YAMAHA

GENUINE

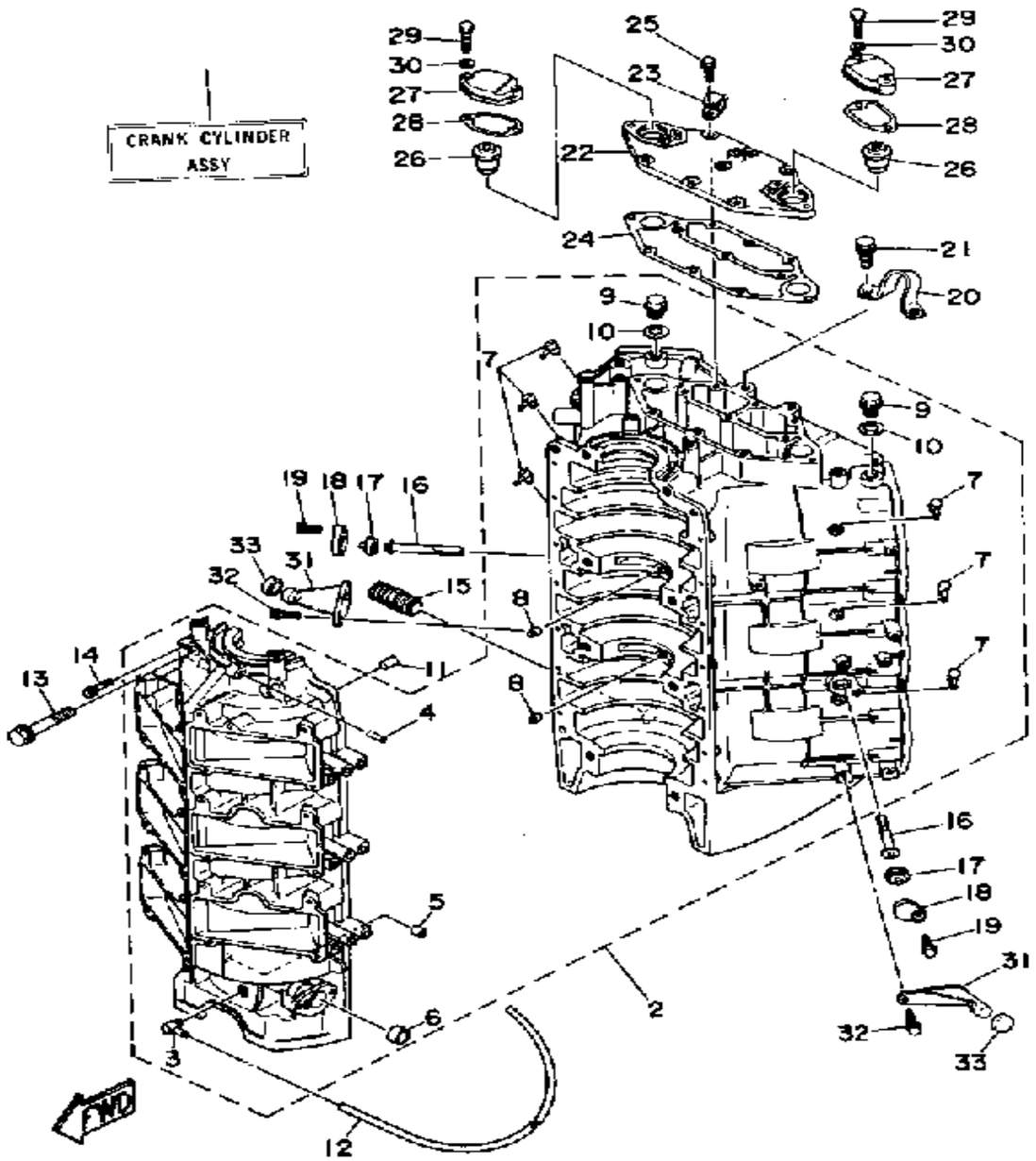
PARTS CATALOGUE

OUTBOARD

A1

250ETD

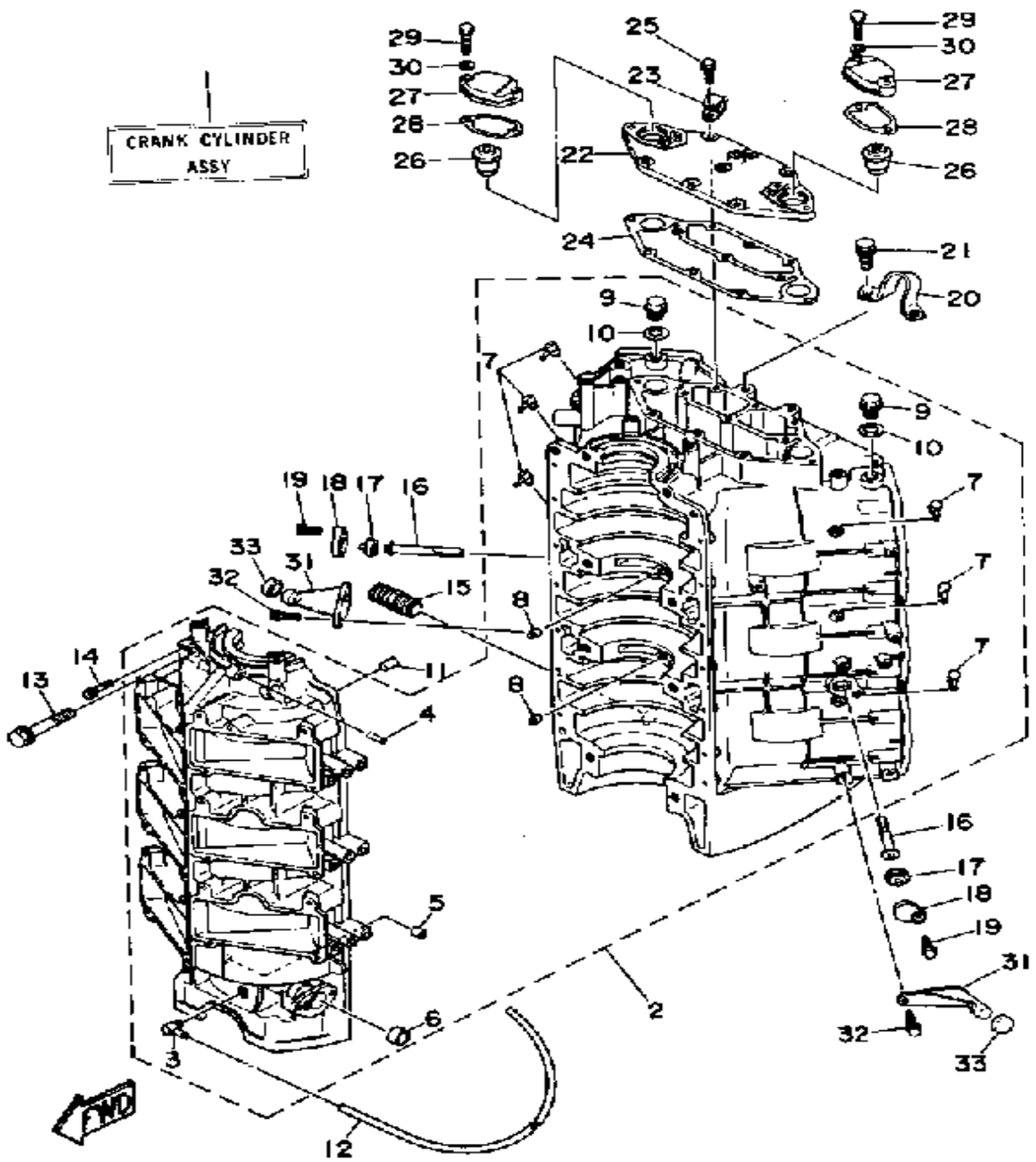
CYLINDER-CRANKCASE 1



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-W0090-12-EK	CRANK-CYLINDER.ASSEMBLY.	1	
2	61A-15100-00-94	CRANKCASE ASSEMBLY	1	
3	6E5-11372-00-00	NIPPLE, HOSE	1	
4	624-14485-00-00	PIPE, JOINT	1	
5	90384-06M07-00	BUSH, BIMETAL FORMED	1	
6	90383-16M01-00	BUSH, FORMED	1	
7	6E5-11372-00-00	NIPPLE, HOSE	6	
8	663-11518-01-00	LOCK, BEARING	2	
9	90340-14M00-00	PLUG, STRAIGHT SCREW	2	
10	90430-14115-00	GASKET	2	
11	93608-12063-00	PIN, DOWEL	2	
12	90445-07M11-00	HOSE	1	
13	90105-10M20-00	BOLT, WASHER BASED	8	
14	90119-06M13-00	BOLT, WITH WASHER	14	
15	6G5-12581-00-00	JOINT, HOSE 1	1	
16	61A-11325-00-00	ANODE	2	
17	6H3-11328-00-00	GROMMET, ANODE	2	
18	6H3-11327-00-94	COVER, ANODE	2	
19	97513-06516-00	BOLT, WITH WASHER	2	
20	6E5-11119-00-00	HANGER, ENGINE	1	
21	97513-08520-00	BOLT, WITH WASHER	2	
22	61A-11371-00-9M	COVER	1	
23	90465-08028-00	CLAMP	2	
24	61A-11381-00-00	GASKET 1	1	
25	97513-06520-00	BOLT, WITH WASHER	7	
26	6E5-12411-20-00	THERMOSTAT	2	
27	6H4-12413-00-9M	COVER, THERMOSTAT	2	
28	6J8-12414-A0-00	GASKET, COVER	2	
29	97013-06035-00	BOLT	4	

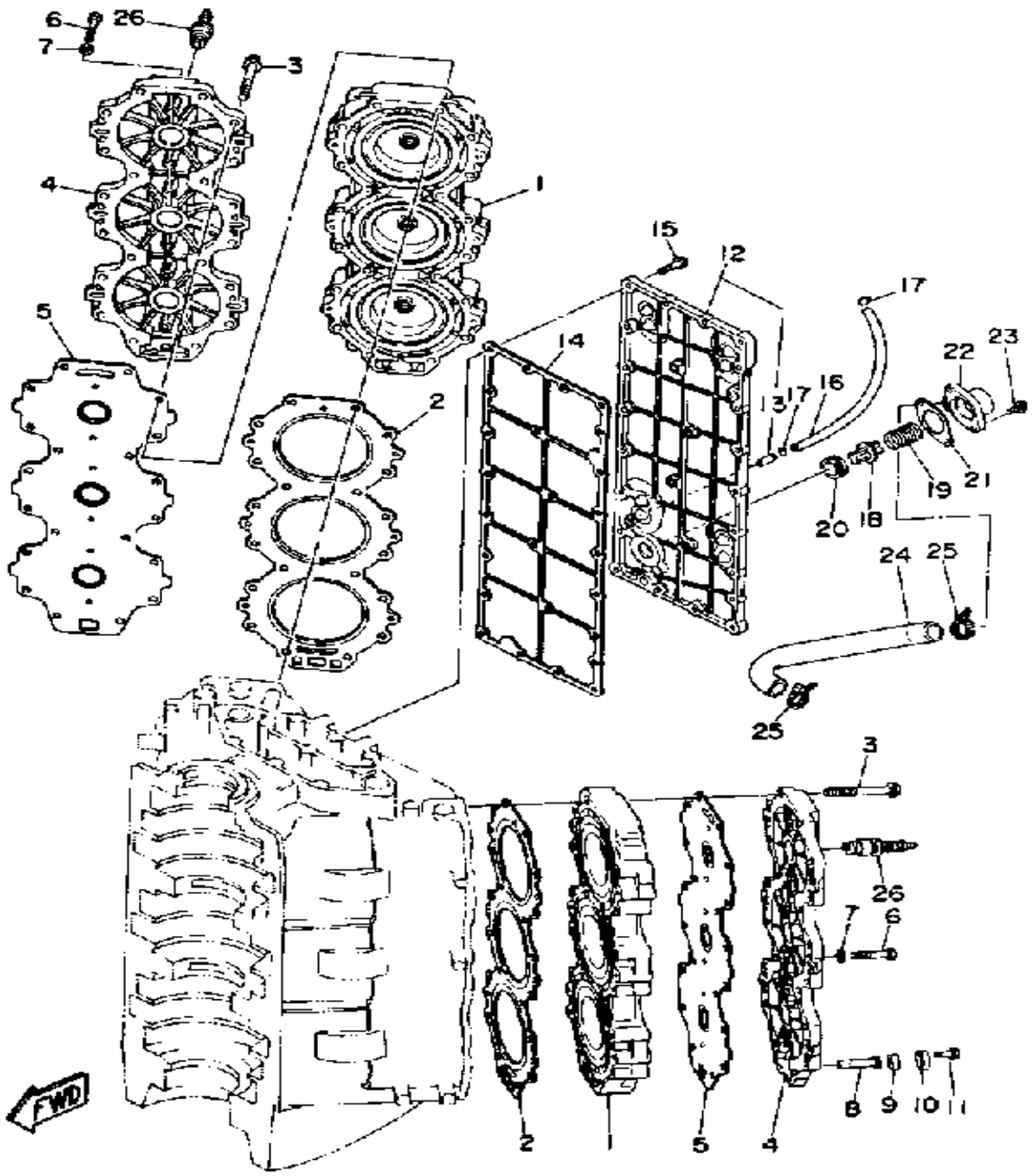
CONTINUED ON NEXT FRAME ➤

CYLINDER-CRANKCASE 1

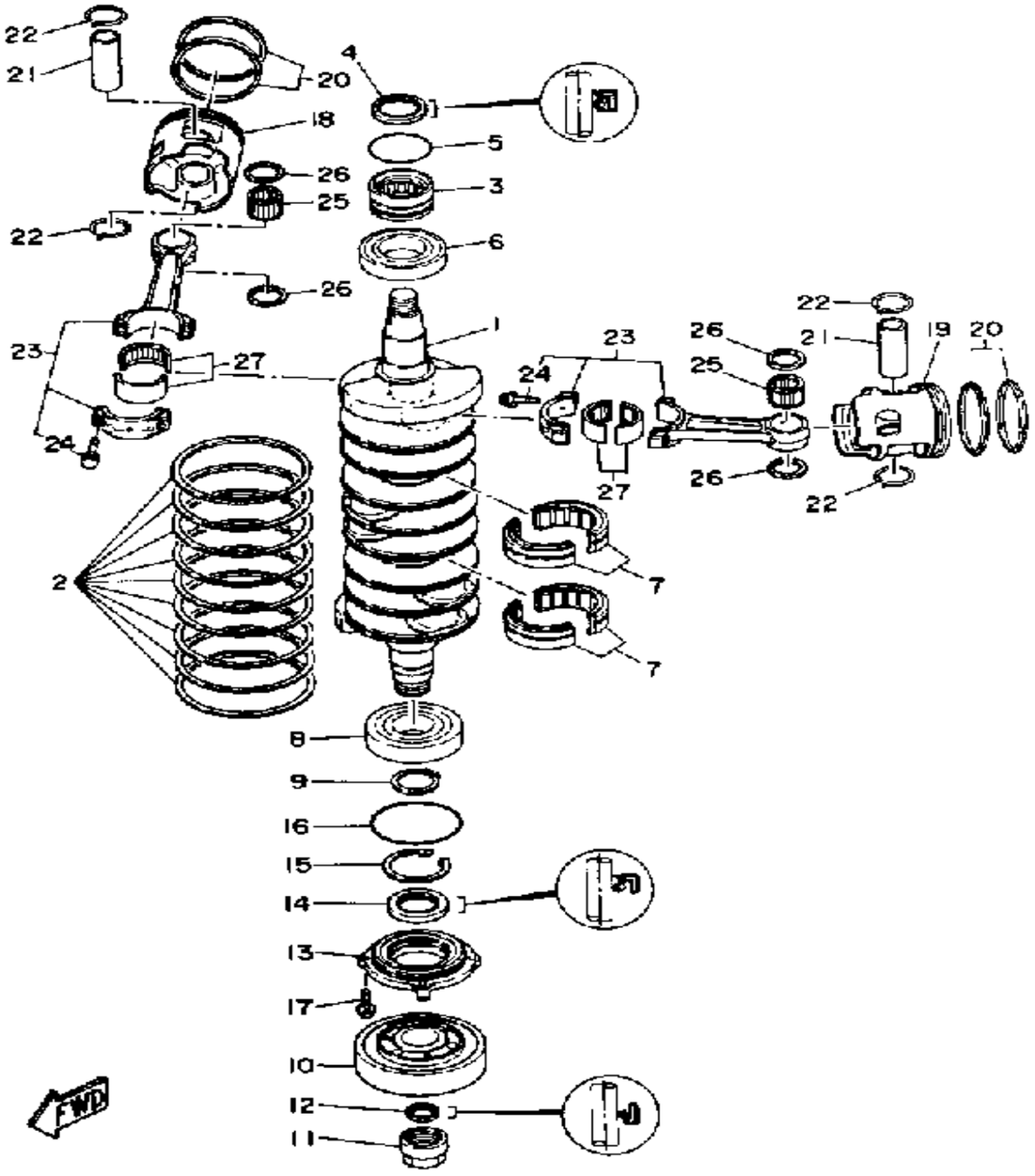


Ref. No.	Part Number	Description	Qty	Remarks
30	92990-06600-00	WASHER, PLATE	4	
31	6E5-42761-00-94	STOPPER 1	2	
32	97513-06520-00	BOLT, WITH WASHER	4	
33	663-44533-00-00	DAMPER, UPPER MOUNT RUBBER	2	

