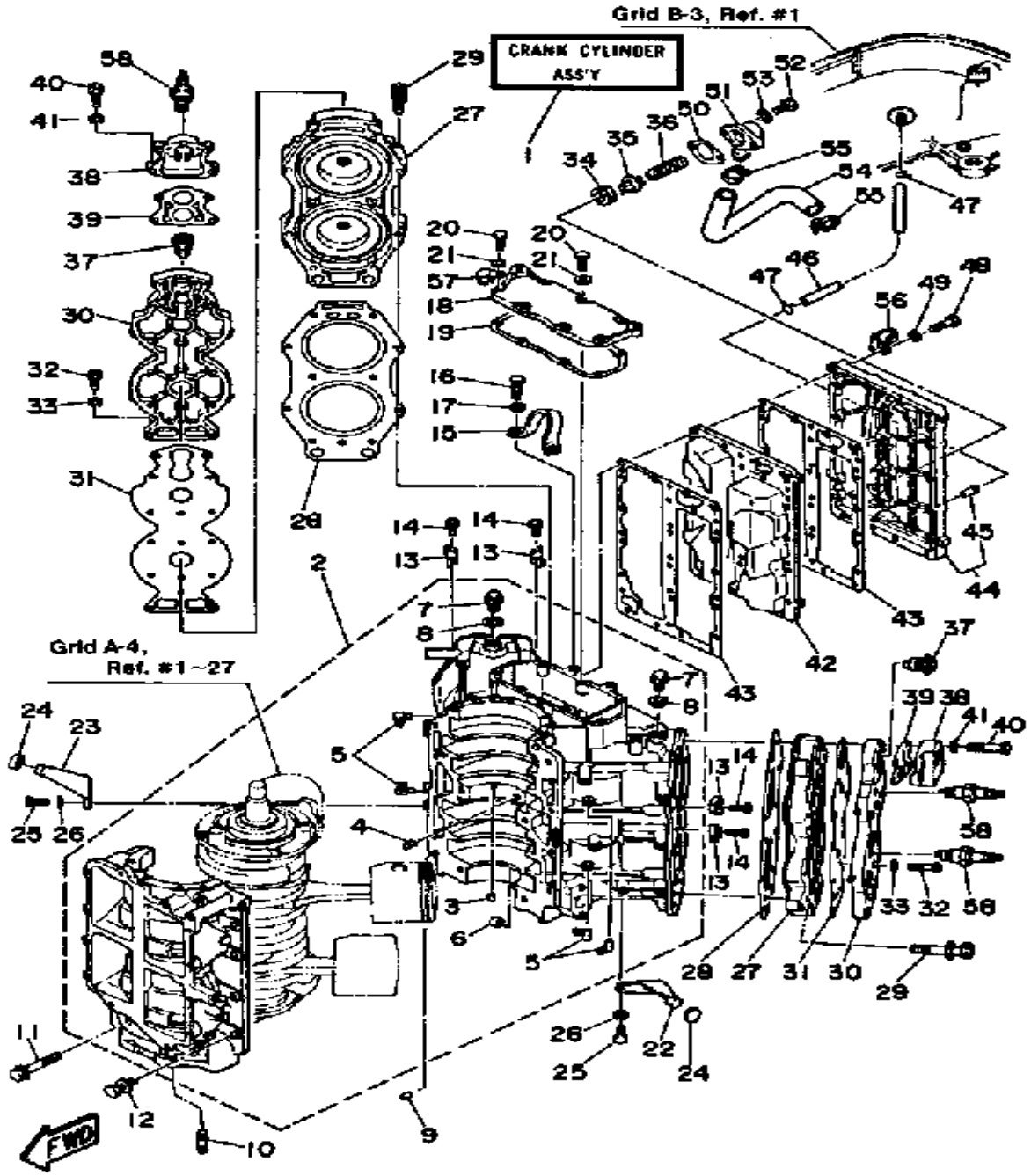
GENUINE

PARTS CATALOGUE

OUTBOARD

A1

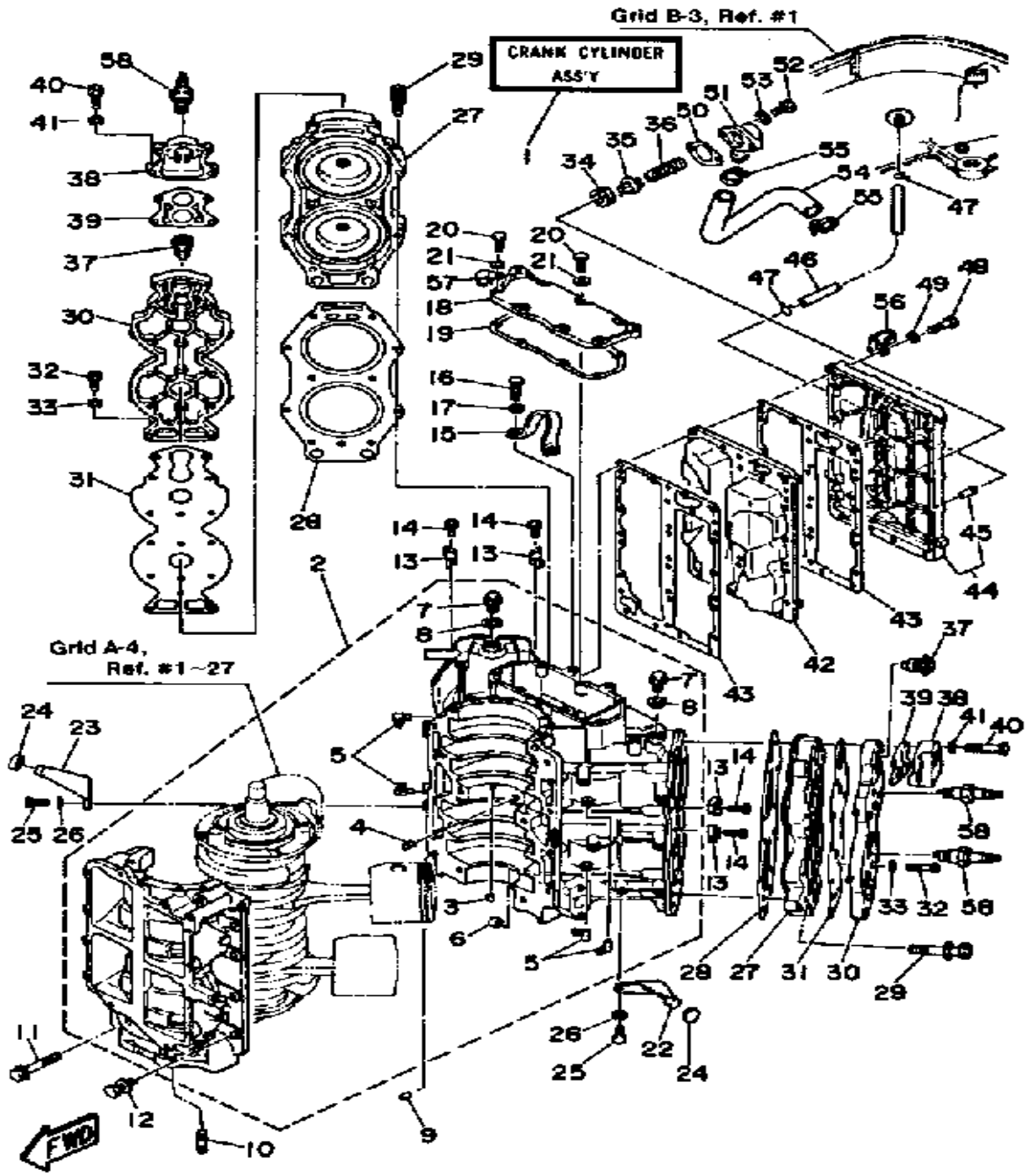
CRANKCASE - CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-W0090-45-EK	CRANK-CYLINDER.ASSEMBLY. (REF. #2~55 & GRIDS A8-9, REF.)	1	
2	6F3-15100-07-94	CRANKCASE ASSEMBLY	1	
3	624-11379-00-00	. VALVE, CHECK	1	
4	663-11518-01-00	. LOCK, BEARING	1	
5	6E5-11372-00-00	. NIPPLE, HOSE	4	
6	90380-06M24-00	. BUSH, SOLID	1	
7	90340-14M00-00	. PLUG, STRAIGHT SCREW ...	2	
8	90340-14115-00	. PLUG, STRAIGHT SCRW	2	
9	93608-12063-00	PIN, DOWEL	2	
10	90116-08M14-00	BOLT, STUD	2	
11	90105-10M20-00	BOLT, WASHER BASED	6	
12	90119-08M23-00	BOLT, WITH WASHER	8	
13	6E5-11325-00-00	ANODE	4	
14	98680-04016-00	SCREW, OVAL HEAD	4	
15	6E5-11119-00-00	HANGER, ENGINE	1	
16	97313-08020-00	BOLT, HEXAGON	2	
17	92990-08100-00	WASHER	2	
18	6E5-11371-00-9M	COVER	1	
19	6E5-11381-00-00	GASKET 1	1	
20	97313-06020-00	BOLT, HEXAGON	7	
21	92990-06600-00	WASHER, PLATE	7	
22	6E5-42761-00-94	STOPPER	1	
23	6E5-42762-00-94	STOPPER	1	
24	663-44533-00-00	DAMPER, UPPER MOUNT RUBBER	2	
25	97313-06020-00	BOLT, HEXAGON	4	
26	92990-06600-00	WASHER, PLATE	4	
27	6E5-11111-10-94	HEAD, CYLINDER 1	2	

CONTINUED ON NEXT FRAME ➤

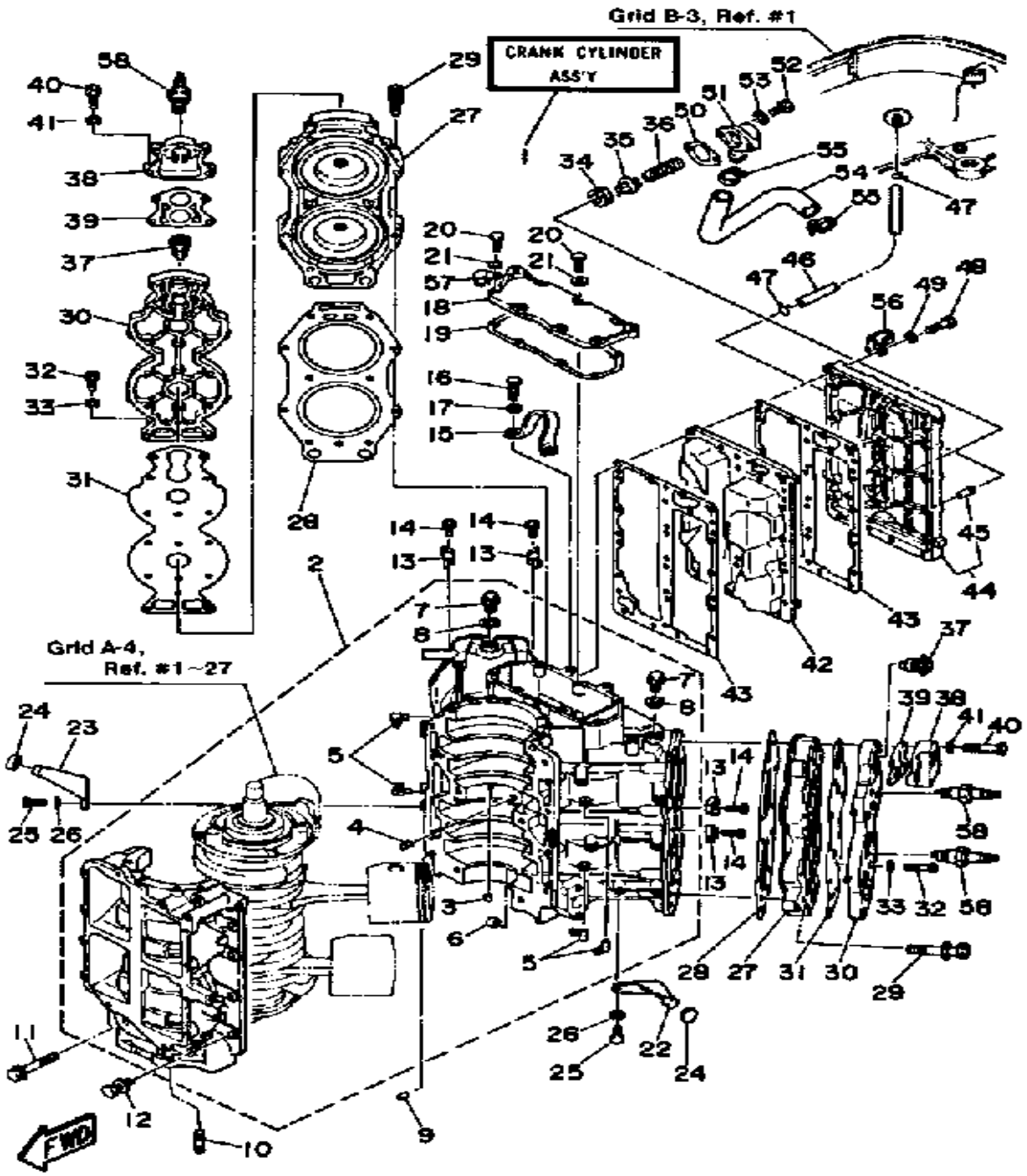
CRANKCASE - CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
28	6E5-11181-A0-00	GASKET, CYLINDER HEAD 1	2	
29	90119-08M21-00	BOLT, WITH WASHER	20	
30	6E5-11191-01-9M	COVER, CYLINDER HEAD 1	2	
31	6E5-11193-01-00	GASKET, HEAD COVER 1	2	
32	97313-06030-00	BOLT, HEXAGON	24	
33	92990-06600-00	WASHER, PLATE	24	
34	90480-20M05-00	GROMMET	1	
35	6G5-12416-00-00	VALVE, PRESSURE CONTROL	1	
36	90501-16M11-00	SPRING, COMPRESSION	1	
37	6E5-12411-20-00	THERMOSTAT	2	
38	6G5-12413-00-9M	COVER, THERMOSTAT	2	
39	688-12414-A1-00	GASKET, COVER	2	
40	97313-06040-00	BOLT, HEXAGON	8	
41	92990-06600-00	WASHER, PLATE	8	
42	6E5-41111-00-9M	INNER COVER, EXHAUST	1	
43	6E5-41112-A1-00	GASKET, EXHAUST INNER COVER	2	
44	6N7-41113-00-9M	OUTER COVER, EXHAUST	1	
45	652-24461-00-00	. PIPE, JOINT	1	
46	6E5-24312-00-00	PIPE 2	1	
47	90467-08004-00	CLIP	2	
48	97013-06035-00	BOLT	23	
49	92990-06600-00	WASHER, PLATE	23	
50	6G5-11382-A1-00	GASKET 2	1	
51	6G5-11372-00-5B	COVER, BYPASS 2	1	
52	97313-06020-00	BOLT, HEXAGON	2	
53	92990-06600-00	WASHER, PLATE	2	
54	6G5-12576-00-00	HOSE 1	1	
55	90465-13M36-00	CLAMP	2	

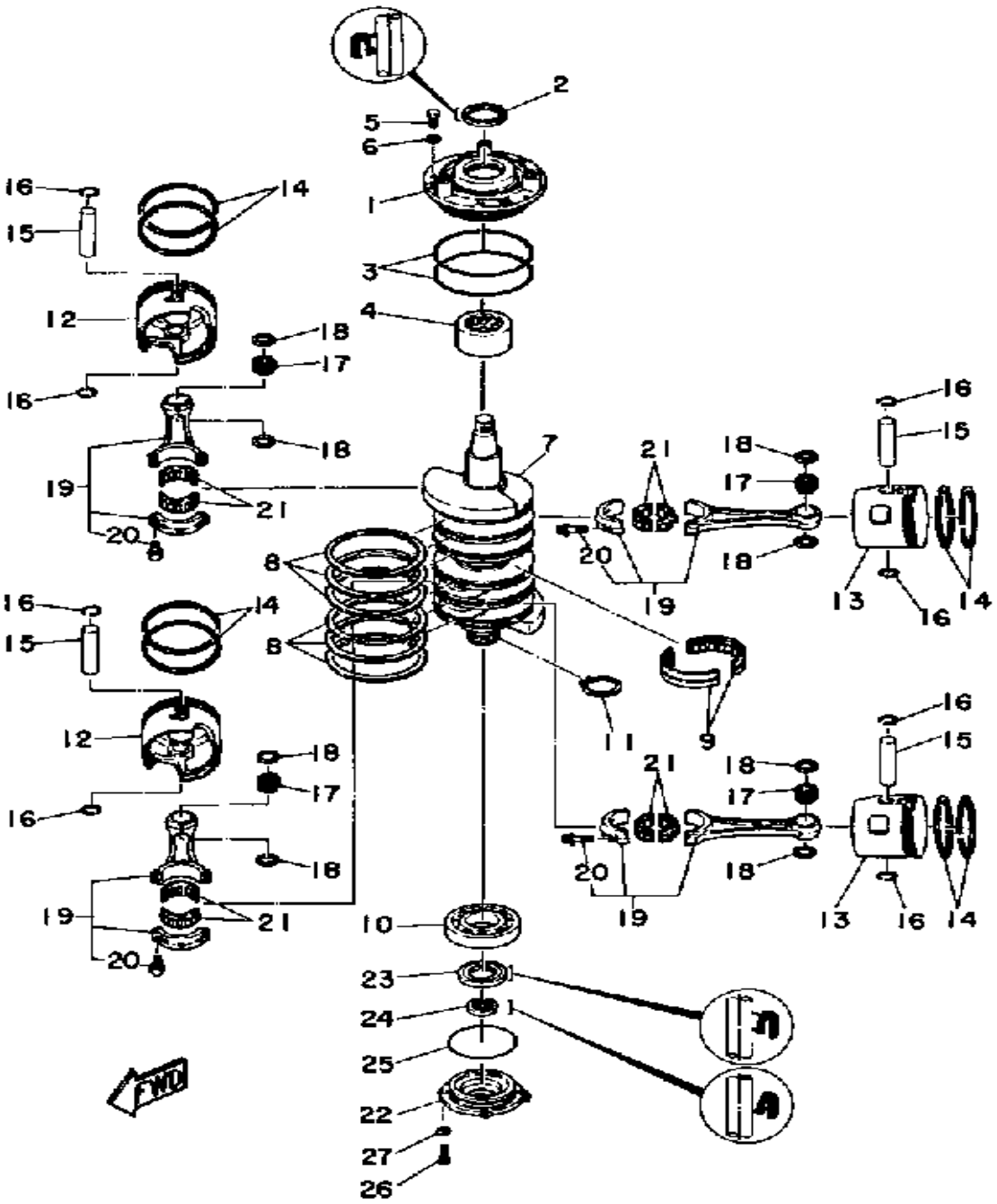
CONTINUED ON NEXT FRAME ➤

CRANKCASE - CYLINDER



Ref. No.	Part Number	Description	Qty	Remarks
56	90465-08M08-00	CLAMP	3	
57	90465-08028-00	CLAMP	1	
58	NGK-B8HS1-00-00	PLUG, SPARK	4	

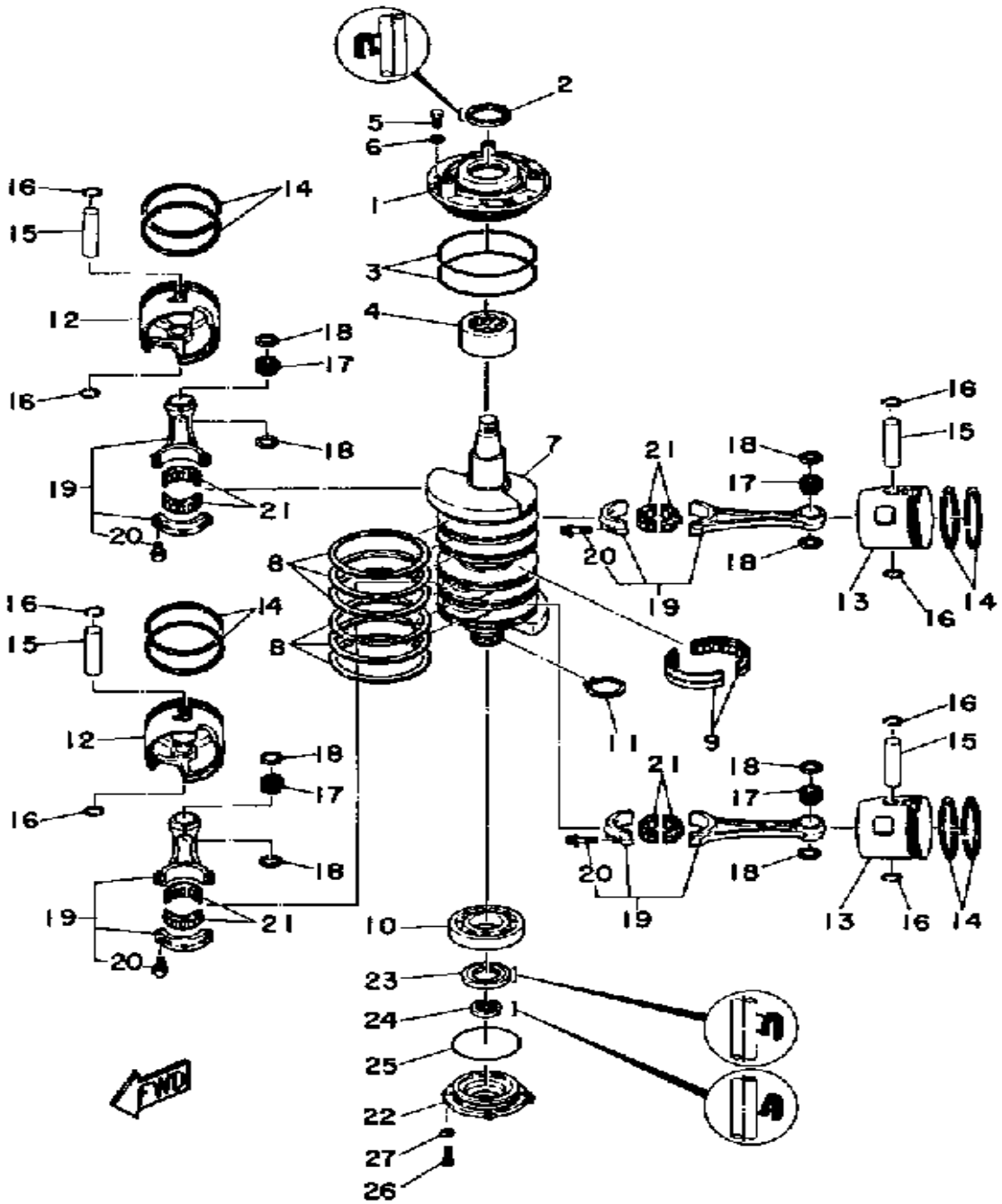
CRANK - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-15163-00-94	HOUSING, BEARING 1	1	
2	93102-40M38-00	OIL SEAL	1	
3	93211-04384-00	O-RING	2	
4	93311-940U3-00	BEARING	1	
5	97313-06020-00	BOLT, HEXAGON	4	
6	92990-06600-00	WASHER, PLATE	4	
7	6E5-11411-01-00	CRANKSHAFT	1	
8	6E5-11447-00-00	SEAL, CRANK	6	
9	93310-954V3-00	BEARING, CYLINDRICAL	1	
10	93306-208U0-00	BEARING	1	
11	93410-40M03-00	CIRCLIP	1	
12	6G5-11631-00-93	PISTON STD (STD)	2	
	6G5-11636-00-00	PISTON 2 O/S 0.50 (2ND O.S.)	2	AP
13	6G5-11642-00-93	PISTON STD (STD)	2	
	6G5-11646-00-00	PISTON 2ND (2ND O.S.)	2	AP
14	6E5-11610-03-00	PISTON RING SET	4	
	6E5-11610-23-00	PISTON RING SET (2ND O/S)	4	AP
15	6E5-11633-01-00	PIN, PISTON	4	
16	6E5-11634-00-00	CLIP, PISTON PIN	8	
17	93603-21111-00	PIN, DOWEL	120	
18	90201-21M75-00	WASHER, PLATE	8	
19	6E5-11650-01-00	CONNECTING ROD ASSEMBLY	4	
20	90109-08M61-00	. BOLT	2	
21	93310-836V2-00	BEARING	4	
22	6G5-15359-00-94	HOUSING, OIL SEAL	1	
23	93102-35M13-00	OIL SEAL	1	
24	93101-22M15-00	OIL SEAL	1	
25	93210-74M35-00	O-RING	1	
26	97395-06020-00	BOLT, HEXAGON	4	

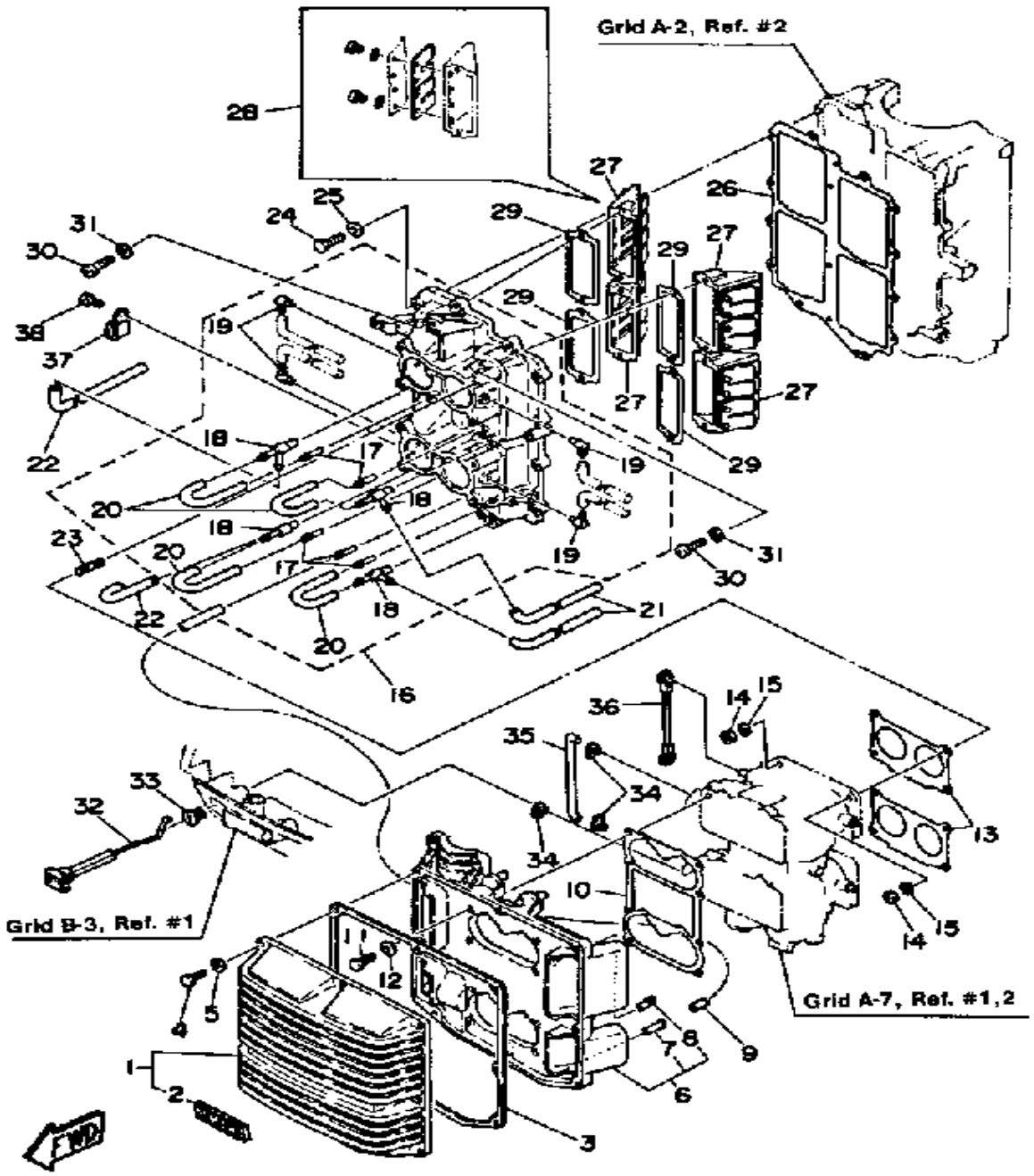
CONTINUED ON NEXT FRAME ➤

CRANK - PISTON



Ref. No.	Part Number	Description	Qty	Remarks
27	92990-06600-00	WASHER, PLATE	4	

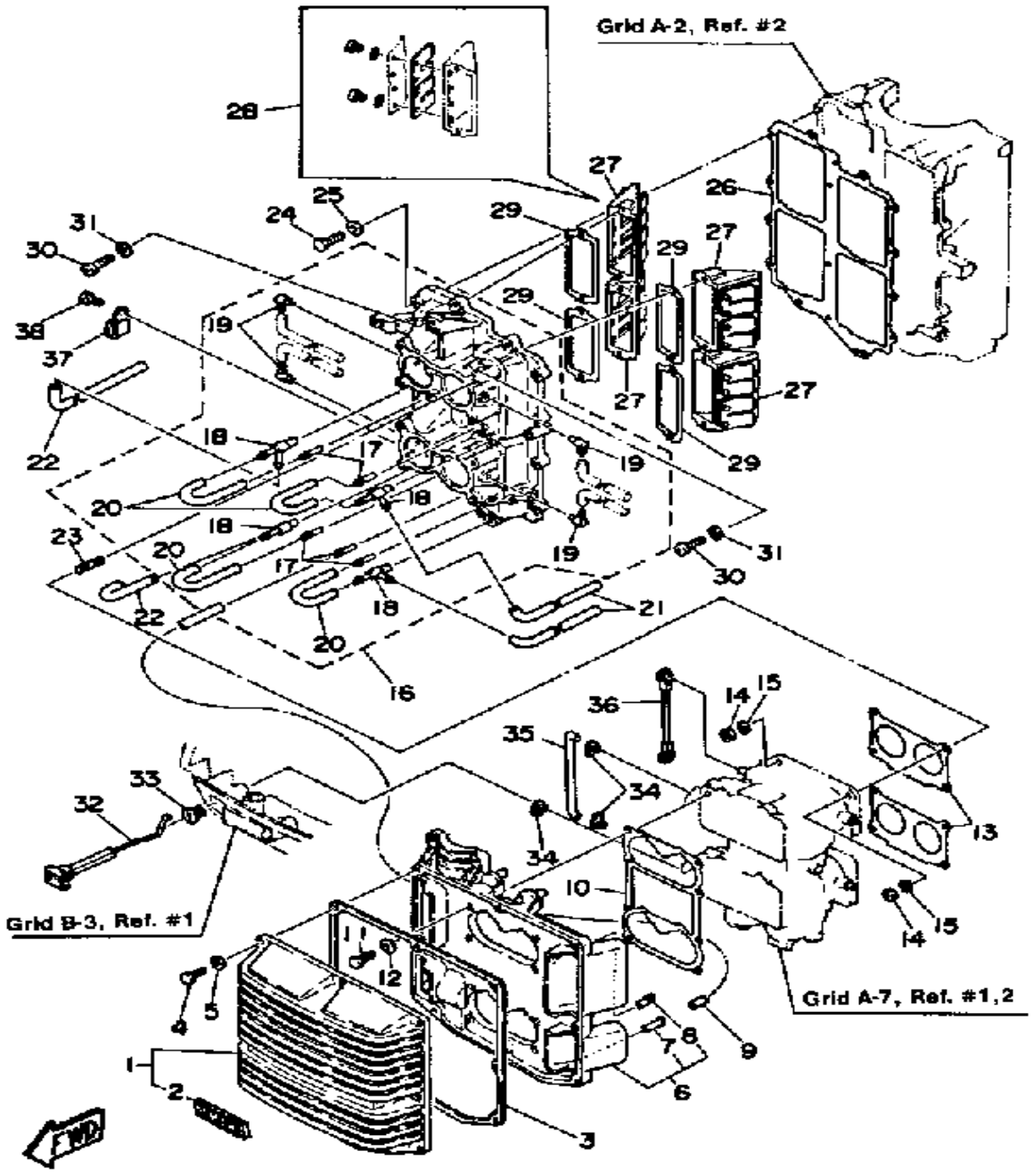
INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-14418-00-00	COVER 2	1	
2	6E5-1441K-00-00	. EMBLEM	1	
3	6E5-14416-00-00	GASKET, AIR CLEANER	1	
4	97313-06020-00	BOLT, HEXAGON	8	
5	92990-06200-00	WASHER	8	
6	6E5-14417-10-94	COVER 1	1	
7	624-14485-00-00	. PIPE, JOINT	1	
8	6E5-14485-00-00	. PIPE, JOINT	1	
9	90445-07M23-00	HOSE	1	
10	6E5-14483-01-00	GASKET	1	
11	97313-06020-00	BOLT, HEXAGON	8	
12	92990-06600-00	WASHER, PLATE	8	
13	6E5-14198-A1-00	GASKET	2	
14	95380-06600-00	NUT	8	
15	92995-06100-00	WASHER, SPRING	8	
16	6E5-13641-10-94	MANIFOLD 1	1	
17	624-14485-00-00	. PIPE, JOINT	5	
18	6E5-11370-00-00	. CHECK VALVE ASSEMBLY	4	
19	6E5-13552-00-00	. NOZZLE	4	
20	90445-07M28-00	. HOSE	4	
21	90445-07M24-00	HOSE	2	
22	90445-07M46-00	HOSE	2	
23	90116-06M30-00	BOLT, STUD	8	
24	97313-06025-00	BOLT, HEXAGON	12	
25	92990-06600-00	WASHER, PLATE	12	
26	6E5-13645-A1-00	GASKET, MANIFOLD 1	1	
27	6E5-13610-00-00	REED VALVE ASSEMBLY	4	
28	6E5-W0004-00-00	. REED SET	1	
29	6E5-13621-00-00	GASKET, VALVE SEAT	4	

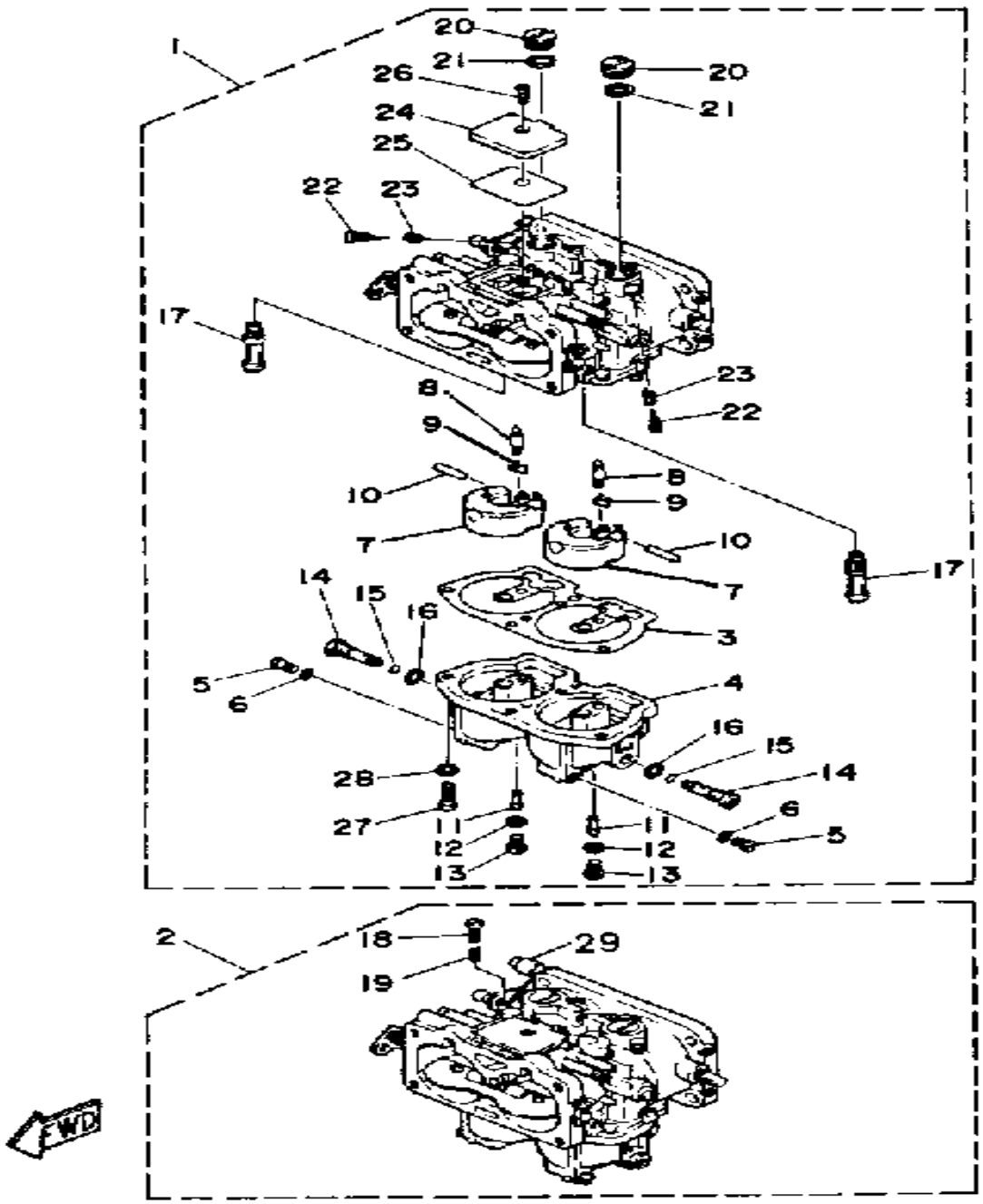
CONTINUED ON NEXT FRAME ➤

INTAKE



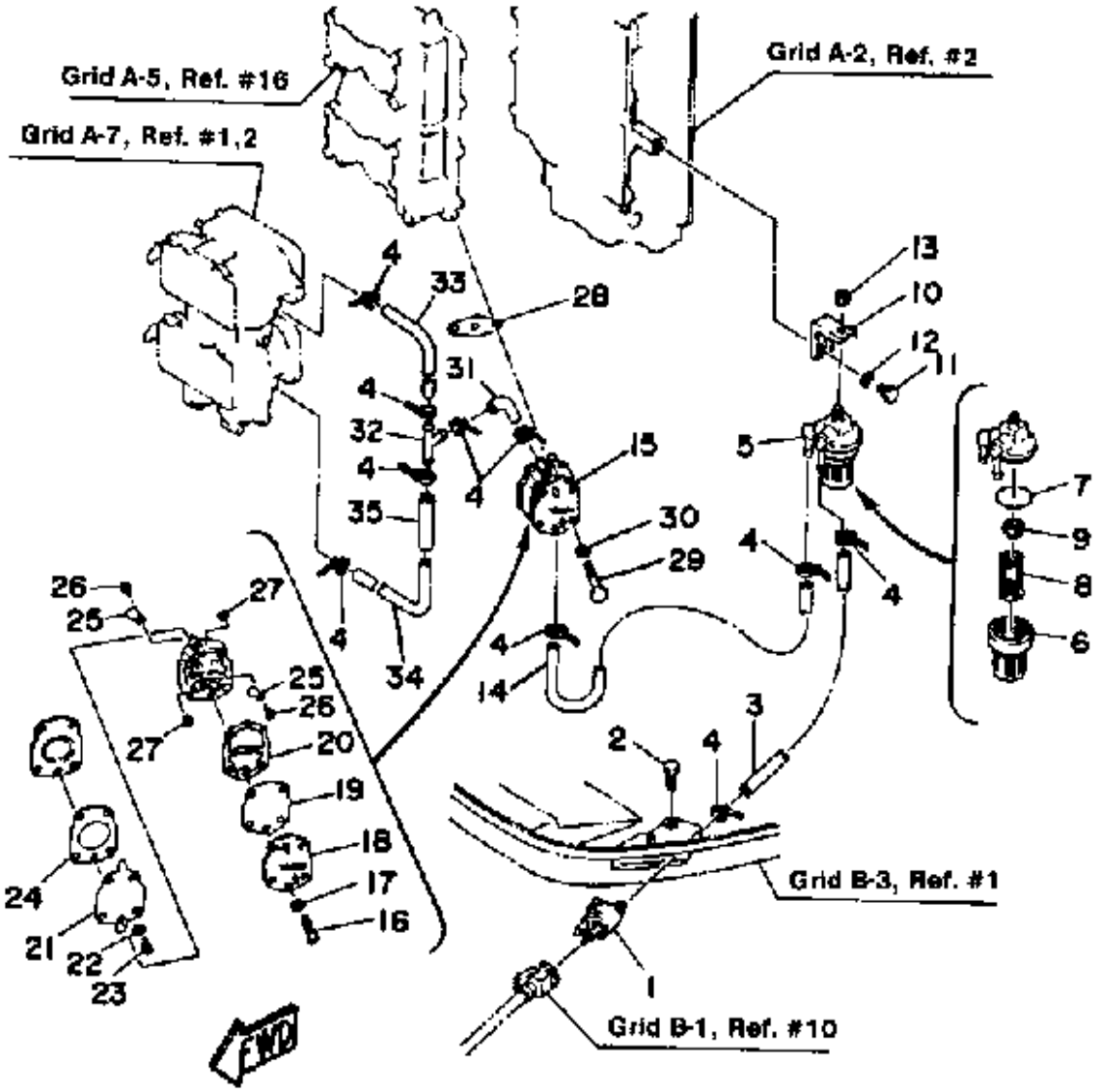
Ref. No.	Part Number	Description	Qty	Remarks
30	98503-05025-00	SCREW, PAN HEAD (98501-05025)	8	
31	92990-05600-00	WASHER, PLATE	8	
32	6E5-41271-02-00	KNOB, CHOKE	1	
33	689-41273-00-00	GROMMET	1	
34	661-41262-02-00	JOINT, CHOKE LEVER	3	
35	6E5-41256-01-00	ROD, CHOKE 1	1	
36	6E5-41217-01-00	ROD, ACCEL. LEVER	1	
37	90465-08028-00	CLAMP	1	
38	97013-06012-00	BOLT	1	