CYLINDER-CRANKCASE 2



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-11111-00-94	HEAD, CYLINDER 1	2	
2	61A-11181-A0-00	GASKET, CYLINDER HEAD 1	2	
3	90119-08M61-00	BOLT, WITH WASHER	40	
4	61A-11191-00-9M	COVER, CYLINDER HEAD 1	2	
5	61A-11193-00-00	GASKET, HD.COVER 1COVER 1	2	
6	97013-06035-00	BOLT	12	
7	92990-06600-00	WASHER, PLATE	12	
8	6J8-11325-00-00	ANODE	2	
9	6H3-11328-00-00	GROMMET, ANODE	2	
10	6H3-11327-00-94	COVER, ANODE	2	
11	97513-06516-00	BOLT, WITH WASHER	2	
12	61A-41113-00-9M	OUTER COVER, EXHAUST	1	
13	652-24461-00-00	PIPE, JOINT	1	
14	61A-41112-00-00	GASKET EXHAUSTINNER COVER	1	
15	97513-06525-00	BOLT, WITH WASHER	25	
16	61A-24312-00-00	PIPE 2	1	
17	90467-08004-00	CLIP	2	
18	6G5-12416-00-00	VALVE, PRESSURE CONTROL	1	
19	90501-16M11-00	SPRING, COMPRESSION	1	
20	90480-20M05-00	GROMMET	1	
21	6G5-11382-A1-00	GASKET 2	1	
22	6G5-11372-00-5B	COVER, BYPASS 2	1	
23	97513-06520-00	BOLT, WITH WASHER	2	
24	61A-12576-00-00	HOSE 1	1	
25	90465-13M36-00	CLAMP	2	
26	NGK-BR8HS-10-00	PLUG, SPARK (NGK BR8HS-10)	6	



CRANKSHAFT-PISTON

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-11411-00-00	CRANKSHAFT	1	
2	61A-11447-00-00	SEAL, CRANK	9	
3	93311-940V0-00	BEARING	1	
4	93102-40M38-00	OIL SEAL	1	
5	93210-54M54-00	O-RING	1	
6	93306-209U1-00	BEARING	1	
7	93310-959V9-00	BEARING, CYLINDER. (93310-959V3-00)	2	
8	93306-308U0-00	BEARING	1	
9	93410-40M03-00	CIRCLIP	1	
10	61A-11586-00-00	PULLEY, CRSF BLNCECRANKSHAFT BALANCE	1	
11	61A-11555-00-00	NUT, CRANKSHAFT 1	1	
12	93104-22M07-00	OIL SEAL	1	
13	61A-15359-00-94	HOUSING, OIL SEAL	1	
14	93102-40M36-00	OIL SEAL	1	
15	93420-61M07-00	CIRCLIP	1	
16	93210-81MA6-00	O-RING	1	
17	97595-06420-00	BOLT, WITH WASHER	4	
18	61A-11631-00-87	PISTON STD.	3	
	61A-11636-00-00	PISTON 2 O/S 0. 0	3	AP
19	61A-11642-00-87	PISTON 2 STD.	3	
	61A-11646-00-00	PISTON 2ND	3	AP
20	6K7-11601-12-00	PISTON RINGSET (0.25MM O/S)	6	AP
	6R5-11603-00-00	PISTON RING SET (STD)	6	
	6R5-11605-00-00	PISTON RING SET (0.50MM O/S)	6	AP
21	61A-11633-00-00	PIN, PISTON	6	
22	61A-11634-00-00	CLIP, PISTON PIN	12	

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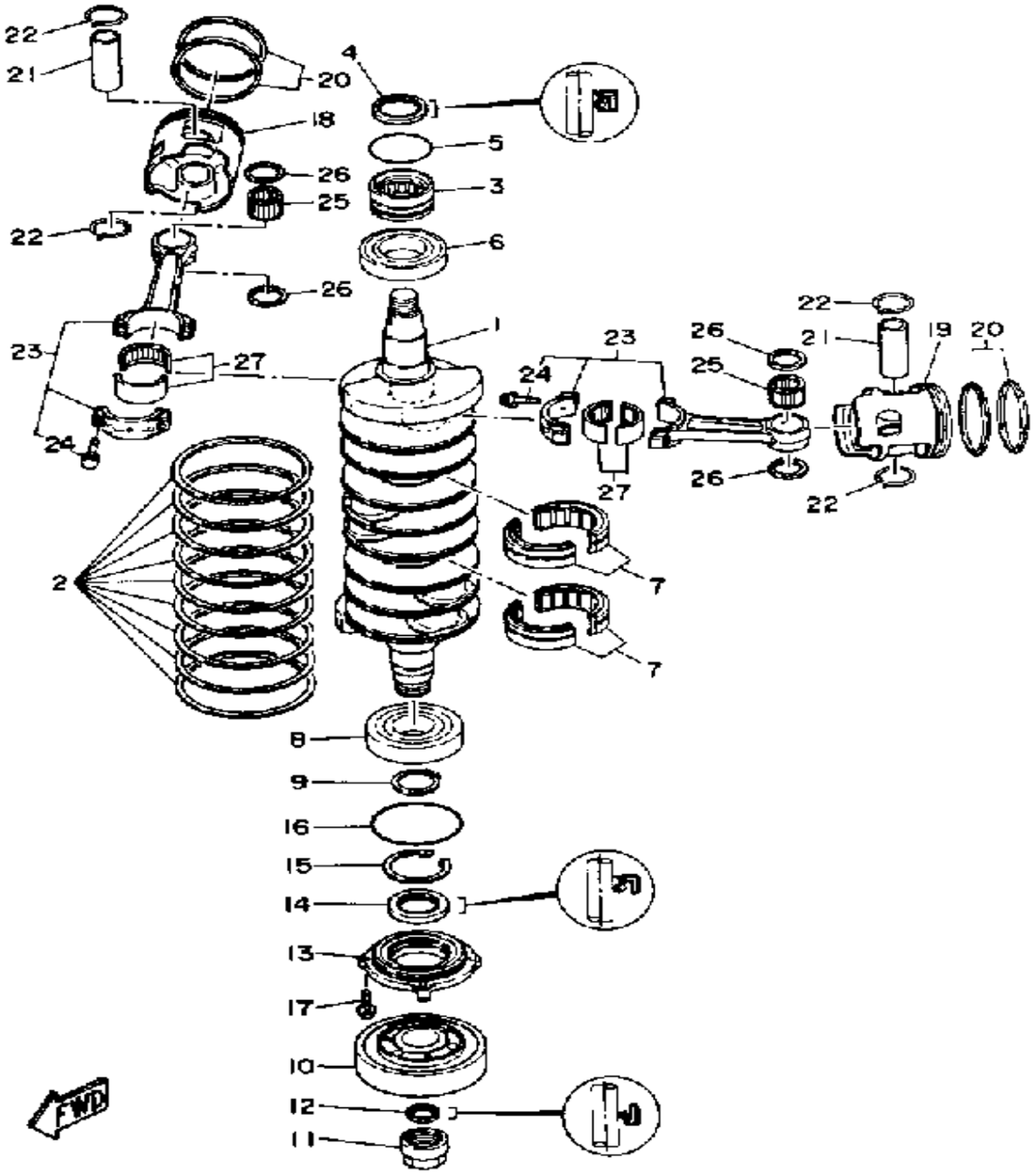
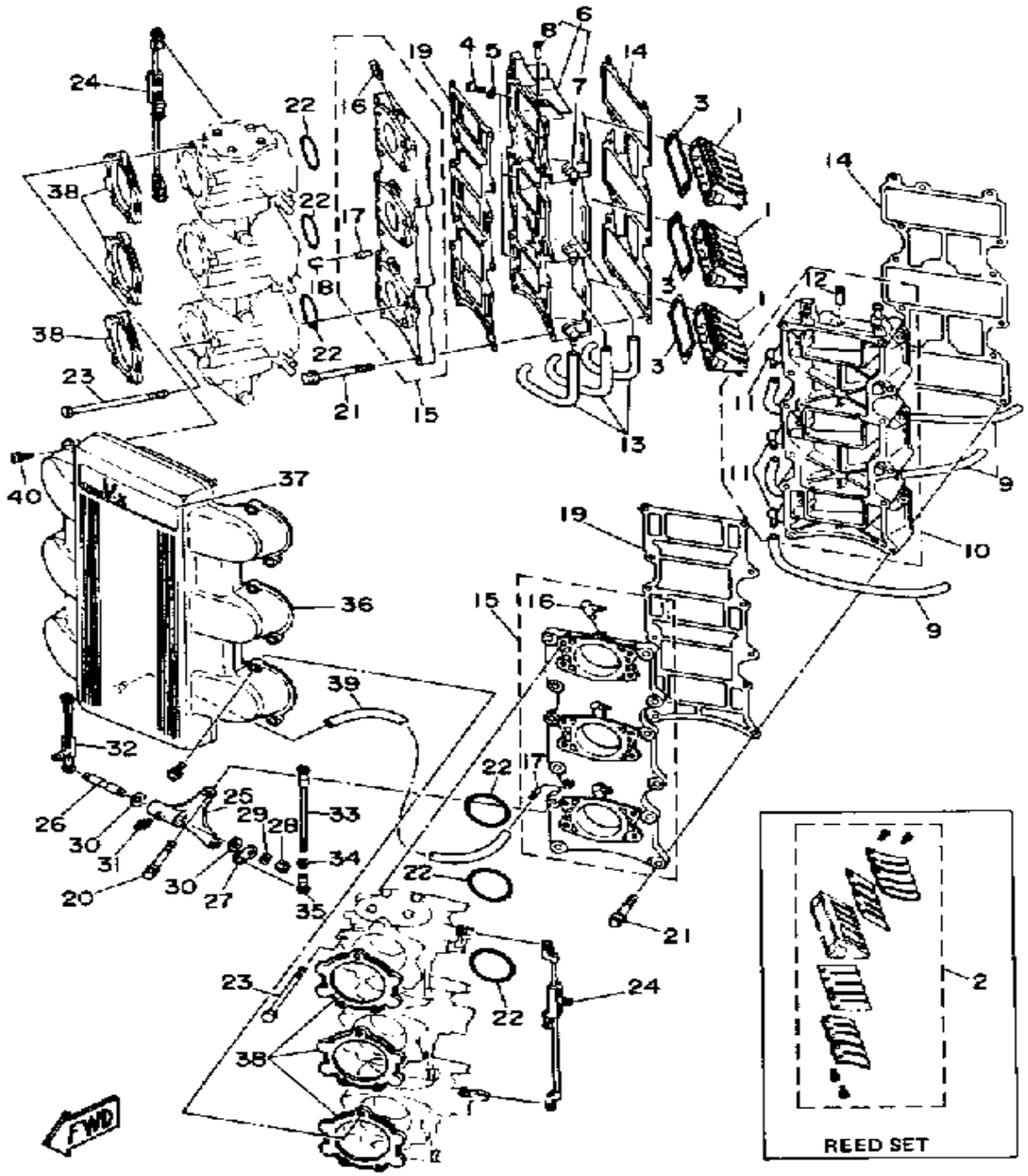
CRANKSHAFT-PISTON



Ref. No.	Part Number	Description	Qty	Remarks
23	61A-11650-00-00	CONNECTING ROD ASSEMBLY	6	
24	90109-09M60-00	BOLT	2	
25	93310-326V4-00	BEARING	6	
26	90201-26M03-00	WASHER, PLATE	12	
27	93310-840V8-00	BEARING	6	



INTAKE

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-13610-01-00	REED VALVE ASSEMBLY	6	
2	61A-W0004-01-00	REED SET	1	
3	61A-13621-00-00	GASKET, VALVE SEAT	6	
4	98580-05016-00	SCREW, PAN HEAD	12	
5	92990-05600-00	WASHER, PLATE	12	
6	61A-13624-00-94	PLATE, REED VALVE	1	
7	6E5-11372-00-00	NIPPLE, HOSE	3	
8	652-24461-00-00	PIPE, JOINT	1	
9	90445-07M20-00	HOSE	3	
10	61A-13624-10-94	PLATE, REED VALVE	1	
11	6E5-11372-00-00	NIPPLE, HOSE	3	
12	652-24461-00-00	PIPE, JOINT	1	
13	90445-07M45-00	HOSE (L340)	3	
14	61A-13646-00-00	GASKET, MANIFOLD 2	2	
15	61A-13641-00-94	MANIFOLD 1	2	
16	61A-13552-00-00	NOZZLE	3	
17	624-14485-00-00	PIPE, JOINT	1	
18	647-14395-60-00	CAP, OVERFLOW PIPE	1	
19	61A-13645-00-00	GASKET, MANIFOLD 1	2	
20	97513-06570-00	BOLT, WITH WASHER	2	
21	97513-06565-00	BOLT, WITH WASHER	22	
22	93210-50MA8-00	O-RING	6	
23	90101-06M21-00	BOLT	24	
24	61A-41217-01-00	ROD, ACCEL. LEVER	2	
25	61A-41663-00-00	BRACKET 3	1	
26	61A-41242-00-00	ROD 2	1	
27	61A-41280-00-00	ACCEL. LEVER ASSEMBLY ..	2	
28	95380-06600-00	NUT, HEXAGON	2	
29	92995-06100-00	WASHER, SPRING	2	

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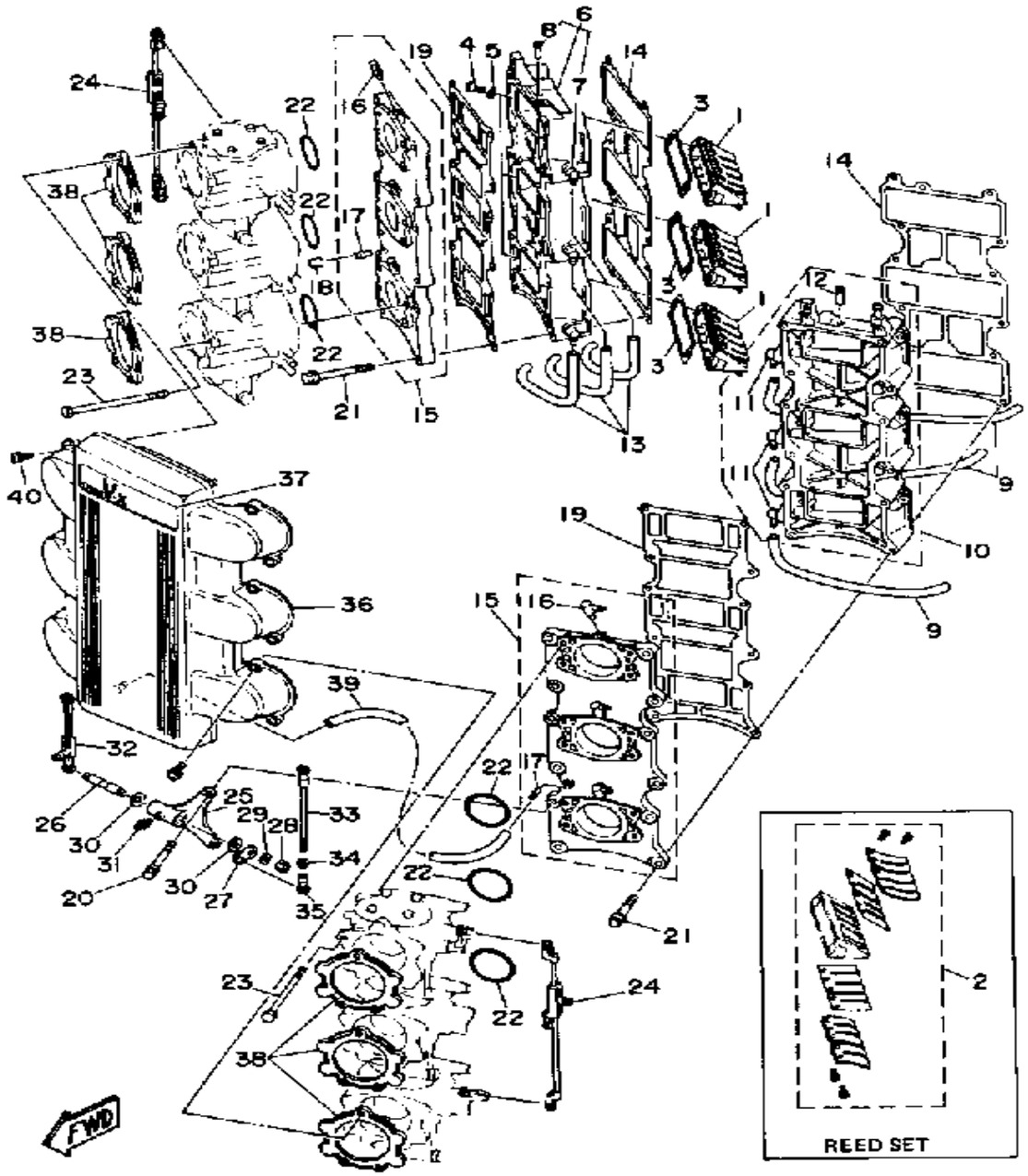
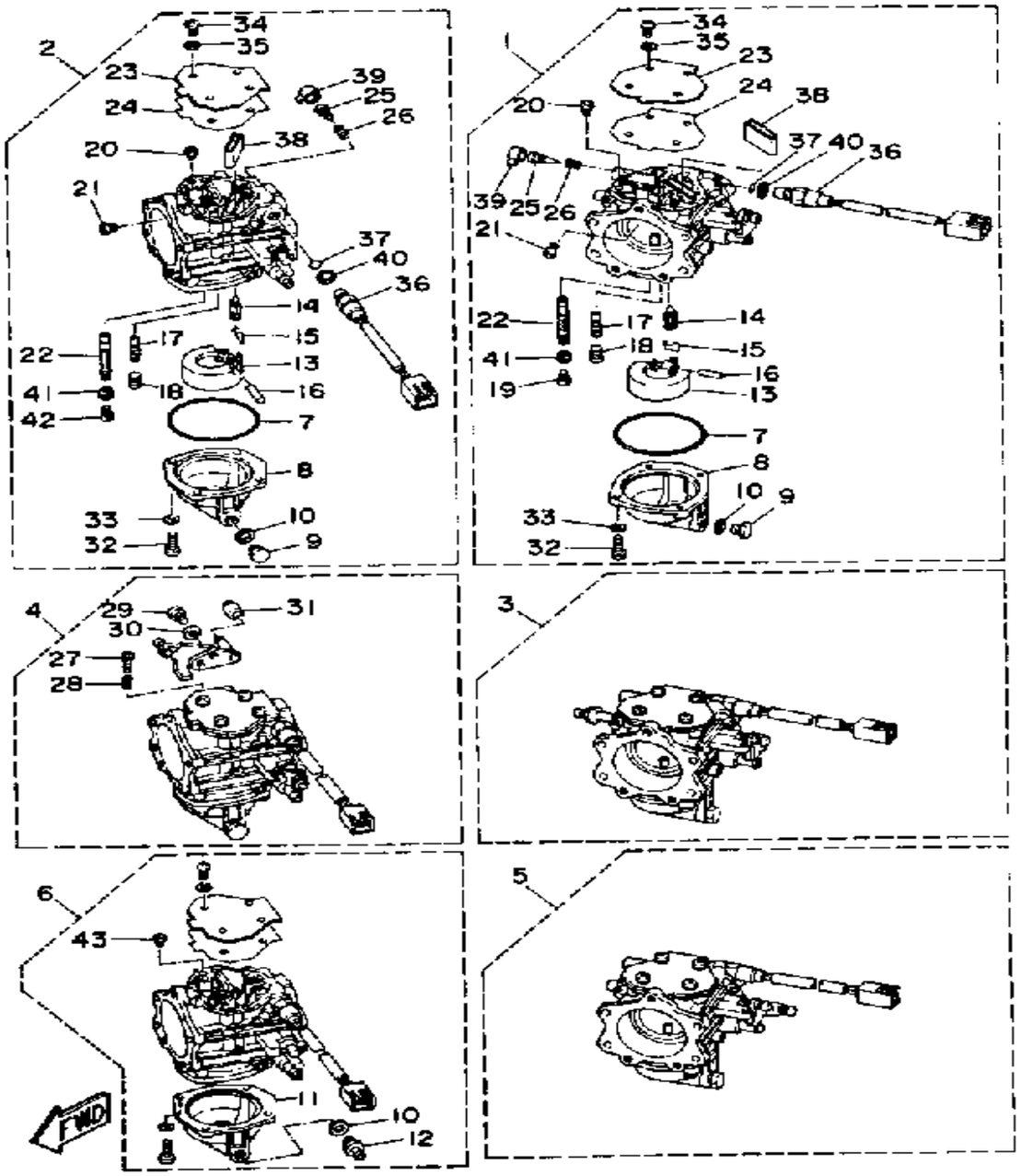
INTAKE



Ref. No.	Part Number	Description	Qty	Remarks
30	90202-08M41-00	WASHER, PLATE	2	
31	93700-06M03-00	NIPPLE, GREASE	1	
32	61A-41211-00-00	LINK, ACCEL.	1	
33	6J8-41237-00-00	JOINT, LINK	1	
34	95380-05600-00	NUT	1	
35	6H4-41237-00-00	JOINT, LINK	1	
36	99999-02103-00	SILENCER ASSEMBLY, INTK	1	
37	61A-1441K-00-00	EMBLEM	1	
38	61A-14457-03-00	SEAL	6	
39	90445-07240-00	HOSE	1	
40	97986-06325-00	SCREW, WITH WASHER	12	



CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-14100-00-00	CARB. ASSEMBLY	1	
2	61A-14301-00-00	CARBURETOR ASSEMBLY 1	1	
3	61A-14101-00-00	CARBURETOR ASSEMBLY 1	1	
4	61A-14302-00-00	CARBURETOR ASSEMBLY 2	1	
5	61A-14102-00-00	CARBURETOR ASSEMBLY 2	1	
6	61A-14303-00-00	CARBURETOR (LOWER)	1	
7	61A-14384-00-00	GASKET, FLOAT CHAMBER	6	
8	61A-14381-10-00	BODY, FLOAT CHMBR CHAMBER	5	
9	61A-14383-00-00	SCREW, DRAIN	5	
10	61A-14995-00-00	GASKET	6	
11	61A-14381-00-00	BODY, FLOAT CHMBR 6 CHAMBER	1	CARB.ASSY 6
12	61A-14383-10-00	SCREW, DRAIN	1	CARB.ASSY 6
13	61A-14385-00-00	FLOAT	6	
14	6E5-14546-00-00	VALVE, NEEDLE	6	
15	6E5-14159-00-00	CLIP	6	
16	61A-14386-00-00	PIN, FLOAT	6	
17	61A-1492F-50-00	JET, AIR SLOW	6	
18	61A-14394-00-00	VALVE, DRAIN	6	
19	61A-1492E-85-00	JET, MAIN (170)	3	6
20	61A-1492G-44-00	JET, MAIN AIR BLEED	5	
21	61A-1492H-12-00	JET, SLOW AIR BLEED (#60)	6	
22	61A-1492A-00-00	NOZZLE, MAIN	6	
23	61A-14527-00-00	PLATE	6	
24	61A-14959-00-00	GASKET	6	
25	6E5-14323-03-00	SCREW, AIR ADJUSTING	6	
26	6E5-14223-00-00	SPRING, AIR ADJUSTING	6	
27	6E5-14321-00-00	SCREW, THROTTLE	1	CARB.ASSY 4

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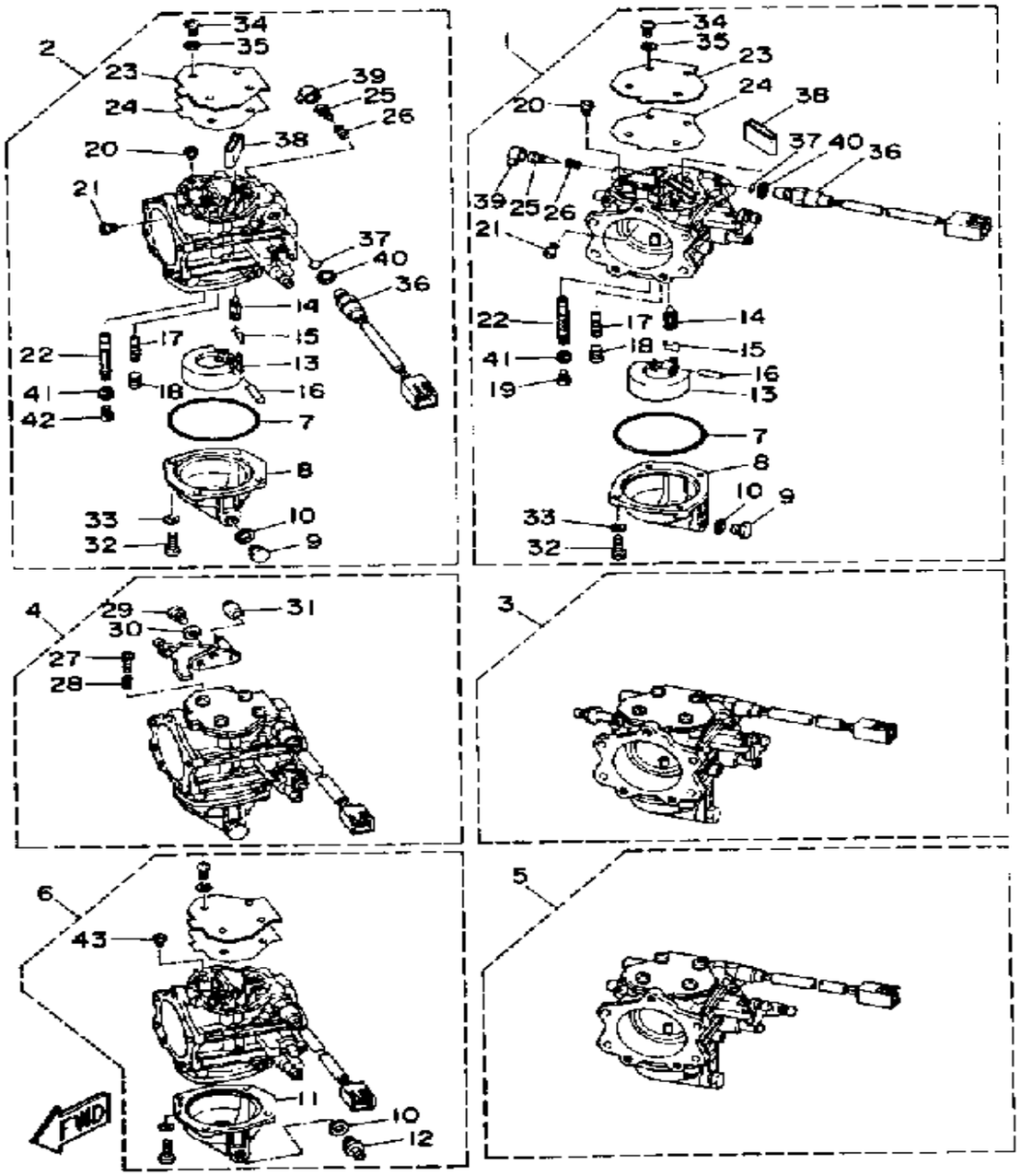
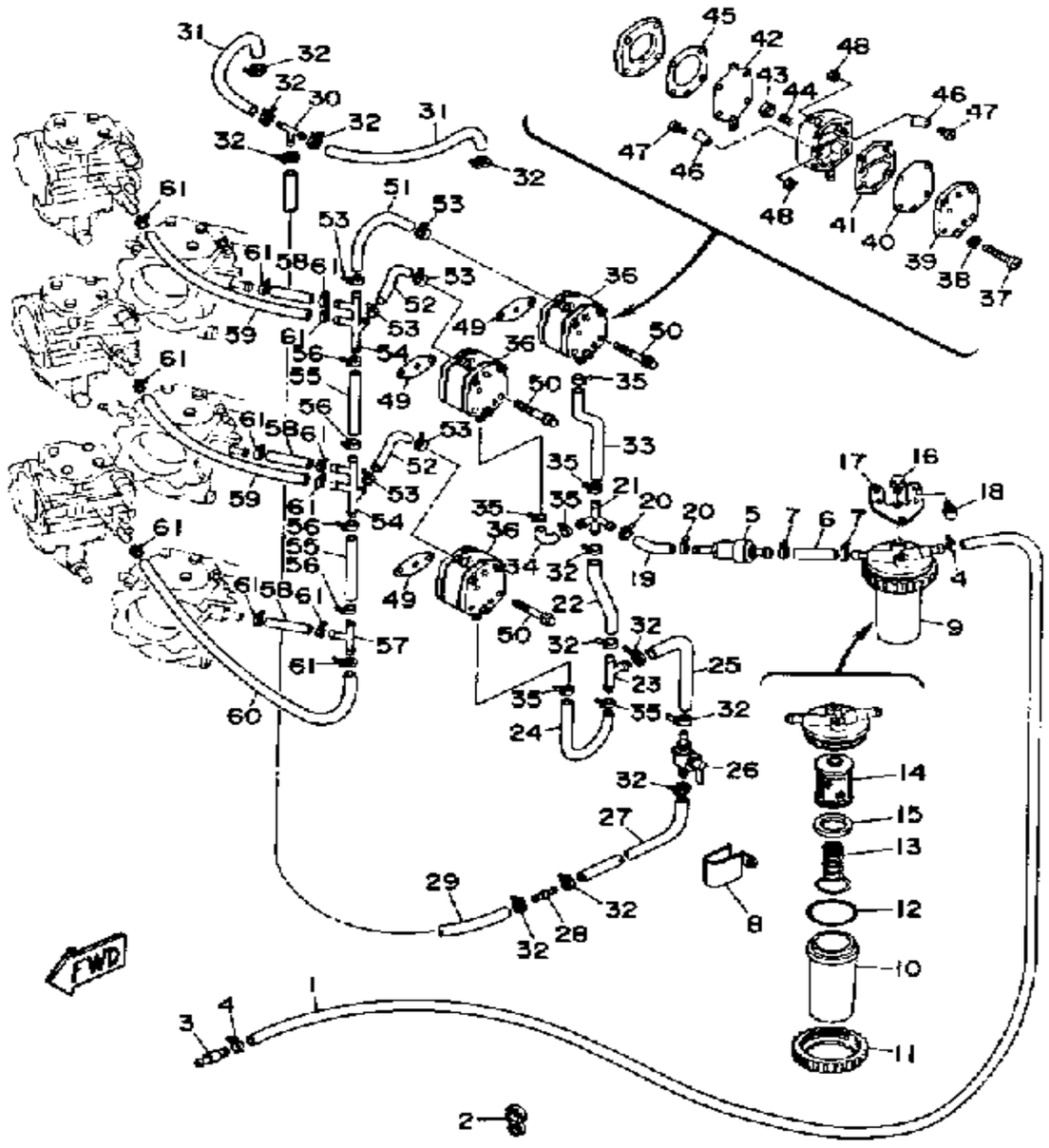