CARBURETOR



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-14301-13-00	CARBURETOR ASSEMBLY 1 .	1	UPPER
2	6E5-14302-13-00	CARBURETOR ASSEMBLY 2 .	1	LOWER
3	6E5-14384-03-00	. GASKET, FLOAT CHAMBER .	2	
4	6E5-14381-03-00	. BODY, FLOAT CHAMBER ...	2	
5	6E5-14383-01-00	. SCREW, DRAIN	4	
6	6J8-14995-00-00	. GASKET	4	
7	6E5-14385-02-00	. FLOAT	4	
8	6E5-14546-00-00	. VALVE, NEEDLE	4	
9	6E5-14159-00-00	. CLIP	4	
10	6E5-14386-02-00	. PIN, FLOAT	4	
11	6E5-1492F-39-00	. JET, AIR SLOW (#78)	4	
12	6E5-14397-00-00	. GASKET	4	
13	6E5-14394-00-00	. PLUG, SLOW JET	4	
14	6E5-1492E-90-00	. JET, MAIN (#180)	4	
15	6E5-14997-00-00	. O-RING	4	
16	6E5-14398-01-00	. GASKET	4	
17	6E5-1492A-00-00	. NOZZLE, MAIN	4	
18	6E5-14321-00-00	. SCREW, THROTTLE	1	LOWER
19	6J8-14334-00-00	. SPRING, THROTTLE	1	LOWER
20	6E5-14328-01-00	. PLUG	4	
21	6E5-14979-00-00	. GASKET	4	
22	6E5-14323-03-00	. SCREW, AIR ADJUSTING ...	4	
23	6E5-14223-00-00	. SPRING, AIR ADJUSTING ...	4	
24	6E5-14527-00-00	. PLATE	2	
25	6E5-14959-01-00	. GASKET	2	
26	98701-05008-00	. SCREW, FLAT HEAD	2	
27	98580-05016-00	. SCREW, PAN HEAD	8	
28	92990-05100-00	. WASHER, SPRING	8	
29	682-41291-00-00	. BUSHING	1	

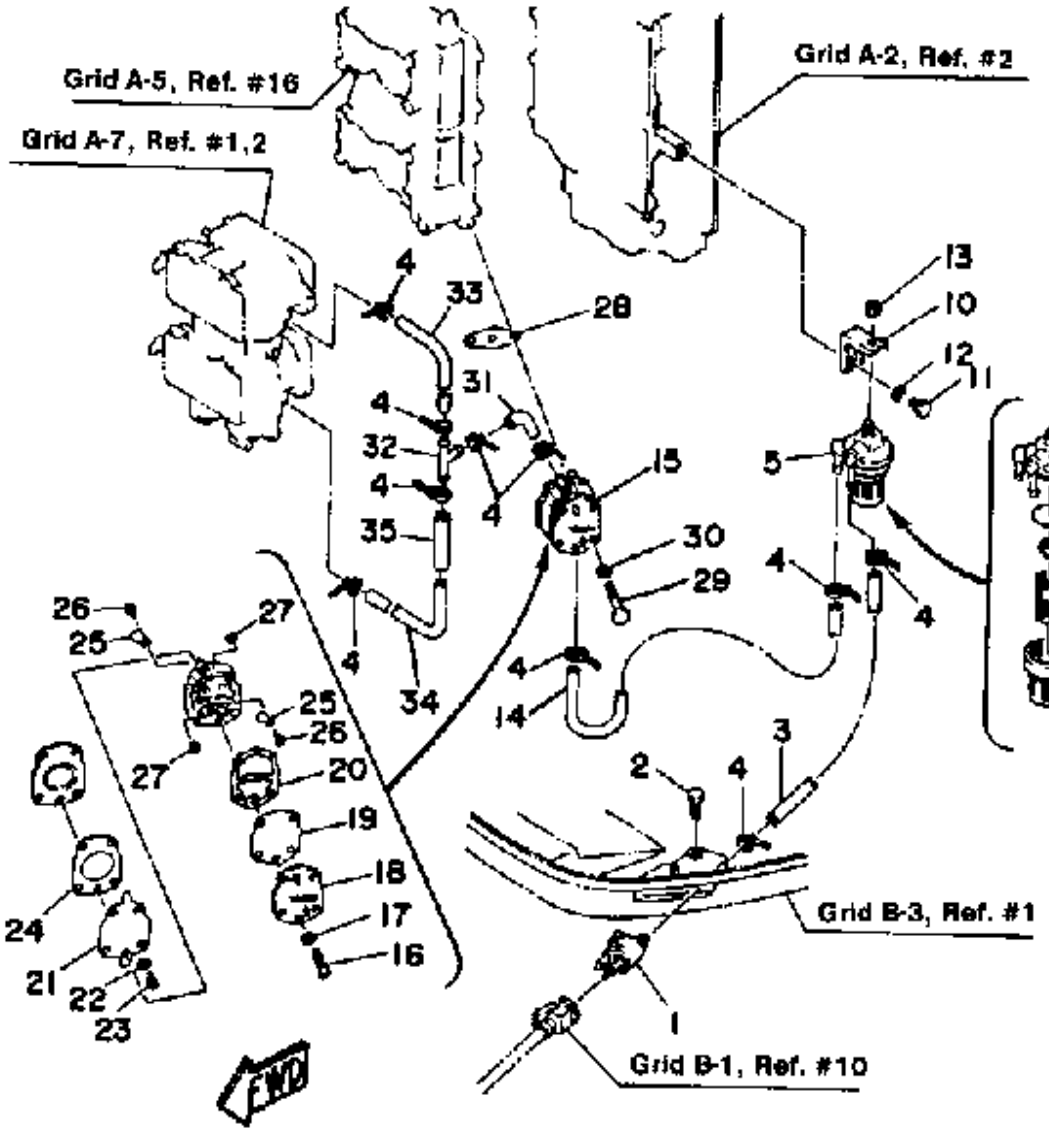
FUEL SYSTEM



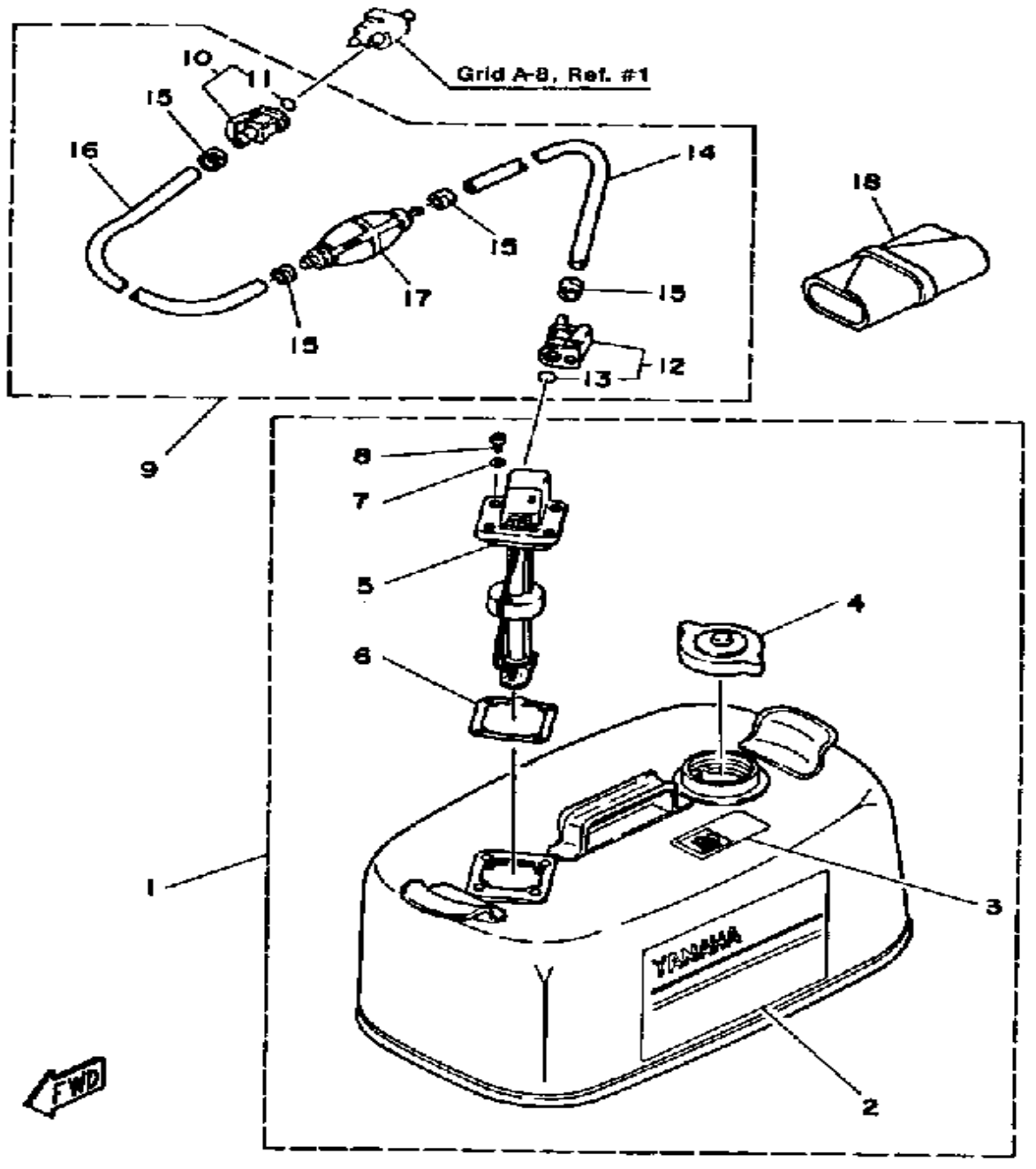
Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-24304-10-00	FUEL PIPE JOINT COMP. 1	1	
2	97313-06020-00	BOLT, HEXAGON	1	
3	6E5-24313-00-00	PIPE 3	1	
4	90465-11M10-00	CLAMP	10	
5	6E5-24560-00-00	FILTER ASSEMBLY	1	
6	655-24521-01-00	. CUP, FILTER	1	
7	93210-37M25-00	. O-RING	1	
8	6F5-24563-00-00	. ELEMENT, FILTER	1	
9	655-24564-00-00	. GASKET	1	
10	6E5-24566-00-00	BRACKET, FILTER	1	
11	97313-06014-00	BOLT, HEXAGON	1	
12	92995-06100-00	WASHER, SPRING	1	
13	95333-08600-00	NUT	1	
14	6E5-24314-01-00	PIPE 4 (6E5-24314-00)	1	
15	6E5-24410-03-00	FUEL PUMP ASSEMBLY	1	
16	98580-05035-00	. SCREW, PAN HEAD	3	
17	92990-05600-00	. WASHER, PLATE	3	
18	6E5-24413-00-00	. BODY 2	1	
19	6E5-24471-00-00	. DIAPHRAGM	1	
20	6E5-24435-00-00	. GASKET, BODY 2	1	
21	6E5-24411-00-00	. DIAPHRAGM	1	
22	648-24424-00-00	. SEAT, SPRING	1	
23	6E5-24423-00-00	. SPRING, DIAPHRAGM	1	
24	6E5-24434-02-00	. GASKET, BODY	1	
25	6A0-24421-01-00	. VALVE, CHECK	4	
26	90147-06M00-00	. UNAVAILABLE IN PRICE BOOK	4	
27	98813-03100-00	. NUT	4	
28	650-24431-A0-00	GASKET, FUEL PUMP 1	1	

CONTINUED ON NEXT FRAME ➤

FUEL SYSTEM



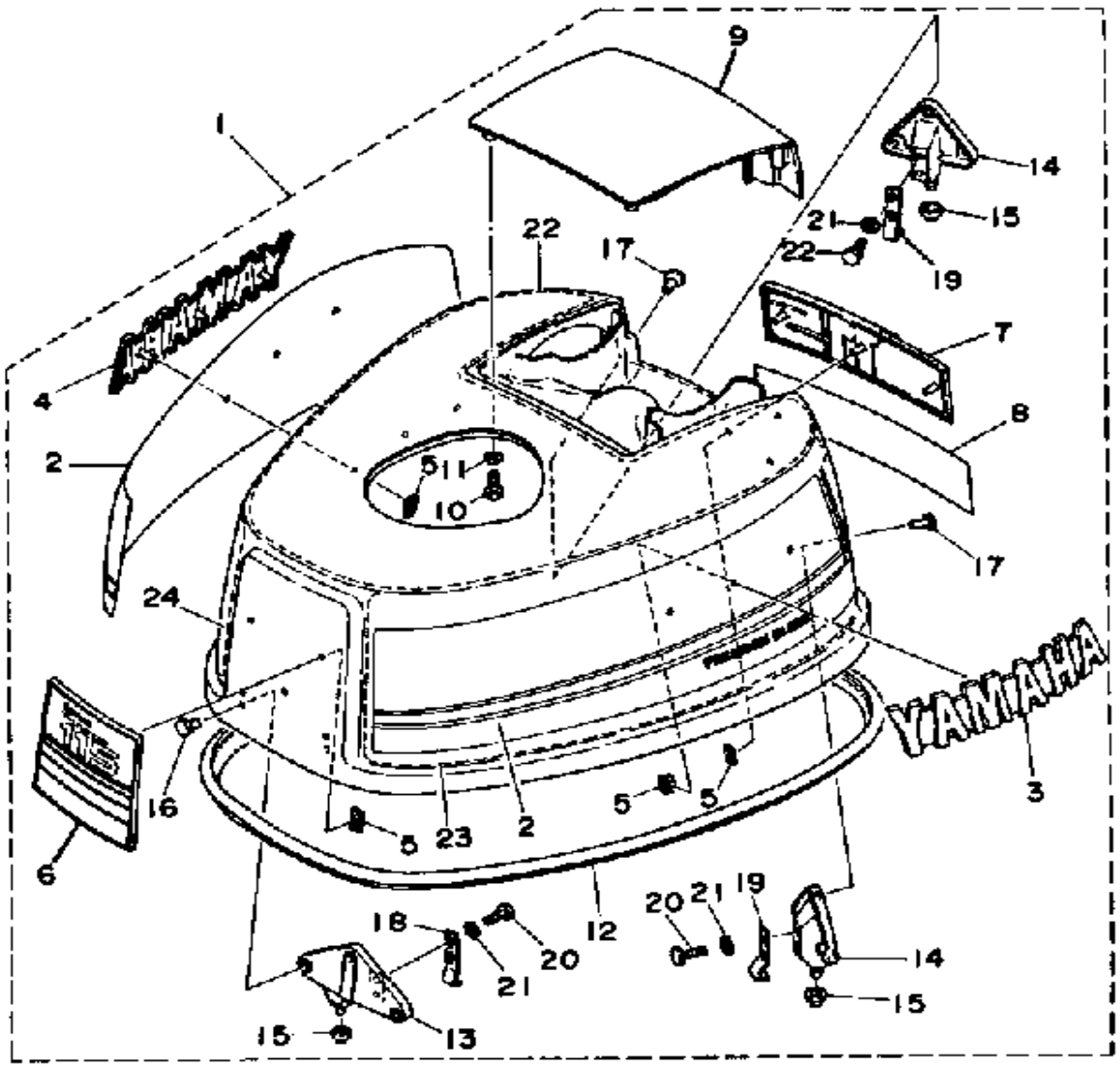
Ref. No.	Part Number	Description	Qty	Remarks
29	97313-06050-00	BOLT	2	
30	92990-06600-00	WASHER, PLATE	2	
31	6G5-24316-10-00	PIPE 6	1	
32	6E5-24376-10-00	PIPE, JOINT 1	1	
33	6G5-24318-10-00	PIPE, OVERFLOW	1	
34	6G5-24319-10-00	PIPE, OIL	1	
35	90446-15M07-00	HOSE	1	



FUEL TANK

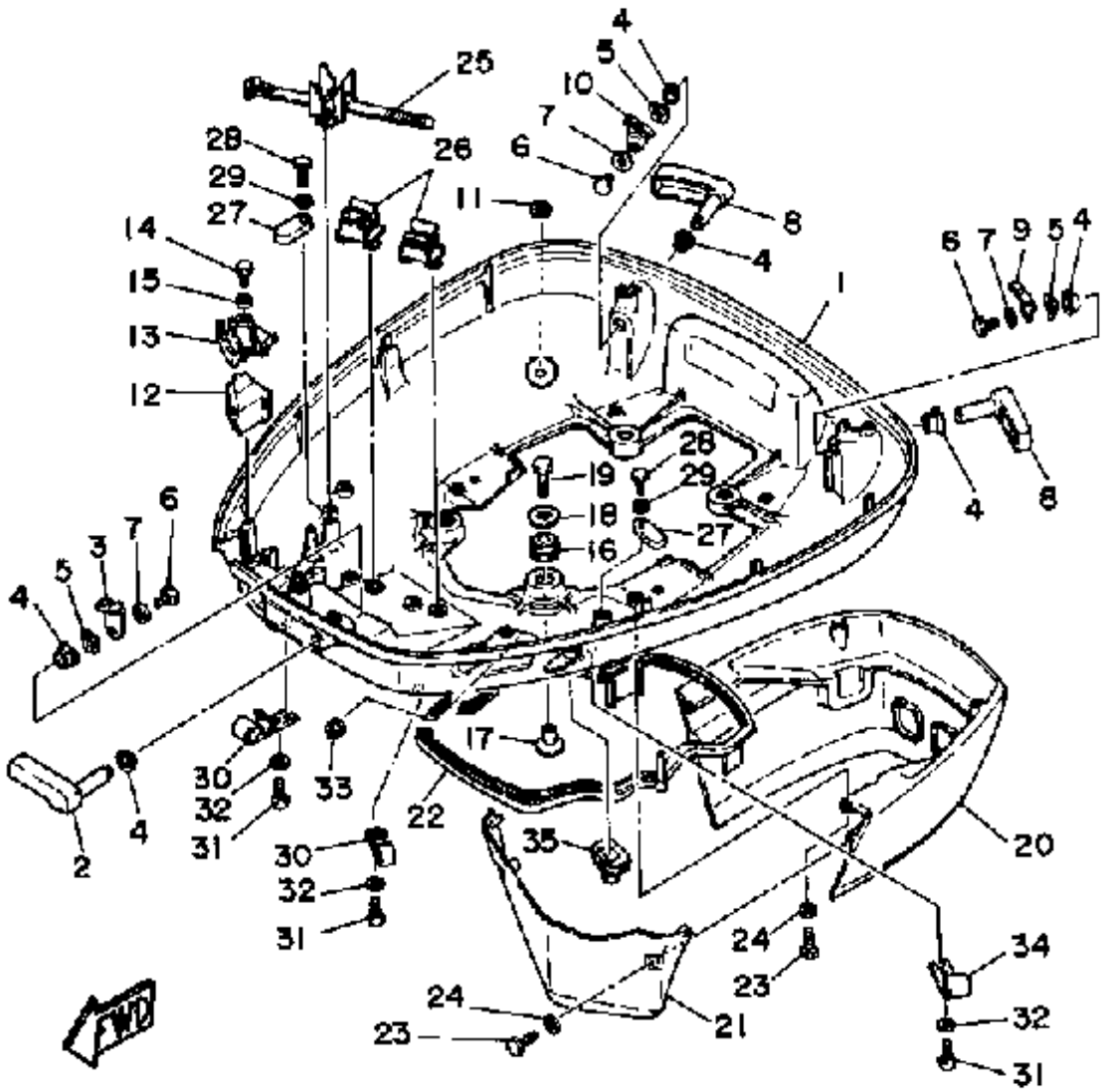
Ref. No.	Part Number	Description	Qty	Remarks
1	6Y1-W2420-42-24	FUEL TANK ASSEMBLY	1	
2	6Y1-24244-20-00	. GRAPHIC, SIDE	1	
3	6Y1-24256-50-00	. GRAPHIC, FUEL TANK 9	1	
4	6Y1-24610-00-00	. CAP ASSEMBLY	1	
5	6Y1-24260-02-00	. FUEL METER ASSEMBLY	1	
6	6Y1-24268-00-00	. GASKET, FUEL METER	1	
7	6Y1-24329-00-00	. SEAL	4	
8	98586-05016-00	. SCREW, PAN HEAD	4	
9	6Y2-24306-51-00	FUEL PIPE COMP. 1	1	
10	6E5-24305-02-00	. FUEL PIPE JOINT COMP. 2	1	
11	93210-08287-00	. . O-RING	1	
12	6Y2-24305-02-00	. FUEL PIPE JOINT COMP. 2	1	
13	93210-08287-00	. . O-RING	1	
14	90445-13M01-00	. HOSE (L:2050)	1	
15	6E5-24351-51-00	. BAND 1	4	
16	90445-13M00-00	. HOSE (L:850MM)	1	
17	6Y2-24360-51-00	. PRIMER PUMP ASSEMBLY	1	
18	656-W2810-02-00	TOOL KIT	1	

TOP COWLING



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-42610-41-EK	TOP COWLING ASSEMBLY	1	
2	6E5-W0070-41-00	. GRAPHIC SET	1	
3	6G5-42681-00-00	. MARK, COWLING 1	1	
4	6G5-42682-00-00	. MARK, COWLING 2	1	
5	90183-05M01-00	. NUT, SPRING	13	
6	6E5-42686-02-00	. EMBLEM, FRONT	1	
7	6E5-42687-01-00	. EMBLEM, REAR	1	
8	6E5-42678-41-00	. GRAPHIC REAR	1	
9	6E5-42613-00-EK	. MOLDING, AIR DUCT	1	
10	97395-06016-00	. BOLT, HEXAGON	4	
11	92990-06600-00	. WASHER, PLATE	4	
12	6E5-42615-00-00	. SEAL	1	
13	6E5-42647-00-94	. HOLDER, CLAMP BAND	1	
14	6E5-42649-01-94	. HOLDER, CLAMP BAND	2	
15	663-42662-00-00	. DAMPER	3	
16	90266-06M02-00	. RIVET	3	
17	90266-06M02-00	. RIVET	6	
18	688-42652-10-00	. HOOK	1	
19	6E5-42652-00-00	. HOOK	2	
20	97395-06016-00	. BOLT, HEXAGON	6	
21	92990-06600-00	. WASHER, PLATE	6	
22	6E5-42617-00-00	. DAMPER, FORM	1	
23	6E5-42619-00-00	. DAMPER, FORM	1	
24	6E5-42627-00-00	. DAMPER, FORM	1	

BOTTOM COWLING



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-W4271-41-EK	COWLING, BOTTOM	1	
2	688-42815-00-EK	LEVER, CLAMP 1	1	
3	688-42816-00-00	LEVER, CLAMP	1	
4	90386-13M38-00	BUSH	6	
5	90206-13M10-00	WASHER, WAVE	3	
6	97395-06012-00	BOLT, HEXAGON	3	
7	90201-06M02-00	WASHER, PLATE	3	
8	6E5-42817-00-EK	LEVER, CLAMP 3	2	
9	6G5-42816-00-00	LEVER, CLAMP	1	
10	6E5-42816-01-00	LEVER, CLAMP	1	
11	6E5-44391-00-00	NIPPLE, HOSE	1	
12	6E5-42725-11-00	GROMMET 2	1	
13	6E5-42738-00-5B	PLATE, FITTING	1	
14	97313-06016-00	BOLT, HEXAGON	2	
15	92990-06600-00	WASHER, PLATE	2	
16	90480-22M15-00	GROMMET	4	
17	90387-08M37-00	COLLAR	4	
18	90201-08M54-00	WASHER, PLATE	4	
19	97090-08035-00	BOLT	4	
20	6E5-42741-00-EK	APRON 1	1	
21	6E5-42771-00-EK	APRON 2	1	
22	6E5-42716-00-00	RUBBER, SEAL 1	1	
23	97395-06020-00	BOLT, HEXAGON	6	
24	92990-06600-00	WASHER, PLATE	6	
25	688-82594-00-00	CLAMP	1	
26	6E5-82594-00-00	CLAMP	2	
27	6E5-82588-00-00	PLATE	2	
28	97313-06020-00	BOLT, HEXAGON	2	
29	92990-06600-00	WASHER, PLATE	2	

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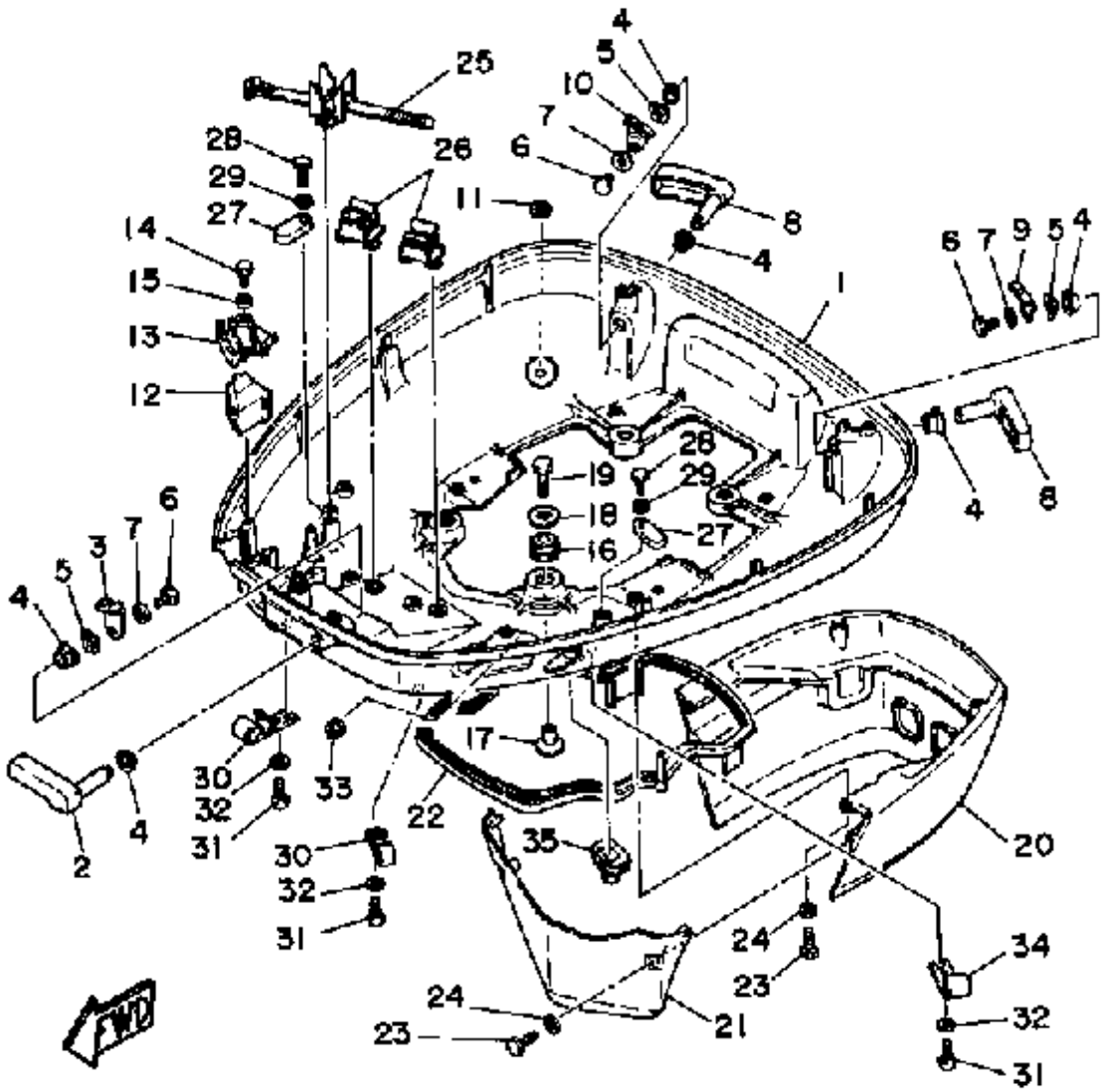
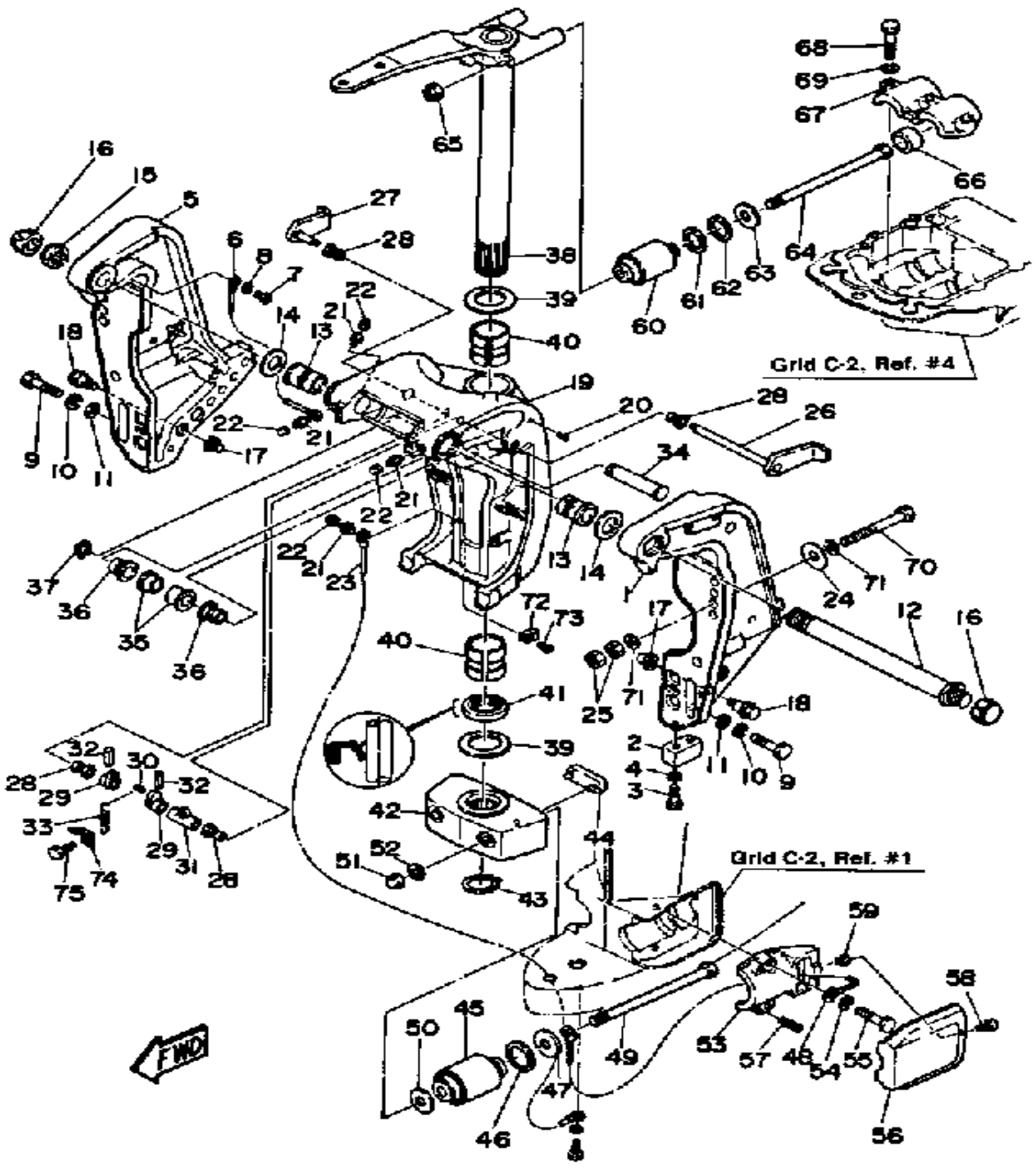
BOTTOM COWLING



Ref. No.	Part Number	Description	Qty	Remarks
30	6E5-24367-01-00	CLAMP, FUEL PIPE 2	2	
31	90157-06M01-00	SCREW, PAN HEAD	3	
32	92990-06600-00	WASHER, PLATE	3	
33	90480-13M24-00	GROMMET	1	
34	6E5-24367-10-00	CLAMP, FUEL PIPE 2	1	
35	688-42726-10-00	GROMMET	1	

BRACKET



Ref. No.	Part Number	Description	Qty	Remarks
1	6G5-43111-01-EK	BRACKET, CLAMP	1	
2	6E5-45251-00-00	ANODE	1	
3	97395-06025-00	BOLT, HEXAGON	2	
4	92990-06600-00	WASHER, PLATE	2	
5	6G5-43112-01-EK	BRACKET, CLAMP	1	
6	6E5-82148-00-00	WIRE, LEAD 4	1	
7	97890-06012-00	SCREW, PAN HEAD	1	
8	92990-06600-00	WASHER, PLATE	1	
9	97395-10050-00	BOLT	6	
10	92990-10100-00	WASHER, SPRING	6	
11	92990-10600-00	WASHER, PLATE	6	
12	6E5-43131-01-00	BOLT, CLAMP BRACKET	1	
13	90386-25M31-00	BUSH	2	
14	90201-26M59-00	WASHER, PLATE	2	
15	90185-22043-00	NUT, SELF-LOCKING	1	
16	6G5-43145-00-00	CAP, CLAMP BRACKET	2	
17	6G5-43164-00-00	ROD, TILT LOCK	2	
18	90109-12M35-00	BOLT	2	
19	6G5-43311-00-EK	BRACKET, SWIVEL 1	1	UR LONG
	6G5-43311-20-EK	BRACKET, SWIVEL 1	1	UR ULTRA LONG
20	90269-03010-00	RIVET	1	
21	93700-06M03-00	NIPPLE, GREASE	5	
22	663-45119-00-00	CAP, GREASE NIPPLE	5	
23	6E5-82147-00-00	WIRE, LEAD 4	1	UR LONG
	6E5-82147-20-00	WIRE, LEAD 4	1	UR ULTRA LONG
24	90201-12426-00	WASHER, PLATE	4	
25	95380-12600-00	NUT	8	
26	6G5-43181-02-00	LEVER, TILT STOP	1	
27	6G5-43185-02-00	LEVER, TILT STOP	1	

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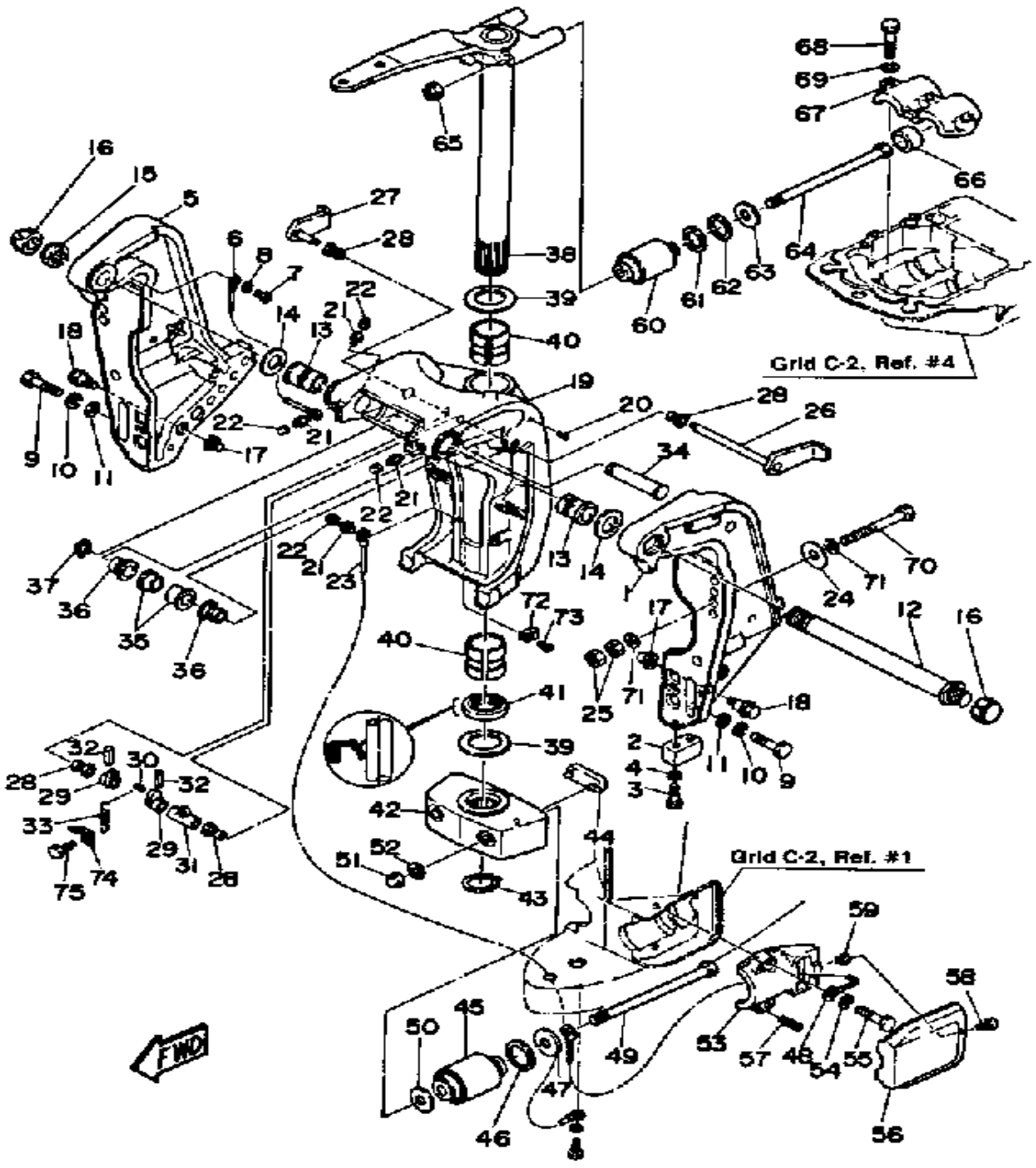
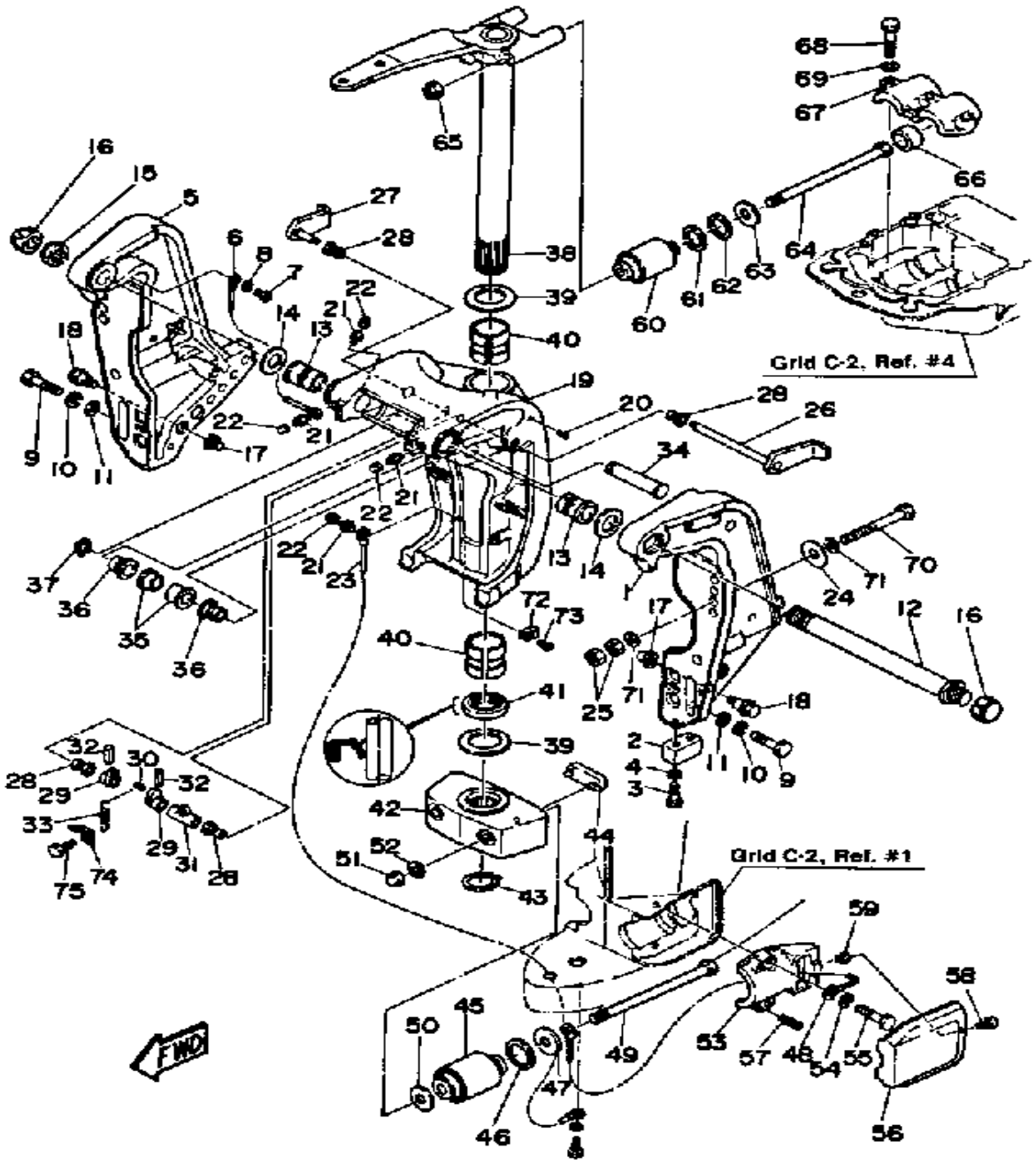
BRACKET



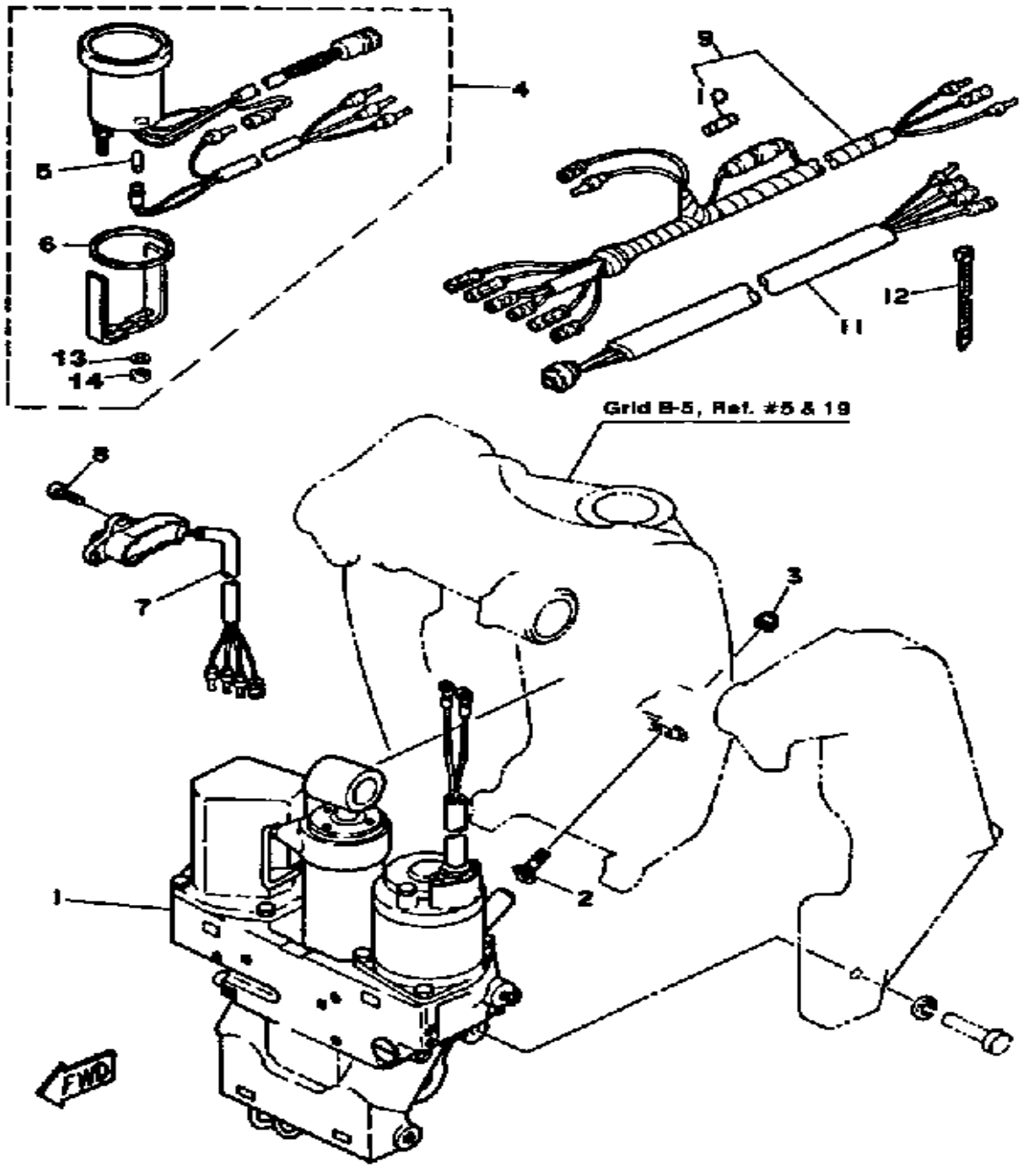
Ref. No.	Part Number	Description	Qty	Remarks
28	90386-10M16-00	BUSH	4	
29	6G5-43148-00-00	COLLAR, DISTANCE	2	
30	90249-06M19-00	PIN	1	
31	90387-10M02-00	COLLAR	1	
32	91690-30020-00	PIN, SPRING	2	
33	90506-14M24-00	SPRING, TENSION	1	
34	6E5-43126-02-00	PIN, UPPER SHOCK MOUNT	1	
35	90386-18M63-00	BUSH	2	
36	90386-18M14-00	BUSH	2	
37	93410-18M02-00	CIRCLIP	1	
38	6E5-42510-03-EK	STEERING BRACKETASSEMBLY	1	UR LONG
	6E5-42510-23-EK	STEERING BRACKETASSEMBLY	1	UR ULTRA LONG
39	90201-38M60-00	WASHER, PLATE	2	
40	90386-38M32-00	BUSH	2	
41	93109-38M02-00	OIL SEAL	1	
42	6G5-44551-00-EK	HOUSING, LWR, MOUNTLOWER MOUNT RUBBER	1	
43	93410-37M04-00	CIRCLIP	1	
44	6E5-44575-00-00	DAMPER, LOWER MOUNT RUBBER	1	
45	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	
46	90202-32M19-00	WASHER, PLATE	2	
47	90201-16M55-00	WASHER, PLATE	2	
48	6E5-82149-00-00	WIRE, LEAD 3	1	
49	90109-14M34-00	BOLT	2	
50	90201-15M58-00	WASHER, PLATE	2	
51	95380-14800-00	NUT	2	

CONTINUED ON NEXT FRAME ➤

BRACKET



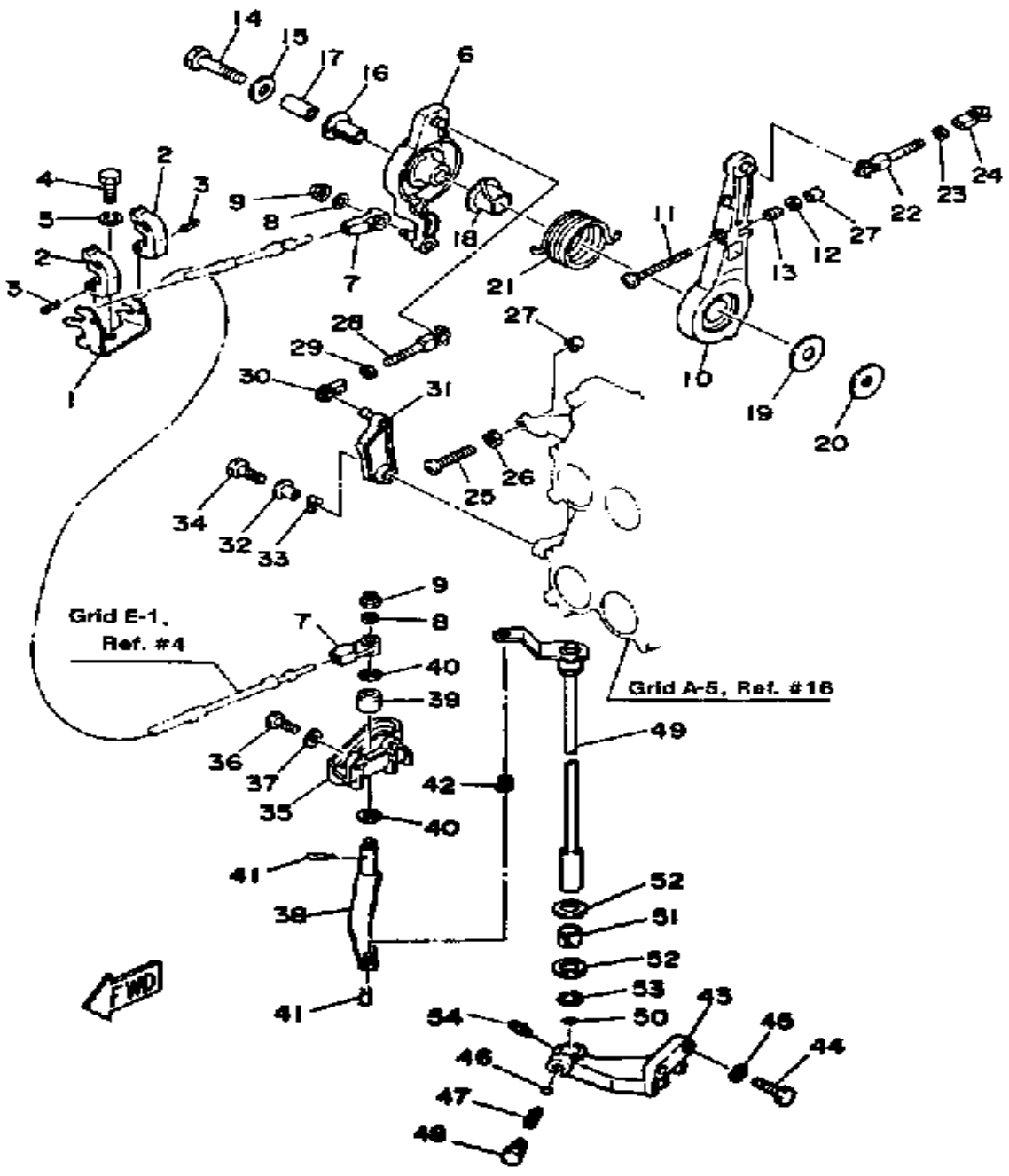
Ref. No.	Part Number	Description	Qty	Remarks
52	92990-14600-00	WASHER	2	
53	6E5-44552-00-94	HOUSING, LOWER MOUNT RUBBER	2	
54	92990-10100-00	WASHER, SPRING	4	
55	97395-10045-00	BOLT	4	
56	6E5-44553-00-EK	COVER, LWR.MOUNT	2	
57	90501-16M28-00	SPRING, COMPRESSION	4	
58	98580-06016-00	SCREW, PAN HEAD	2	
59	90179-06066-00	NUT	2	
60	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
61	90201-26M57-00	WASHER, PLATE	2	
62	90202-26M18-00	WASHER, PLATE	2	
63	90201-14M56-00	WASHER, PLATE	2	
64	90109-12M37-00	BOLT	2	
65	90185-12058-00	NUT, SELF-LOCKING	2	
66	663-44575-00-00	DAMPER, LOWER MOUNT RUBBER	2	
67	6E5-44511-00-5B	COVER, UPPER MOUNT	1	
68	97395-10045-00	BOLT	3	
69	92990-10100-00	WASHER, SPRING	3	
70	90101-12M03-00	BOLT (L:115MM)	4	UR
	90101-12M05-00	BOLT (L:130MM)	4	UR
71	92990-12200-00	WASHER, PLAIN	8	
72	90464-11M18-00	CLAMP	1	
73	98580-04008-00	SCREW, PAN HEAD	1	
74	6G5-43144-00-00	HOOK, SPRING	1	
75	97395-06010-00	BOLT, HEXAGON	1	



POWER TRIM & TILT

Ref. No.	Part Number	Description	Qty	Remarks
1	6G5-43800-02-EK	PWR.TRIM&TILT ASSEMBLY . .	1	SEE NOTE
2	6G5-43376-00-00	BOLT, THRUST RECEIVER . . .	2	
3	95780-10300-00	NUT, FLANGE	2	
4	6Y5-83670-01-00	TRIM METER	1	
5	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
6	688-83664-00-00	. DAMPER	1	
7	6G5-83672-00-00	TRIM SENDER	1	
8	98580-06016-00	SCREW, PAN HEAD	2	
9	6Y5-83553-00-00	WIRE, LEAD	1	
10	1E6-82151-00-00	. FUSE (10A)	1	
11	6E5-82553-10-00	EXTEN, WIRE HARNESS	1	
12	90465-11M10-00	CLAMP	3	
13	92990-05100-00	WASHER, SPRING	2	
14	95380-05600-00	NUT	2	

CONTROL - ENGINE



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-48531-00-00	BRACKET, REMOTE CONTROL 1	1	
2	6E5-48538-00-00	CLAMP, CABLE 1	2	
3	91690-30012-00	PIN, SPRING	2	
4	97313-08020-00	BOLT, HEXAGON	1	
5	92990-08100-00	WASHER	1	
6	6E5-41632-01-94	LEVER, MAG.CONTROLMAGNETO CONTROL	1	
7	6E5-48344-00-00	CABLE END, REMOTE CONTROL	2	
8	92990-06200-00	WASHER	2	
9	90185-06062-00	NUT, SELF-LOCKING	2	
10	6E5-41631-01-94	LEVER, MAGNETO CONTROL	1	
11	90157-06014-00	SCREW, PAN HEAD	1	
12	95380-06600-00	NUT	1	
13	90501-16M12-00	SPRING, COMPRESSION	1	
14	97313-08045-00	BOLT	1	
15	90201-08M54-00	WASHER, PLATE	1	
16	90386-12089-00	BUSH	1	
17	90387-08M16-00	COLLAR	1	
18	90386-22M13-00	BUSH	1	
19	90202-12092-00	WASHER, PLATE	1	
20	90201-08M13-00	WASHER, PLATE	1	
21	90508-29M12-00	SPRING, TORSION	1	
22	6E5-41636-01-00	ROD, MAGNETO CONTROL	1	
23	95380-05600-00	NUT	1	
24	6H1-41237-00-00	JOINT, LINK	1	
25	90157-06M13-00	SCREW, PAN HEAD	1	
26	95380-06600-00	NUT	1	

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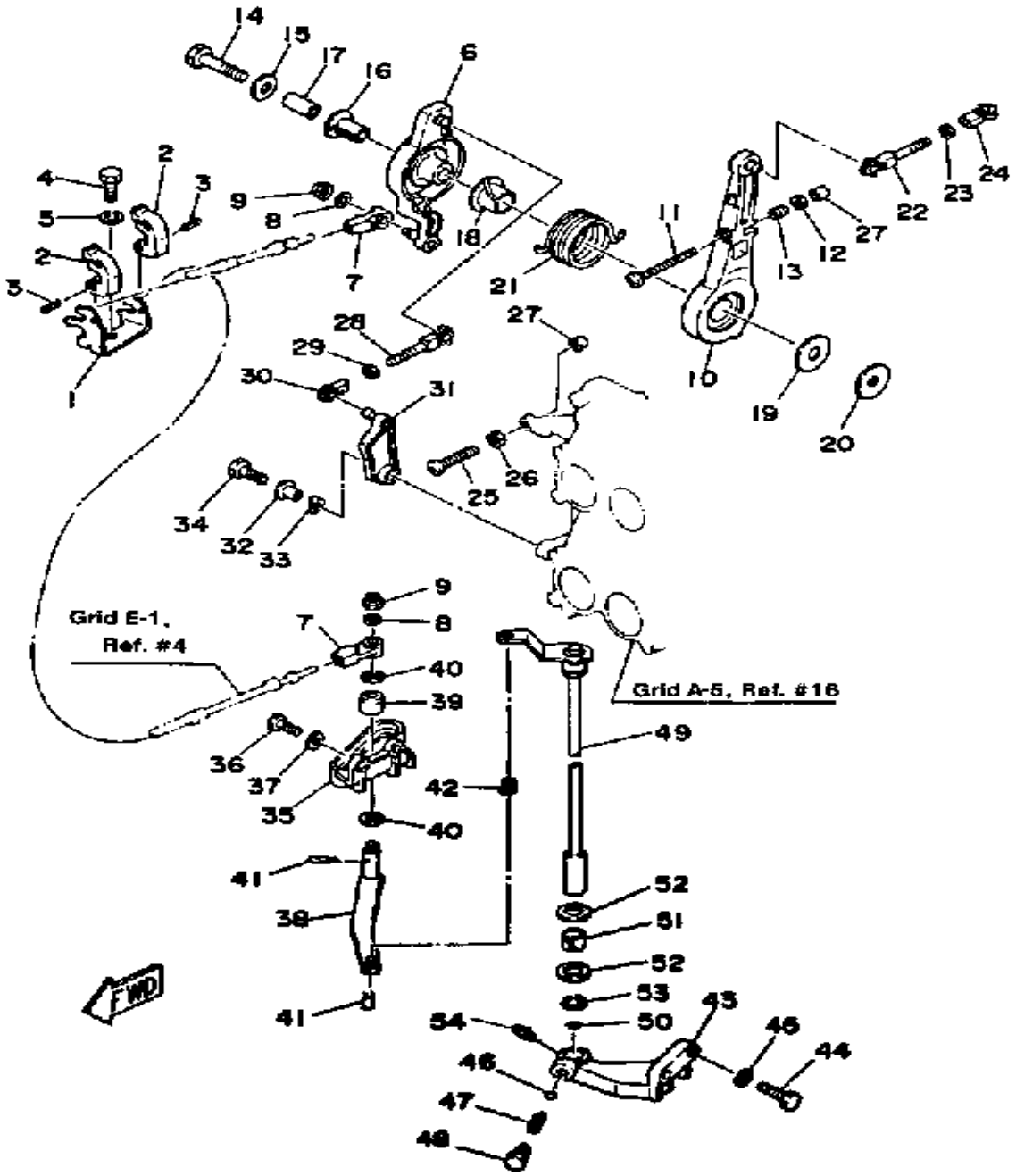
CONTROL - ENGINE



Ref. No.	Part Number	Description	Qty	Remarks
27	688-44194-00-00	CAP	2	
28	688-41636-00-00	ROD, MAGNETO CONTROL	1	
29	95380-05600-00	NUT	1	
30	6H1-41237-00-00	JOINT, LINK	1	
31	6E5-41213-00-00	CAM, ACCEL.	1	
32	90387-06M29-00	COLLAR	1	
33	90206-10M04-00	WASHER, WAVE	1	
34	97313-06025-00	BOLT, HEXAGON	1	
35	6E5-44117-00-94	BRACKET	1	
36	97313-06020-00	BOLT, HEXAGON	2	
37	92990-06600-00	WASHER, PLATE	2	
38	6E5-44121-00-00	LEVER, SHIFT ROD	1	
39	6E5-44122-00-00	BUSHING, SHIFT ROD LEVER	1	
40	90202-08M20-00	WASHER, PLATE	2	
41	90468-18008-00	CLIP	2	
42	90386-06M12-00	BUSH	1	
43	6E5-44118-01-94	BRACKET	1	
	6E5-44118-01-94	BRACKET	1	SEE NOTE
44	97313-08030-00	BOLT, HEXAGON	2	
45	92990-08600-00	WASHER, PLATE	2	
46	93501-04M02-00	BALL	1	
47	90501-12082-00	SPRING, COMPRESSION	1	
48	648-42715-00-00	BUSHING	1	
49	6E5-44120-02-00	HNDL, GEAR SHFT.ASSEMBLY	1	UR LONG
	6E5-44120-22-00	HNDL, GEAR SHIFTASSEMBLY	1	UR ULTRA LONG
50	93210-09350-00	O-RING	1	
51	90386-16M66-00	BUSH	1	
	90386-16M66-00	BUSH	1	SEE NOTE
52	90202-16061-00	WASHER, PLATE	2	

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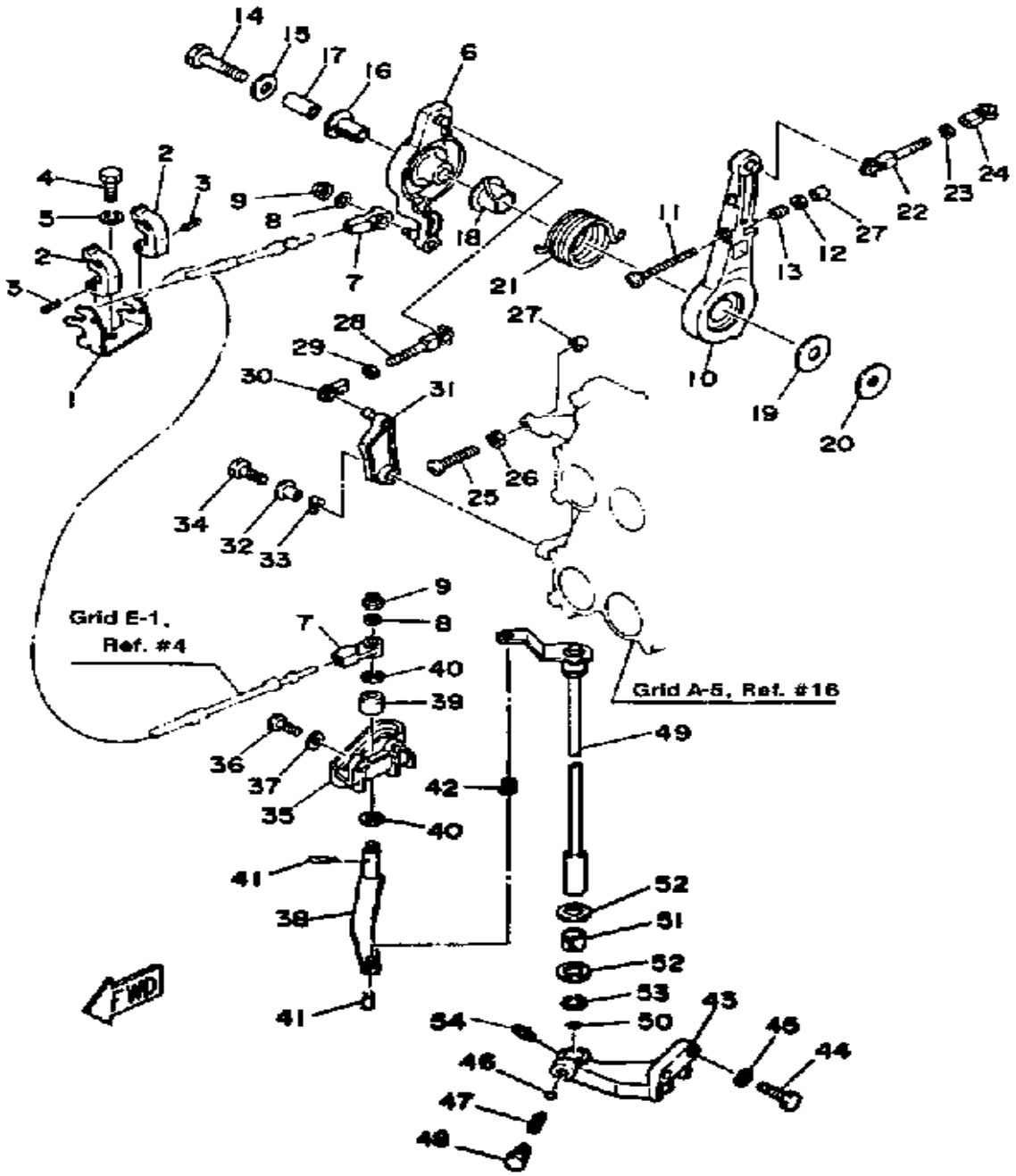
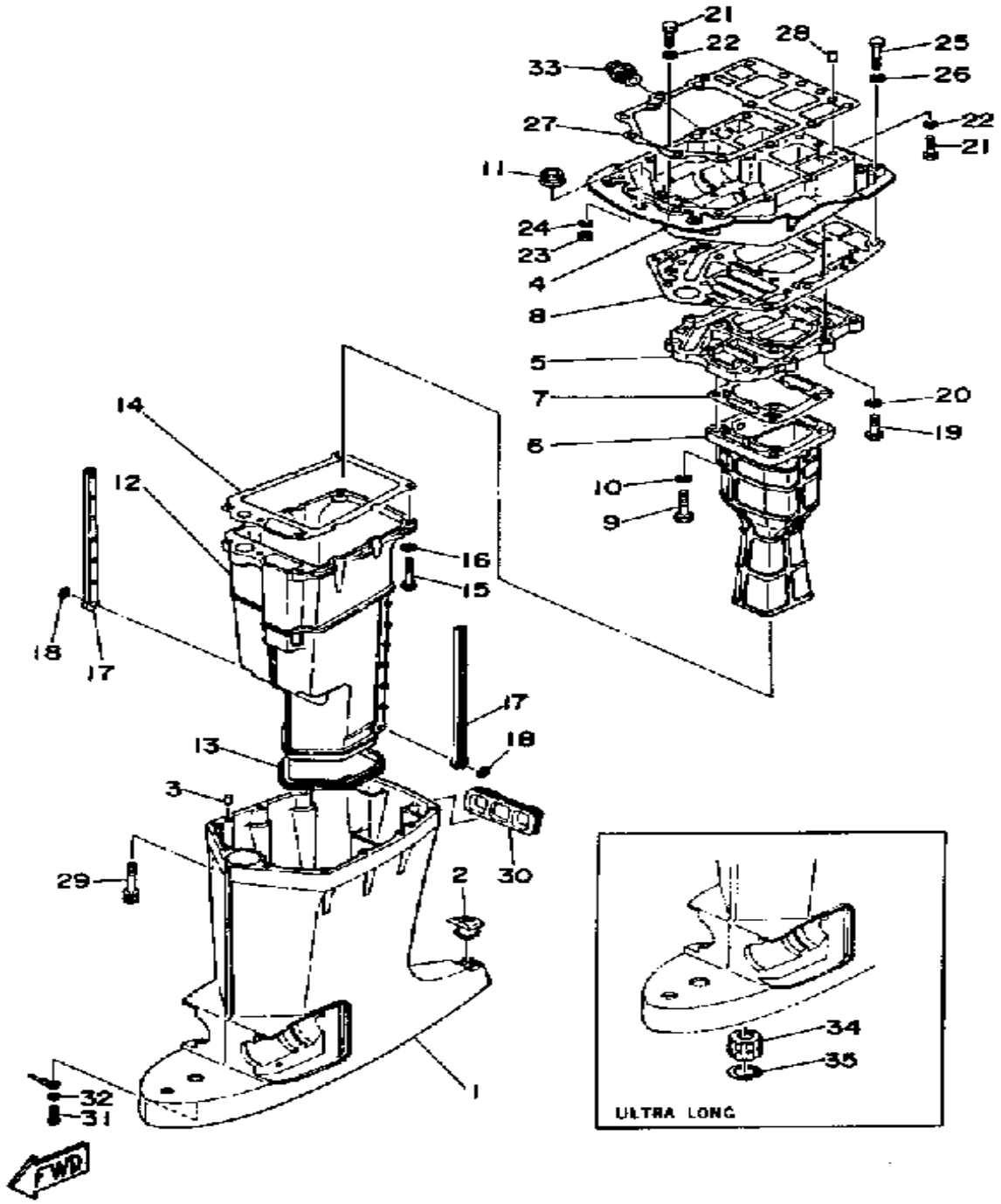
CONTROL - ENGINE



Ref. No.	Part Number	Description	Qty	Remarks
53	99009-16400-00	CIRCLIP	1	
54	93700-06M03-00	NIPPLE, GREASE	1	SEE NOTE

UPPER CASING



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-45111-00-EK	CASING, UPPER	1	UR LONG
	6E5-45111-20-EK	CASING, UPPER	1	UR ULTRA LONG
2	6E5-45155-00-00	CAP	1	
3	93608-12M05-00	PIN, DOWEL	2	
4	6G5-41137-00-94	GUIDE, EXHAUST	1	
5	6G5-41131-00-5B	MANIFOLD, EXT. 1	1	
6	6E5-41132-10-5B	MANIFOLD, EXHAUST	1	
7	6E5-41134-10-00	GSKT, EXHST MANIFOLD	1	
8	6G5-45114-00-00	GASKET, UPPER CASNG	1	
9	97395-08045-00	BOLT	4	
10	92990-08600-00	WASHER, PLATE	4	
11	6E5-42724-00-00	GROMMET	1	
12	6E5-14711-00-5B	MUFFLER 1	1	
13	6E5-45123-00-00	GASKET, MUFFLER	1	
14	6E5-41135-00-00	GASKET, EXH.MANI 3	1	
15	97395-08045-00	BOLT	5	
16	92990-08600-00	WASHER, PLATE	5	
17	6E5-14737-00-00	DAMPER, MUFFLER	2	
18	90183-05M02-00	NUT, SPRING	2	
19	97395-08030-00	BOLT	4	
20	92990-08600-00	WASHER, PLATE	4	
21	97395-08030-00	BOLT	6	
22	92990-08100-00	WASHER	6	
23	95380-08700-00	NUT	2	
24	92990-08100-00	WASHER	2	
25	97395-08045-00	BOLT	2	
26	92990-08100-00	WASHER	2	
27	6G5-45113-A0-00	GASKET, UPPER CASING	1	
28	93608-12M05-00	PIN, DOWEL	2	

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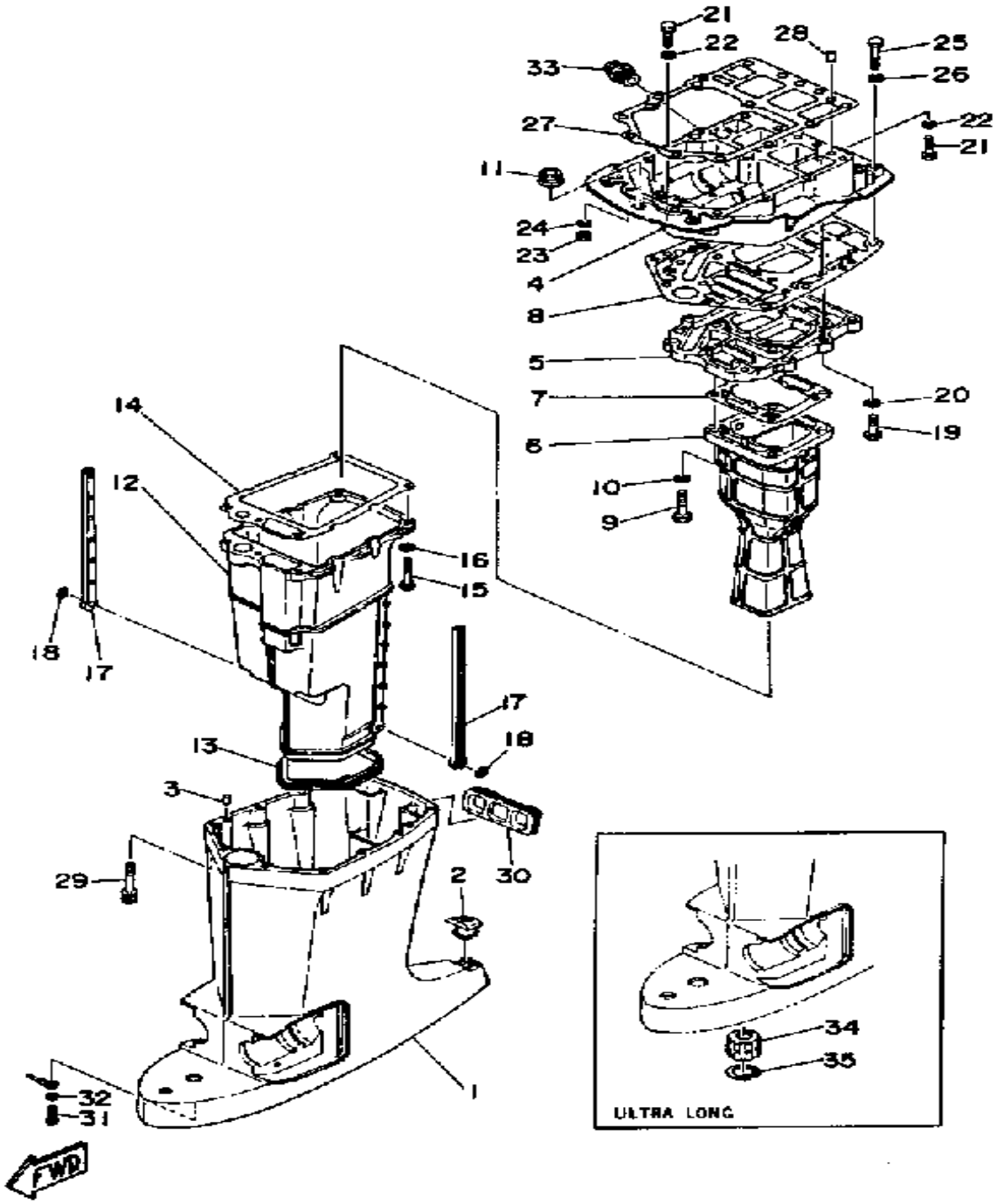
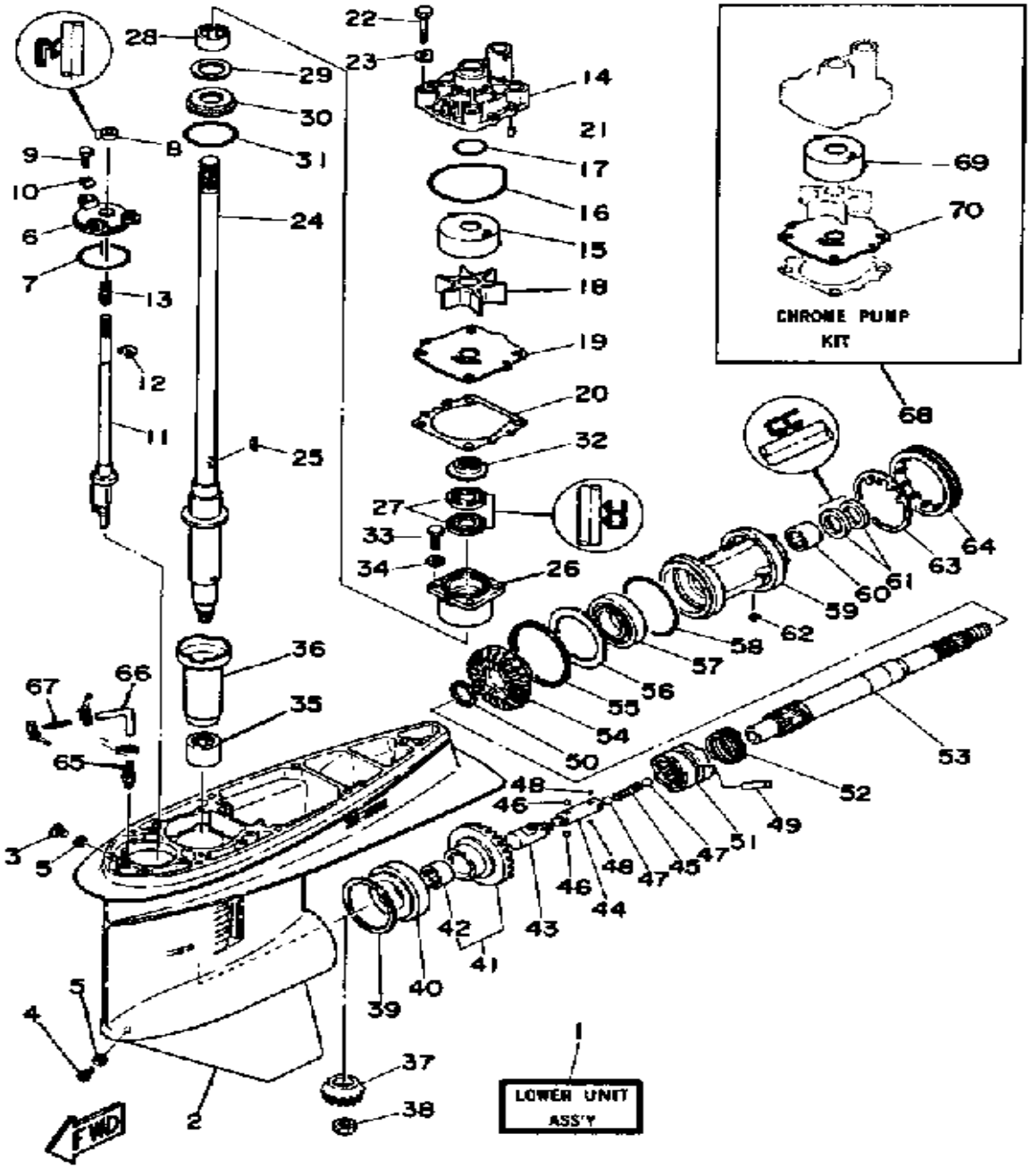
UPPER CASING



Ref. No.	Part Number	Description	Qty	Remarks
29	90119-08M78-00	BOLT, WITH WASHER	6	
30	6E5-42769-00-00	SEAL, RUBBER	1	
31	97395-06010-00	BOLT, HEXAGON	1	
32	92990-06600-00	WASHER, PLATE	1	
33	6G5-12581-00-00	JOINT, HOSE 1	1	
34	6E5-45318-00-00	BUSHING, DRIVE SHAFT	1	ULTRA LONG
35	93420-36M01-00	CIRCLIP	1	ULTRA LONG