CARBURETOR

Ref. No.	Part Number	Description	Qty	Remarks
28	6J8-14334-00-00	SPRING, THROTTLE	1	CARB.ASSY 4
29	6K5-14592-00-00	SCREW	1	CARB.ASSY 4
30	92990-05600-00	WASHER, PLATE	1	CARB.ASSY 4
31	6J8-14578-00-00	COLLAR	1	CARB.ASSY 4
32	98580-05016-00	SCREW, PAN HEAD	24	
33	92990-05100-00	WASHER, SPRING	24	
34	98580-05010-00	SCREW, PAN HEAD	24	
35	92990-05100-00	WASHER, SPRING	24	
36	61A-86120-00-00	SOLENOID VALVE ASSEMBLY	6	
37	61A-14561-00-00	O-RING	6	
38	61A-14163-00-00	SPACER	6	
39	61A-14118-00-00	CAP	6	
40	61A-14198-00-00	GASKET	6	
41	61A-14164-00-00	NUT, HOLDING	6	
42	61A-1492E-87-00	JET, MAIN (175)	3	5
43	61A-1492G-40-00	JET, MAIN AIR BLEED (#200)	1	CARB.ASSY 6

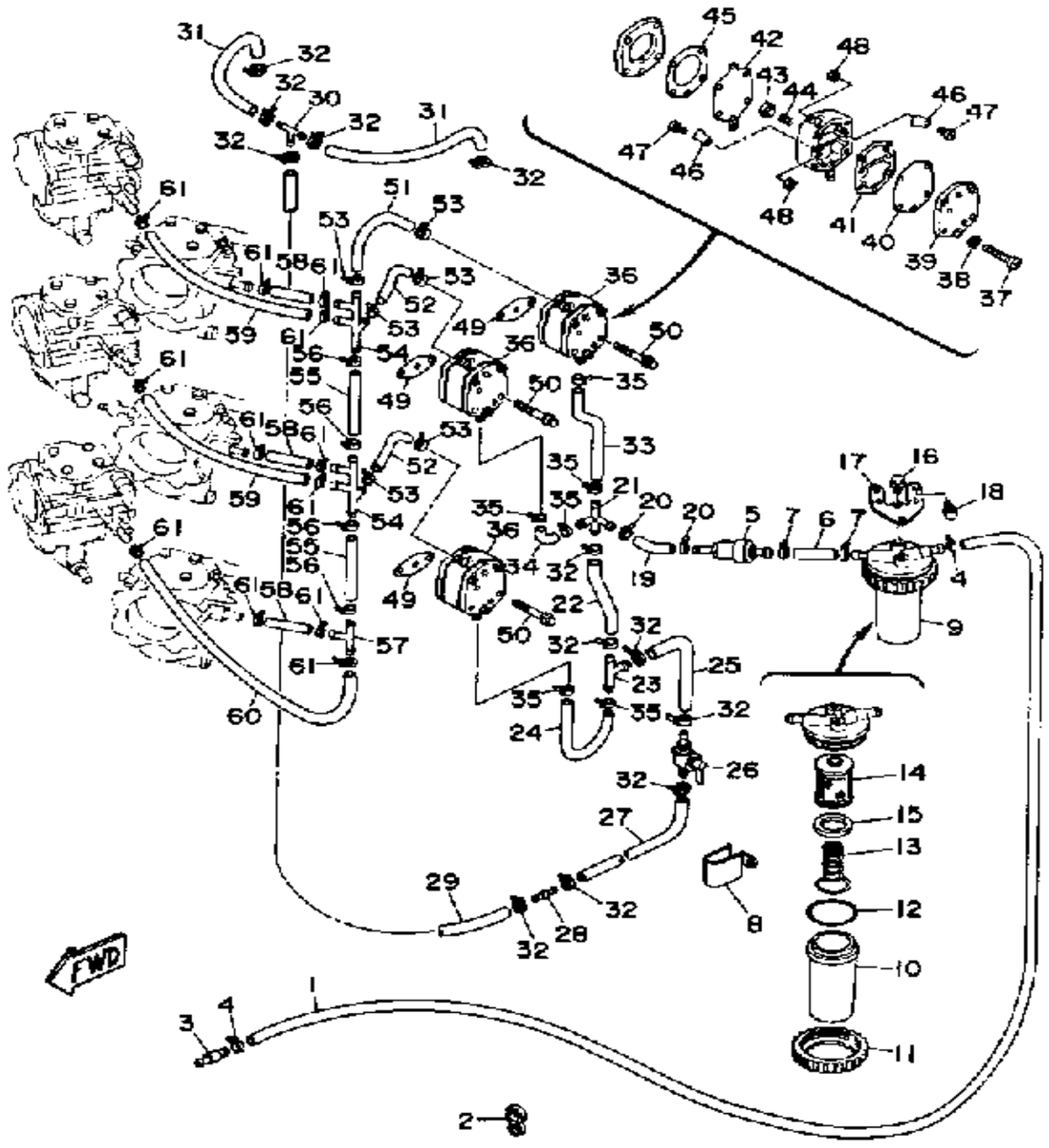
FUEL SYSTEM 1



Ref. No.	Part Number	Description	Qty	Remarks
1	90445-13M16-00	HOSE	1	
2	90464-13M34-00	CLAMP	2	
3	6R3-24377-00-00	PIPE, JOINT 3	1	
4	90465-11M10-00	CLAMP	2	
5	6R5-24408-00-00	FUEL FEED ASSY	1	
6	6E5-24315-00-00	PIPE 5	1	
7	90465-11M10-00	CLAMP	2	
8	90465-10M14-00	CLAMP	1	
9	61A-24560-02-00	FILTER ASSEMBLY	1	
10	61A-24521-00-00	CUP, FILTER	1	
11	61A-24531-00-00	NUT	1	
12	61A-24564-00-00	O-RING	1	
13	61A-24577-01-00	SPRING	1	
14	61A-24563-00-00	ELEMENT, FILTER	1	
15	61A-24469-00-00	FLOAT, WATER LEVEL	1	
16	97595-06514-00	BOLT, WITH WASHER	2	
17	61A-24566-00-00	BRACKET, FILTER	1	
18	97513-06516-00	BOLT, WITH WASHER	2	
19	6E5-24315-00-00	PIPE 5	1	
20	90465-11M10-00	CLAMP	2	
21	6G5-24377-00-00	PIPE, JOINT 3	1	
22	90445-13M03-00	HOSE	1	
23	6E5-24378-00-00	PIPE, JOINT 4	1	
24	6E5-24314-01-00	PIPE 4 (6E5-24314-00)	1	
25	6E5-24313-00-00	PIPE 3	1	
26	61A-24500-00-00	FUEL COCK ASSEMBLY 1	1	
27	90445-10M53-00	HOSE	1	
28	6E5-21744-00-00	BREATHER	1	
29	90445-10M49-00	HOSE	1	

CONTINUED ON NEXT FRAME ➤

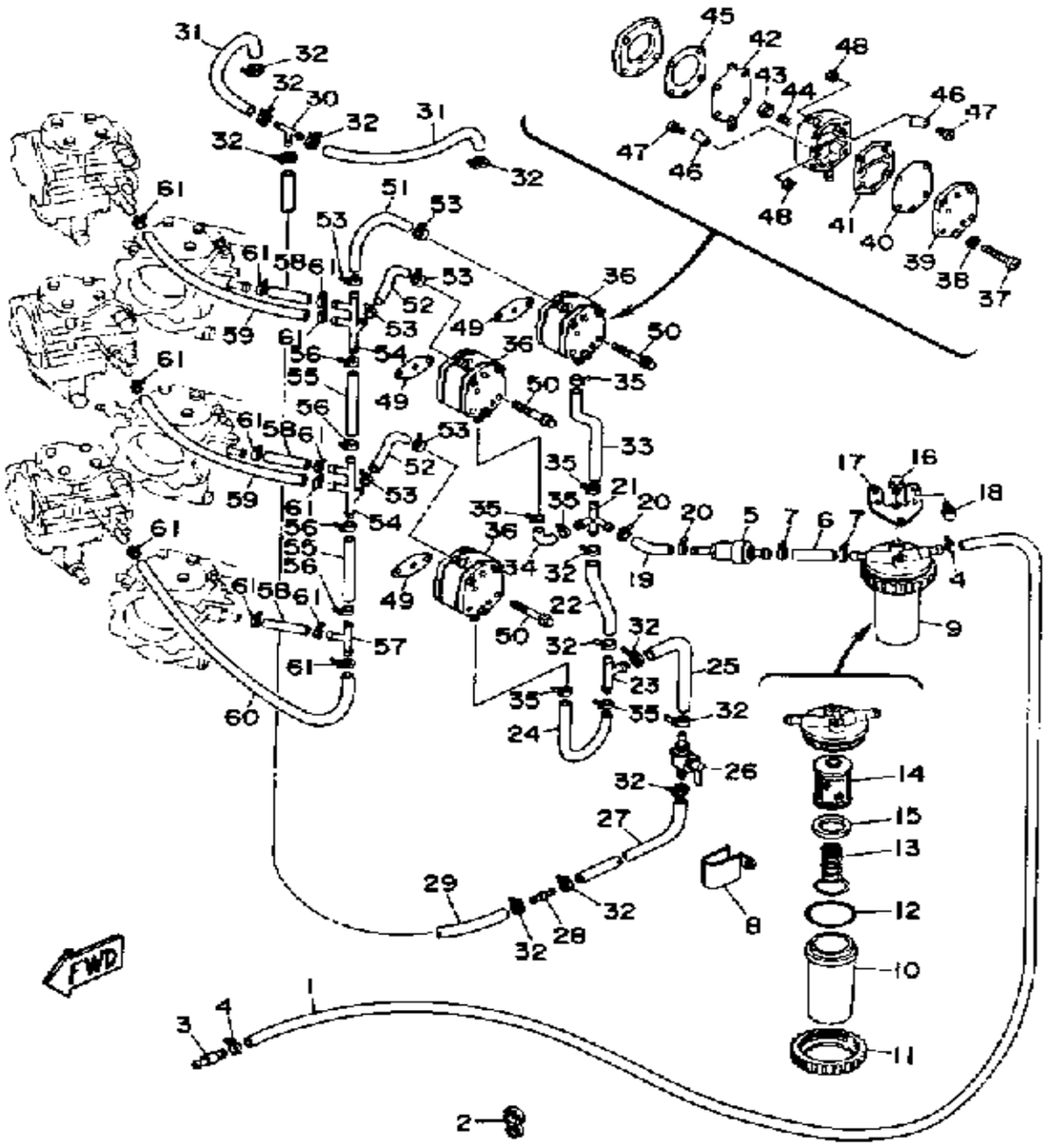
FUEL SYSTEM 1



Ref. No.	Part Number	Description	Qty	Remarks
30	688-24378-00-00	PIPE, JOINT 4	1	
31	90445-10M17-00	HOSE	2	
32	90465-11M10-00	CLAMP	12	
33	6G5-24315-00-00	PIPE 5	1	
34	61A-24311-00-00	PIPE, FUEL 1	1	
35	90465-11M10-00	CLAMP	6	
36	6E5-24410-03-00	FUEL PUMP ASSEMBLY	3	
37	98580-05035-00	SCREW, PAN HEAD	3	
38	92990-05600-00	WASHER, PLATE	3	
39	6E5-24413-00-00	BODY 2	1	
40	6E5-24471-00-00	DIAPHRAGM	1	
41	6E5-24435-00-00	GASKET, BODY 2	1	
42	6E5-24411-00-00	DIAPHRAGM	1	
43	648-24424-00-00	SEAT, SPRING	1	
44	6E5-24423-00-00	SPRING, DIAPHRAGM	1	
45	6E5-24434-02-00	GASKET, BODY	1	
46	6A0-24421-01-00	VALVE, CHECK	4	
47	6A0-14325-00-00	SCREW, PAN HEAD	4	
48	95380-03600-00	NUT	4	
49	650-24431-A0-00	GASKET, FUEL PUMP 1	3	
50	97595-06550-00	BOLT (97095-06050-00)	6	
51	6G5-24317-01-00	PIPE 7	1	
52	90445-13M31-00	HOSE (L85)	2	
53	90465-11M10-00	CLAMP	6	
54	61A-24377-00-00	PIPE, JOINT 3	2	
55	90445-13M14-00	HOSE	2	
56	90465-11M10-00	CLAMP	4	
57	6E5-24378-00-00	PIPE, JOINT 4	1	
58	90445-13M02-00	HOSE	3	