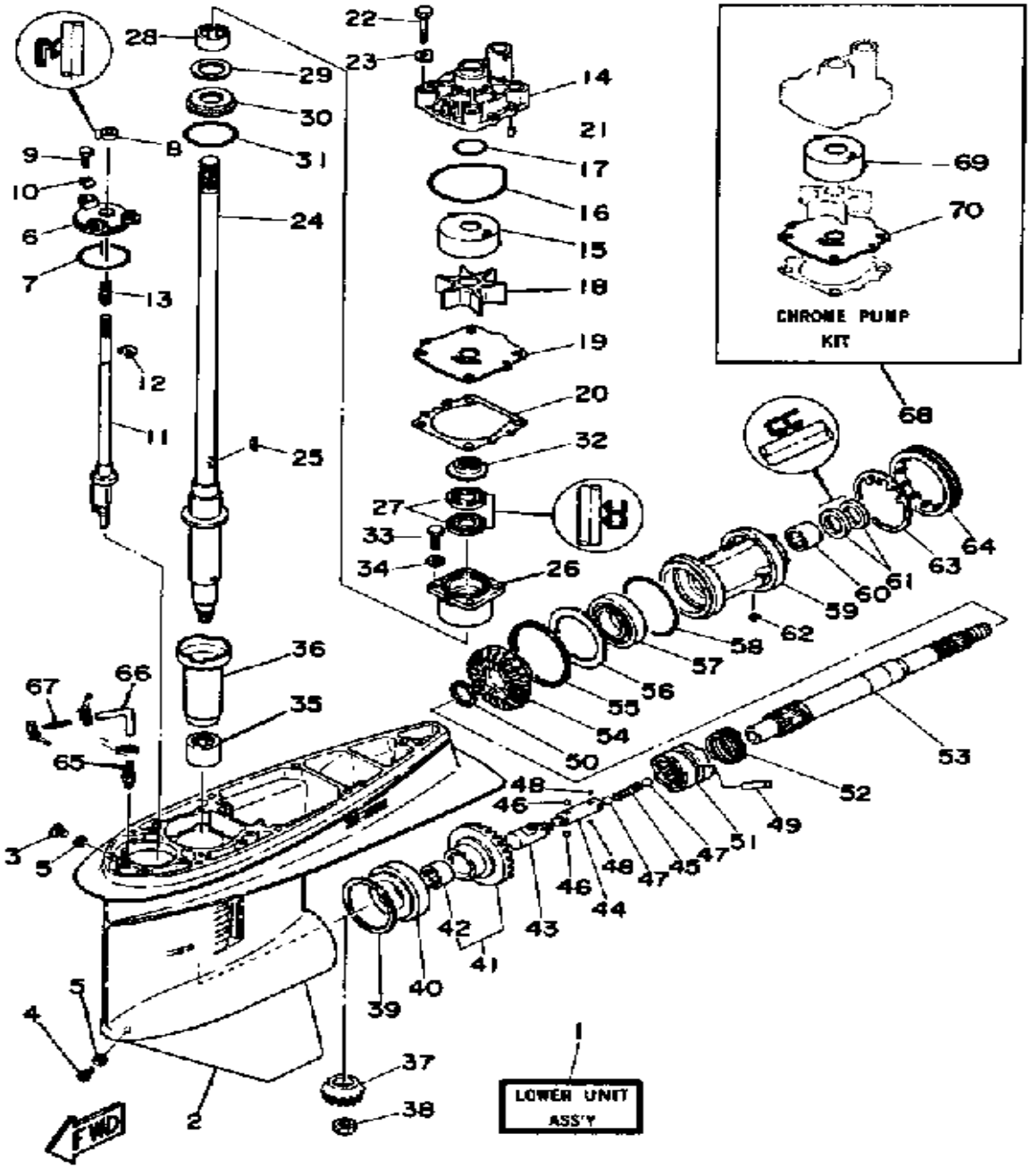
LOWER - DRIVE 1



Ref. No.	Part Number	Description	Qty	Remarks
1	61U-45300-10-EK	LOWER UNIT ASSEMBLY (REF.NO. 2~67)	1	UR LONG
	61U-45300-20-EK	LOWER UNIT ASSEMBLY (REF. NO. 2~67)	1	UR ULTRA LONG
2	6E5-45301-21-EK	UNAVAILABLE IN PRICE BOOK (6E5-45301-01-EK)	1	
3	90340-08M04-00	PLUG, STRAIGHT SCREW	1	
4	688-45341-00-00	PLUG, DRAIN	1	
5	90430-08020-00	GASKET	2	
6	6E5-45321-00-00	PLATE	1	
7	93210-58677-00	O-RING (93210-58114)	1	
8	93106-09014-00	OIL SEAL	1	
9	97395-06020-00	BOLT, HEXAGON	3	
10	90209-06M04-00	WASHER, SPEC''L SHAP	3	
11	6E5-44150-01-00	SHIFT CAM ASSEMBLY	1	
12	99001-08600-00	CIRCLIP	1	
13	90501-11M10-00	SPRING, COMPRESSION	1	
14	6E5-44311-00-00	HOUSING, WATER PUMP	1	
15	6E5-44322-00-00	INSERT CARTRIDGE	1	
16	93210-86M38-00	O-RING	1	
17	93210-37M67-00	O-RING	1	
18	6E5-44352-00-00	IMPELLER	1	
19	6E5-44323-00-00	OUTER PLATE, CARTRIDGE	1	
20	6E5-44315-00-00	GASKET, WATER PUMP	1	
21	93606-12019-00	PIN, DOWEL	2	
22	97395-08045-00	BOLT	4	
23	90209-08M02-00	WASHER	4	
24	6E5-45501-01-00	DRIVE SHAFT COMP.	1	UR LONG
	6E5-45501-20-00	DRIVE SHAFT COMP	1	UR ULTRA LONG
25	90280-04M05-00	KEY, WOODRUFF	1	

CONTINUED ON NEXT FRAME ➤

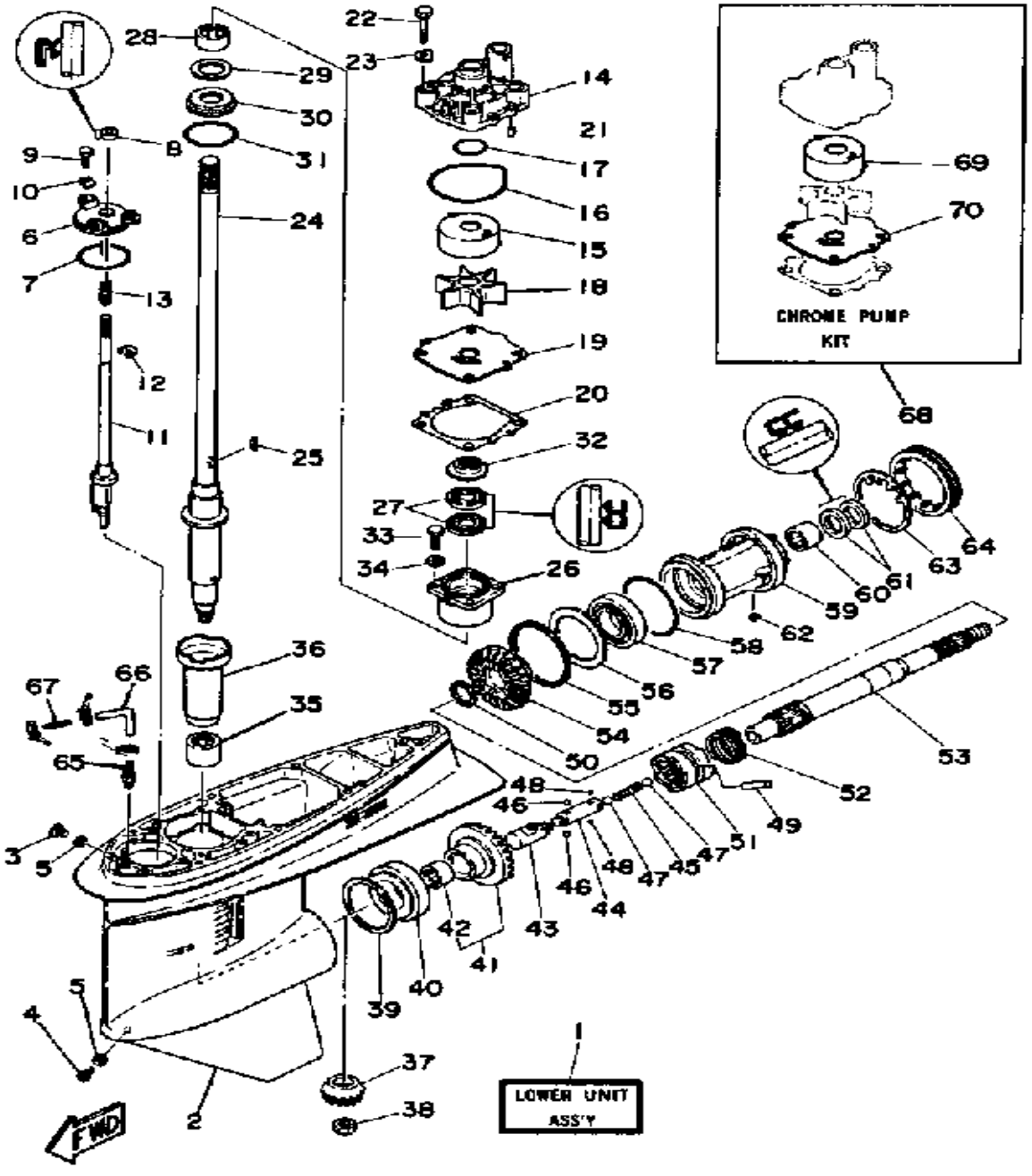
LOWER - DRIVE 1



Ref. No.	Part Number	Description	Qty	Remarks
26	6E5-45331-00-94	HOUSING, BEARING	1	
27	93101-28M16-00	OIL SEAL	2	
28	93317-330U2-00	BEARING	1	
29	6E5-45587-00-05	SHIM 3	1	UR
	6E5-45587-00-08	SHIM 3	1	UR
	6E5-45587-01-12	SHIM (T:0.12MM)	1	UR
	6E5-45587-01-30	SHIM (T:0.30MM)	1	UR
	6E5-45587-01-50	SHIM (T:0.50MM)	1	UR
30	93341-930U0-00	BEARING, THRUST	1	
31	93210-54534-00	O-RING	1	
32	6E5-45344-00-00	COVER, OIL SEAL	1	
33	97395-08025-00	BOLT, HEXAGON	4	
34	92990-08600-00	WASHER, PLATE	4	
35	93315-628U9-00	BEARING	1	
36	6E5-45536-00-00	SLEEVE, DRIVE SHAFT	1	
37	6E5-45551-02-00	PINION	1	
38	90170-16M01-00	NUT	1	
39	6E5-45567-00-05	SHIM	1	UR
	6E5-45567-00-08	SHIM	1	UR
	6E5-45567-01-12	SHIM (T:0.12MM)	1	UR
	6E5-45567-01-30	SHIM (T:0.30MM)	1	UR
	6E5-45567-01-50	SHIM (T:0.50MM)	1	UR
40	93332-000U7-00	BEARING	1	
41	6E5-45560-01-00	GEAR	1	
42	93315-425U7-00	. BEARING	1	
43	6E5-45641-01-00	SHIFTER	1	
44	6E5-45634-01-00	SLIDE, SHIFT	1	
45	90501-16M37-00	SPRING, COMPRESSION	1	
46	93507-32031-00	BALL	2	

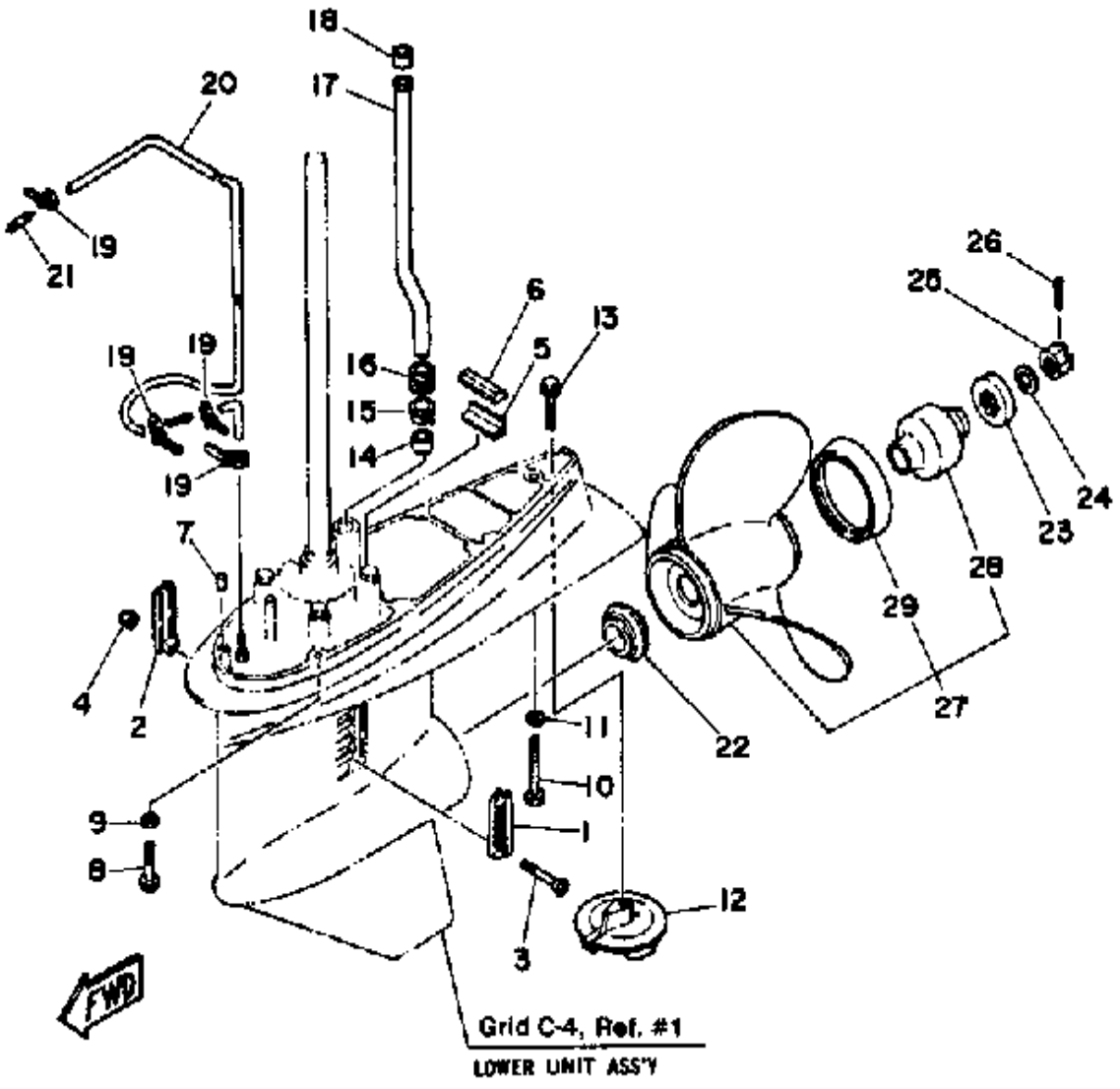
CONTINUED ON NEXT FRAME ➤

LOWER - DRIVE 1



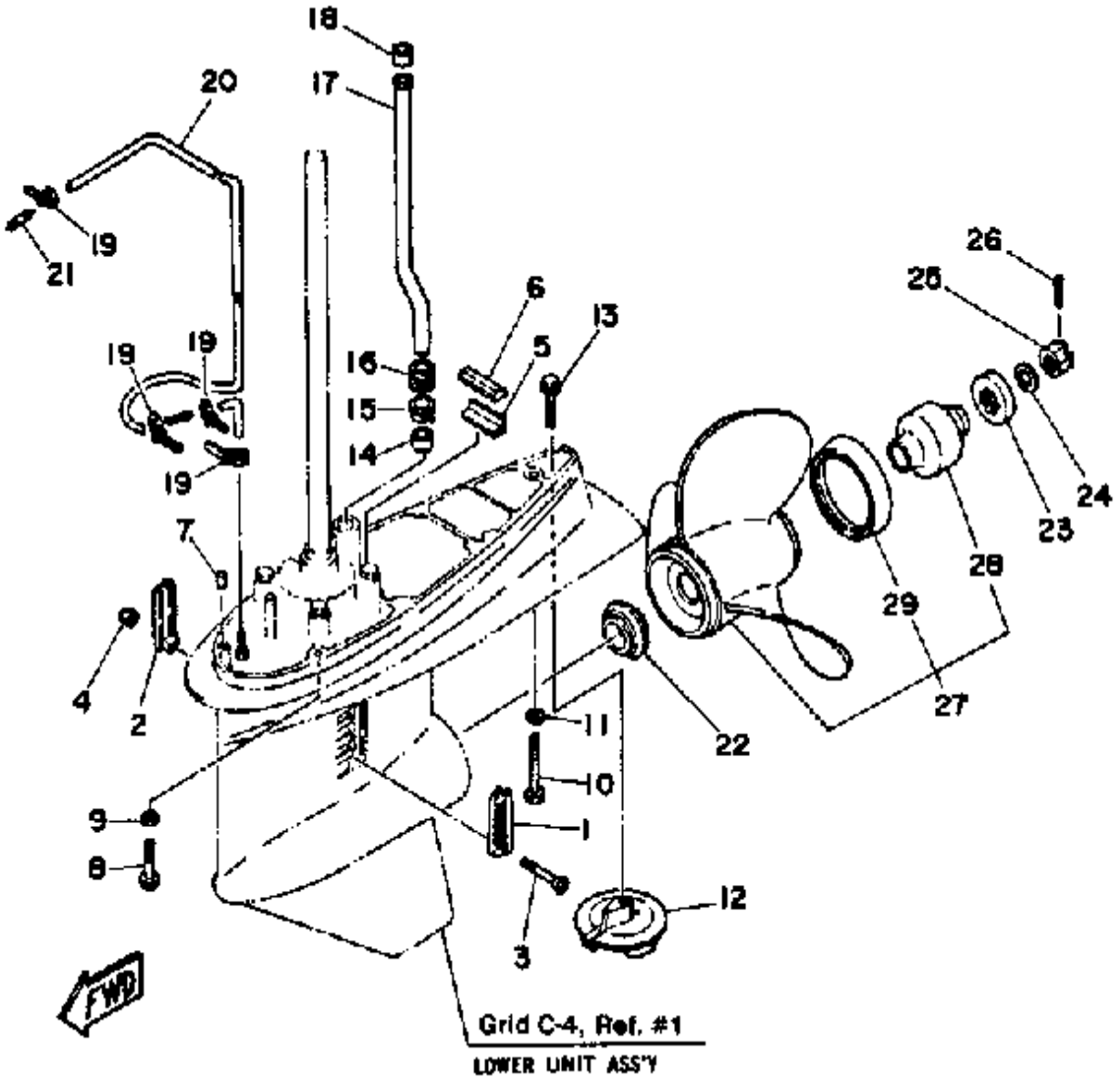
Ref. No.	Part Number	Description	Qty	Remarks
47	93511-32027-00	BALL	2	
48	93503-16010-00	BALL	2	
49	90250-08M07-00	PIN, STRAIGHT	1	
50	90201-30M92-00	WASHER, PLATE	1	
51	6E5-45631-01-00	CLUTCH, DOG	1	
52	6E5-45633-01-00	RING, CROSS PIN	1	
53	6E5-45611-01-00	SHAFT, PROPELLER	1	
54	6E5-45571-01-00	GEAR	1	
55	6E5-45577-00-05	SHIM (0.05MM)	1	UR
	6E5-45577-00-08	SHIM	1	UR
	6L6-45577-00-12	SHIM (T:0.12MM)	1	UR
	6L6-45577-00-30	SHIM (T:0.30MM)	1	UR
	6L6-45577-00-50	SHIM (T:0.50MM)	1	UR
56	6E5-45576-00-00	WASHER, THRUST	1	
57	93306-208U0-00	BEARING	1	
58	93210-86M39-00	O-RING	1	
59	6E5-45332-00-94	HOUSING, BEARING	1	
60	93315-430U8-00	BEARING	1	
61	93101-30M17-00	OIL SEAL	2	
62	90282-04010-00	KEY, STRAIGHT	1	
63	688-45383-02-00	WASHER, CLAW	1	
64	688-45384-00-00	NUT	1	
65	6E5-45378-00-00	NIPPLE, HOSE	1	
66	90445-07ME9-00	HOSE	1	UR ULTRA LONG
	90455-07ME8-00	UNAVAILABLE IN PRICE BOOK	1	UR LONG
67	6E5-83558-10-00	END, NIPPLE	1	
68	6E5-W0078-0A-00	CHROME PUMP KIT	1	
69	6E5-44322-41-00	. INSERT CARTRIDGE	1	
70	6E5-44323-40-00	. OUTER PLATE, CARTRIDGE	1	

LOWER - DRIVE 2



Ref. No.	Part Number	Description	Qty	Remarks
1	688-45214-02-00	COVER, WATER INLET	1	
2	688-45215-02-00	COVER, WATER INLET	1	
3	90142-05M03-00	SCREW, COUNTERSUNK	1	
4	90185-05002-00	NUT, SELF-LOCKING	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER	1	SEE NOTE
6	688-45375-00-00	DAMPER, SEAL	1	SEENOTE
7	93608-12M05-00	PIN, DOWEL	2	
8	97395-10045-00	BOLT	6	
9	92990-10100-00	WASHER, SPRING	6	
10	97395-10070-00	BOLT, HEXAGON	1	
11	92990-10100-00	WASHER, SPRING	1	
12	6E5-45371-01-00	TAB-TRIM	1	
13	90105-10M00-00	BOLT, WASHER BASED	1	
14	6E5-44365-00-00	DAMPER, WATER SEAL	1	SEE NOTE
15	6E5-44312-00-00	COVER, WATER PUMP HOUSING	1	SEE NOTE
16	6E5-44365-00-00	DAMPER, WATER SEAL	1	
17	6E5-44361-00-00	TUBE, WATER	1	UR LONG
	6E5-44361-20-00	TUBE, WATER	1	UR ULTRA LONG
18	6E5-44365-00-00	DAMPER, WATER SEAL	1	
19	90465-11M10-00	CLAMP	4	
20	90445-07MF0-00	HOSE	1	
21	6E5-83558-00-00	END, NIPPLE	1	
22	6E5-45987-00-00	SPACER 1	1	
23	688-45997-01-00	SPACER	1	
24	92990-18200-00	WASHER	1	
25	90171-18M04-00	NUT, CASTLE	1	
26	91490-40030-00	PIN, COTTER	1	
27	688-45930-01-98	PROPELLER (3X13"X17"-K) ..	1	UR

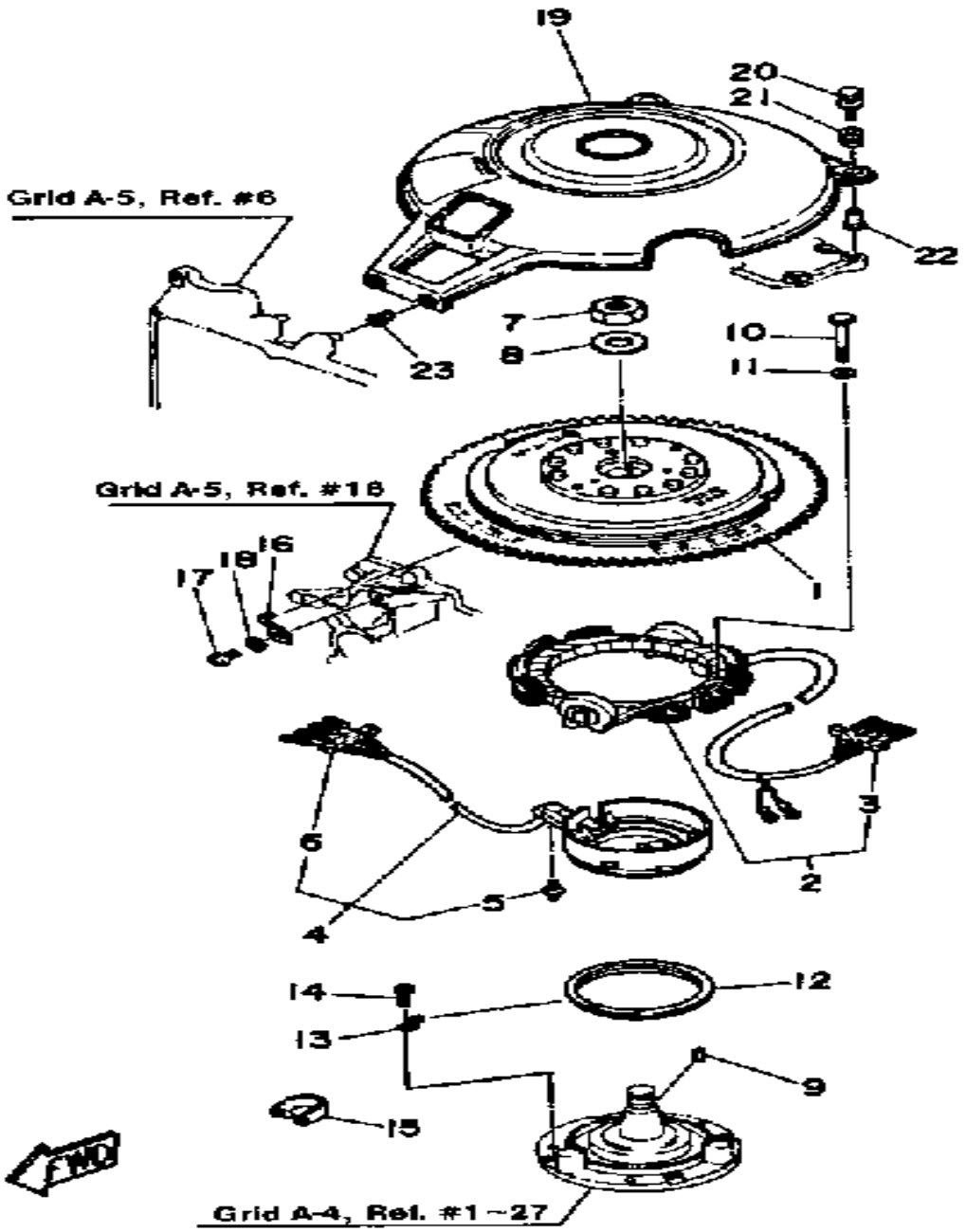
CONTINUED ON NEXT FRAME ➤



LOWER - DRIVE 2

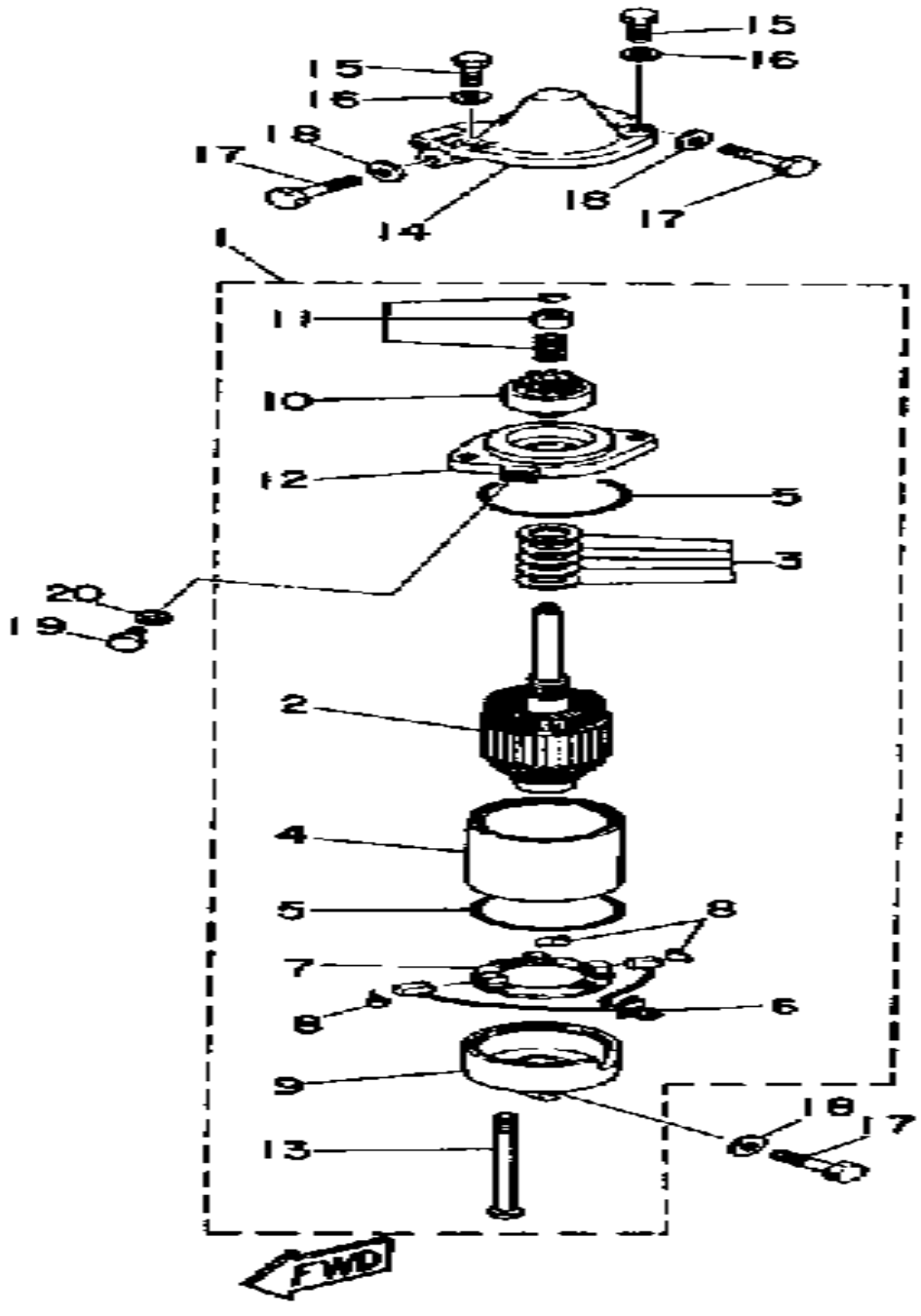
Ref. No.	Part Number	Description	Qty	Remarks
27	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K)	1	UR
	688-45970-03-98	PROPELLER (3X13"X19"-K) . .	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) . .	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) . .	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K)	1	UR
	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) . .	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K)	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K)	1	UR
28	688-45981-00-00	. DAMPER, PROPELLER	1	
29	688-45986-00-94	. RING, DEFLECTOR	1	FOR ALUMI PROP.

C - D - I - MAGNETO

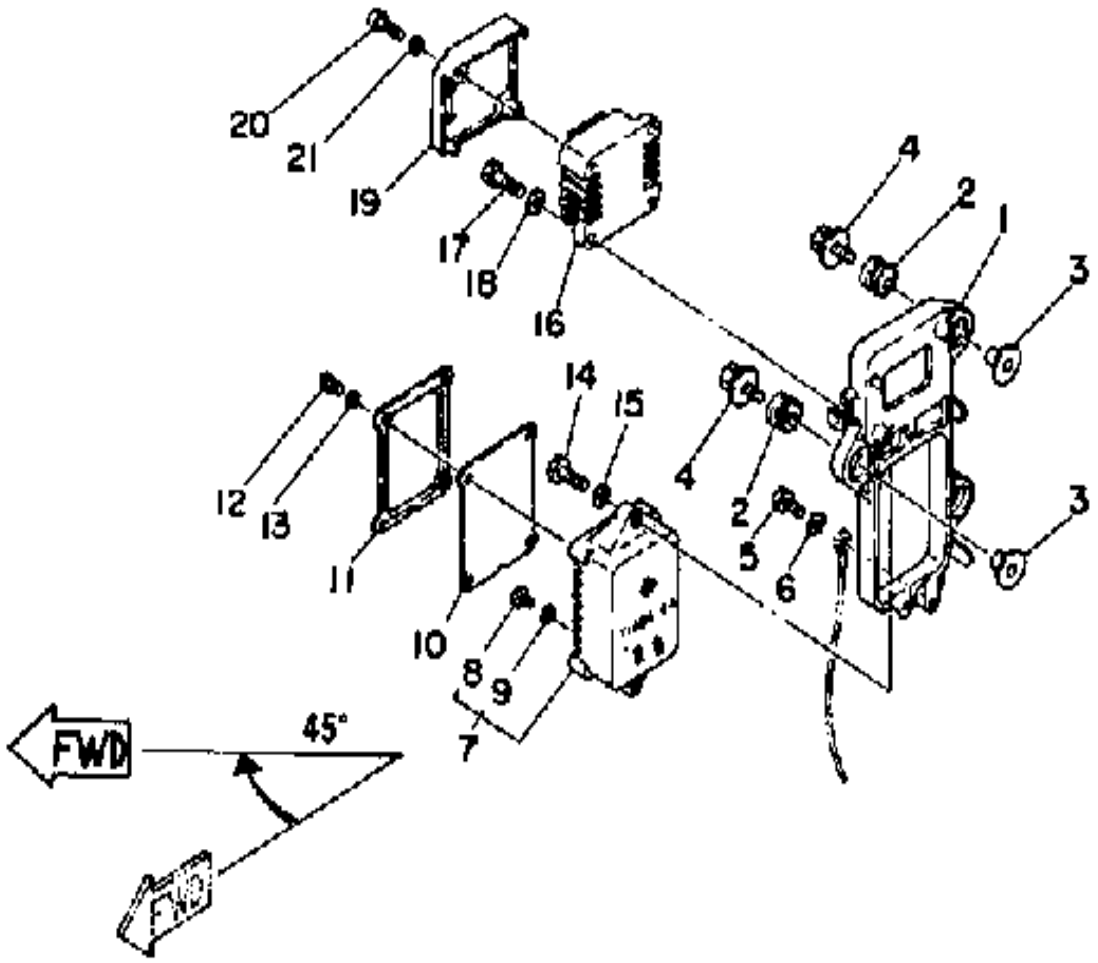


Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-85550-12-00	ROTOR ASSEMBLY	1	
2	6E5-85510-10-00	STATOR ASSEMBLY	1	
3	90480-06M16-00	. GROMMET	1	
4	6E5-85580-12-00	COIL, PULSER	1	
5	663-85518-00-00	. JOINT, BALL	1	
6	90480-06M16-00	. GROMMET	1	
7	90170-20137-00	NUT	1	
8	90201-21M18-00	WASHER, PLATE	1	
9	90280-05049-00	KEY, WOODRUFF	1	
10	97313-06055-00	BOLT, HEXAGON (97322-06055)	3	
11	92990-06600-00	WASHER, PLATE	3	
12	688-41611-00-00	RETAINER, MAGNETO BASE .	1	
13	688-41612-00-00	RETAINER, MAGNETO BASE .	4	
14	98580-06018-00	SCREW, PAN HEAD	4	
15	90464-12M00-00	CLAMP	1	
16	6E5-81332-00-00	PLATE, TIMING	1	
17	98580-06010-00	SCREW, PAN HEAD (92503-06010)	1	
18	92990-06600-00	WASHER, PLATE	1	
19	6E5-81337-00-00	COVER, FLYWHEEL	1	
20	90119-06M27-00	BOLT, WITH WASHER	2	
21	663-82317-00-00	DAMPER, IGN COIL	2	
22	624-42542-00-00	PIPE	2	
23	6G5-82317-00-00	DAMPER, IGNITION COIL	2	

ELECTRIC MOTOR



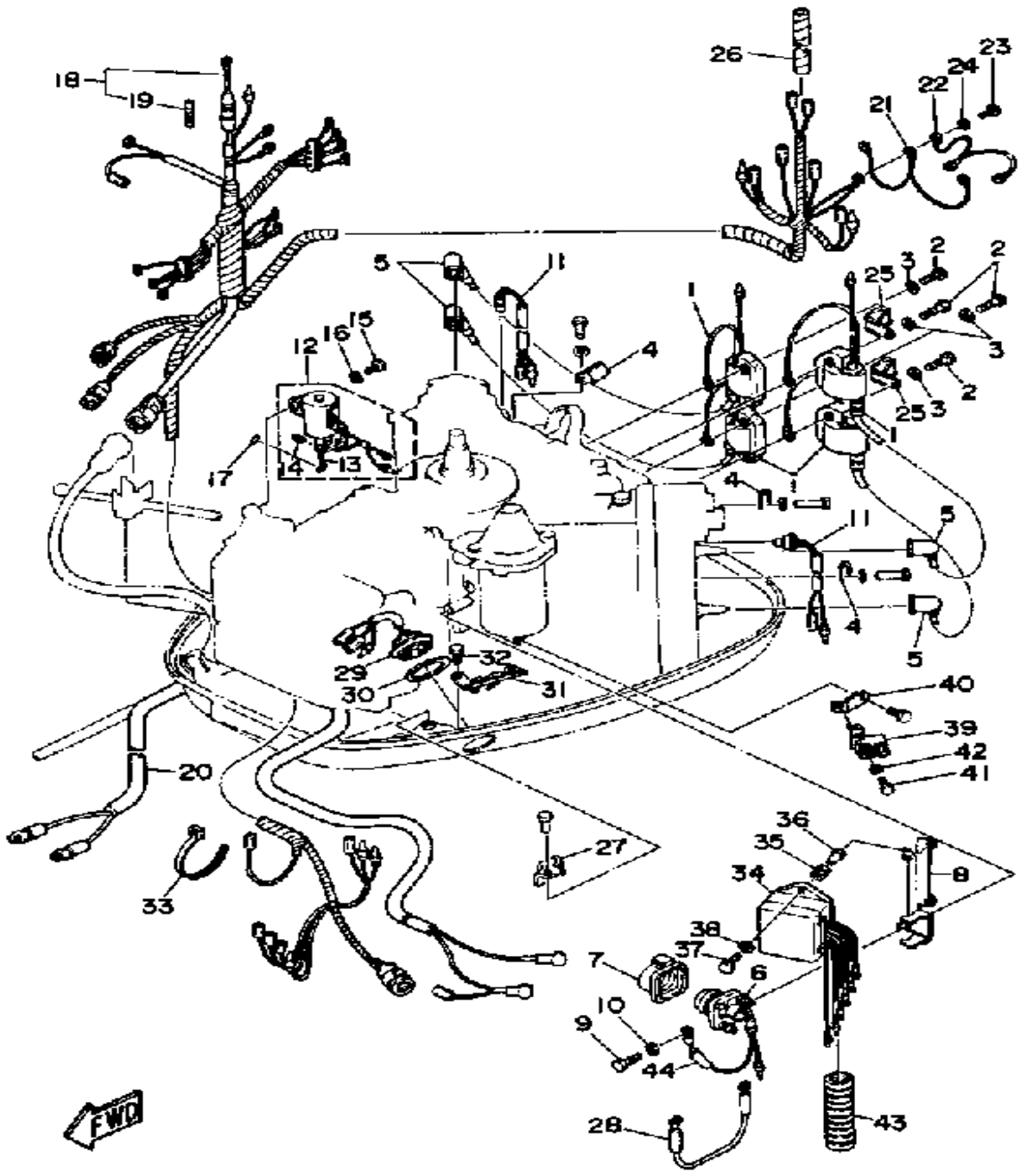
Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-81800-12-00	STARTING MOTOR ASSEMBLY	1	
2	6E5-81850-A9-00	. ARMATURE ASS''Y (6E5-81850-10-00)	1	
3	6E5-81809-10-00	. WASHER KIT	1	
4	6E5-81810-10-00	. STATOR ASSEMBLY	1	
5	6E5-81847-10-00	. O-RING	2	
6	6E5-81801-10-00	. BRUSH SET	1	
7	6E5-81840-10-00	. BRUSH HOLDER ASSEMBLY	1	
8	6E5-81813-10-00	. SPRING, BRUSH	3	
9	6E5-81820-11-00	. REAR BRACKET ASSEMBLY	1	
10	6E5-81807-11-00	. GEAR ASSEMBLY, STARTING MOTOR	1	
11	6E5-81857-10-00	. RETAINER	1	
12	6E5-81830-10-00	. FRONT BRACKET ASSEMBLY	1	
13	6E5-81826-10-00	. BOLT	2	
14	6E5-81822-02-98	BRACKET, STARTING MOTOR	1	
15	97013-08025-00	BOLT	2	
16	92990-08600-00	WASHER, PLATE	2	
17	97313-08045-00	BOLT	3	
18	92990-08600-00	WASHER, PLATE	3	
19	97395-08016-00	BOLT, HEXAGON	1	
20	92990-08600-00	WASHER, PLATE	1	



ELECTRIC PARTS 1

Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-85542-00-94	BRACKET	1	
2	90480-09M12-00	GROMMET	3	
3	90387-06M03-00	COLLAR	3	
4	90119-06M28-00	BOLT, WITH WASHER	3	
5	97395-06016-00	BOLT, HEXAGON	1	
6	92990-06600-00	WASHER, PLATE	1	
7	6E5-85540-12-00	C.D.I. UNIT ASSEMBLY	1	
8	98580-04008-00	. SCREW, PAN HEAD	16	
9	92990-04200-00	. WASHER, PLAIN	16	
10	6E5-85547-10-00	DAMPER	1	
11	6E5-85537-10-00	COVER	1	
12	98580-05010-00	SCREW, PAN HEAD	4	
13	92990-05600-00	WASHER, PLATE	4	
14	97313-06025-00	BOLT, HEXAGON	2	
15	92990-06600-00	WASHER, PLATE	2	
16	688-81960-61-00	RECTIFIER/REG ASSEMBLY (688-81960-60)	1	
17	97313-06020-00	BOLT, HEXAGON	2	
18	92990-06600-00	WASHER, PLATE	2	
19	688-81961-01-00	COVER	1	
20	98503-05025-00	SCREW, PAN HEAD (98501-05025)	2	
21	92990-05600-00	WASHER, PLATE	2	

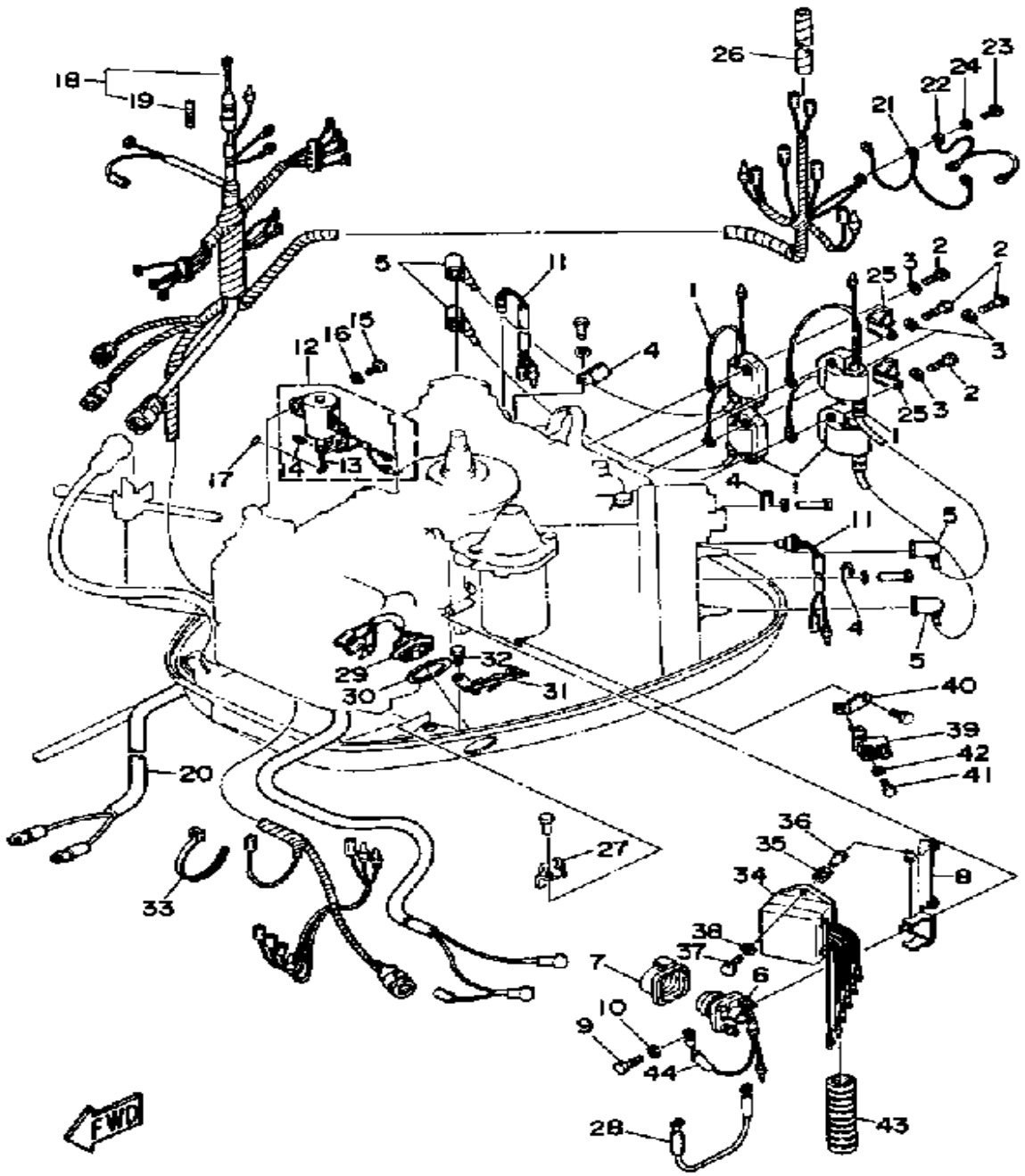
ELECTRIC PARTS 2



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-85570-11-00	IGNITION COIL ASSEMBLY	4	
2	97313-06030-00	BOLT, HEXAGON	8	
3	92990-06600-00	WASHER, PLATE	8	
4	90465-08028-00	CLAMP	4	
5	663-82370-01-00	PLUG CAP ASSEMBLY	4	
6	6E5-81941-11-00	STARTER RELAY ASSEMBLY	1	
7	689-81952-10-00	HOLDER, RELAY	1	
8	6E5-81948-20-00	BRACKET	1	
9	97395-06016-01	UNAVAILABLE IN PRICE BOOK	2	
10	92990-06600-00	WASHER, PLATE	2	
11	688-82560-10-00	THERMO SWITCH ASSEMBLY	2	
12	6E5-86110-02-00	SOLENOID	1	
13	6E5-86116-01-00	. WIRE, PULL	1	
14	91609-30010-00	. PIN, SPRING	1	
15	97313-06016-00	BOLT, HEXAGON	2	
16	92990-06600-00	WASHER, PLATE	2	
17	93210-03261-00	O-RING	1	
18	6E5-82590-10-00	WIRE HARNESS ASSEMBLY	1	
19	682-82151-00-00	. FUSE (20A)	1	
20	6E5-82105-11-00	WIRE HARNESS	1	
21	6E5-82519-00-00	WIRE, EARTH LEAD	1	
22	6E5-82531-00-00	WIRE, LEAD	1	
23	97395-06012-00	BOLT, HEXAGON	3	
24	92990-06600-00	WASHER, PLATE	3	
25	90465-08M08-00	CLAMP	2	
26	90446-10M01-00	HOSE	1	
27	90465-12M25-00	CLAMP	1	
28	6E5-82117-00-00	WIRE, LEAD	1	
29	6E5-82563-00-00	TRM & TLT SWITCH	1	

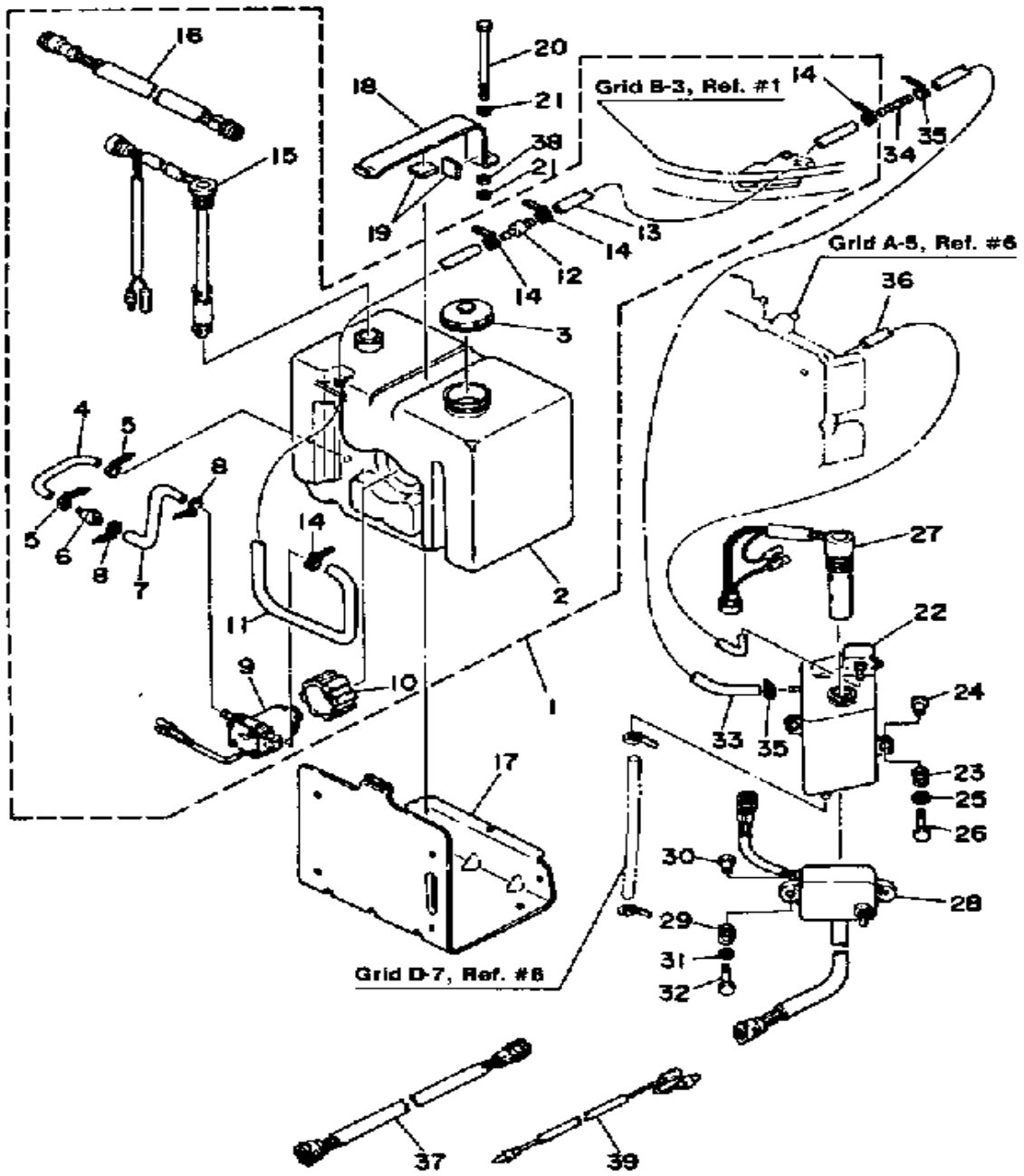
CONTINUED ON NEXT FRAME ➤

ELECTRIC PARTS 2



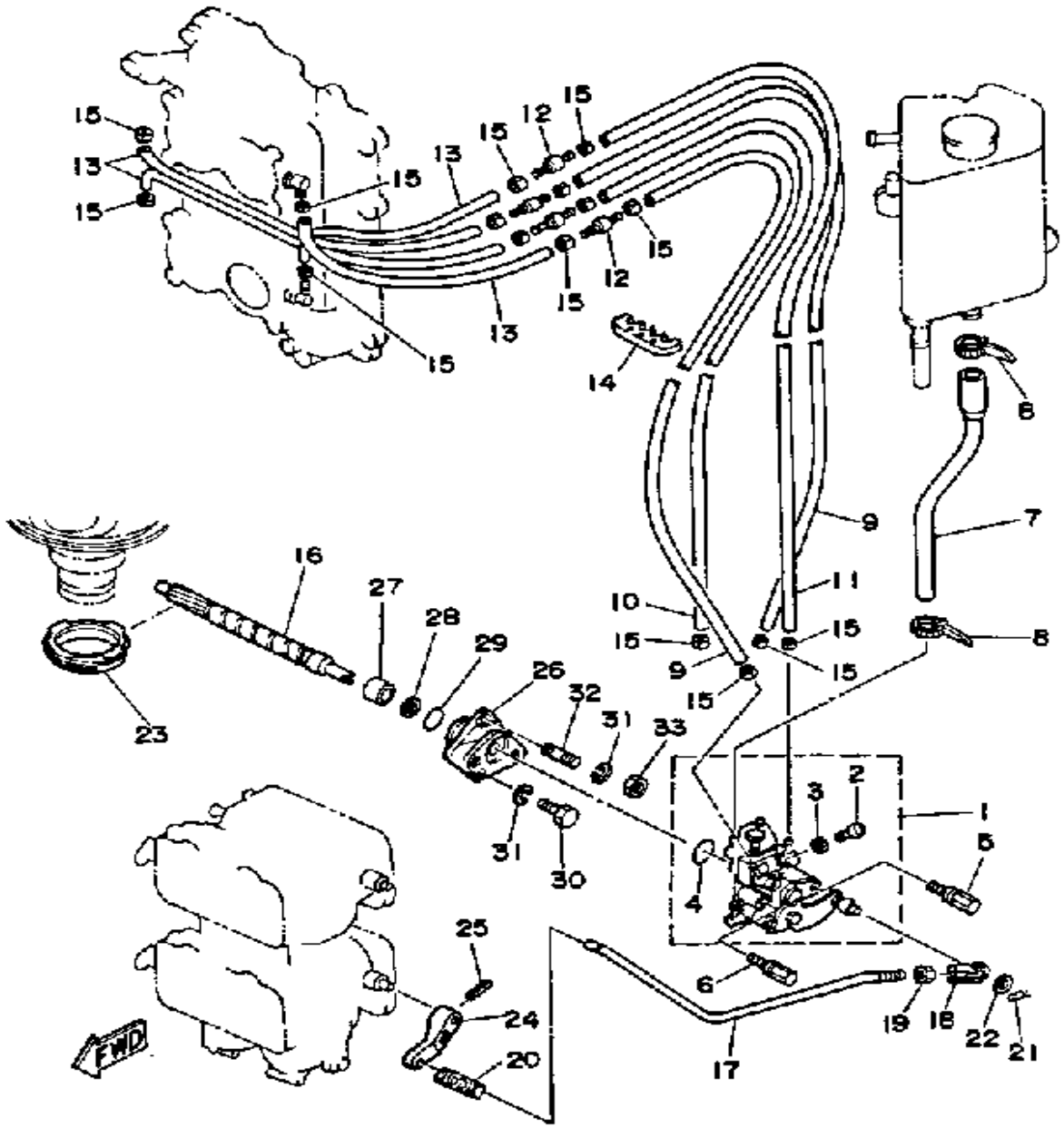
Ref. No.	Part Number	Description	Qty	Remarks
30	6E5-82587-00-00	GASKET	1	
31	6E5-83614-01-00	BRACKET	1	
32	97313-06016-00	BOLT, HEXAGON	2	
33	90465-13M36-00	CLAMP	1	
34	6G5-81950-01-00	RELAY ASSEMBLY	1	
35	6A0-82317-00-00	DAMPER, IGNITION COIL	2	
36	624-42542-00-00	PIPE	2	
37	97313-06025-00	BOLT, HEXAGON	2	
38	90201-06M62-00	WASHER, TRIM CONTROLLER	2	
39	6H5-81920-00-00	TERMINAL ASSEMBLY	1	
40	6G5-81929-00-00	BRCKT, TERMINAL	1	
41	97395-06012-00	BOLT, HEXAGON	1	
42	92995-06100-00	WASHER, SPRING	1	
43	6G1-83557-00-00	TUBE	1	
44	90446-10M01-00	HOSE	2	

OIL PUMP



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-W1320-00-00	OIL PUMP KIT	1	
2	6E5-13471-01-00	. SCREW, DRAIN	1	
3	6E5-13475-00-00	. GASKET	1	
4	6E5-14562-00-00	. O-RING	1	
5	90109-06M23-00	BOLT	2	
6	90445-12M60-00	HOSE	1	
7	90465-11M10-00	CLAMP	2	
8	90445-07M85-00	HOSE	2	
9	90445-07M84-00	HOSE	2	
10	6E5-13132-00-00	JOINT	4	
11	90468-07M02-00	CLIP	16	
12	6E5-11536-00-00	GEAR, DRIVE	1	
13	6E5-11537-02-00	GEAR, DRIVEN	1	
14	6E5-13117-01-00	COLLAR, DISTANCE	1	
15	90201-08M93-00	WASHER, PLATE	1	
16	6E5-41241-00-00	ROD 1	1	
17	95380-05600-00	NUT	1	
18	6R5-41237-00-00	JOINT, LINK	1	
19	6E5-14276-01-00	LEVER	1	
20	91690-30016-00	PIN, SPRING	1	
21	6H1-41237-00-00	JOINT, LINK	1	
22	90445-07M87-00	HOSE	4	
23	90464-07M06-00	CLAMP	1	
24	90202-05088-00	WASHER, PLATE	1	
25	90468-05M03-00	CLIP	1	

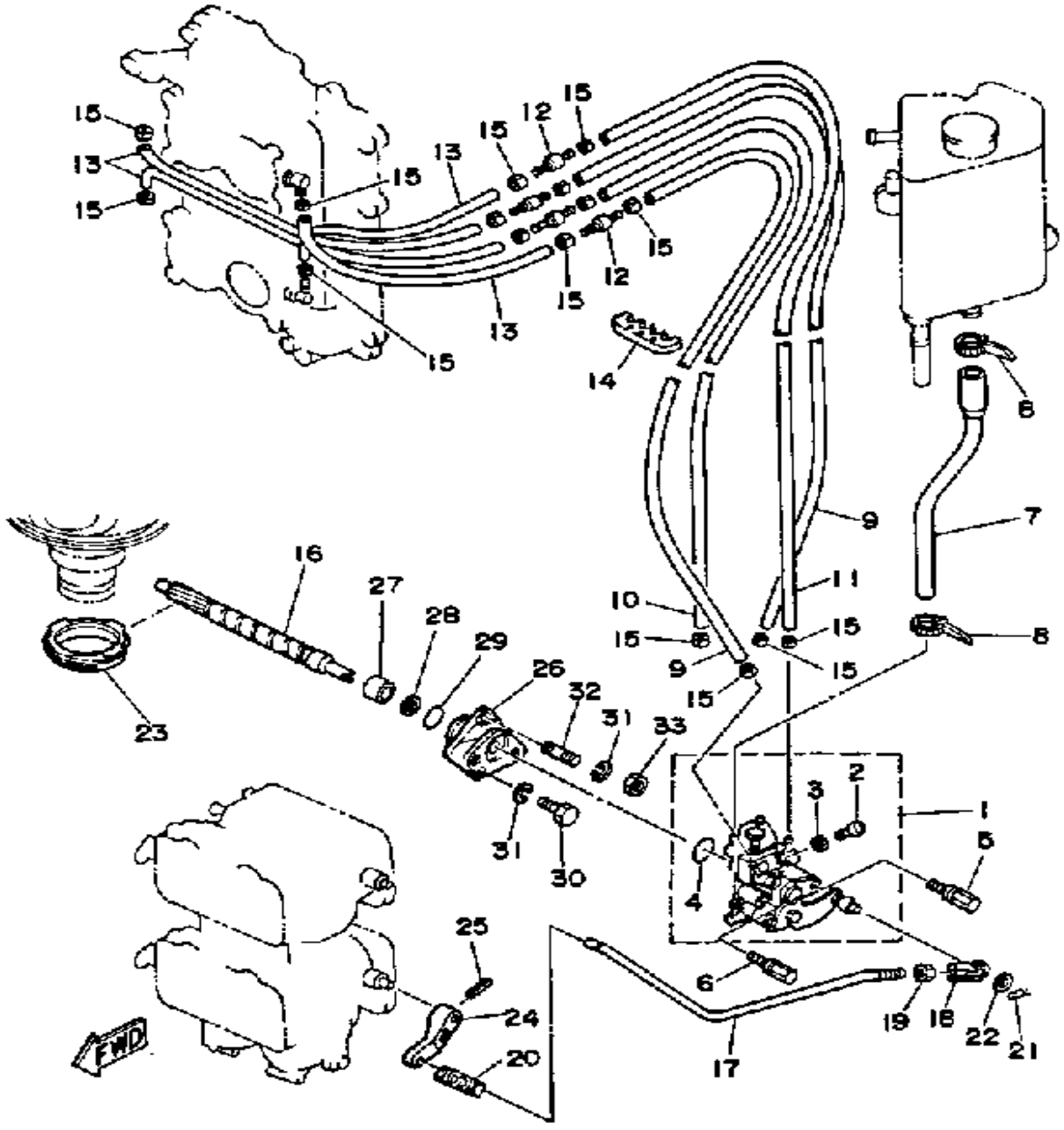
OIL PUMP CONVERSION KIT



Ref. No.	Part Number	Description	Qty	Remarks
1	6N6-13200-09-00	OIL PUMP	1	UR 115 MODEL
	6N7-13200-09-00	OIL PUMP	1	UR 130 MODEL
2	716-24444-00-00	. SCREW	1	
3	1YU-13187-00-00	. GASKET, BREATHER BOLT	1	
4	93210-19MA7-00	. O-RING	1	
5	90109-06M40-00	BOLT	1	
6	90109-06M39-00	BOLT	1	
7	6N7-13416-00-00	PIPE, OIL 1	1	
8	90465-11M10-00	CLAMP	2	
9	90445-07M85-00	HOSE	2	
10	90445-07M84-00	HOSE	1	
11	90445-07M73-00	HOSE	1	
12	6R3-13183-00-00	VALVE, CHECK	4	
13	90445-07M87-00	HOSE	4	
14	90464-07M06-00	CLAMP	1	
15	90468-07M02-00	CLIP	16	
16	6R3-11537-09-00	DRIVEN GEAR	1	
17	6R3-41241-00-00	ROD, LINK	1	
18	6H1-41237-00-00	JOINT, LINK	1	
19	95380-05600-00	NUT	1	
20	6R5-41237-00-00	JOINT, LINK	1	
21	90468-05M03-00	CLIP	1	
22	90202-05088-00	WASHER, PLATE	1	
23	6E5-11536-00-00	GEAR, DRIVE	1	
24	6E5-14276-01-00	LEVER	1	
25	91690-30016-00	PIN, SPRING	1	
26	6N7-13117-09-00	DISTANCE COLLAR	1	
27	90384-14M09-00	BUSH, BIMETAL FORMED	1	
28	90202-08M44-00	WASHER, PLATE	1	

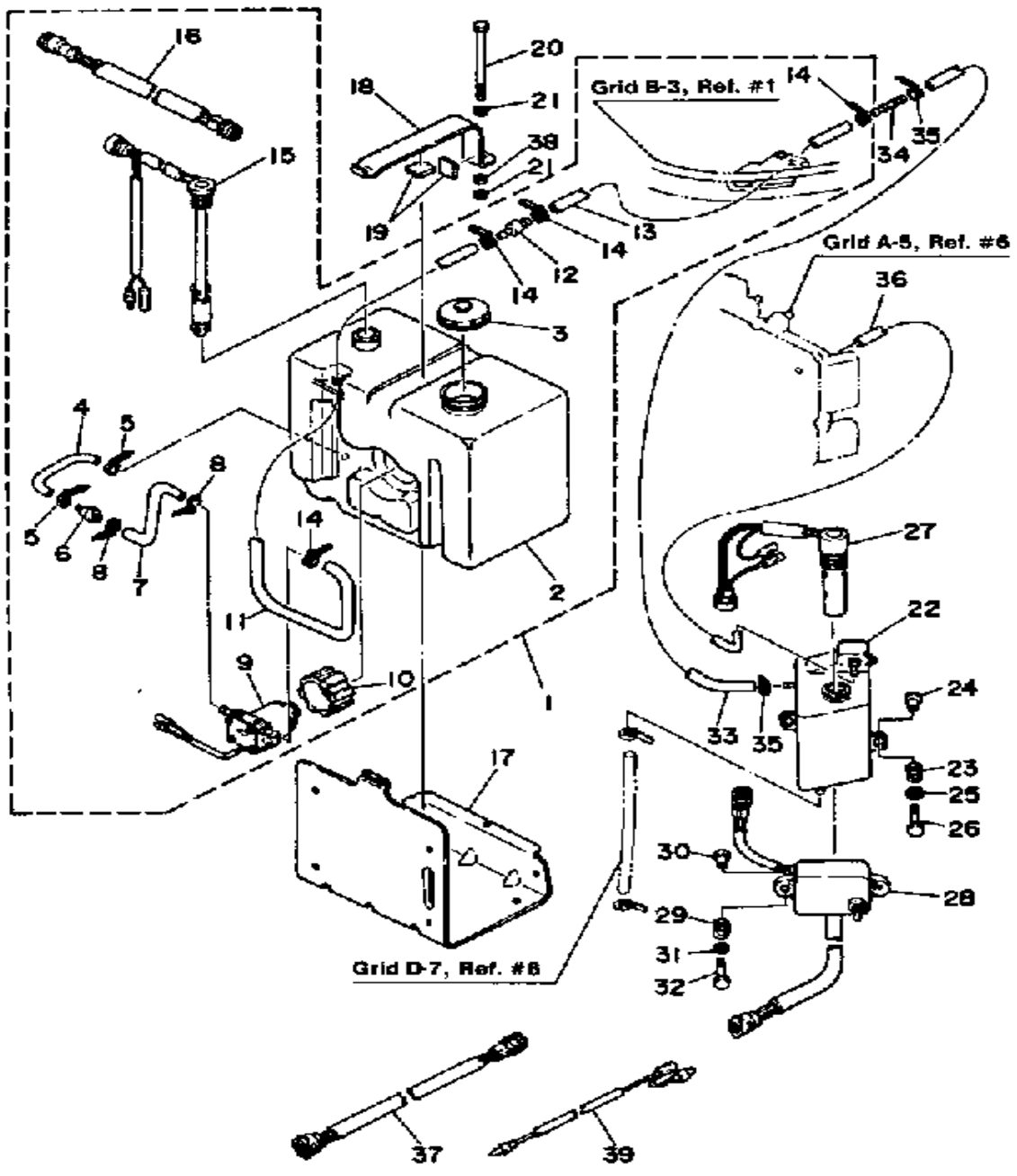
CONTINUED ON NEXT FRAME ➤

OIL PUMP CONVERSION KIT



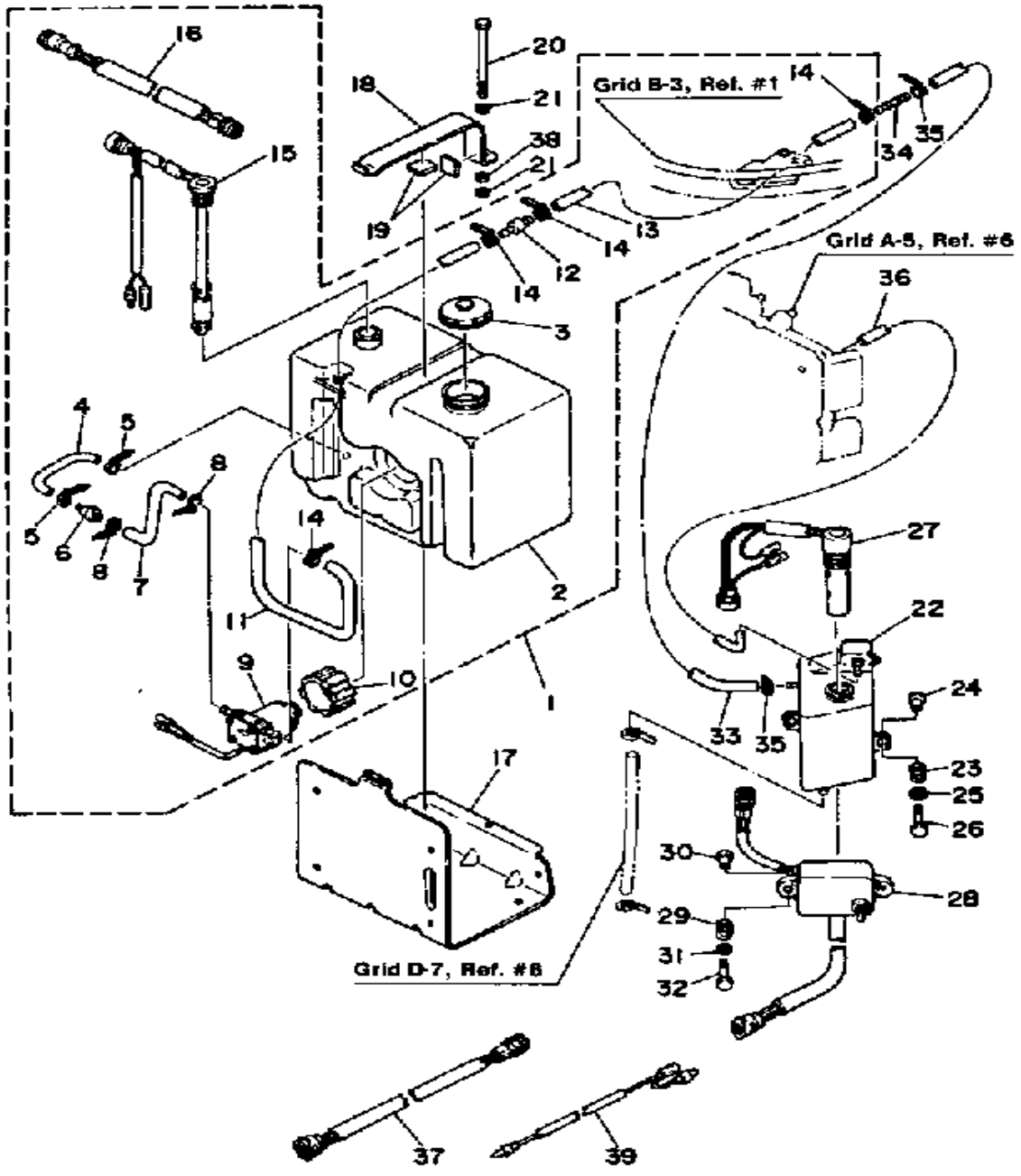
Ref. No.	Part Number	Description	Qty	Remarks
29	93210-18322-00	O-RING	1	
30	97313-06018-00	BOLT, HEXAGON	1	
31	92995-06100-00	WASHER, SPRING	2	
32	90116-06M22-00	BOLT, STUD	1	
33	95380-06600-00	NUT	1	

OIL PUMP



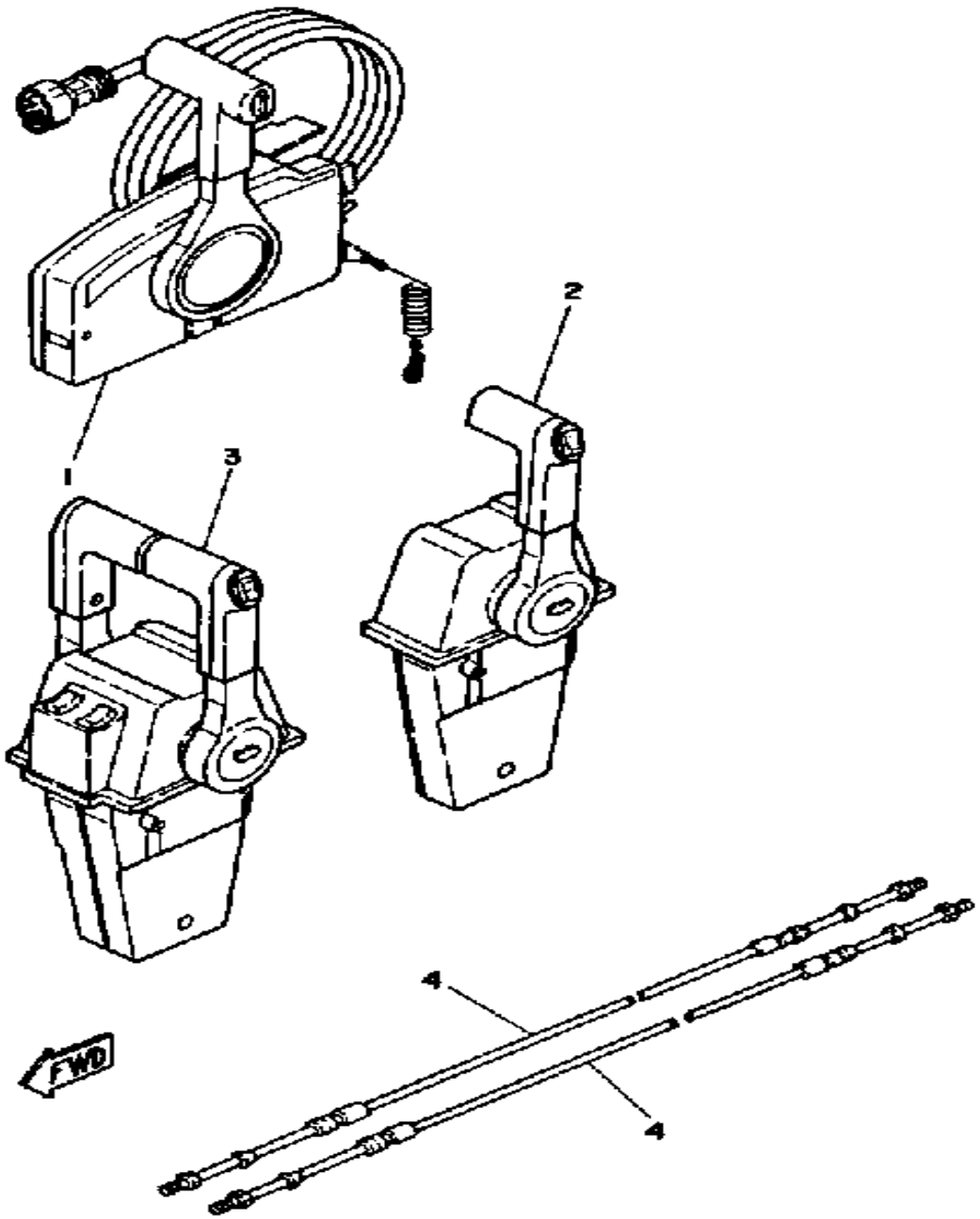
Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-21708-05-00	OIL TANK ASSEMBLY	1	
2	6E5-21733-02-00	. SUB TANK, OIL (10.5L)	1	
3	6E5-21770-03-00	. OIL TANK CAP ASSEMBLY	1	
4	6E5-24322-00-00	. PIPE 1	1	
5	90465-11M10-00	. CLAMP	2	
6	646-24251-02-00	. STRAINER 1	1	
7	6E5-24319-01-00	. PIPE, OIL	1	
8	90465-11M10-00	. CLAMP	2	
9	6E5-81900-01-00	. OIL FEED PUMP ASSEMBLY	1	
10	6E5-81922-00-00	. GROMMET	1	
11	6E5-24321-01-00	. PIPE 0	1	
12	6E5-24379-00-00	. PIPE, JOINT 4	1	
13	90445-11M81-00	. HOSE (L:3000)	1	
14	90465-11M10-00	. CLAMP	4	
15	6E5-85720-02-00	. OIL LVL GAUGE ASSEMBLY	1	
16	6E5-85721-10-00	. EXT, HRNS O TANK (6E5-85721-01-00)	1	
17	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	
18	6E5-21798-01-33	BRACKET, DAMPER	1	
19	6E5-21746-00-00	DAMPER	2	
20	97380-06100-00	BOLT, HEXAGON (91201-06100)	1	
21	92990-06600-00	WASHER, PLATE	2	
22	6E5-21750-02-00	OIL TANK ASSEMBLY	1	
23	6A0-82317-00-00	DAMPER, IGNITION COIL	3	
24	624-42542-00-00	PIPE	3	
25	90201-06M62-00	WASHER, TRIM CONTROLLER	3	
26	97313-06030-00	BOLT, HEXAGON	3	
27	6E5-85730-12-00	OIL LEVEL SENSOR (6E5-85730-11)	1	

CONTINUED ON NEXT FRAME ➤



OIL PUMP

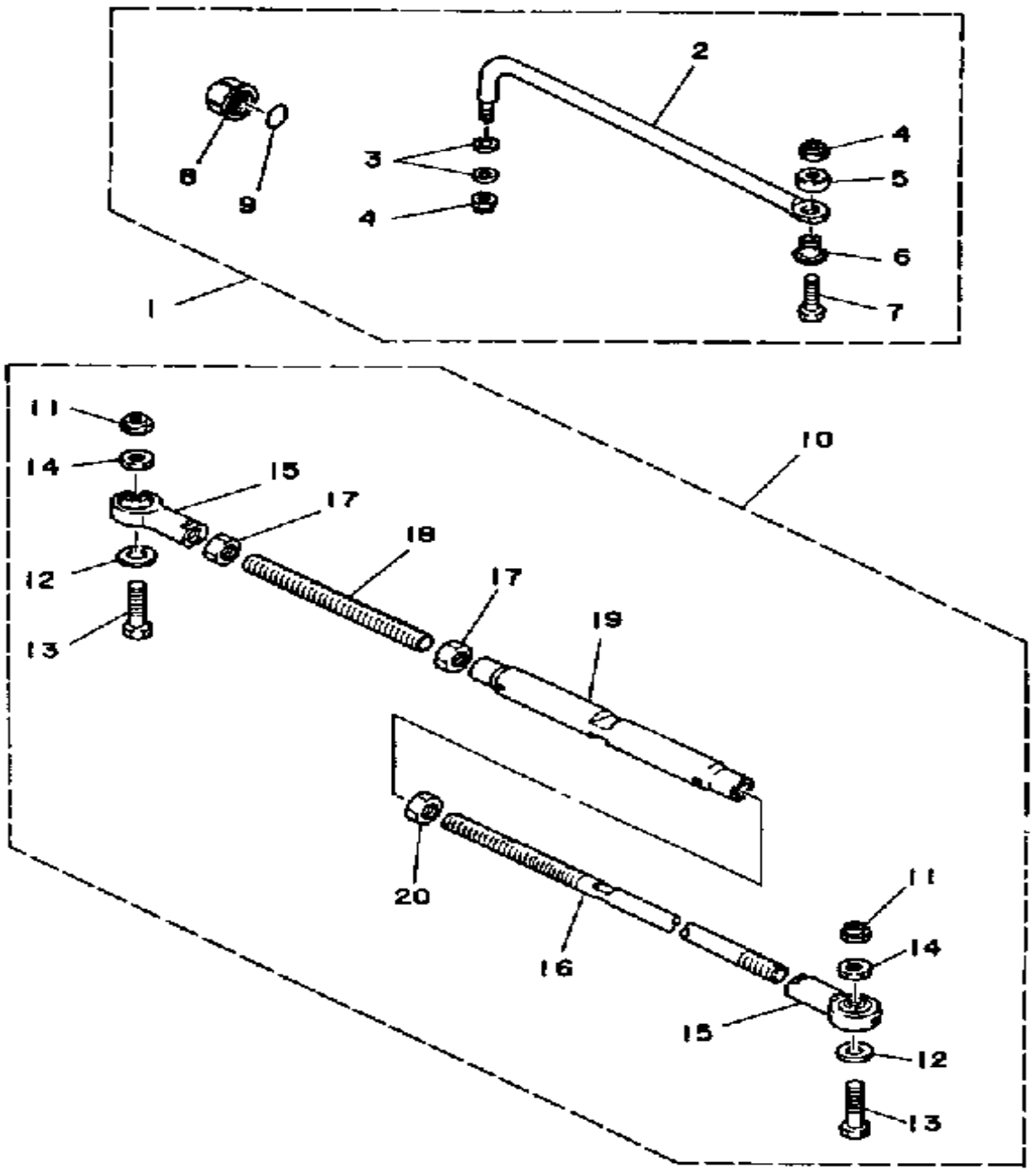
Ref. No.	Part Number	Description	Qty	Remarks
28	6E5-85740-02-00	CONTROL UNIT ASSEMBLY	1	
29	6A0-82317-00-00	DAMPER, IGNITION COIL	2	
30	624-42542-00-00	PIPE	2	
31	90201-06M62-00	WASHER, TRIM CONTROLLER	2	
32	97313-06030-00	BOLT, HEXAGON	2	
33	6E5-24323-00-00	PIPE 2	1	
34	6E5-24461-00-00	JOINT	1	
35	90465-11M10-00	CLAMP	2	
36	90445-05M61-00	HOSE	1	
37	6E5-82521-03-00	WIRE, LEAD	1	
38	95380-06600-00	NUT	1	
39	6E5-81315-00-00	LEAD WIRE ASSEMBLY	1	