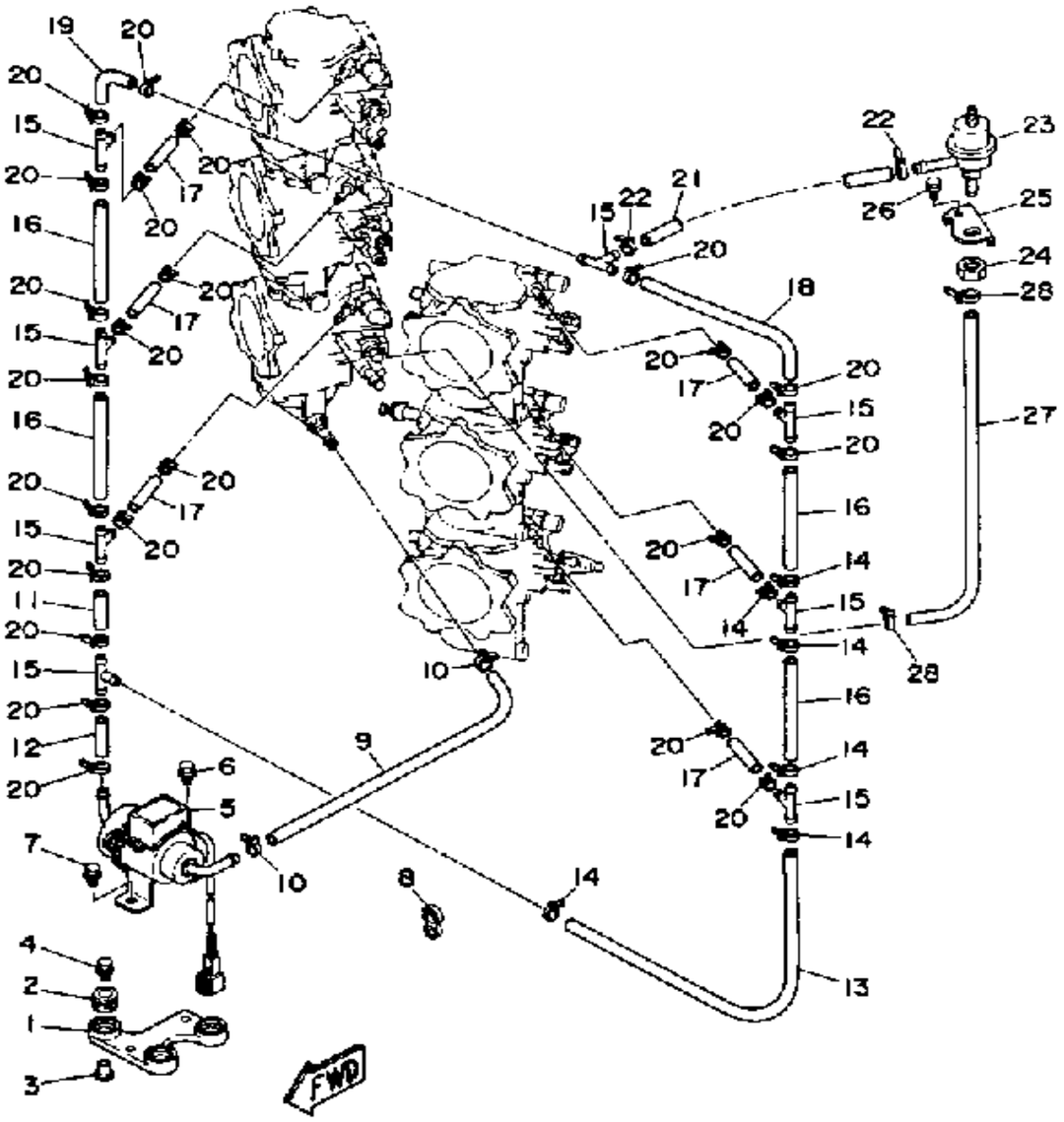
CONTINUED ON NEXT FRAME ➤

FUEL SYSTEM 1



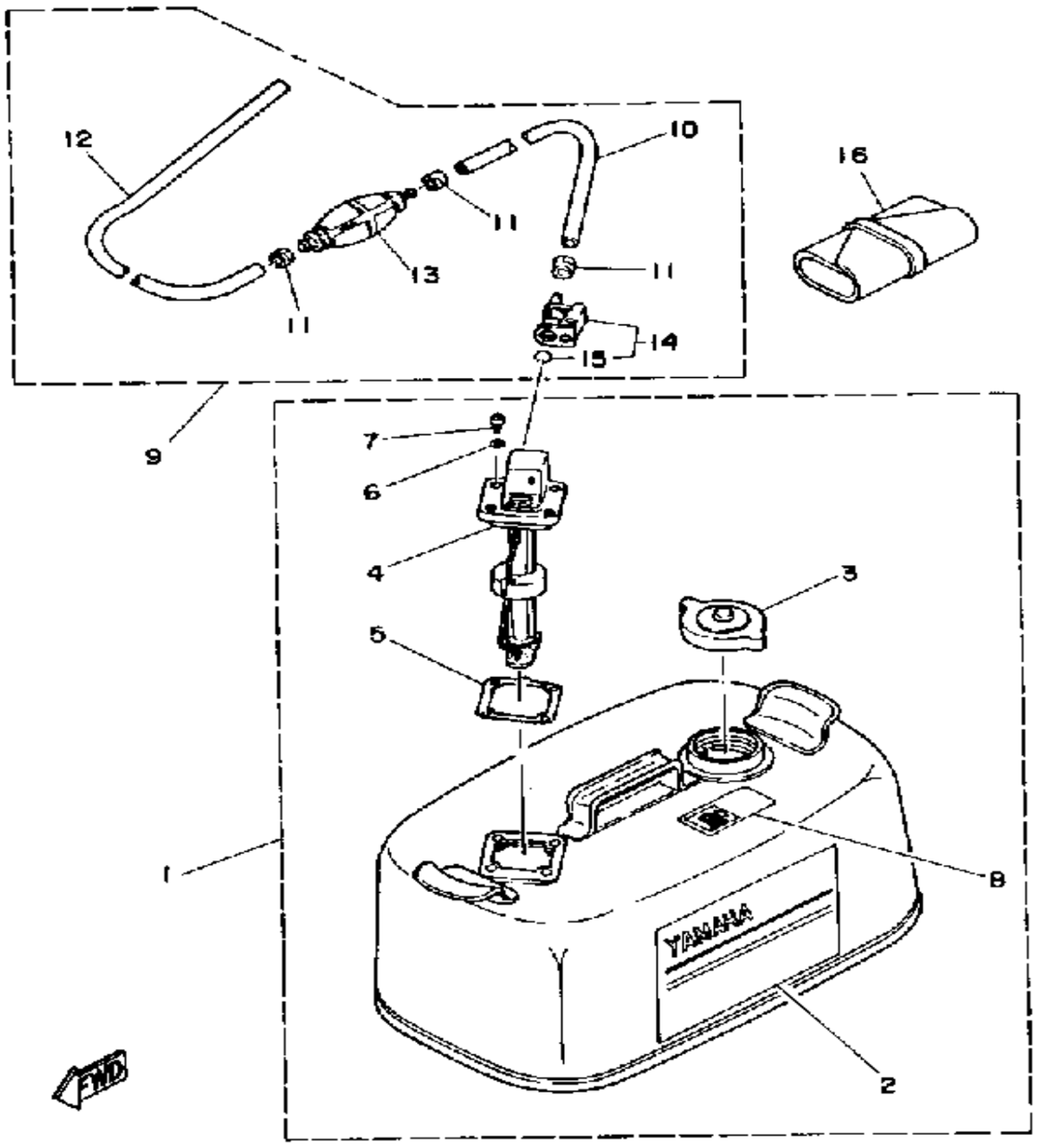
Ref. No.	Part Number	Description	Qty	Remarks
59	90445-13M12-00	HOSE (L235)	2	
60	90445-13M11-00	HOSE	1	
61	90465-11M10-00	CLAMP	12	

FUEL SYSTEM 2



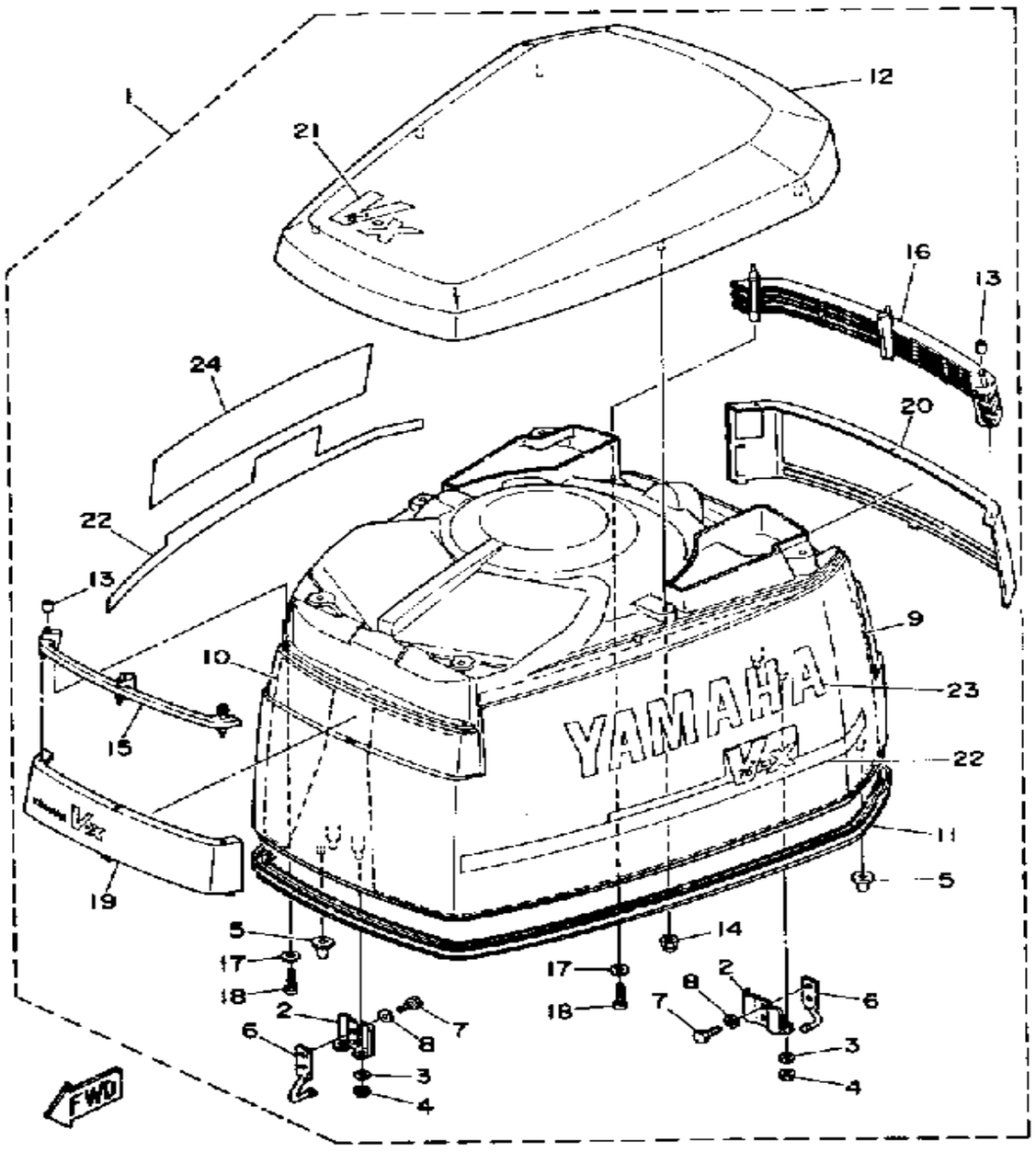
Ref. No.	Part Number	Description	Qty	Remarks
1	61A-24491-00-00	BRACKET, FUEL PUMP	1	
2	6A0-82317-00-00	DAMPER, IGNITION COIL	3	
3	624-42542-00-00	PIPE	3	
4	90119-06M65-00	BOLT, WITH WASHER	3	
5	61A-13910-00-00	FUEL PUMP ASSEMBLY	1	
6	97595-08514-00	BOLT, WITH WASHER	1	
7	97595-06514-00	BOLT, WITH WASHER	1	
8	90464-13M34-00	CLAMP	1	
9	6A4-24315-00-00	PIPE 5	1	
10	90465-11M10-00	CLAMP	2	
11	¢90-44510-M3-10	UNAVAILABLE IN PRICE BOOK	1	
12	90445-10M14-00	HOSE	1	
13	90445-10M40-00	HOSE (L330)	1	
14	90465-11M10-00	CLAMP	6	
15	688-24378-00-00	PIPE, JOINT 4	8	
16	90445-10M53-00	HOSE	4	
17	61A-24316-00-00	PIPE 6	6	
18	6A4-24315-00-00	PIPE 5	1	
19	90445-10M16-00	HOSE	1	
20	90465-11M10-00	CLAMP	24	
21	61A-24315-00-00	PIPE 5	1	
22	90465-11M10-00	CLAMP	2	
23	61A-24470-00-00	FUEL REGULATOR ASSEMBLY	1	
24	95380-12600-00	NUT	1	
25	61A-24422-00-00	PLATE	1	
26	97595-06516-00	BOLT, WITH WASHER	1	
27	90445-10M92-00	HOSE	1	
28	90465-11M10-00	CLAMP	2	

FUEL TANK



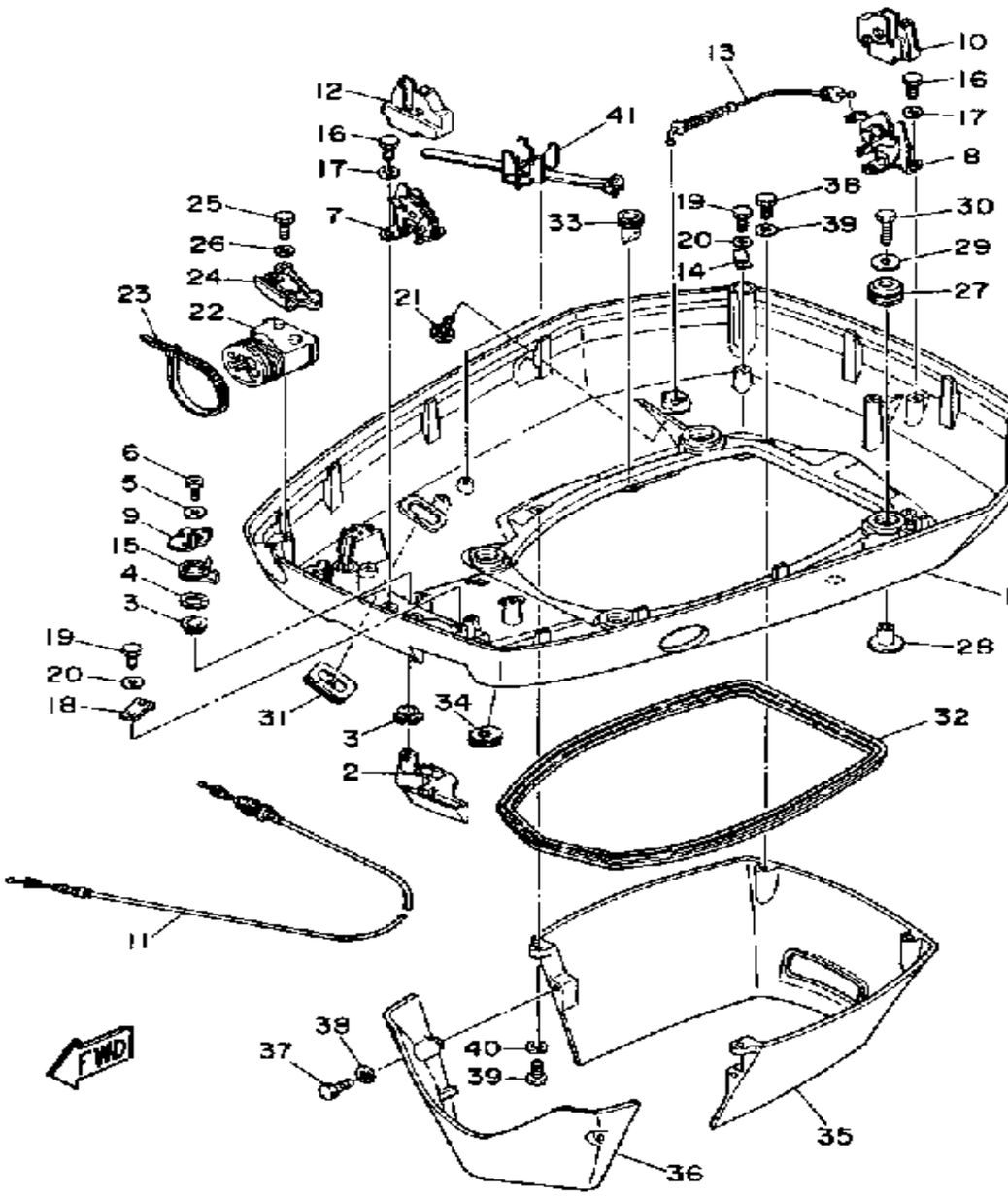
Ref. No.	Part Number	Description	Qty	Remarks
1	6Y1-W2420-42-24	FUEL TANK ASSEMBLY	1	
2	6Y1-24244-20-00	GRAPHIC, SIDE	1	
3	6Y1-24610-00-00	CAP ASSEMBLY	1	
4	6Y1-24260-02-00	FUEL METER ASSEMBLY	1	
5	6Y1-24268-00-00	GASKET, FUEL METER	1	
6	6Y1-24329-00-00	SEAL	4	
7	98586-05016-00	SCREW, PAN HEAD	4	
8	6Y1-24256-50-00	GRAPHIC, FUEL TANK 9	1	
9	6Y2-24306-40-00	FUEL PIPE COMP. 1	1	
10	90445-13M01-00	HOSE (L:2050)	1	
11	6E5-24351-51-00	BAND 1	3	
12	90445-13M35-00	HOSE (L:250)	1	
13	6Y2-24360-51-00	PRIMER PUMP ASSY	1	
14	6Y2-24305-02-00	FUEL PIPE JOINT COMP. 2	1	
15	93210-08287-00	O-RING	1	
16	656-W2810-02-00	TOOL KIT	1	