REMOTE CONTROL CABLES

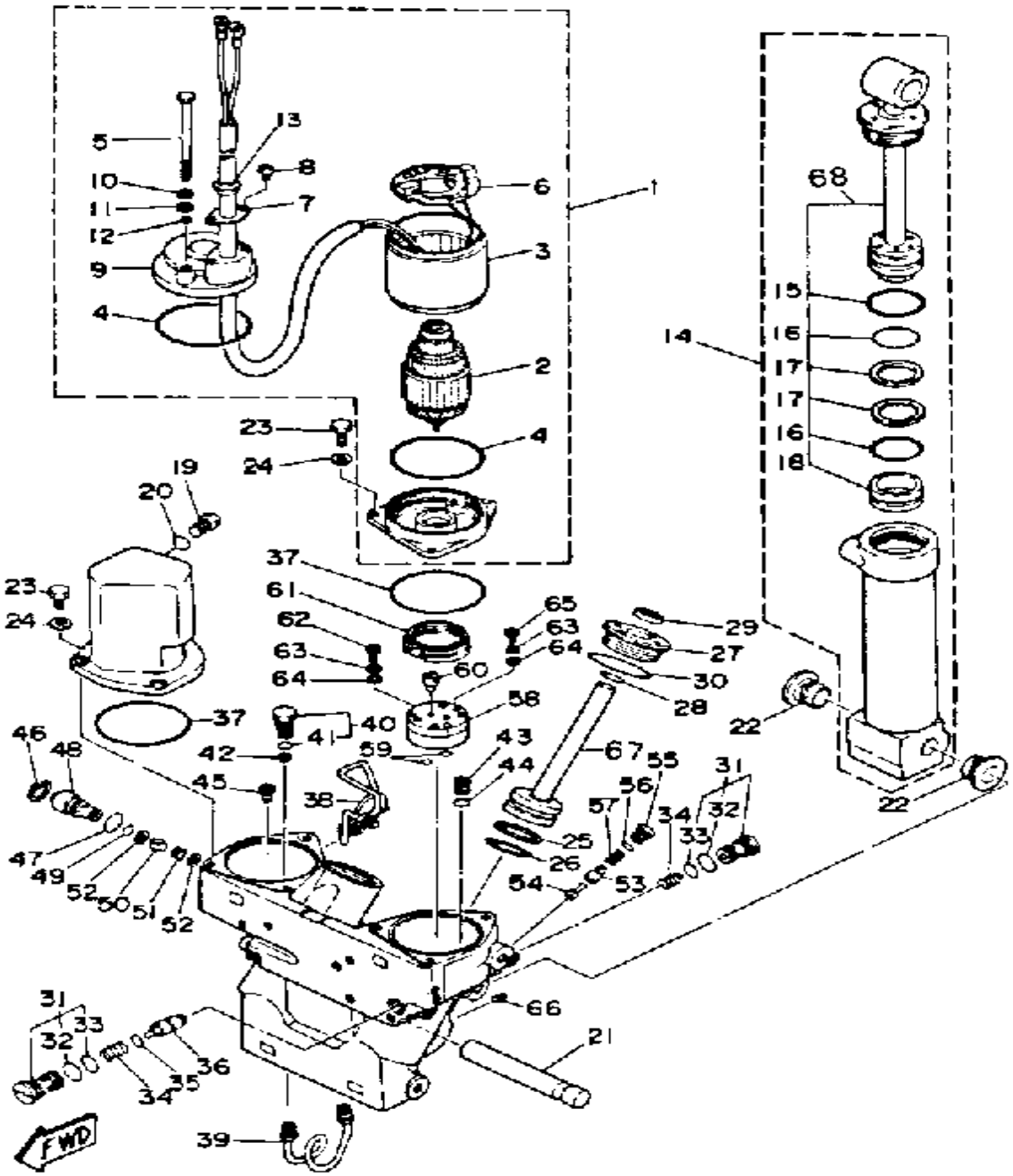
Ref. No.	Part Number	Description	Qty	Remarks
1	703-48207-13-00	REMOTE CON.ASSEMBLY.6J9 (703-48205-13-00)	1	UR SEE NOTE
2	704-48205-13-00	REMOTE CONTROL ASSEMBLY	1	UR SINGLE SEE NOTE
3	704-48207-31-00	REMOTE CONTROL ASSEMBLY	1	UR TWIN SEE NOTE
	ABA-CABLE-06-GY	GRAY CABLE 06 FOOT	1	
	ABA-CABLE-07-GY	GRAY CABLE 07 FOOT	1	
	ABA-CABLE-08-GY	GRAY CABLE 08 FOOT	1	
	ABA-CABLE-09-GY	GRAY CABLE 09 FOOT	1	
	ABA-CABLE-10-GY	GRAY CABLE 10 FOOT	1	
	ABA-CABLE-11-GY	GRAY CABLE 11 FOOT	1	
	ABA-CABLE-12-GY	GRAY CABLE 12 FOOT	1	
	ABA-CABLE-13-GY	GRAY CABLE 13 FOOT	1	
	ABA-CABLE-14-GY	GRAY CABLE 14 FOOT	1	
	ABA-CABLE-15-GY	GRAY CABLE 15 FOOT	1	
	ABA-CABLE-16-GY	GRAY CABLE 16 FOOT	1	
	ABA-CABLE-17-GY	GRAY CABLE 17 FOOT	1	
	ABA-CABLE-18-GY	GRAY CABLE 18 FOOT	1	
	ABA-CABLE-19-GY	GRAY CABLE 19 FOOT	1	
	ABA-CABLE-20-GY	GRAY CABLE 20 FOOT	1	
	ABA-CABLE-22-GY	GRAY CABLE 22 FOOT	1	
	ABA-CABLE-24-GY	GRAY CABLE 24 FOOT	1	
	ABA-CABLE-26-GY	GRAY CABLE 26 FOOT	1	
	ABA-CABLE-28-GY	GRAY CABLE 28 FOOT	1	
	ABA-CABLE-30-GY	GRAY CABLE 30 FOOT	1	
	ABA-CABLE-32-GY	GRAY CABLE 32 FOOT	1	
	ABA-CABLE-34-GY	GRAY CABLE 34 FOOT	1	
	ABA-CABLE-36-GY	GRAY CABLE 36 FOOT	1	

STEERING GUIDE ATTACHMENT



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-61350-01-00	STEERING GUIDE ATTACHMENT KIT	1	
2	6E5-61351-00-00	. ROD, STEERING LINK	1	
3	90201-10M20-00	. WASHER, PLATE	2	
4	90185-09M01-00	. NUT, SELF-LOCKING	2	
5	90560-12M01-00	. SPACER	1	
6	90387-10M61-00	. COLLAR	1	
7	6E5-61355-00-00	. BOLT	1	
8	6E5-43145-00-00	. CAP, CLAMP BRACKET	1	
9	93210-16716-00	. O-RING	1	
10	ABA-DUALT-1E-BR	UNAVAILABLE IN PRICE BOOK	1	
11	90185-09M01-00	. NUT, SELF-LOCKING	2	
12	90201-10M76-00	. WASHER, PLATE	2	
13	90101-09M70-00	. BOLT	2	
14	90170-09M05-00	. NUT, HEXAGON	2	
15	6E5-61303-00-00	. STEERING EYE COMP	2	
16	6E5-61311-11-00	. TIE BAR	1	
17	95380-14700-00	. NUT, HEX	2	
18	6E5-61315-00-00	. TIE BAR 2	1	
19	6E5-61313-00-00	. ADJUSTER	1	
20	90170-14M06-00	. NUT, HEXAGON	1	

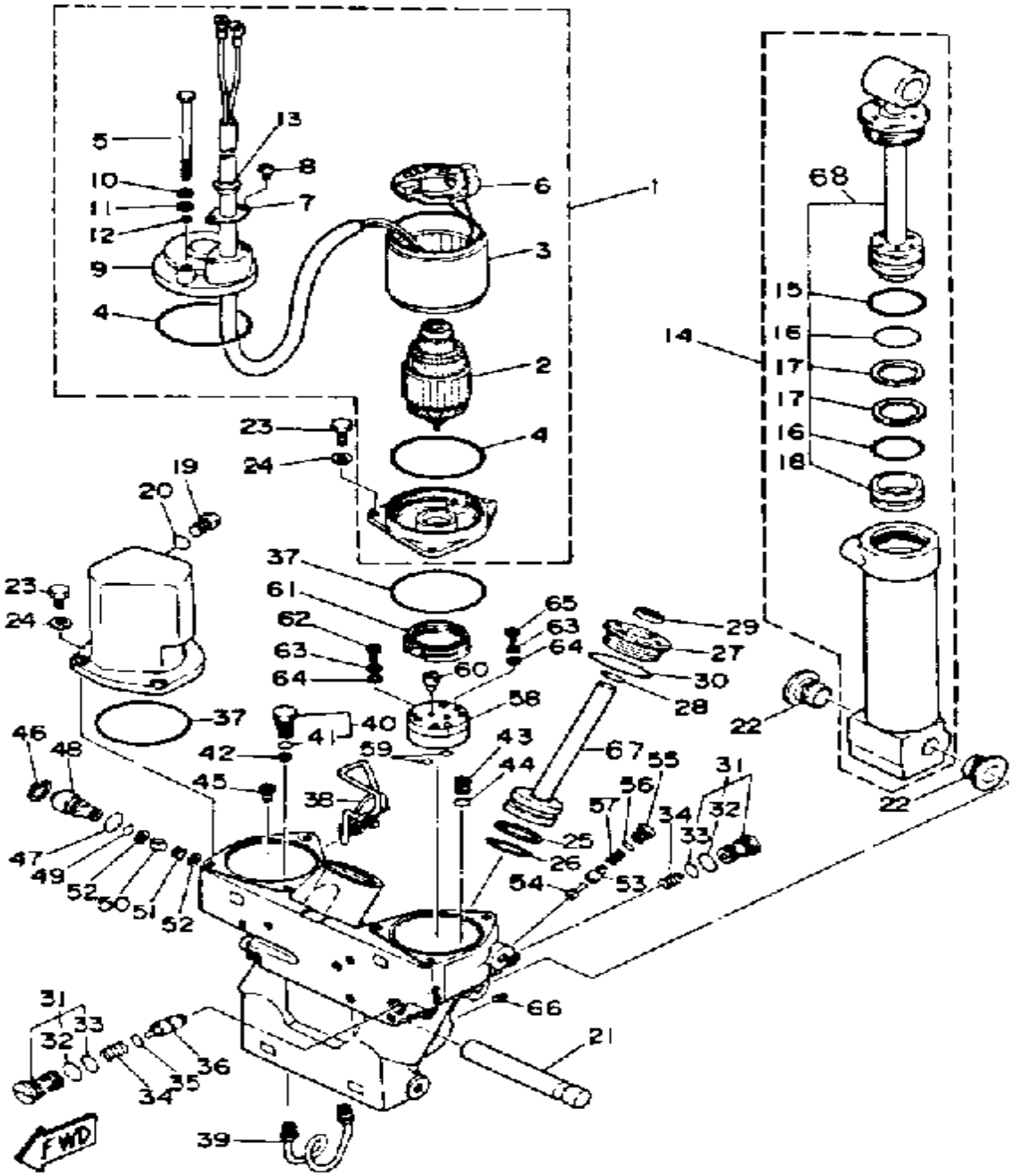
POWER TRIM & TILT COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
1	6G5-43880-01-00	. MOTOR ASSEMBLY	1	
2	6G5-43805-00-00	. . ARMATURE ASSEMBLY	1	
3	6G5-43804-00-00	. . STATOR ASSEMBLY	1	
4	6G5-43865-00-00	. . O-RING	2	
5	6G5-43887-00-00	. . BOLT, THROUGH	2	
6	6G5-43806-00-00	. . BRUSH HOLDER ASSEMBLY	1	
7	6G5-43899-00-00	. . PLATE STOPPER	1	
8	6G5-43886-00-00	. . BOLT	2	
9	6G5-43884-00-00	. . FRAME, COMMUTATOR END	1	
10	6G5-43893-00-00	. . WASHER	2	
11	6G5-43889-10-00	. . PLATE SEAT	2	
12	6G5-43867-00-00	. . O-RING	2	
13	6G5-43885-00-00	. . GROMMET	1	
14	6G5-4380E-01-00	. TILT CYLINDER ASSEMBLY	1	
15	6E5-43861-00-00	. . O-RING	1	
16	6G5-43862-00-00	. . O-RING	2	
17	6E5-43872-00-00	. . RING, BACK UP	2	
18	6E5-43814-01-00	. . PISTON, FREE	1	
19	6E5-43829-00-00	. PLUG, RESERVOIR	1	
20	6E5-43863-00-00	. O-RING	1	
	6G5-43800-02-EK	PWR.TRIM&TILT ASSEMBLY	1	
21	6G5-43818-00-00	. PIN, LOWER SHOCK MOUNT	1	
	6G5-W0094-01-00	POWER TRIM & TILT REPAIR KIT		
22	90386-18M14-00	. BUSH	2	
23	(90101-06M85-00)	BOLT	6	
24	90209-06M09-00	. WASHER	6	
25	6G5-43874-00-00	. RING, BACK UP	2	
26	6G5-43864-00-00	. O-RING	2	

CONTINUED ON NEXT FRAME ➤

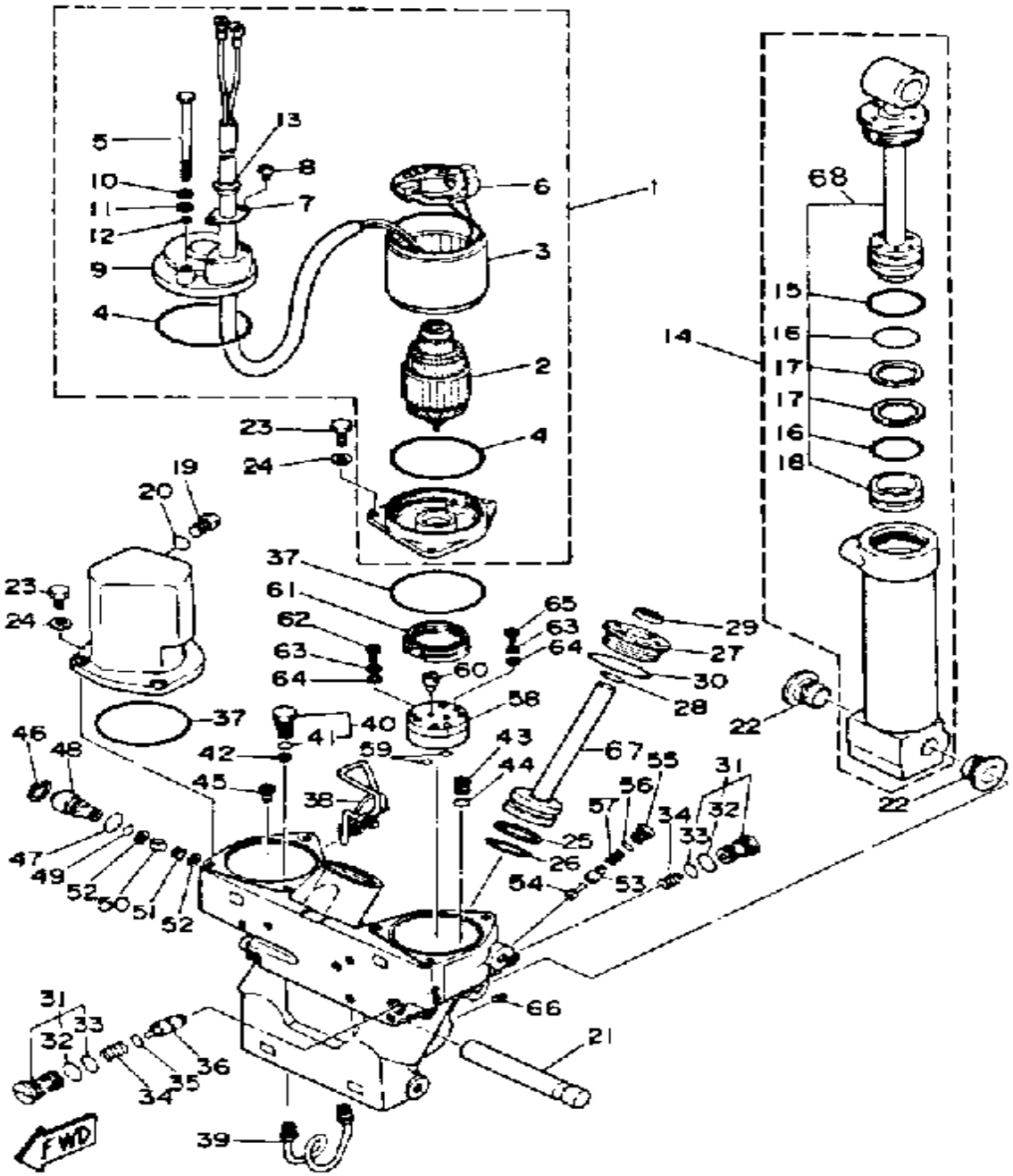
POWER TRIM & TILT COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
27	6G5-43821-01-00	. SCREW, TRIM CYLINDER END	2	
28	6E5-43865-00-00	. O-RING	2	
29	6E5-43822-01-00	. SEAL, TRIM DUST	2	
30	6G5-43861-00-00	. O-RING	2	
31	6G5-43802-00-00	. VALVE SUB ASSEMBLY (MN)	2	
32	6E5-43866-00-00	. . O-RING	1	
33	6E5-43867-00-00	. . O-RING	1	
34	6G5-43894-00-00	. SPRING, SHUTTLE RETURN	2	
35	6E5-43868-00-00	. O-RING	1	
36	6G5-43841-00-00	. PISTON, SHUTTLE	1	
37	6E5-43869-00-00	. O-RING	2	
38	6G5-43835-00-00	. PIPE	1	
39	6G5-43833-00-00	. PIPE	1	
40	6G5-43809-00-00	. SEAT VALVE COMP. 2	1	
41	6E5-43896-00-00	. . O-RING	1	
42	6G5-43816-00-00	. FILTER 1	1	
43	6G5-43808-01-00	. SEAT VALVE COMP. 1	1	
	6G5-W0094-01-00	POWER TRIM & TILT REPAIR KIT		
44	6E5-43883-00-00	. O-RING	1	
45	6G5-43803-00-00	. CASE VALVE COMP	1	
46	6H1-43875-00-00	. RING, SNAP	1	
47	93210-18M75-00	. O-RING	1	
48	6G5-43845-00-00	. SCREW, MANUAL RELEASE	1	
49	93210-10M74-00	. O-RING	1	
50	6E5-4382A-00-00	. ADAPTOR 1	1	
51	6E5-43854-01-00	. SPRING, MANUAL RELEASE	1	
52	6E5-43847-00-00	. SEAT, MANUAL VALVE	2	
53	6G5-43849-00-00	. PIN, VALVE SUPPORT	1	

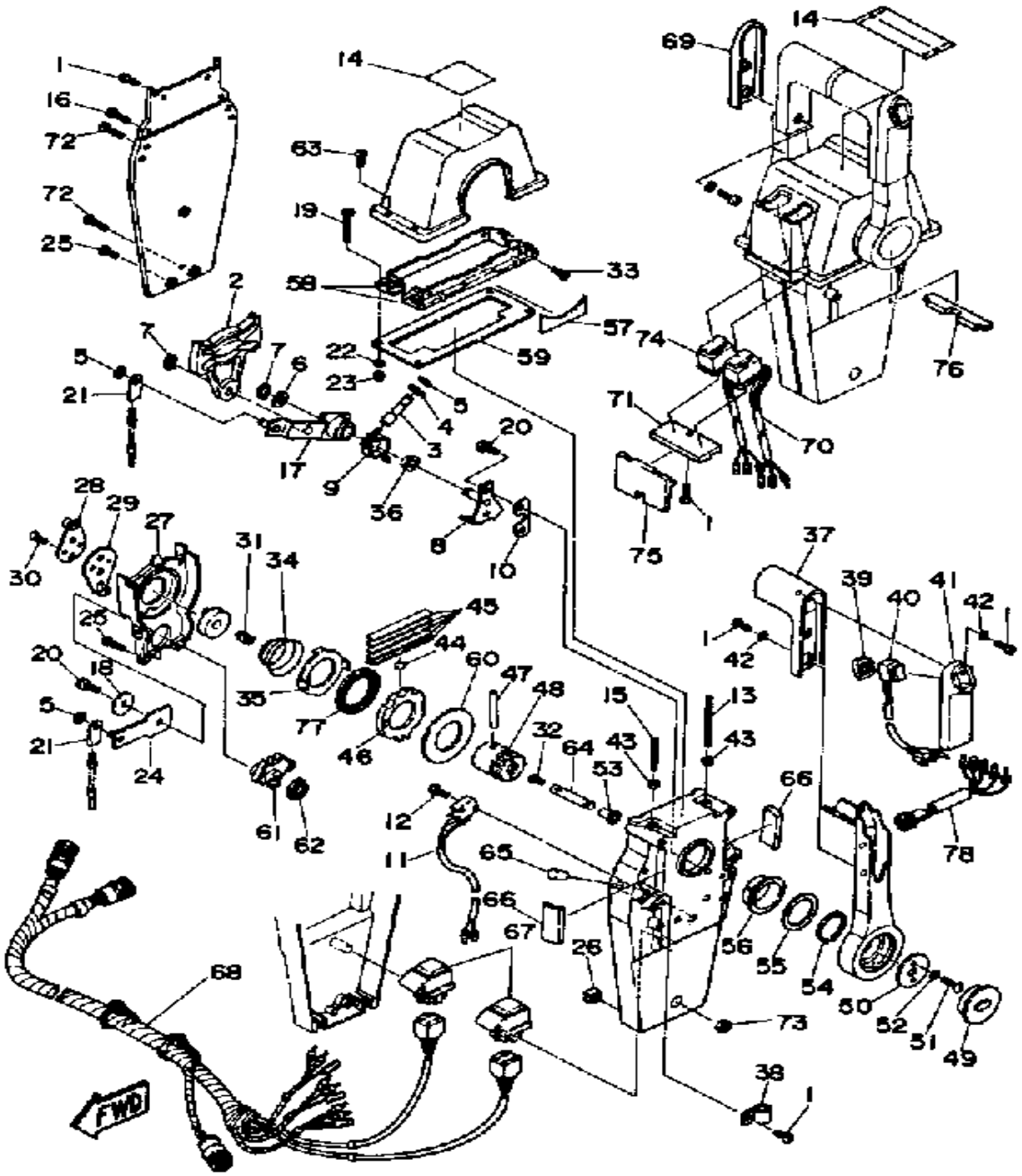
CONTINUED ON NEXT FRAME ➤

POWER TRIM & TILT COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
54	6G5-4381A-00-00	. SHAFT	1	
55	6G5-43842-00-00	. SCREW, VALVE SEAT	1	
56	6G5-43866-00-00	. O-RING	1	
57	6E5-43824-01-00	. SPRING, COMPRESSION	1	
58	6G5-43830-00-00	. GEAR PUMP ASSEMBLY	1	
59	6G5-43863-00-00	. O-RING	2	
60	6G5-43831-00-00	. CONNECTOR, SHAFT	1	
61	6E5-43817-10-00	. FILTER 2	1	
62	6G5-43878-01-00	. BOLT, SOCKET	2	
63	90209-05M10-00	. WASHER	3	
64	90201-05M00-00	. WASHER, PLATE	3	
65	6G5-43888-01-00	. BOLT, SOCKET	1	
66	6G5-43878-10-00	. BOLT, SOCKET	1	
67	6G5-43820-01-00	. PISTON SUB ASSEMBLY	2	
68	6G5-43810-00-00	. PISTON SUB ASSEMBLY	1	
	6G5-W0094-01-00	POWER TRIM & TILT REPAIR KIT		

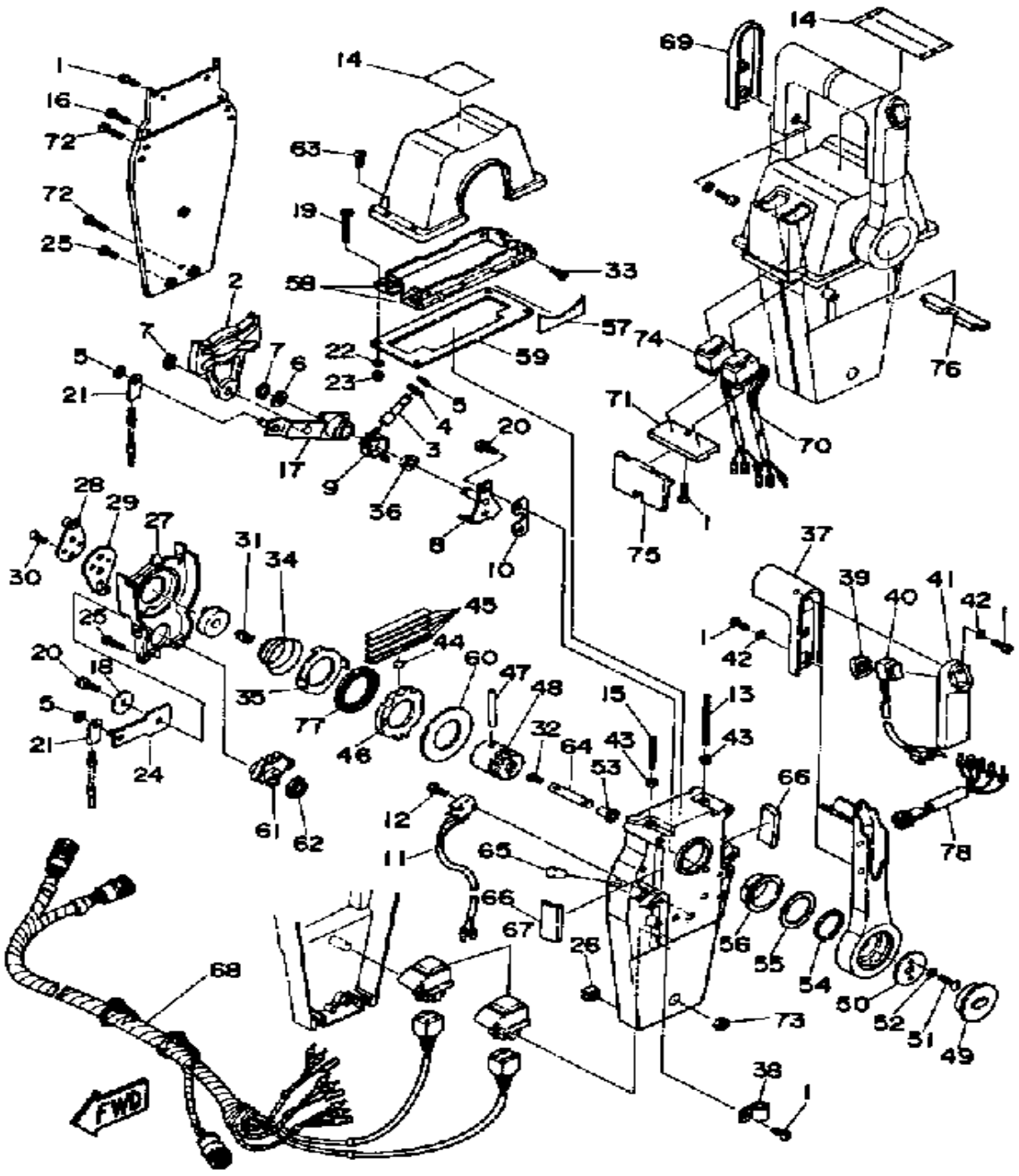
REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
1	703-48261-10-00	. ARM, THROTTLE	1	
2	703-82554-00-00	. STAY, NEUT SWITCH	1	
3	703-48153-00-00	. SHAFT, FREE ACCEL.	1	
4	703-48235-00-00	. BUSHING	1	
5	703-48273-00-00	. BUSHING 5	2	
6	703-48197-00-00	. WASHER, WAVE 2	1	
7	¢70-34826-80-00	. UNAVAILABLE IN PRICE BOOK	1	
8	703-48263-00-00	. BUSHING	1	
9	¢70-34826-40-00	. UNAVAILABLE IN PRICE BOOK	1	
10	95380-05600-00	. NUT	1	
11	97380-05025-00	. BOLT	1	
12	703-48265-00-00	. SHAFT, FRICTION	1	
13	93430-06024-00	. CIRCLIP	3	
14	703-48245-00-00	. PLATE, LOCK	1	
15	703-48252-00-00	. ROLLER, CAM	1	
16	701-48248-00-00	. ROLLER, FREE ACCEL.	1	
17	703-48198-00-00	. WASHER, WAVE	1	
18	703-48243-00-00	. BUSHING	1	
19	703-48236-00-00	. BUSHING 1	2	
20	703-48189-00-00	. RETAINER	1	
21	703-48234-00-00	. ROLLER, DETENT	1	
22	703-48345-01-00	. CABLE END, REMOTE CONTROL 2	2	
23	703-48358-00-00	. ANCHOR, CABLE	1	
24	¢70-34824-40-00	. UNAVAILABLE IN PRICE BOOK	1	
25	703-48238-00-00	. SPRING, DETENT	5	
26	703-48246-00-00	. SPACER	1	

CONTINUED ON NEXT FRAME ➤

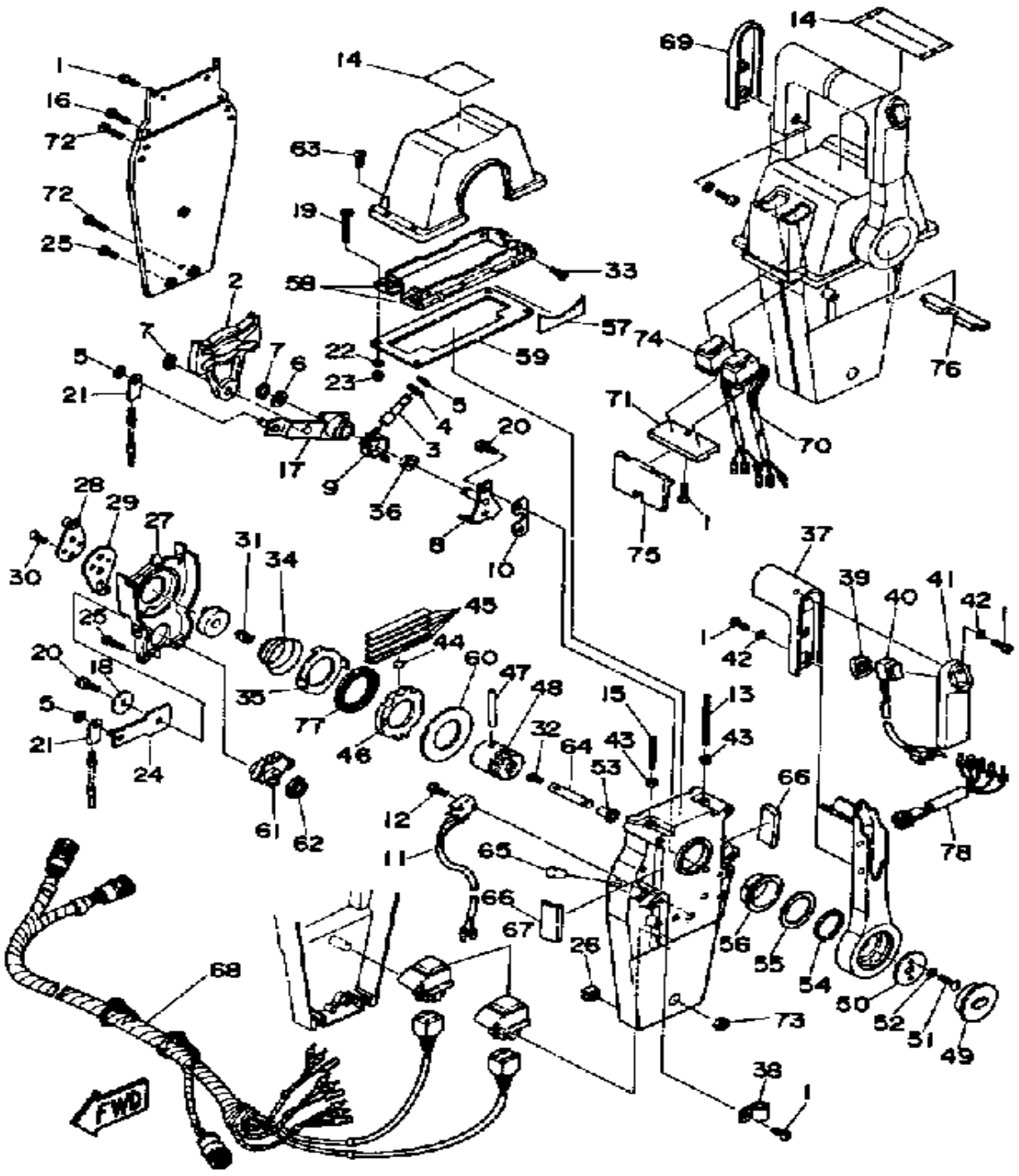
REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
27	703-48227-00-00	. SPRING, NEUTRAL LOCK	1	
28	703-82594-00-00	. CLAMP	1	
29	703-48226-00-00	. PLATE, STOPPER	1	
30	703-48222-00-00	. GRIP, CONTROL LEVER	1	
31	703-48223-00-00	. LOCK, NEUTRAL	1	
32	703-48225-00-00	. COVER	1	
33	703-48219-00-00	. COVER, LEAD	1	
34	98780-05012-00	. SCREW, FLAT HEAD	2	
35	98780-05016-00	. SCREW, FLAT HEAD	7	
36	97395-08030-00	. BOLT	1	
37	92990-08600-00	. WASHER, PLATE	1	
38	98580-04010-00	. SCREW, PAN HEAD	2	
39	98580-04006-00	. SCREW, PAN HEAD	4	
40	98580-05010-00	. SCREW, PAN HEAD	1	
41	98580-03014-00	. SCREW, PAN HEAD	2	
42	703-48291-10-00	. SCREW (M6)	3	
43	95380-06600-00	. NUT	3	
44	703-48293-10-00	. SPACER, REMOTE CONTROL	3	
45	701-48287-00-00	. WASHER	3	
46	703-48215-00-00	. GRAPHIC	1	
47	702-48217-00-00	. MARK	1	
48	676-82577-00-00	RUBBER KEY CAPS	1	
	703-82510-10-00	. MAIN SWITCH ASSEMBLY	1	
	90890-55820-00	O/M KEY #4 1	1	UR
	90890-55821-00	O/M KEY #4 2	1	UR
	90890-55822-00	O/M KEY #4 3	1	UR
	90890-55823-00	O/M KEY #4 4	1	UR
	90890-55824-00	O/M KEY #4 5	1	UR
	90890-55825-00	O/M KEY #4 6	1	UR

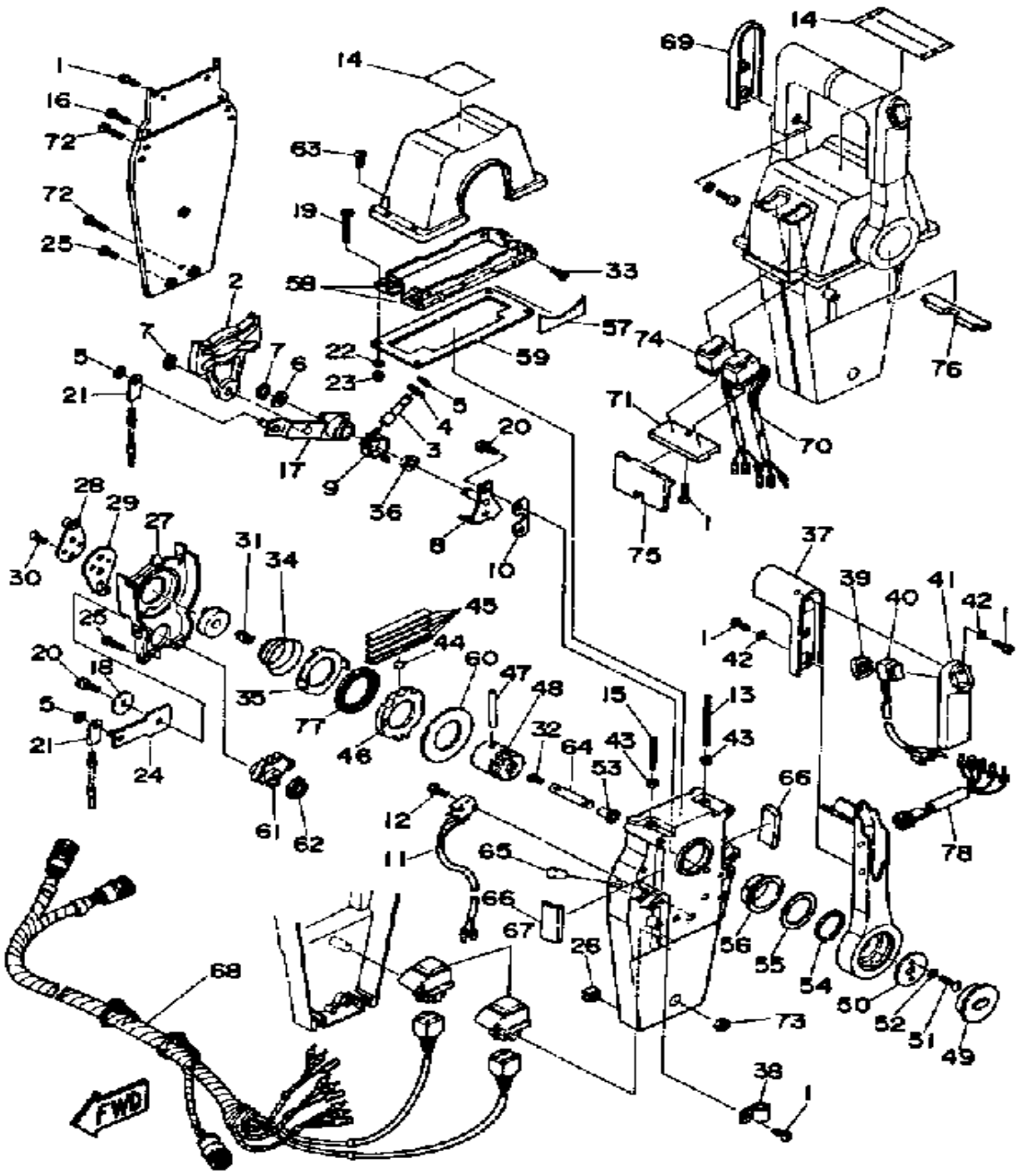
CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
48	90890-55826-00	O/M KEY #4 7	1	UR
	90890-55827-00	O/M KEY #4 8	1	UR
	90890-55828-00	O/M KEY #4 9	1	UR
	90890-55829-00	O/M KEY #4 0	1	UR
	90890-55830-00	O/M KEY #4 1	1	UR
	90890-55831-00	O/M KEY #4 2	1	UR
	90890-55832-00	O/M KEY #4 3	1	UR
	90890-55833-00	O/M KEY #4 4	1	UR
	90890-55834-00	O/M KEY #4 5	1	UR
	90890-55835-00	O/M KEY #4 6	1	UR
	90890-55836-00	O/M KEY #4 7	1	UR
	90890-55837-00	O/M KEY #4 8	1	UR
	90890-55838-00	O/M KEY #4 9	1	UR
	90890-55839-00	O/M KEY #4 0	1	UR
	90890-55957-00	KEY (111)	1	UR
	90890-55958-00	KEY (112)	1	UR
	90890-55959-00	KEY (113)	1	UR
	90890-55960-00	KEY (121)	1	UR
	90890-55961-00	KEY (122)	1	UR
	90890-55962-00	KEY (123)	1	UR
49	6K1-82574-00-00	. SWITCH, CHOKE	1	
50	703-82531-00-00	. WIRE, LEAD	1	
51	688-82575-01-00	. ENGINE STOP SWITCH ASSEMBLY	1	
52	682-82556-00-00	. . STOPPER	1	
53	688-8258A-20-00	. EXTENSION, WIRE HARNESS	1	
54	703-82540-00-00	. NEUTRAL SWITCH ASSEMBLY	1	
55	703-83383-02-00	. BUZZER	1	