TOP COWLING



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-42610-41-EK	TOP COWLING ASSEMBLY	1	
2	6R3-42647-00-00	HOLDER, CLAMP BAND	2	
3	92995-06100-00	WASHER, SPRING	4	
4	95380-06600-00	NUT, HEXAGON	4	
5	6R3-42662-00-00	DAMPER	3	
6	6R3-42814-00-00	HOOK, CLAMP	2	
7	97395-06012-00	BOLT	4	
8	92990-06600-00	WASHER, PLATE	4	
9	61A-42619-00-00	RUBBER, FORM 2	1	
10	61A-42627-00-00	RUBBER, FORM 3	1	
11	61A-42615-00-00	SEAL	1	
12	61A-42613-01-EK	MOLDING, AIR DUCT	1	
13	90385-04M05-00	BUSH	6	
14	90179-06M24-00	NUT	6	
15	61A-42626-00-00	LOUVER 1	1	
16	61A-42636-00-00	LOUVER 2	1	
17	92990-04600-00	WASHER, PLATE	6	
18	97780-40120-00	SCREW, TAPPING	6	
19	61A-42686-40-00	EMBLEM, FRONT	1	
20	61A-42687-40-00	EMBLEM, REAR	1	
21	61A-42683-40-00	MARK, COWLING	1	
22	61A-W0070-40-00	GRAPHIC SET	1	
23	61A-42681-40-00	MARK, COWLING 1	1	
24	61A-42682-40-00	MARK, COWLING 2	1	

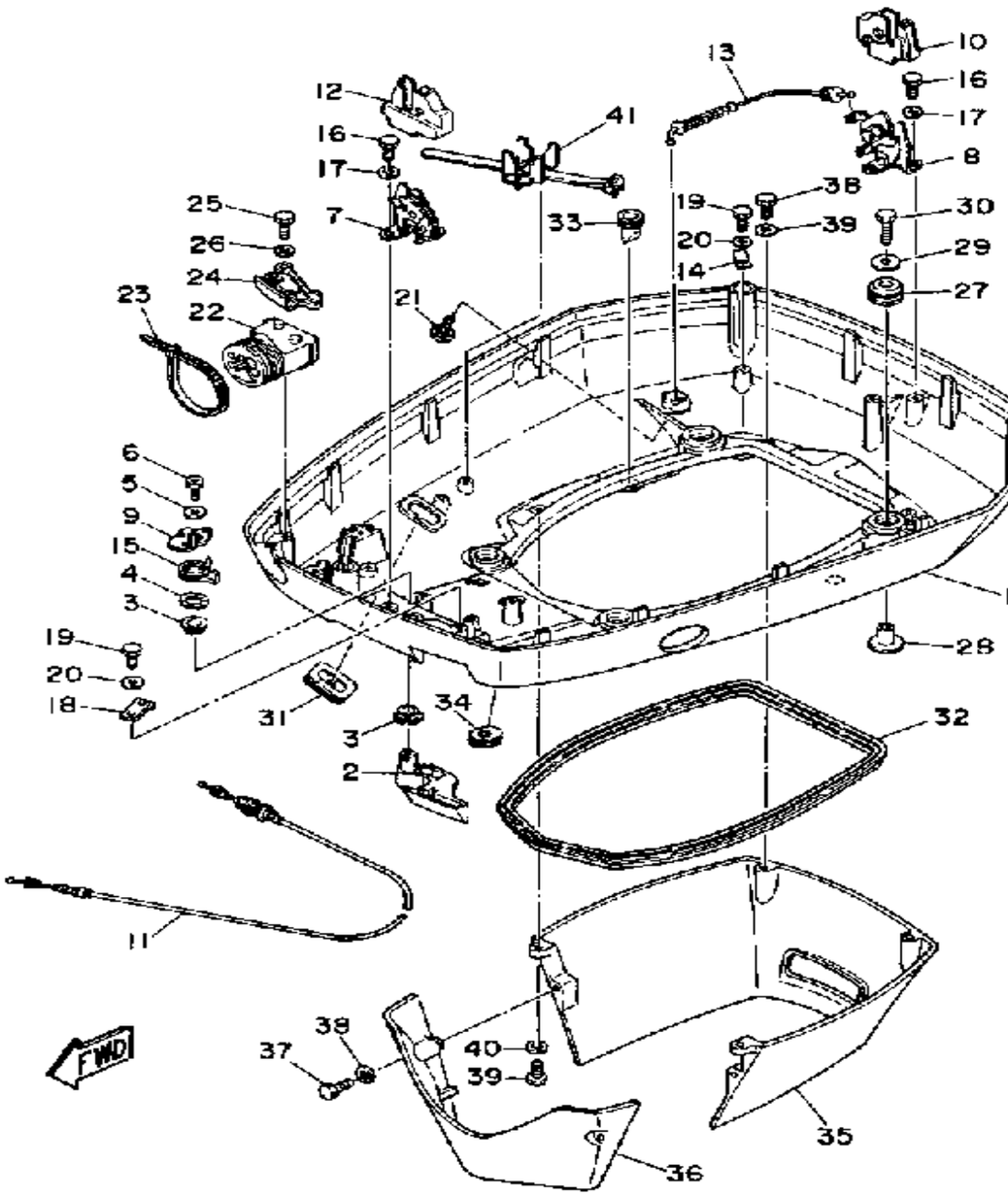
BOTTOM COWLING



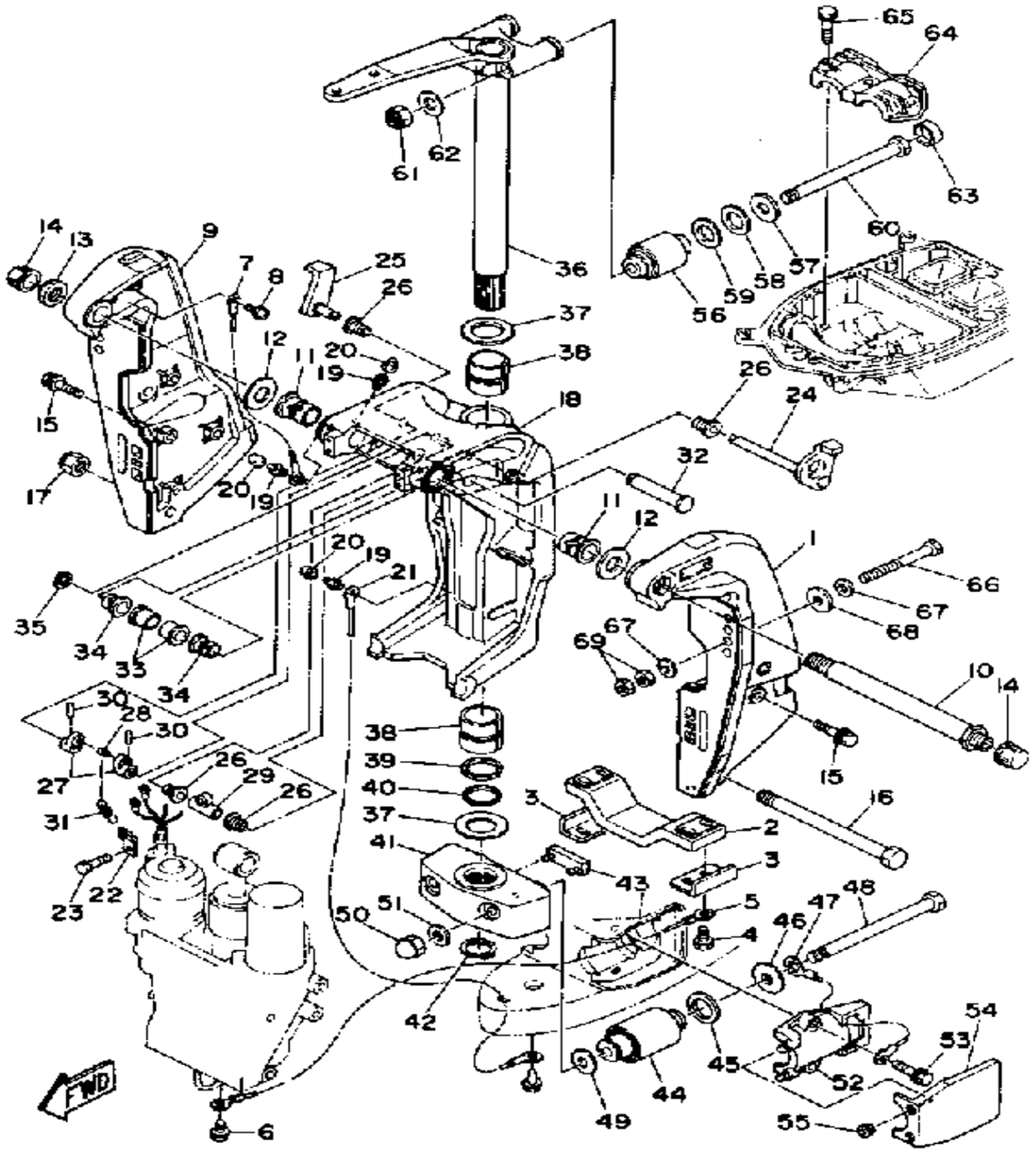
Ref. No.	Part Number	Description	Qty	Remarks
1	61A-42711-00-EK	BOTTOM COWLING	1	
2	61A-42815-00-EK	LEVER, CLAMP 1	1	
3	90386-13M88-00	BUSH	2	
4	90206-13M10-00	WASHER, WAVE	1	
5	90201-06M30-00	WASHER, PLATE	1	
6	90109-06M50-00	BOLT	1	
7	6R3-42824-00-00	BASE, CLAMP LEVER	1	
8	6R3-42811-00-00	STAY	1	
9	6R3-42816-00-00	LEVER, CLAMP	1	
10	61A-42851-00-00	COVER, CLAMP	1	
11	6R3-42850-00-00	WIRE, COMPLETE	1	
12	6R3-42851-00-00	COVER, CLAMP	1	
13	61A-42850-00-00	WIRE, COMPLETE	1	
14	682-44117-00-00	BRACKET	1	
15	6R3-42813-00-00	SPRING, CLAMP LEVER	1	
16	97395-06016-00	BOLT	4	
17	92990-06600-00	WASHER, PLATE	4	
18	6R3-42828-00-00	PLATE, CLAMP	1	
19	97395-06010-00	BOLT, HEXAGON	2	
20	92990-06600-00	WASHER, PLATE	2	
21	6E5-44391-00-00	NIPPLE, HOSE	1	
22	61A-42725-00-00	GROMMET 2	1	
23	90465-13M36-00	CLAMP	1	
24	61A-42738-00-5B	PLATE, FITTING	1	
25	97395-06016-00	BOLT	2	
26	92990-06600-00	WASHER, PLATE	2	
27	90480-22M15-00	GROMMET	4	
28	90387-08M37-00	COLLAR	4	
29	90201-08M54-00	WASHER, PLATE	4	

CONTINUED ON NEXT FRAME ➤

BOTTOM COWLING



Ref. No.	Part Number	Description	Qty	Remarks
30	97090-08035-00	BOLT	4	
31	688-42726-10-00	GROMMET	1	
32	61A-42716-00-00	RUBBER, SEAL 1	1	
33	61A-42717-00-00	RUBBER, SEAL 2	4	
34	61A-42727-00-00	GROMMET	1	
35	61A-42741-00-EK	APRON 1	1	
36	61A-42771-00-EK	APRON 2	1	
37	97395-06030-00	BOLT	2	
38	92990-06600-00	WASHER, PLATE	2	
39	97395-06020-00	BOLT, HEXAGON	4	
40	92990-06600-00	WASHER, PLATE	4	
41	688-82594-00-00	CLAMP	1	

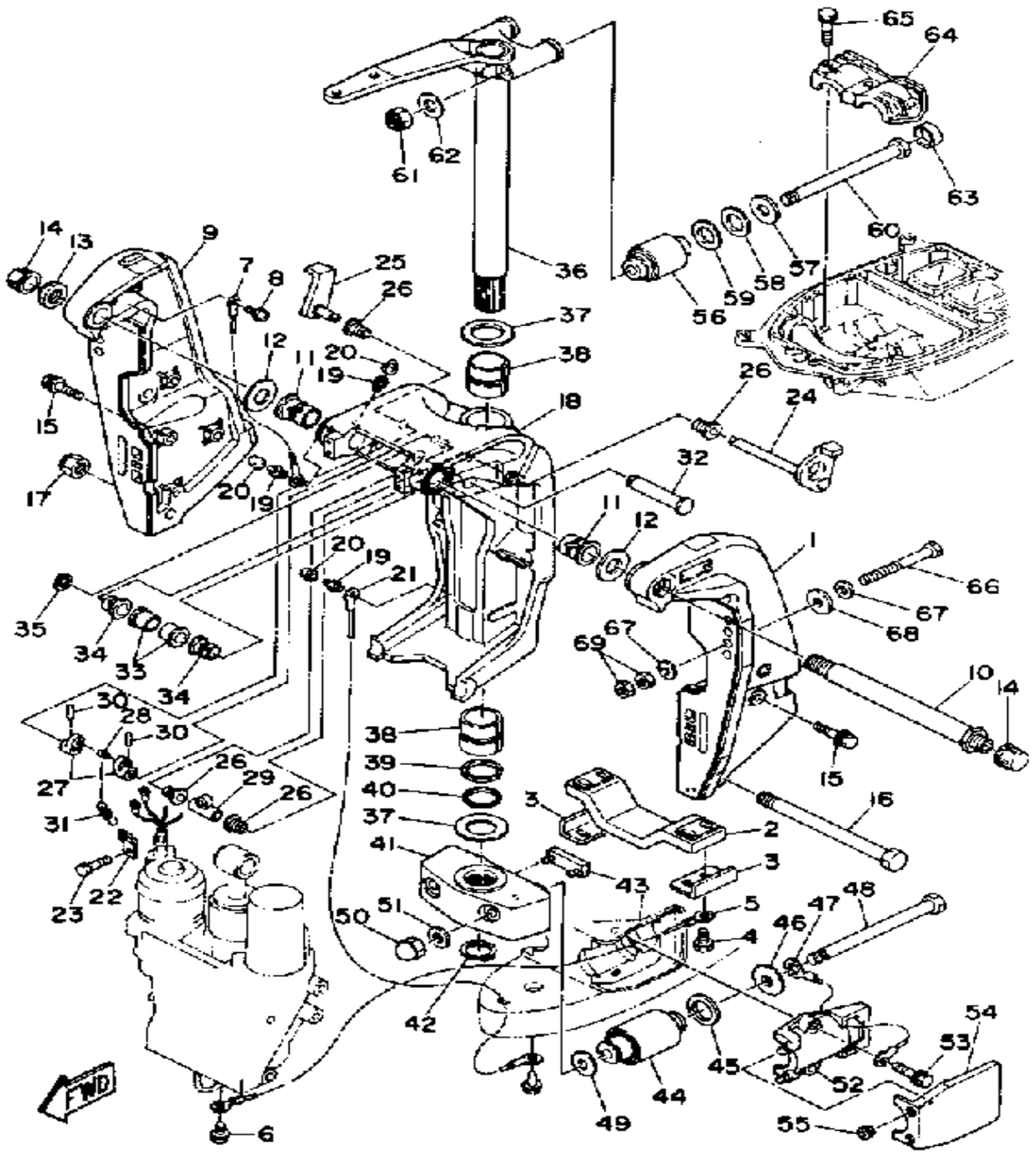


BRACKET 1

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-43111-21-EK	BRACKET, CLAMP	1	
2	6G5-45251-01-00	ANODE	1	
3	6G5-44526-00-00	PLATE	2	
4	97595-06525-00	BOLT, WITH WASHER	4	
5	6H1-82148-00-00	WIRE, LEAD 4	1	
6	97595-06510-00	BOLT, WITH WASHER	1	
7	6E5-82148-00-00	WIRE, LEAD 4	1	
8	97985-06212-00	SCREW, WITH WASHER	1	
9	61A-43112-21-EK	BRACKET, CLAMP	1	
10	6E5-43131-01-00	BOLT, CLAMP BRACKET	1	
11	90386-25M31-00	BUSH	2	
12	90201-26M59-00	WASHER, PLATE	2	
13	90185-22043-00	NUT, SELF-LOCKING	1	
14	6G5-43145-00-00	CAP, CLAMP BRACKET	2	
15	97595-10645-00	BOLT, WITH WASHER	8	
16	61A-43164-00-00	ROD, TILT LOCK	1	
17	95780-16300-00	NUT, FLANGE	1	
18	61A-43311-20-EK	BRACKET, SWIVEL 1	1	
19	93700-06M03-00	NIPPLE, GREASE	5	
20	663-45119-00-00	CAP, GREASE NIPPLE	5	
21	61A-82147-20-00	WIRE, LEAD 4	1	
22	6G5-43144-00-00	HOOK, SPRING	1	
23	97395-06010-00	BOLT, HEXAGON	1	
24	61A-43181-01-00	LEVER, TILT STOP	1	
25	6G5-43185-02-00	LEVER, TILT STOP	1	
26	90386-10M16-00	BUSH	4	
27	6G5-43148-00-00	COLLAR, DISTANCE	2	
28	90249-06M19-00	PIN	1	
29	90387-10M02-00	COLLAR	1	