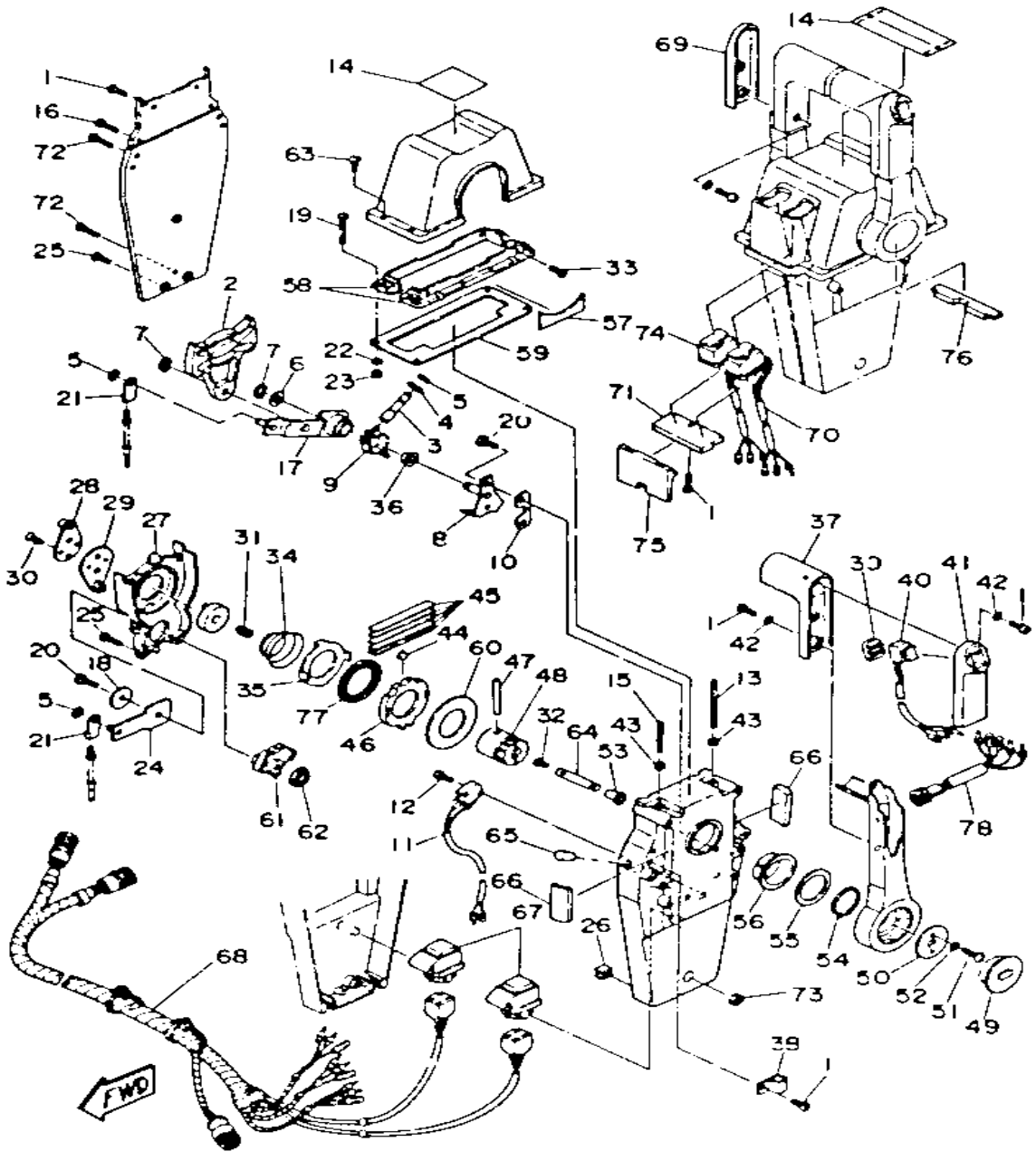
CONTINUED ON NEXT FRAME ➤



REMOTE CONTROL COMPONENT PARTS

Ref. No.	Part Number	Description	Qty	Remarks
56	703-48284-00-00	GROMMET	1	
57	90465-13169-00	. CALMP	2	
58	(703-82592-00-00)	BAND	1	
59	703-82563-01-00	. TRIM & TILT SWITCH ASSEMBLY	1	
60	703-48221-00-00	. LEVER, CONTROL	1	
68	703-48207-13-00	REMOTE CON.ASSEMBLY.6J9 (703-48205-13-00)	1	PUSH TO OPEN

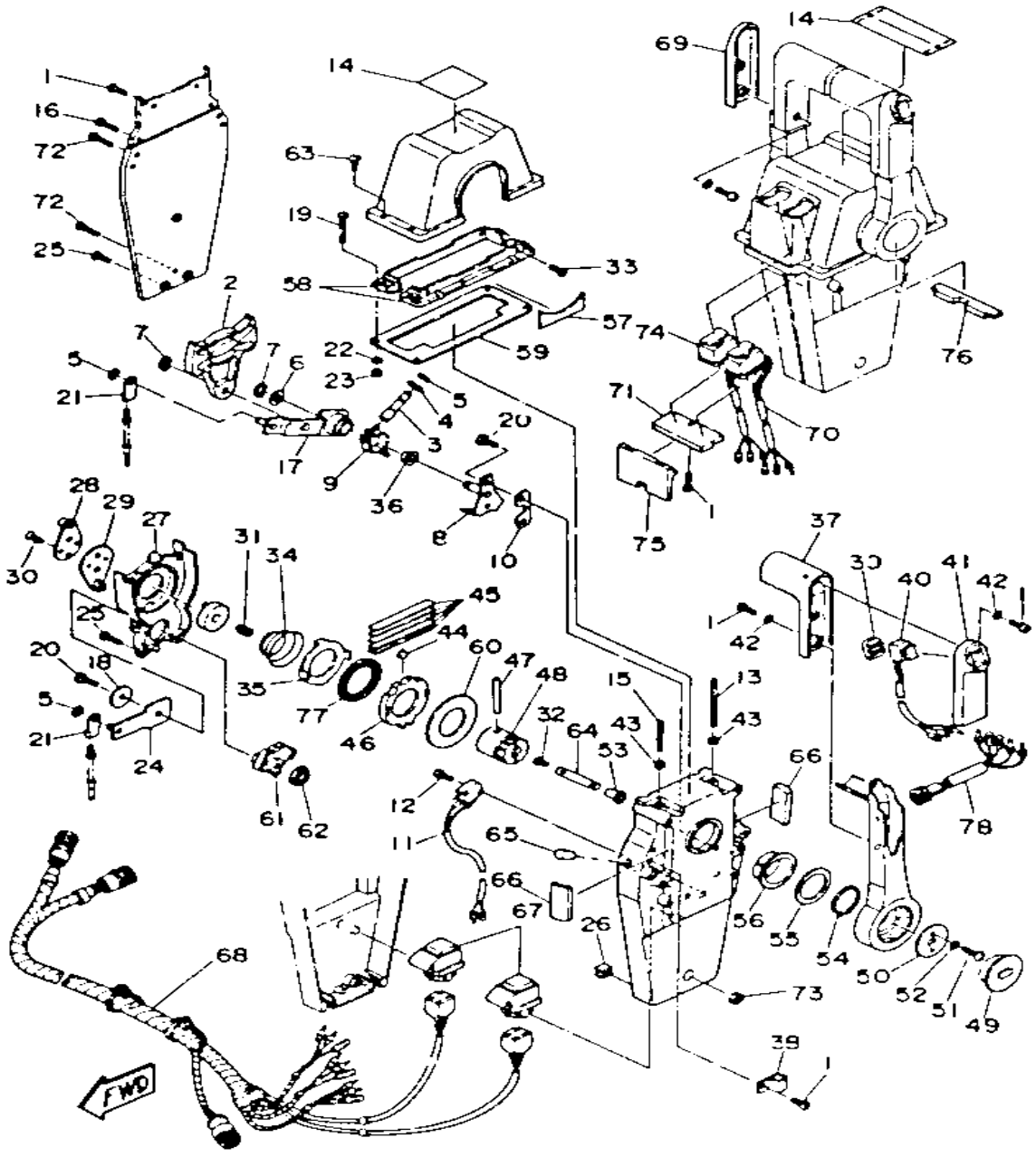
REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
1	98580-05016-00	SCREW, PAN HEAD	12	
	98580-05016-00	SCREW, PAN HEAD	6	
2	EL8-48251-00-00	PLATE, CAM	1	
	EL8-48251-00-00	PLATE, CAM	2	
3	704-48265-00-00	SHAFT, FRICTION	1	
	704-48265-00-00	SHAFT, FRICTION	2	
4	701-48246-00-00	SPACER	1	
	701-48246-00-00	SPACER	2	
5	93430-06024-00	CIRCLIP	3	
	93430-06024-00	CIRCLIP	6	
6	92990-10600-00	WASHER, PLATE	1	
	92990-10600-00	WASHER, PLATE	2	
7	EL8-48259-00-00	CIRCLIP 1	2	
	EL8-48259-00-00	CIRCLIP 1	4	
8	704-48262-00-00	SHAFT, THROTTLE	1	
	704-48262-00-00	SHAFT, THROTTLE	2	
9	704-48264-00-00	THROTTLE, FRICTION	1	
	704-48264-00-00	THROTTLE, FRICTION	2	
10	704-48266-00-00	SPACER	1	
	704-48266-00-00	SPACER	2	
11	6XE-82540-10-00	NEUTRAL SWITCH ASSEMBLY	1	
	704-82540-00-00	NEUTRAL SWITCH ASSEMBLY	1	
12	6A5-48129-10-00	SCREW 3	2	
	6A5-48129-10-00	SCREW 3	4	
13	(EL8-48281-00-00)	SCREW 1	1	
	(EL8-48281-00-00)	SCREW 1	2	
14	704-48215-00-00	GRAPHIC	1	
	704-48215-10-00	GRAPHIC	1	
15	(704-48281-00-00)	SCREW 1	1	

CONTINUED ON NEXT FRAME ➤

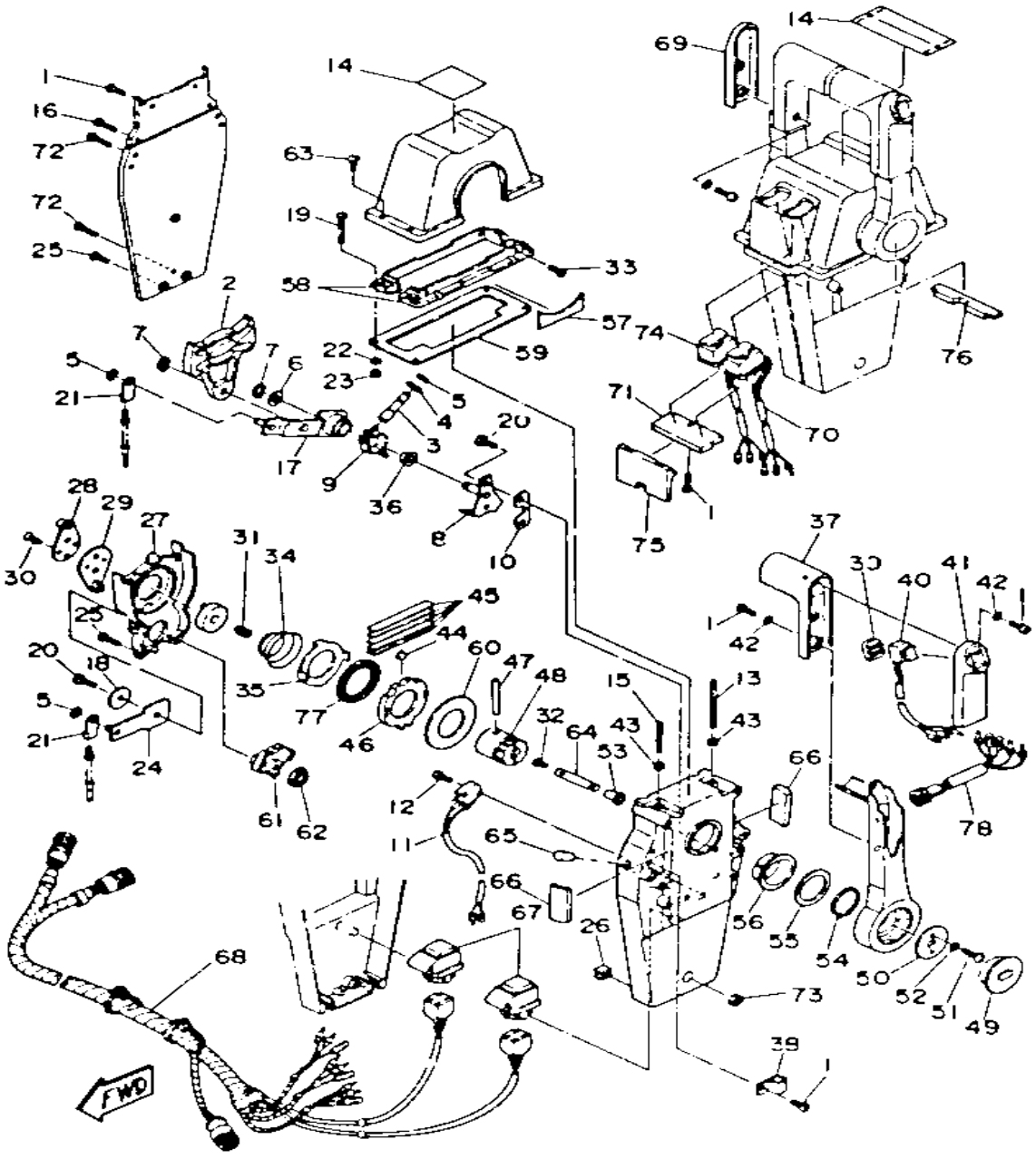
REMOTE CONTROL COMPONENT PARTS (



Ref. No.	Part Number	Description	Qty	Remarks
15	(704-48281-00-00)	SCREW 1	2	
16	97890-05025-00	SCREW	2	
	97890-05025-00	SCREW	4	
17	704-48261-00-00	ARM, THROTTLE	1	
	704-48261-00-00	ARM, THROTTLE	2	
18	EL8-48191-00-00	WASHER 1	1	
	EL8-48191-00-00	WASHER 1	2	
19	98580-05540-00	SCREW, PAN HEAD	4	
20	97080-06018-00	BOLT	3	
	97080-06018-00	BOLT	6	
21	703-48345-01-00	CABLE END, REMOTE CONTROL 2	2	
	703-48345-01-00	CABLE END, REMOTE CONTROL 2	4	
22	704-48287-00-00	WASHER	4	
23	95380-05600-00	NUT	4	
24	EL8-48271-00-00	ARM, SHIFT	1	
	EL8-48271-00-00	ARM, SHIFT	2	
25	EL8-48127-00-00	SCREW 1	16	
	EL8-48127-00-00	SCREW 1	8	
26	703-48358-00-00	ANCHOR, CABLE	1	
	703-48358-00-00	ANCHOR, CABLE	2	
27	EL8-48231-00-00	HOUSING, GEAR	1	
	EL8-48231-00-00	HOUSING, GEAR	2	
28	EL8-48241-00-00	ARM, DRIVE	1	
	EL8-48241-00-00	ARM, DRIVE	2	
29	EL8-48254-00-00	STOPPER, THROTTLE ADJUSTING	1	
	EL8-48254-00-00	STOPPER, THROTTLE ADJUSTING	2	

CONTINUED ON NEXT FRAME ➤

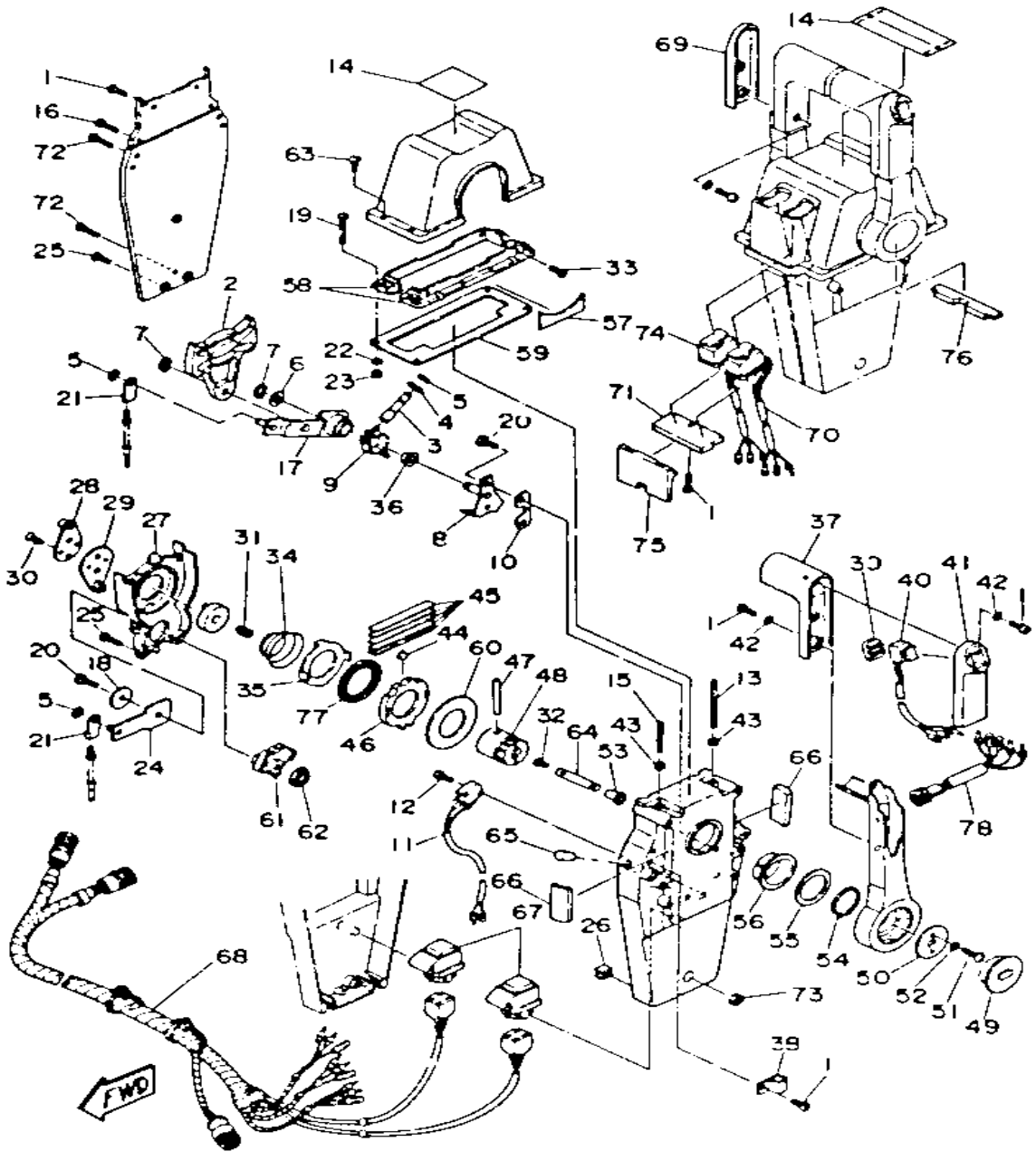
REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
30	98702-06020-00	SCREW, FLAT HEAD (92702-06020)	2	
	98702-06020-00	SCREW, FLAT HEAD (92702-06020)	4	
31	EL8-48158-00-00	SPRING 1	1	
	EL8-48158-00-00	SPRING 1	2	
32	98580-04006-00	SCREW, PAN HEAD	1	
	98580-04006-00	SCREW, PAN HEAD	2	
33	98780-05018-00	SCREW, FLAT HEAD	4	
34	EL8-48244-00-00	SPRING, FREE ACCEL.	1	
	EL8-48244-00-00	SPRING, FREE ACCEL.	2	
35	EL8-48245-00-00	PLATE, LOCK	1	
	EL8-48245-00-00	PLATE, LOCK	2	
36	703-48263-00-00	BUSHING	1	
	703-48263-00-00	BUSHING	2	
37	704-48222-00-00	GRIP, CONTROL LEVER	1	
	704-48222-00-00	GRIP, CONTROL LEVER	2	
38	704-82594-00-00	CLAMP	1	
	704-82594-00-00	CLAMP	2	
39	704-48228-00-00	HOLDER, SWITCH	1	
40	704-82563-A0-00	TRIM & TILT SWITCH ASSEMBLY	1	
	704-82563-G0-00	TRIM & TILT SWITCH ASSEMBLY	1	
41	704-48229-00-00	GRIP, CONTROL LEVER	1	
42	92990-05300-00	WASHER, INTERNAL TOOTH	3	
	92990-05300-00	WASHER, INTERNAL TOOTH	6	
43	95380-06600-00	NUT	2	
	95380-06600-00	NUT	4	
44	701-48248-00-00	ROLLER, FREE ACCEL.	1	

CONTINUED ON NEXT FRAME ➤

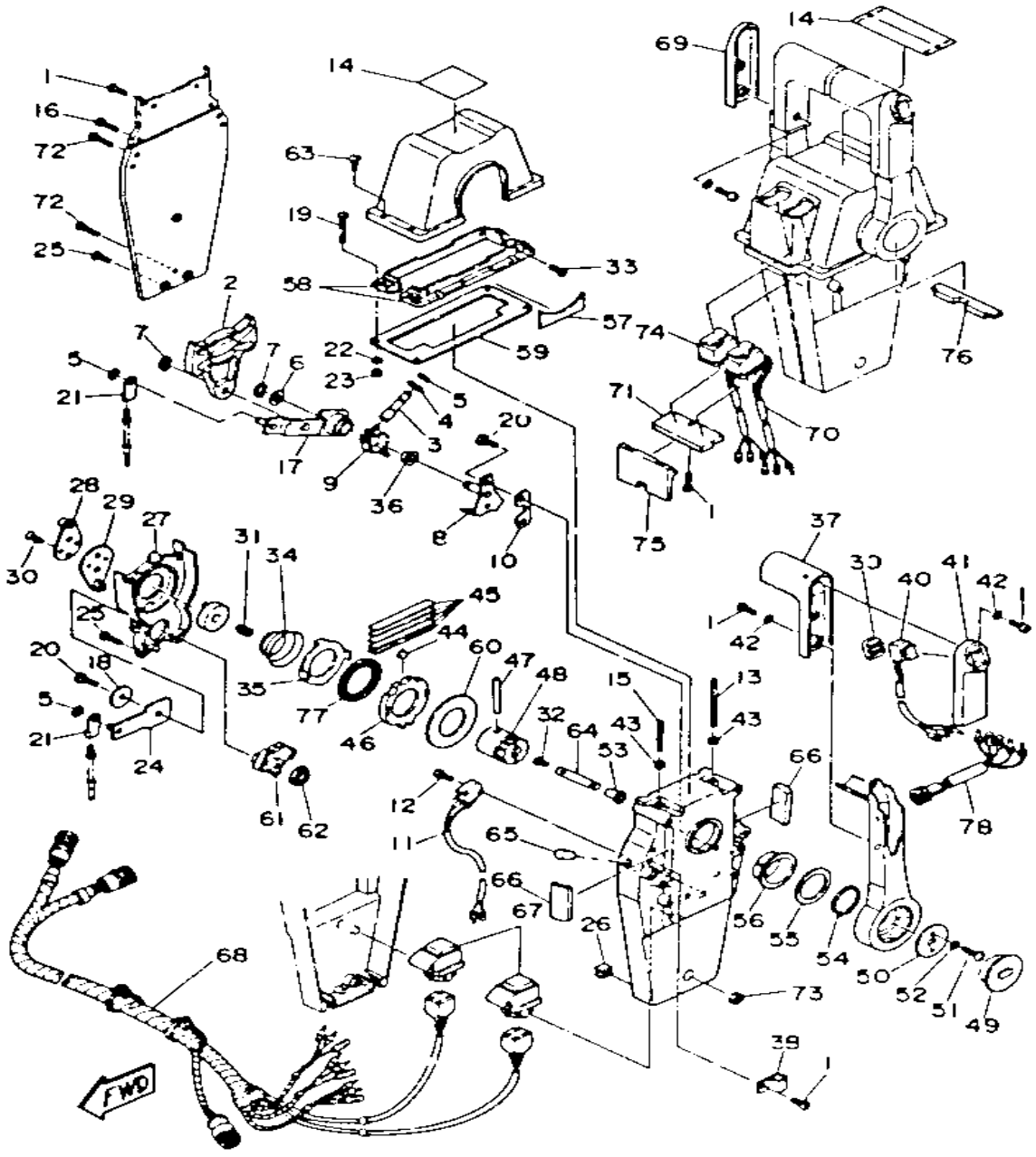
REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
44	701-48248-00-00	ROLLER, FREE ACCEL.	2	
45	703-48238-00-00	SPRING, DETENT	10	
	703-48238-00-00	SPRING, DETENT	5	
46	EL8-48232-00-00	GEAR 1	1	
	EL8-48232-00-00	GEAR 1	2	
47	EL8-48164-00-00	PIN 2	1	
	EL8-48164-00-00	PIN 2	2	
48	704-48242-00-00	SHAFT, DRIVE	1	
	704-48242-00-00	SHAFT, DRIVE	2	
49	704-48225-00-00	COVER	1	
	704-48225-00-00	COVER	2	
50	704-48192-00-00	WASHER 2	1	
	704-48192-00-00	WASHER 2	2	
51	97890-06018-00	SCREW, PAN HEAD	2	
	97890-06018-00	SCREW, PAN HEAD	4	
52	92990-06300-00	WASHER, INTERNAL TOOTH	2	
	92990-06300-00	WASHER, INTERNAL TOOTH	4	
53	702-48263-00-00	BUSHING	1	
	702-48263-00-00	BUSHING	2	
54	EL8-48279-00-00	CIRCLIP 2	1	
	EL8-48279-00-00	CIRCLIP 2	2	
55	704-48193-00-00	WASHER 3	1	
	704-48193-00-00	WASHER 3	2	
56	EL8-48234-00-00	BUSHING 1	1	
	EL8-48234-00-00	BUSHING 1	2	
57	704-48219-00-00	COVER, LEAD	1	
	704-48219-00-00	COVER, LEAD	2	
58	704-48144-00-00	PLATE, STOPPER 2	2	
59	704-48176-00-00	GROMMET	1	

CONTINUED ON NEXT FRAME ➤

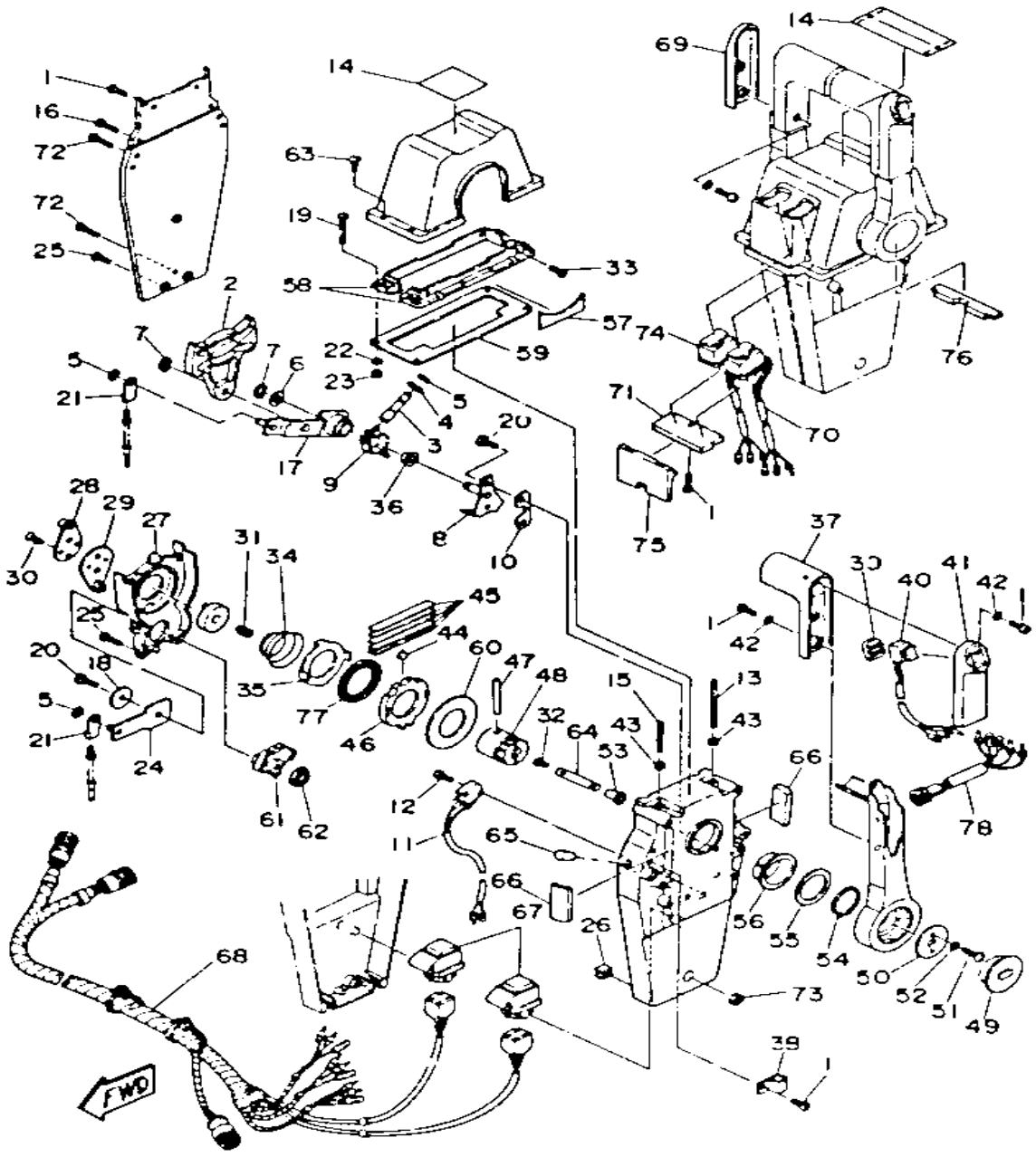
REMOTE CONTROL COMPONENT PARTS



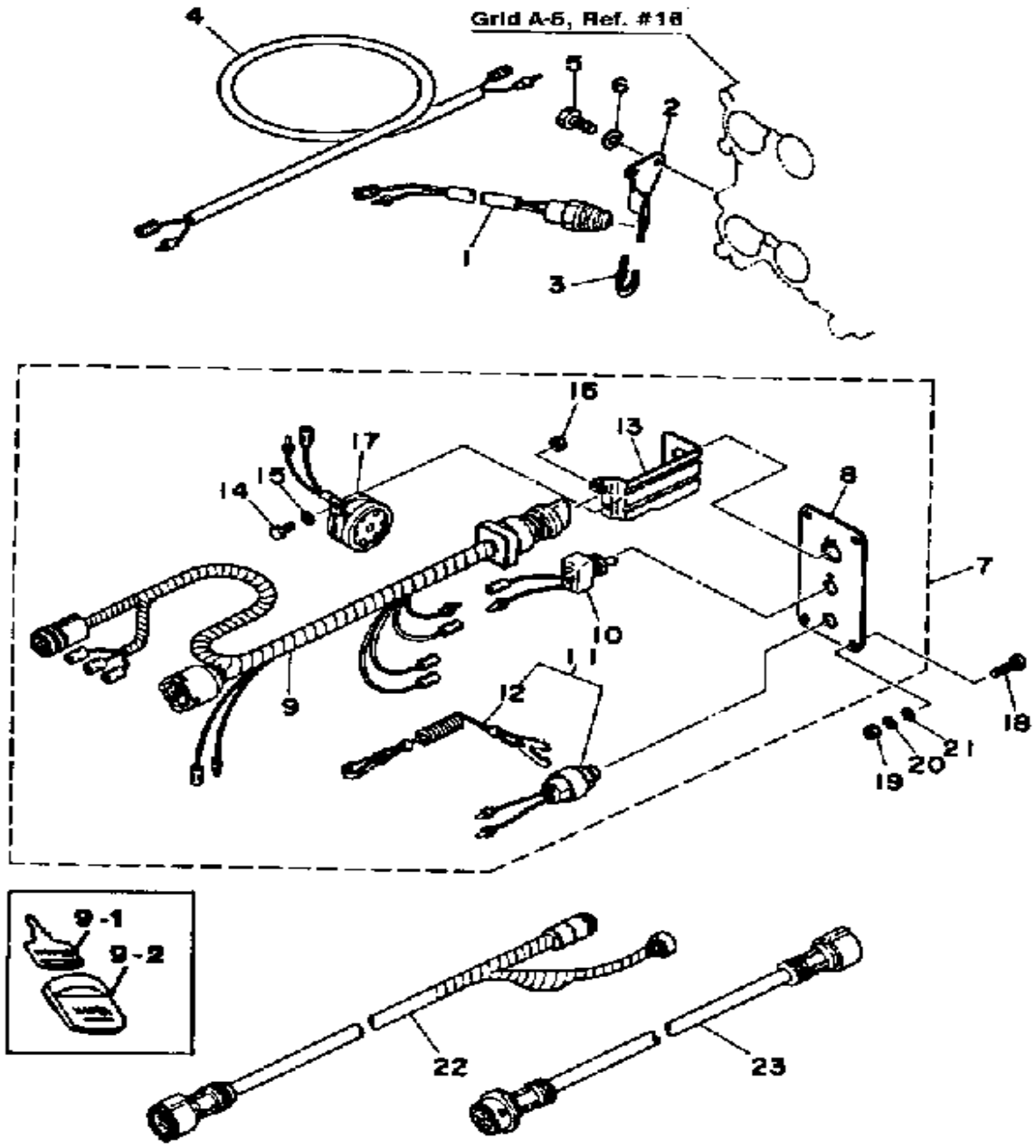
Ref. No.	Part Number	Description	Qty	Remarks
59	704-48176-10-00	GROMMET	1	
60	703-48192-00-00	WASHER 2	1	
	703-48192-00-00	WASHER 2	2	
	704-48205-13-00	REMOTE CONTROL ASSEMBLY	1	
	704-48207-31-00	REMOTE CONTROL ASSEMBLY	1	
61	EL8-48233-00-00	GEAR 2	1	
	EL8-48233-00-00	GEAR 2	2	
62	703-48235-00-00	BUSHING	1	
	703-48235-00-00	BUSHING	2	
63	704-48282-00-00	SCREW	4	
64	EL8-48153-10-00	SHAFT, FREE ACCEL.	1	
	EL8-48153-10-00	SHAFT, FREE ACCEL.	2	
65	704-48166-00-00	PLUG	1	
	704-48166-00-00	PLUG	2	
66	704-48284-00-00	GROMMET	2	
	704-48284-00-00	GROMMET	4	
67	704-81950-00-00	RELAY ASSEMBLY	1	
68	704-82590-10-00	WIRE HARNESS ASSEMBLY	1	
69	704-48229-10-00	GRIP, CONTROL LEVER	1	
70	704-82563-E0-00	TRIM & TILT SWITCH ASSEMBLY	1	
71	704-48228-10-00	HOLDER, SWITCH	1	
72	704-48128-00-00	SCREW 2	3	
73	704-48156-00-00	NUT 1	1	
74	704-82563-F0-00	TRIM & TILT SWITCH ASSEMBLY	1	
75	704-48285-00-00	GROMMET 2	1	
76	704-48286-00-00	GROMMET 3	2	

CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
77	704-48178-00-00	PLATE, SHIFT	2	
78	704-82541-10-00	WIRE, LEAD	1	
79	704-85721-00-00	WIRE SUB LEAD	2	



OPTIONAL PARTS RIGGING ACCESSORIES CO

Ref. No.	Part Number	Description	Qty	Remarks
1	688-82540-11-00	NEUTRAL SWITCH ASSEMBLY	1	
2	6E5-82554-00-00	STAY, NEUTRAL SWTCH	1	
3	663-82555-01-00	DAMPER, MAIN SWITCH	1	
4	688-82541-10-00	WIRE, LEAD	1	
5	97313-06016-00	BOLT, HEXAGON	2	
6	92995-06100-00	WASHER, SPRING	2	
7	704-82570-02-00	PANEL SWITCH ASSEMBLY ..	1	
8	689-82571-02-00	. PANEL, SWITCH	1	
9	676-82577-00-00	RUBBER KEY CAPS	1	
	704-82510-02-00	. MAIN SWITCH ASSEMBLY ..	1	
	90890-55820-00	O/M KEY #4 1	1	UR
	90890-55821-00	O/M KEY #4 2	1	UR
	90890-55822-00	O/M KEY #4 3	1	UR
	90890-55823-00	O/M KEY #4 4	1	UR
	90890-55824-00	O/M KEY #4 5	1	UR
	90890-55825-00	O/M KEY #4 6	1	UR
	90890-55826-00	O/M KEY #4 7	1	UR
	90890-55827-00	O/M KEY #4 8	1	UR
	90890-55828-00	O/M KEY #4 9	1	UR
	90890-55829-00	O/M KEY #4 0	1	UR
	90890-55830-00	O/M KEY #4 1	1	UR
	90890-55831-00	O/M KEY #4 2	1	UR
	90890-55832-00	O/M KEY #4 3	1	UR
	90890-55833-00	O/M KEY #4 4	1	UR
	90890-55834-00	O/M KEY #4 5	1	UR
	90890-55835-00	O/M KEY #4 6	1	UR
	90890-55836-00	O/M KEY #4 7	1	UR
	90890-55837-00	O/M KEY #4 8	1	UR
	90890-55838-00	O/M KEY #4 9	1	UR

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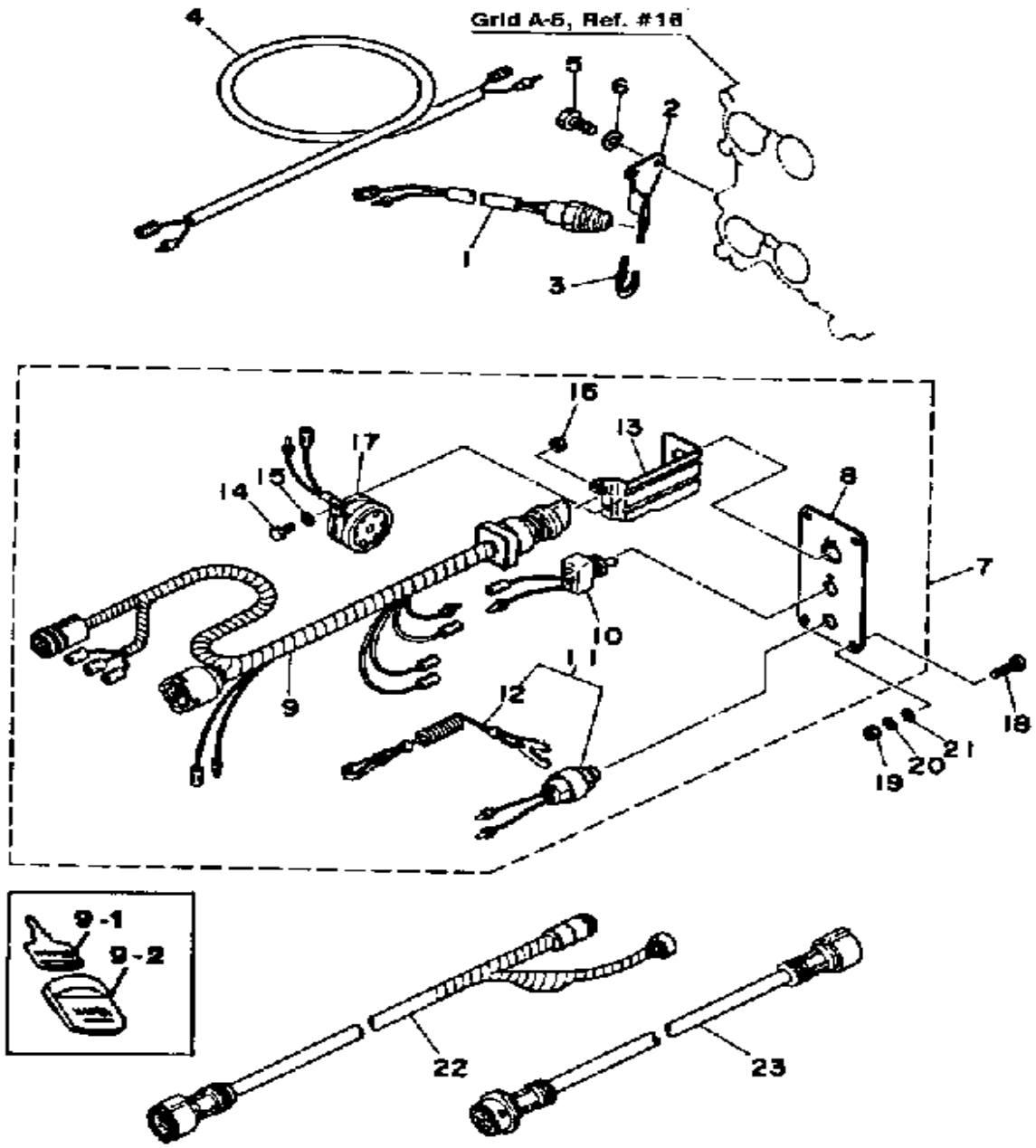
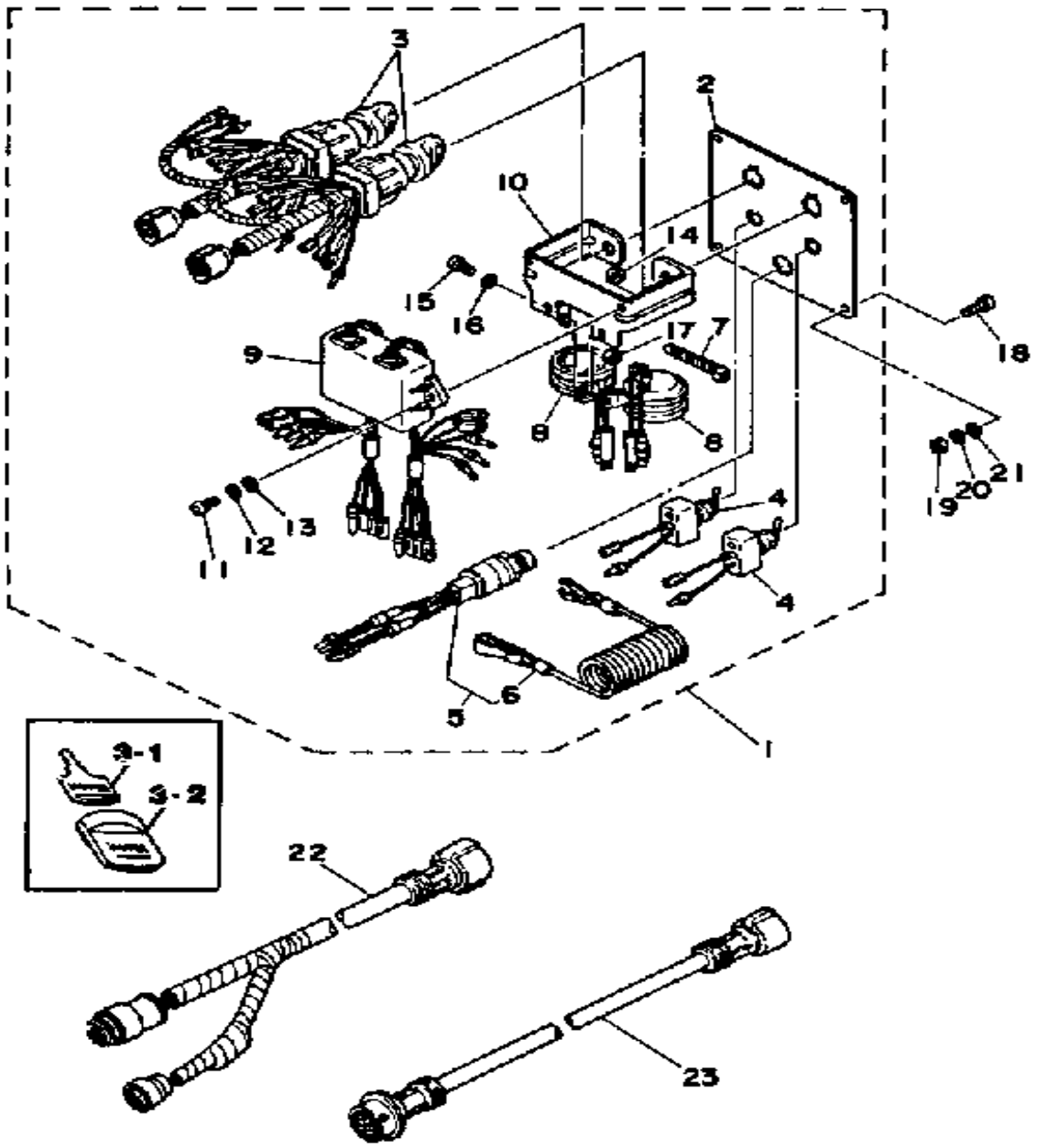


OPTIONAL PARTS RIGGING ACCESSORIES CO

Ref. No.	Part Number	Description	Qty	Remarks
9	90890-55839-00	O/M KEY #4 0	1	UR
	90890-55957-00	KEY (111)	1	UR
	90890-55958-00	KEY (112)	1	UR
	90890-55959-00	KEY (113)	1	UR
	90890-55960-00	KEY (121)	1	UR
	90890-55961-00	KEY (122)	1	UR
	90890-55962-00	KEY (123)	1	UR
10	6K1-82574-00-00	. SWITCH, CHOKE	1	
11	688-82575-01-00	. ENGINE STOP SWITCH ASSEMBLY	1	
12	682-82556-00-00	. . STOPPER	1	
13	704-82581-00-00	. STAY, CORD CLAMP	1	
14	97080-05012-00	. BOLT	1	
15	92990-05100-00	. WASHER, SPRING	1	
16	95303-05700-00	. NUT	1	
17	688-83383-11-00	. BUZZER	1	
18	90149-05M05-00	SCREW	4	
19	95380-05600-00	NUT	4	
20	92990-05100-00	WASHER, SPRING	4	
21	92990-05600-00	WASHER, PLATE	4	
22	688-8258A-50-00	EXTENSION, WIRE HARNESS .	1	
23	688-8258A-10-00	EXTENSION, WIRE HARNESS .	1	UR
	688-8258A-30-00	EXTENSION, WIRE HARNESS .	1	UR



OPTIONAL PARTS RIGGING ACCESSORIES CO

Ref. No.	Part Number	Description	Qty	Remarks
1	6K1-82570-02-00	PANEL SWITCH ASSEMBLY ..	1	
2	6K1-82571-00-00	. PANEL, SWITCH	1	
3	61B-82510-00-00	. MAIN SWITCH ASSEMBLY ..	2	
	676-82577-00-00	RUBBER KEY CAPS	1	
	90890-55820-00	O/M KEY #4 1	1	UR
	90890-55821-00	O/M KEY #4 2	1	UR
	90890-55822-00	O/M KEY #4 3	1	UR
	90890-55823-00	O/M KEY #4 4	1	UR
	90890-55824-00	O/M KEY #4 5	1	UR
	90890-55825-00	O/M KEY #4 6	1	UR
	90890-55826-00	O/M KEY #4 7	1	UR
	90890-55827-00	O/M KEY #4 8	1	UR
	90890-55828-00	O/M KEY #4 9	1	UR
	90890-55829-00	O/M KEY #4 0	1	UR
	90890-55830-00	O/M KEY #4 1	1	UR
	90890-55831-00	O/M KEY #4 2	1	UR
	90890-55832-00	O/M KEY #4 3	1	UR
	90890-55833-00	O/M KEY #4 4	1	UR
	90890-55834-00	O/M KEY #4 5	1	UR
	90890-55835-00	O/M KEY #4 6	1	UR
	90890-55836-00	O/M KEY #4 7	1	UR
	90890-55837-00	O/M KEY #4 8	1	UR
	90890-55838-00	O/M KEY #4 9	1	UR
	90890-55839-00	O/M KEY #4 0	1	UR
	90890-55957-00	KEY (111)	1	UR
	90890-55958-00	KEY (112)	1	UR
	90890-55959-00	KEY (113)	1	UR
	90890-55960-00	KEY (121)	1	UR
	90890-55961-00	KEY (122)	1	UR

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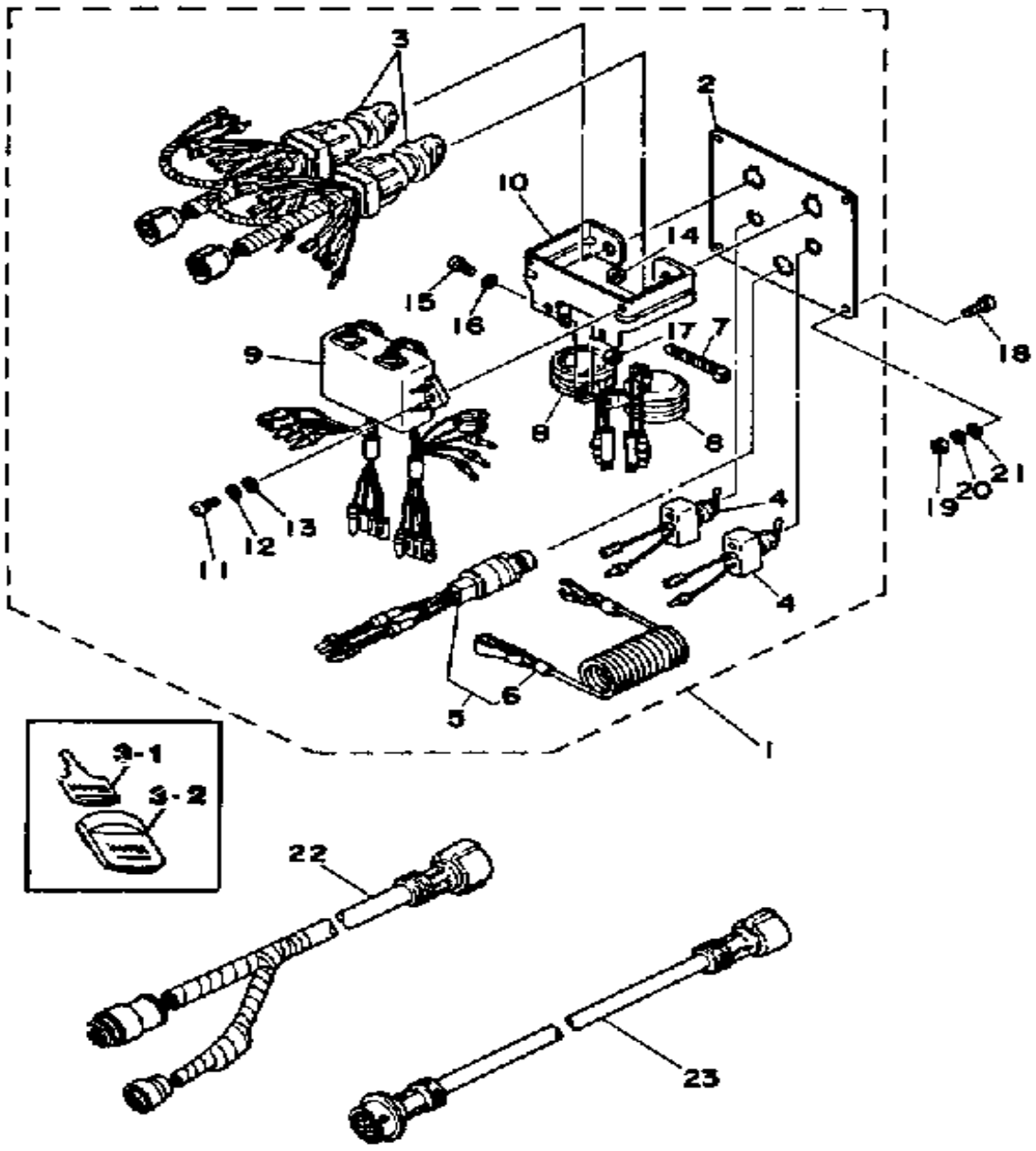
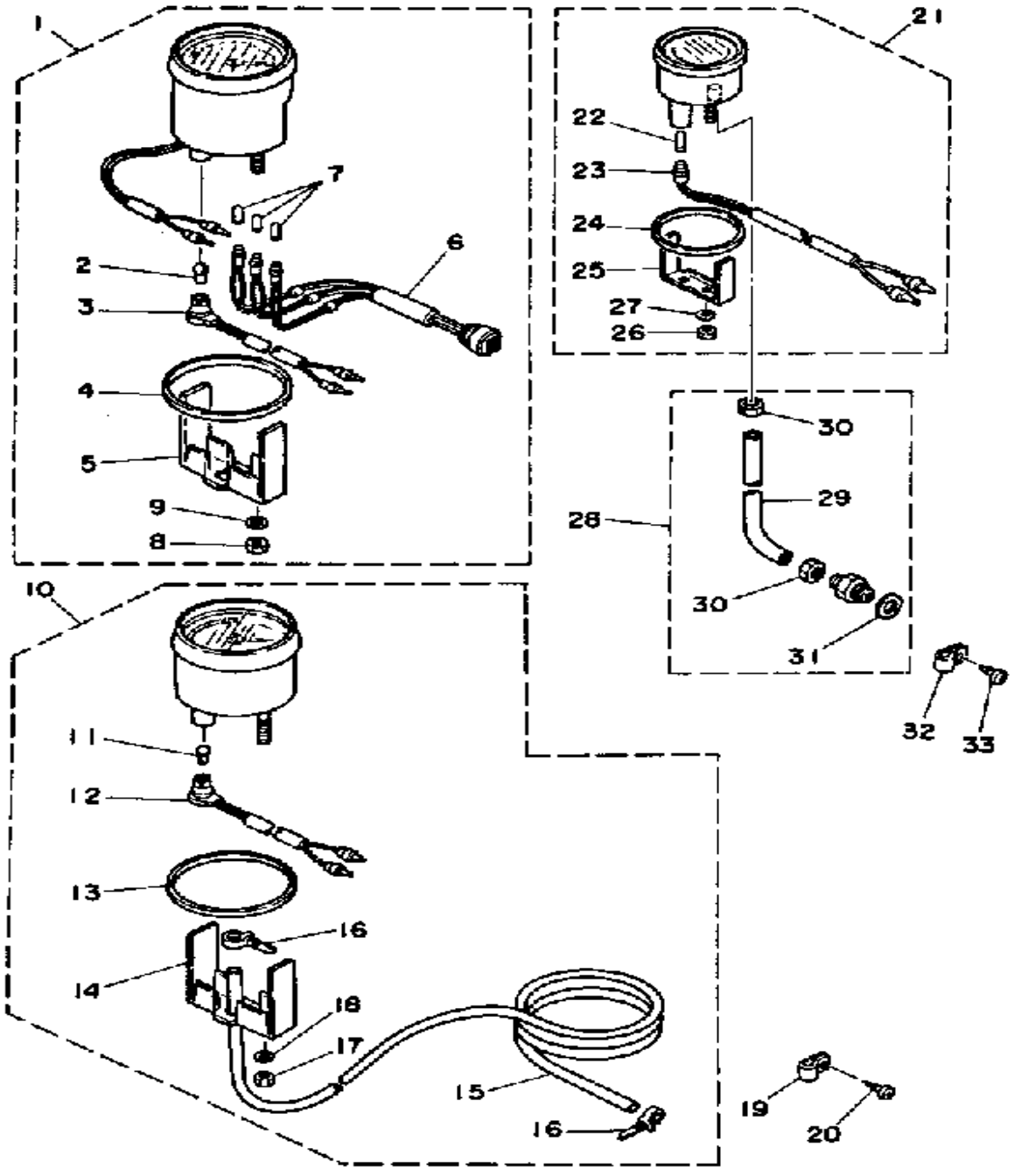
OPTIONAL PARTS RIGGING ACCESSORIES CO



Ref. No.	Part Number	Description	Qty	Remarks
3	90890-55962-00	KEY (123)	1	UR
4	6K1-82574-00-00	. SWITCH, CHOKE	2	
5	6K1-82575-00-00	. LANYARD STOP SWITCH	1	
6	682-82556-00-00	. . STOPPER	1	
7	704-82581-00-00	. STAY, CORD CLAMP	2	
8	688-83383-11-00	. BUZZER	2	
9	6K1-85830-01-00	. CONTROL UNIT ASSEMBLY	1	
10	6K1-83614-00-00	. BRACKET	1	
11	98503-06014-00	. SCREW, PAN HEAD (92502-06016)	2	
12	92995-06100-00	. WASHER, SPRING	2	
13	92990-06600-00	. WASHER, PLATE	2	
14	95380-06600-00	. NUT	2	
15	98580-05010-00	. SCREW, PAN HEAD	2	
16	92990-05100-00	. WASHER, SPRING	2	
17	95380-05600-00	. NUT	2	
18	90149-05M05-00	SCREW	4	
19	95380-05600-00	NUT	4	
20	92990-05100-00	WASHER, SPRING	4	
21	92990-05600-00	WASHER, PLATE	4	
22	6K1-8258A-40-00	EXTENSION, WIRE HARNESS .	1	
23	688-8258A-10-00	EXTENSION, WIRE HARNESS .	1	UR
	688-8258A-30-00	EXTENSION, WIRE HARNESS .	1	UR

OPTIONAL PARTS GAUGES & COMPONENT P



Ref. No.	Part Number	Description	Qty	Remarks
1	6Y5-83540-04-00	TACHOMETER ASSEMBLY ...	1	
2	688-83516-00-00	. BULB (12V-1.7W, T10)	1	
3	688-83536-00-00	. SOCKET, METER	1	
4	6Y5-83523-00-00	. DAMPER	1	
5	6Y5-83514-00-00	. PLATE, FITTING	1	
6	6Y5-83509-02-00	. SOCKET CORD ASSEMBLY .	1	
7	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	3	
8	95380-05600-00	. NUT	2	
9	92990-05100-00	. WASHER, SPRING	2	
10	6Y5-83510-00-00	SPEEDOMETER (0-75M)	1	
11	688-83516-00-00	. BULB (12V-1.7W, T10)	1	
12	688-83536-00-00	. SOCKET, METER	1	
13	6Y5-83523-00-00	. DAMPER	1	
14	6Y5-83514-00-00	. PLATE, FITTING	1	
15	688-83557-00-00	. TUBE	1	
16	90465-11M10-00	. CLAMP	2	
17	95380-05600-00	. NUT	2	
18	92990-05100-00	. WASHER, SPRING	2	
19	90601-31402-00	CLIP, NYLON 4	5	
20	97780-40116-00	SCREW, TAPPING	5	
21	6Y5-83660-10-00	WATER PRESSURE METER ASSEMBLY (6Y5-83660-00-00) .	1	
22	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
23	6Y5-83536-00-00	. SOCKET, METER	1	
24	688-83664-00-00	. DAMPER	1	
25	688-83665-00-00	. PLATE, FITTING	1	
26	95380-05600-00	. NUT	2	
27	92990-05100-00	. WASHER, SPRING	2	
28	688-83667-00-00	SENDER	1	

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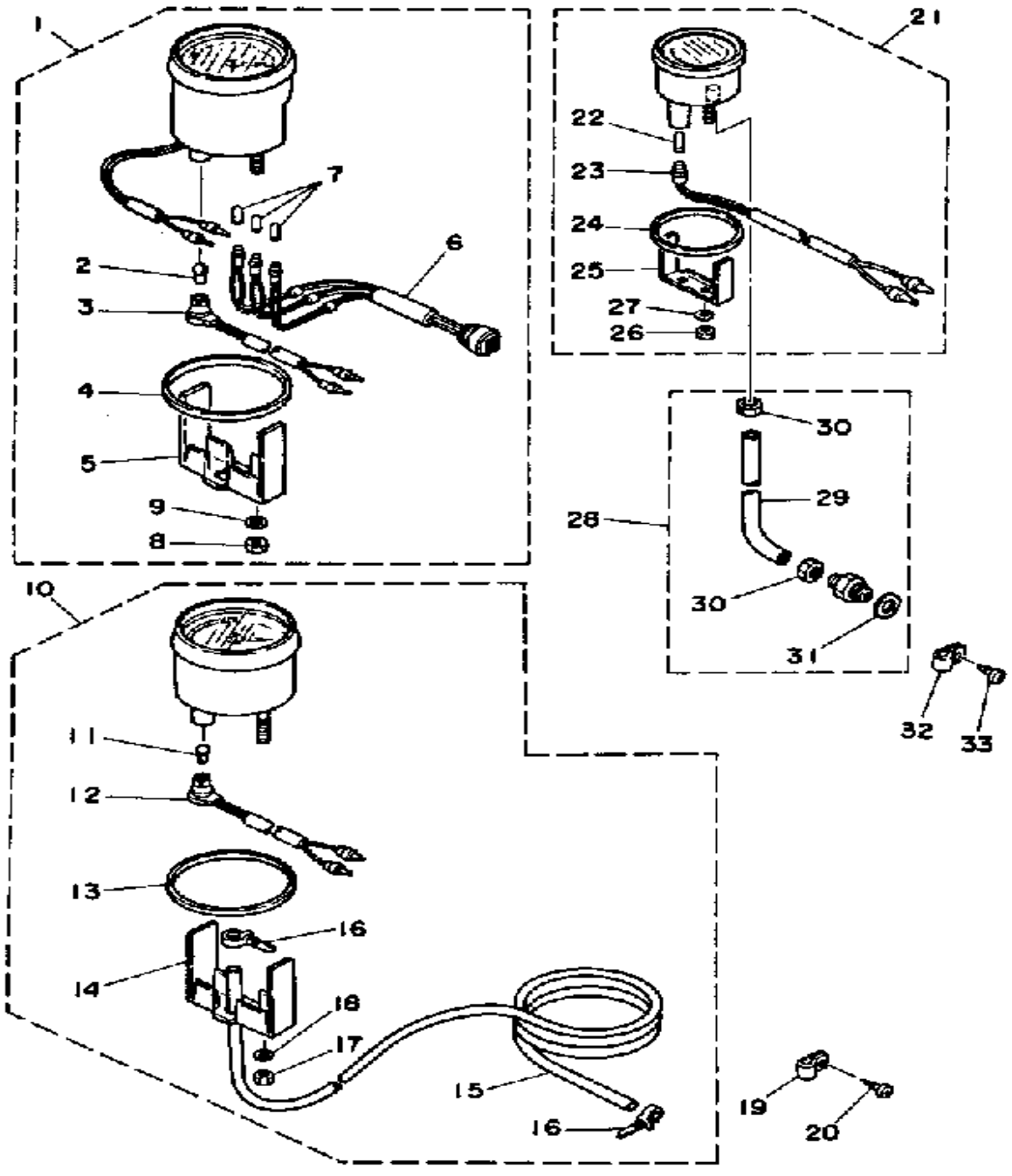
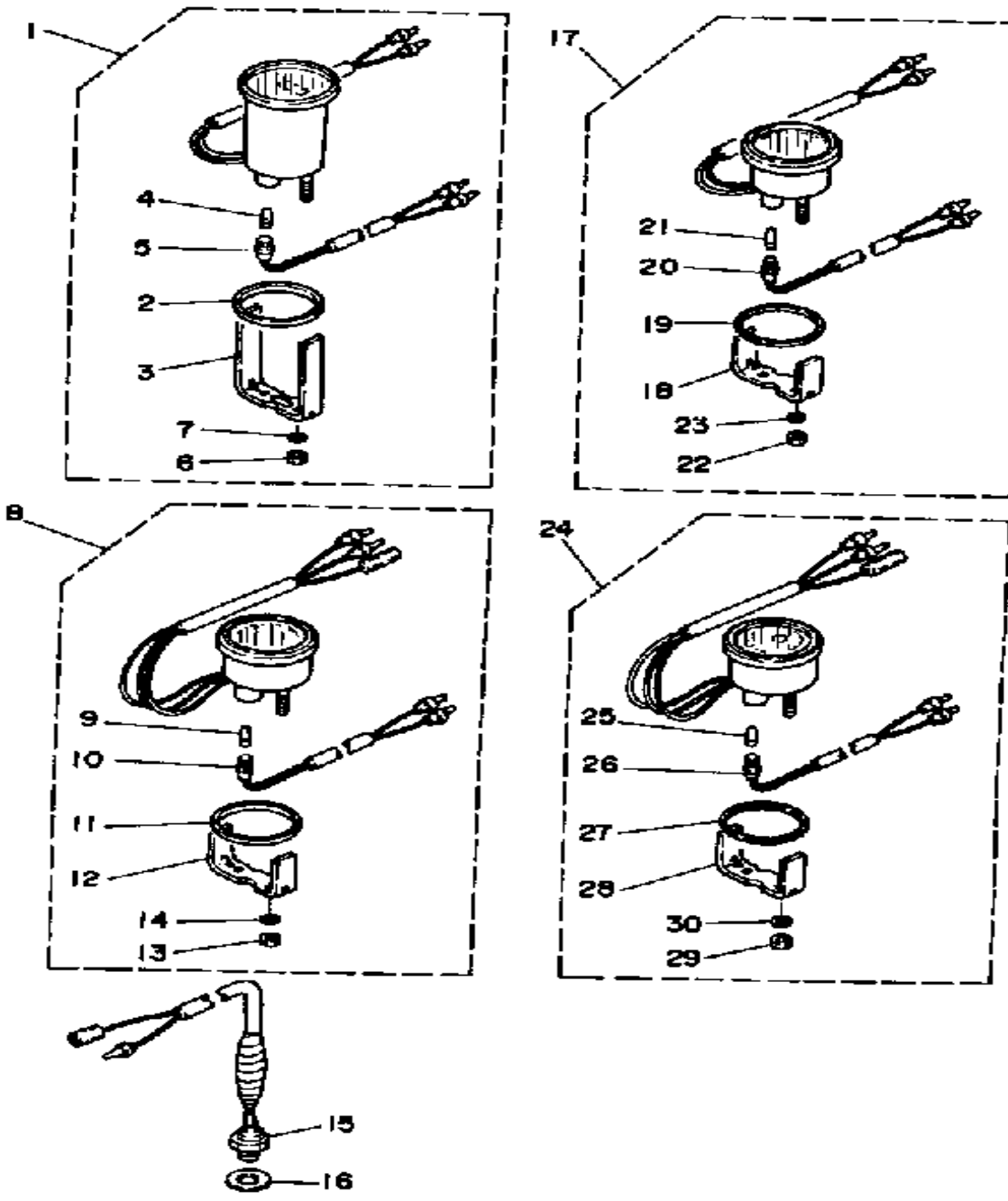


OPTIONAL PARTS GAUGES & COMPONENT P

Ref. No.	Part Number	Description	Qty	Remarks
29	688-83666-00-00	. TUBE	1	
30	663-83668-00-00	. NUT, NIPPLE	2	
31	90430-14115-00	. GASKET	1	
32	90601-31402-00	CLIP, NYLON 4	5	
33	97780-40116-00	SCREW, TAPPING	5	

OPTIONAL PARTS GAUGES & COMPONENT P



Ref. No.	Part Number	Description	Qty	Remarks
1	6Y5-83504-01-00	HOUR METER ASSEMBLY ...	1	
2	688-83664-00-00	. DAMPER	1	
3	688-83577-00-00	. PLATE, FITTING	1	
4	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
5	6Y5-83536-00-00	. SOCKET, METER	1	
6	95303-04600-00	. NUT	2	
7	92901-04100-00	. WASHER, SPRING	2	
8	6Y5-83590-00-00	WATER TEMPERATURE ASSEMBLY	1	
9	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
10	6Y5-83536-00-00	. SOCKET, METER	1	
11	688-83664-00-00	. DAMPER	1	
12	688-83665-00-00	. PLATE, FITTING	1	
13	95303-04600-00	. NUT	2	
14	92901-04100-00	. WASHER, SPRING	2	
15	688-83591-00-00	THERMO UNIT	1	
16	90430-14115-00	GASKET	1	
17	6Y5-83503-00-00	VOLTMETER ASSEMBLY	1	
18	688-85756-00-00	. PLATE, FITTING	1	
19	688-83664-00-00	. DAMPER	1	
20	6Y5-83536-00-00	. SOCKET, METER	1	
21	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
22	95303-04600-00	. NUT	2	
23	92901-04100-00	. WASHER, SPRING	2	
24	6Y5-85750-10-00	FUEL METER ASSEMBLY	1	
25	6Y5-83518-00-00	. BULB (12V-1.7W, T6.5)	1	
26	6Y5-83536-00-00	. SOCKET, METER	1	
27	688-83664-00-00	. DAMPER	1	
28	688-85756-00-00	. PLATE, FITTING	1	

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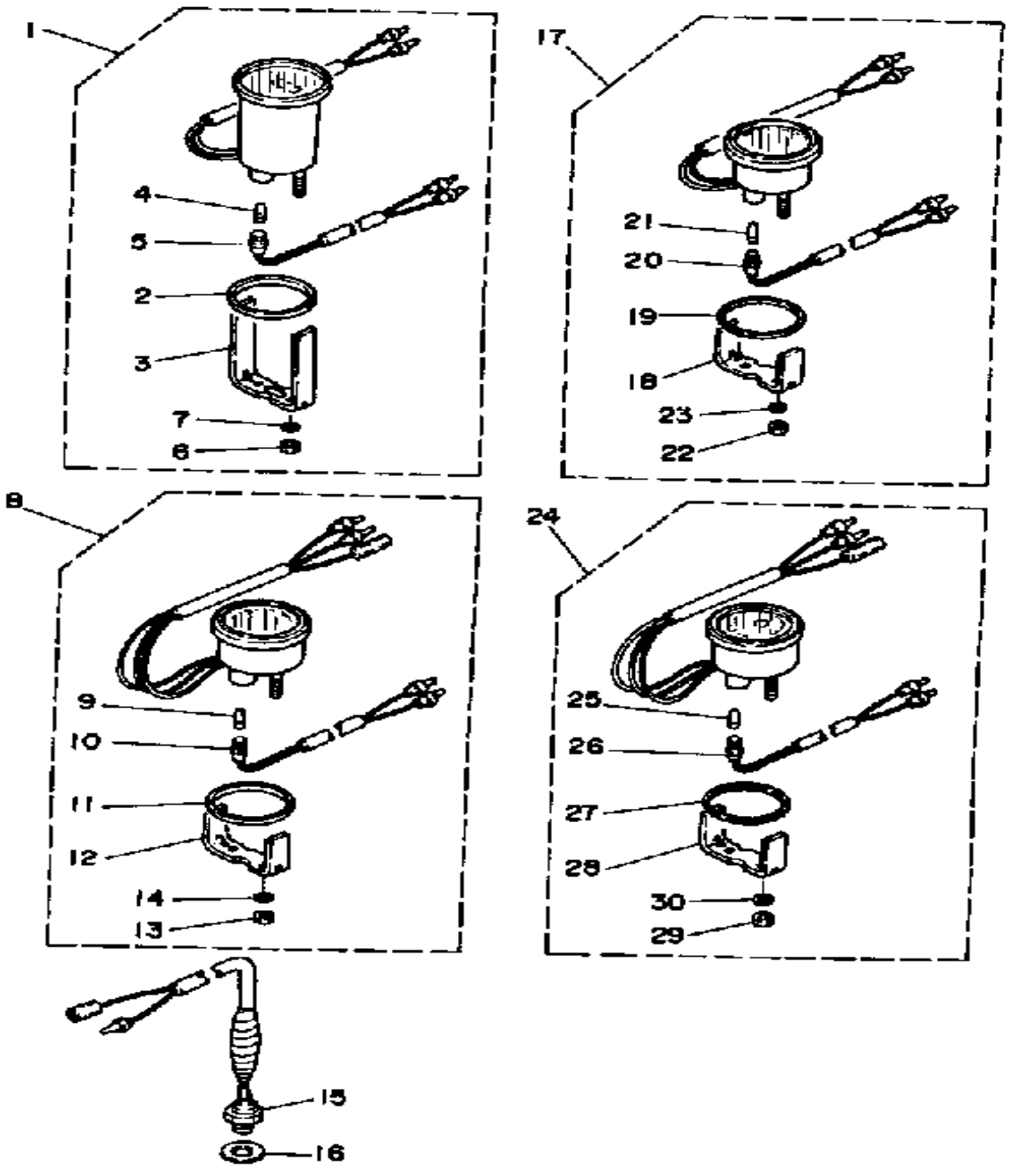
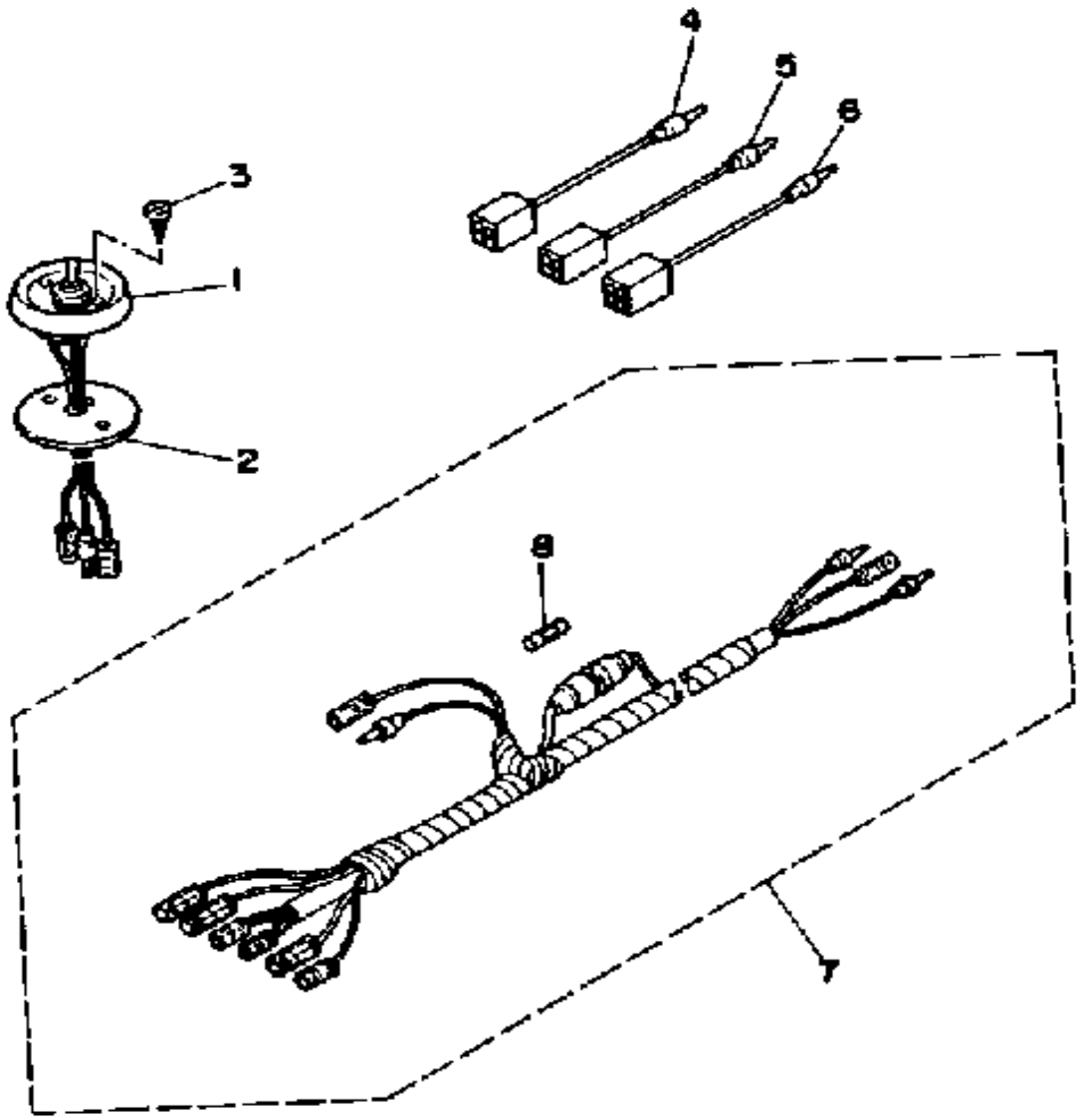
OPTIONAL PARTS GAUGES & COMPONENT P



Ref. No.	Part Number	Description	Qty	Remarks
29	95303-04600-00	. NUT	2	
30	92901-04100-00	. WASHER, SPRING	2	

LEAD WIRE - ACCESSORIES



Ref. No.	Part Number	Description	Qty	Remarks
1	688-82563-10-00	TRIM & TILT SWITCH ASSEMBLY	1	
2	688-82388-00-00	PLATE	1	
3	97780-40116-00	SCREW, TAPPING	2	
4	6Y5-82149-00-00	WIRE, LEAD (BLUE)	1	UR
5	6Y5-82117-00-00	WIRE, LEAD (BLACK)	1	UR
6	6Y5-82521-00-00	WIRE, LEAD (YELLOW)	1	UR
7	6Y5-83553-00-00	WIRE, LEAD	1	
8	1E6-82151-00-00	. FUSE (10A)	1	

REPAIR KIT

Ref. No.	Part Number	Description	Qty	Remarks
8	688-12414-A1-00	. GASKET, COVER	2	
	6E5-11181-90-20	. UNAVAILABLE IN PRICE BOOK CYLINDER HEAD	2	
	6E5-11193-01-00	. GASKET, HEAD COVER 1	2	
	6E5-11381-00-00	. GASKET 1	1	
	6E5-13621-00-00	. GASKET, VALVE SEAT	4	
	6E5-13645-A1-00	. GASKET, MANIFOLD 1	1	
	6E5-14198-A1-00	. GASKET	2	
	6E5-14323-03-00	. SCREW, AIR ADJUSTING	4	
	6E5-14384-03-00	. GASKET, FLOAT CHAMBER	1	
	6E5-14384-03-00	. GASKET, FLOAT CHAMBER	2	
	6E5-14385-02-00	. FLOAT	2	
	6E5-14386-02-00	. PIN, FLOAT	2	
	6E5-14398-01-00	. GASKET	2	
	6E5-14416-00-00	. GASKET, AIR CLEANER	1	
	6E5-14483-01-00	. GASKET	1	
	6E5-14546-00-00	. VALVE, NEEDLE	2	
	6E5-14959-01-00	. GASKET	2	
	6E5-14979-00-00	. GASKET	4	
	6E5-14997-00-00	. O-RING	4	
	6E5-41112-A1-00	. GASKET, EXHAUST INNER COVER	2	
	6E5-41134-10-00	. GSKT, EXHST MANIFOLD	1	
	6E5-41135-00-00	. GASKET, EXH.MANI 3	1	
	6E5-43817-10-00	. FILTER 2	1	
	6E5-43822-01-00	. SEAL, TRIM DUST	2	
	6E5-43824-01-00	. SPRING, COMPRESSION	1	
	6E5-43847-00-00	. SEAT, MANUAL VALVE	2	
	6E5-43854-01-00	. SPRING, MANUAL RELEASE	1	

CONTINUED ON NEXT FRAME ➤

REPAIR KIT

Ref. No.	Part Number	Description	Qty	Remarks
8	6E5-43861-00-00	. O-RING	1	
	6E5-43863-00-00	. O-RING	1	
	6E5-43865-00-00	. O-RING	2	
	6E5-43868-00-00	. O-RING	1	
	6E5-43869-00-00	. O-RING	2	
	6E5-43872-00-00	. RING, BACK UP	2	
	6E5-43883-00-00	. O-RING	1	
	6E5-44315-00-00	. GASKET, WATER PUMP	1	
	6E5-44322-00-00	. INSERT CARTRIDGE	1	
	6E5-44323-00-00	. OUTER PLATE, CARTRIDGE	1	
	6E5-44352-00-00	. IMPELLER	1	
	6E5-44365-00-00	. DAMPER, WATER SEAL	1	
	6E5-44366-00-00	. DAMPER, WATER SEAL	1	
	6E5-45123-00-00	. GASKET, MUFFLER	1	
	6E5-W0001-51-00	LOWER UNIT GASKET KIT	1	
	6E5-W0078-01-00	WATER PUMP REPAIR KIT	1	
	6E5-W0093-06-00	CARBURETOR REPAIR KIT	1	
	6F3-W0001-04-00	. POWER HEAD GASKET KIT	1	
	6G5-43802-00-00	. VALVE SUB ASSEMBLY (MN)	2	
	6G5-43803-00-00	. CASE VALVE COMP	1	
	6G5-43808-01-00	. SEAT VALVE COMP. 1	1	
	6G5-43809-00-00	. SEAT VALVE COMP. 2	1	
	6G5-43816-00-00	. FILTER 1	1	
	6G5-43861-00-00	. O-RING	2	
	6G5-43862-00-00	. O-RING	2	
	6G5-43863-00-00	. O-RING	2	
	6G5-43864-00-00	. O-RING	2	
	6G5-43866-00-00	. O-RING	1	
	6G5-43874-00-00	. RING, BACK UP	2	

CONTINUED ON NEXT FRAME ➤

REPAIR KIT

Ref. No.	Part Number	Description	Qty	Remarks
8	6G5-43894-00-00	. SPRING, SHUTTLE RETURN .	2	
	6G5-45113-A0-00	. GASKET, UPPER CASING . . .	1	
	6G5-45114-00-00	. GASKET, UPPER CASNG . . .	1	
	6G5-W0094-01-00	POWER TRIM & TILT REPAIR KIT	1	
	6H1-43875-00-00	. RING, SNAP	1	
	6J8-14995-00-00	. GASKET	4	
	90209-08M02-00	. WASHER	4	
	90280-04M05-00	. KEY, WOODRUFF	1	
	90430-08020-00	. GASKET	2	
	92990-05100-00	. WASHER, SPRING	2	
	93101-22M15-00	. OIL SEAL	1	
	93101-28M16-00	. OIL SEAL	2	
	93101-30M17-00	. OIL SEAL	2	
	93102-35M13-00	. OIL SEAL	1	
	93102-40M38-00	. OIL SEAL	1	
	93106-09014-00	. OIL SEAL	1	
	93210-10M74-00	. O-RING	1	
	93210-18M75-00	. O-RING	1	
	93210-37M67-00	. O-RING	1	
	93210-54534-00	. O-RING	1	
	93210-58677-00	. O-RING (93210-58114)	1	
	93210-74M35-00	. O-RING	1	
	93210-86M38-00	. O-RING	1	
	93210-86M39-00	. O-RING	1	
	93211-04384-00	. O-RING	2	
	93606-12019-00	. PIN, DOWEL	1	
	97395-08045-00	. BOLT	4	
	98580-05016-00	. SCREW, PAN HEAD	2	