CONTINUED ON NEXT FRAME ➤

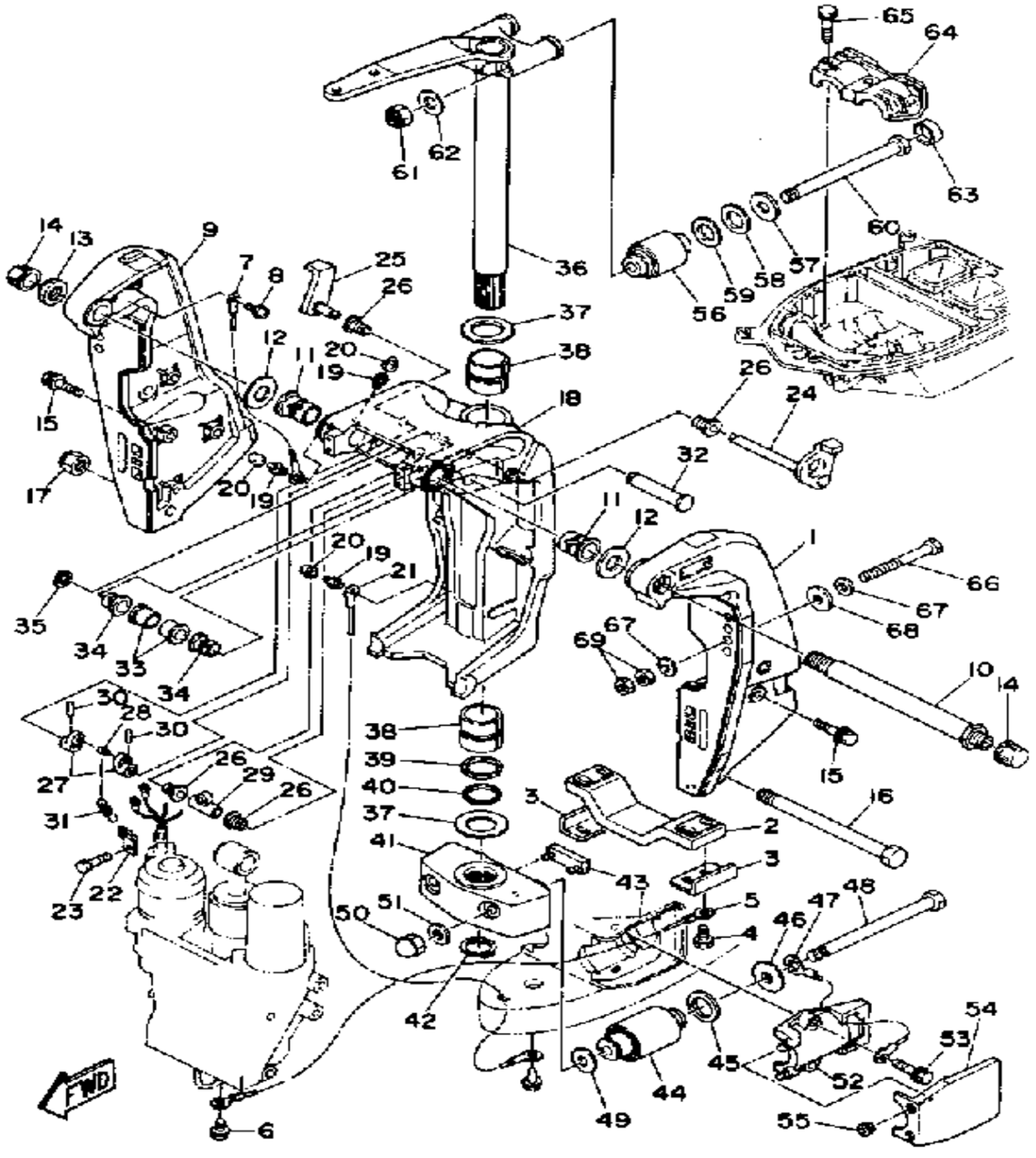
BRACKET 1



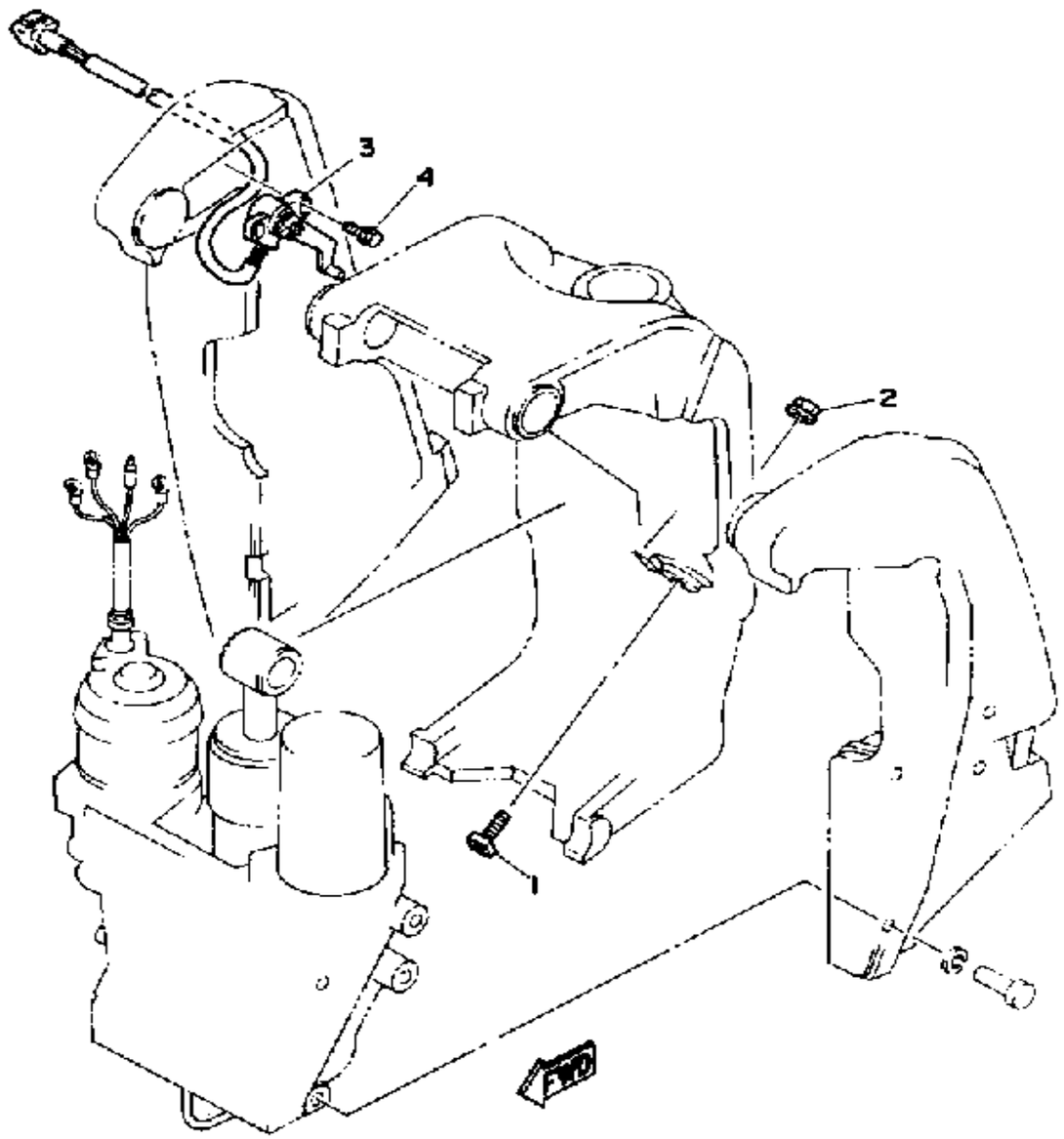
Ref. No.	Part Number	Description	Qty	Remarks
30	91690-30020-00	PIN, SPRING	2	
31	90506-14M24-00	SPRING, TENSION	1	
32	6E5-43126-02-00	PIN, UPPER SHOCK MOUNT	1	
33	90386-18M63-00	BUSH	2	
34	90386-18M14-00	BUSH	2	
35	93410-18M02-00	CIRCLIP	1	
36	61A-42510-20-EK	STEERING BRACKETASS''Y	1	
37	90201-40M00-00	WASHER, PLATE	2	
38	90386-39M89-00	BUSH	2	
39	93210-35321-00	O-RING	1	
40	90202-40M47-00	WASHER, PLATE	1	
41	61A-44551-00-EK	HOUSING, LWR, MOUNTLOWER MOUNT RUBBER	1	
42	93410-37M04-00	CIRCLIP	1	
43	6E5-44575-00-00	DAMPER, LOWER MOUNT RUBBER	1	
44	61A-44555-00-94	MT.RUBBER LWR.SIDELOWER SIDE	2	
45	90202-32M19-00	WASHER, PLATE	2	
46	90201-16M55-00	WASHER, PLATE	2	
47	6E5-82149-00-00	WIRE, LEAD 3	1	
48	90109-14M48-00	BOLT	2	
49	90201-15M58-00	WASHER, PLATE	2	
50	95380-14800-00	NUT	2	
51	92990-14600-00	WASHER	2	
52	61A-44552-00-94	HOUSING, LOWER MOUNT RUBBER	2	
53	97595-10545-00	BOLT, WITH WASHER	4	
54	61A-44553-00-EK	COVER, LWR.MOUNT	2	

CONTINUED ON NEXT FRAME ➤

BRACKET 1



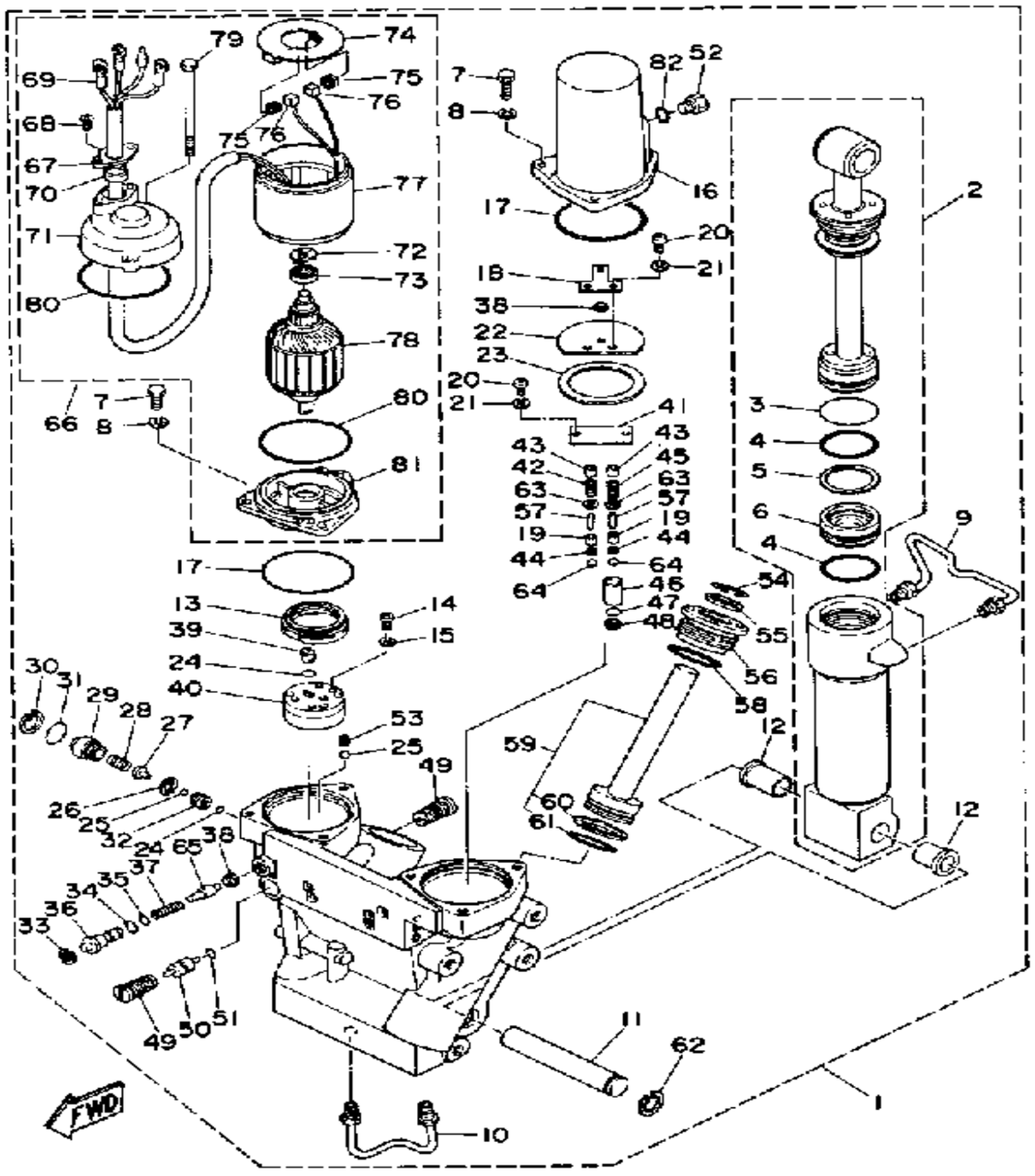
Ref. No.	Part Number	Description	Qty	Remarks
55	6A0-15789-00-00	DAMPER	4	
56	61A-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	
57	90201-16M01-00	WASHER, PLATE	2	
58	90202-28M46-00	WASHER, PLATE	2	
59	90201-28M01-00	WASHER, PLATE	2	
60	90109-14M10-00	BOLT	2	
61	90185-14M00-00	NUT, SELF-LOCKING	2	
62	92990-14600-00	WASHER	2	
63	61A-44533-00-00	DAMPERMOUNT RUBBER	2	
64	61A-44511-00-94	COVER, UPPER MOUNT	1	
65	97595-10545-00	BOLT, WITH WASHER	3	
66	90101-12M03-00	BOLT (L:115MM)	4	UR
	90101-12M05-00	BOLT (L:130MM)	4	UR
67	90201-13M01-00	WASHER, PLATE	8	
68	90201-12426-00	WASHER, PLATE	4	
69	95380-12600-00	NUT	8	



BRACKET 2

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-43376-00-00	BOLT, THRUST RECEIVER ...	2	
2	95780-10300-00	NUT, FLANGE	2	
3	61A-83672-01-00	TRIM SENDER	1	
4	95895-06016-00	BOLT, FLANGE	2	

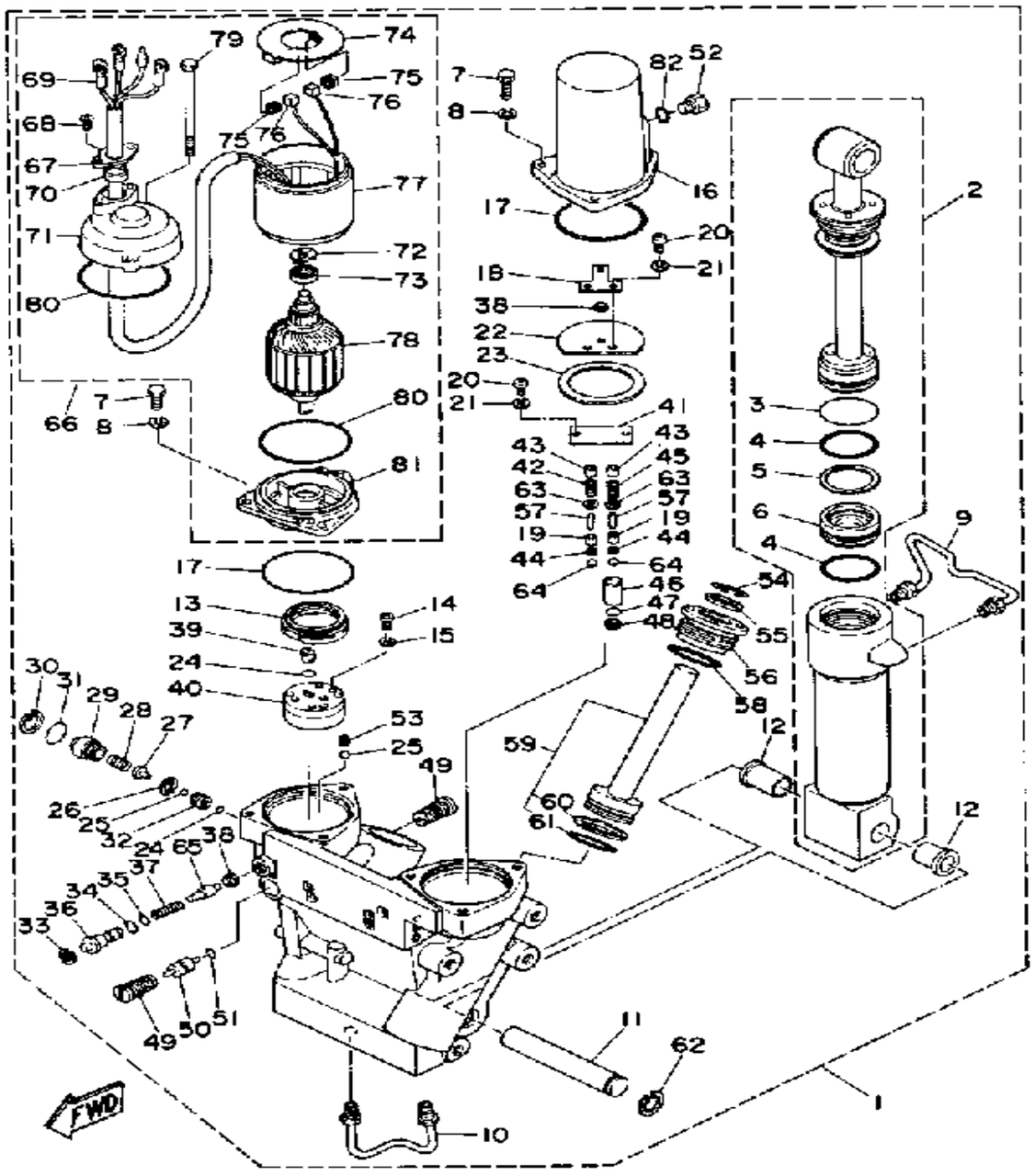
POWER TRIM + TILT ASSEMBLY 1



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-43800-21-EK	PWR.TRIM&TILT ASSEMBLY ..	1	
2	61A-43840-00-00	POWER TILT ASSEMBLY	1	
3	6H1-43861-00-00	O-RING	1	
4	61A-43861-00-00	O-RING	2	
5	61A-43871-00-00	RING, BACK UP	1	
6	¢6H-14381-40-00	UNAVAILABLE IN PRICE BOOK	1	
7	97395-06020-00	BOLT, HEXAGON	6	
8	92995-06100-00	WASHER, SPRING	6	
9	61A-43835-00-00	PIPE	1	
10	61A-43833-00-00	PIPE	1	
11	61A-43818-00-00	PIN, LOWER SHOCK MOUNT .	1	
12	90386-18M14-00	BUSH	2	
13	6H1-43817-00-00	FILTER 2	1	
14	98511-04030-00	SCREW, PAN HEAD	3	
15	92901-04100-00	WASHER, SPRING	3	
16	61A-43828-00-00	BODY, RESERVOIR	1	
17	6H1-43869-00-00	O-RING	2	
18	61A-4384L-00-00	SPRING, TRIM DOWN	1	
19	6T4-43851-00-00	SEAT, RELIEF VALVE	2	
20	98580-05010-00	SCREW, PAN HEAD	4	
21	92990-05100-00	WASHER, SPRING	4	
22	61A-4384K-00-00	PLATE, TRIM DOWN	1	
23	61A-4384J-00-00	SEAL, TRIM DOWN	1	
24	93210-06519-00	O-RING	2	
25	93505-32038-00	BALL	2	
26	61A-43875-00-00	RING, SNAP	1	
27	61A-43848-00-00	ROD, MANUAL RELEASE	1	
28	61A-43854-00-00	SPRING, MANUAL RELEASE .	1	
29	61A-43845-00-00	SCREW, MANUAL RELEASE ..	1	

CONTINUED ON NEXT FRAME ➤

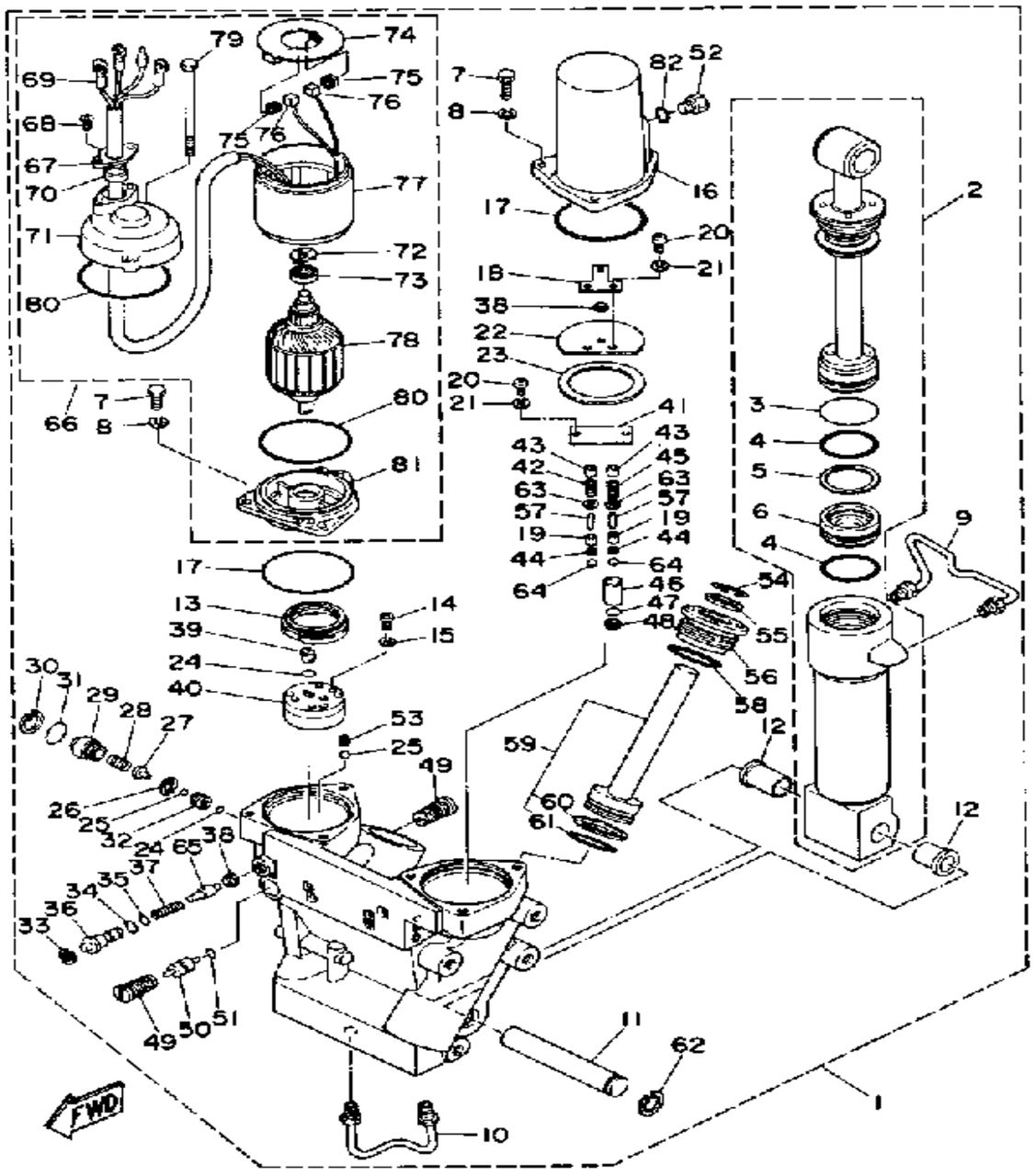
POWER TRIM + TILT ASSEMBLY 1



Ref. No.	Part Number	Description	Qty	Remarks
30	6H1-43875-00-00	RING, SNAP	1	
31	93210-18M75-00	O-RING	1	
32	61A-43847-00-00	SEAT, MANUAL VALVE	1	
33	6T4-43876-00-00	RING, SNAP	1	
34	6H1-43868-00-00	O-RING	1	
35	93210-06632-00	O-RING	1	
36	6T4-43849-00-00	PIN, VALVE SUPPORT	1	
37	61A-4385H-00-00	SPRING, SEAL	1	
38	61A-4384F-00-00	SEAL, MAIN VALVE	2	
39	6H1-43831-00-00	CONNECTOR, SHAFT	1	
40	6T4-43830-00-00	GEAR PUMP ASSEMBLY	1	
41	61A-4382K-00-00	CAP, RELIEF VALVE	1	
42	61A-43856-00-00	SPRING, DOWN RELIEF	1	
43	6T4-43844-00-00	PIN, VALVE SUPPORT	2	
44	6T4-4384G-00-00	SEAL, RELIEF VALVE	2	
45	6T4-43855-00-00	SPRING, UP RELIEF	1	
46	6T4-43895-00-00	SEAT, RELIEF VALVE	1	
47	93210-10M74-00	O-RING	1	
48	6H1-43816-00-00	FILTER 1	1	
49	6T4-43802-00-00	VALVE SUB ASSEMBLY (MN)	2	
50	6T4-43841-00-00	PISTON, SHUTTLE	1	
51	93210-09350-00	O-RING	1	
52	6H1-43829-00-00	PLUG, RESERVOIR	1	
53	61A-43878-00-00	BOLT, SOCKET	1	
54	6T4-43875-00-00	RING, SNAP	2	
55	61A-43822-00-00	SEAL, TRIM DUST	2	
56	61A-43821-00-00	SCREW, TRIM CYLINDER END	2	
57	91609-10014-00	PIN, SPRING	2	
58	61A-43861-00-00	O-RING	2	

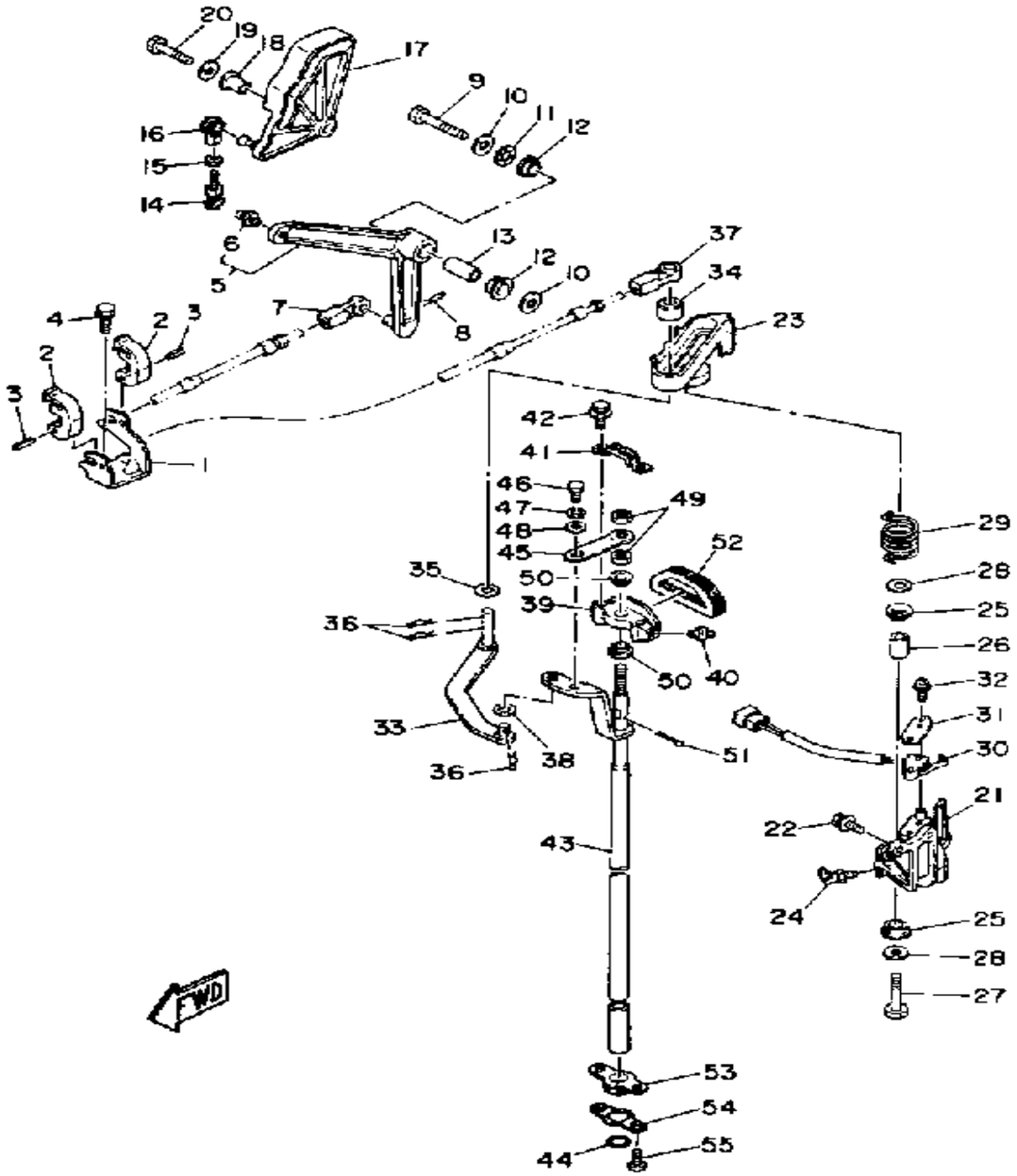
CONTINUED ON NEXT FRAME ➤

POWER TRIM + TILT ASSEMBLY 1



Ref. No.	Part Number	Description	Qty	Remarks
59	61A-43820-00-00	PISTON SUB ASSEMBLY	2	
60	61A-43874-00-00	RING, BACK UP	1	
61	61A-43864-00-00	O-RING	1	
62	61A-43876-00-00	RING, SNAP	1	
63	6T4-43893-00-00	WASHER	2	
64	93501-08001-00	BALL	2	
65	61A-4382A-00-00	ADAPTOR 1	1	
66	61A-43880-01-00	MOTOR ASSEMBLY	1	
67	6T4-4386J-00-00	WASHER, SPECIAL	1	
68	90157-05107-00	SCREW, PAN HEAD	2	
69	61A-43807-00-00	WIRE SUB ASSEMBLY	1	
70	6T4-43885-00-00	GROMMET	1	
71	61A-43884-00-00	FRAME, COMMUTATOR END .	1	
72	90206-14086-00	WASHER, WAVE	3	
73	93300-60820-00	BEARING	1	
74	61A-43806-00-00	BRUSH HOLDER ASSEMBLY .	1	
75	61A-4386K-00-00	SPRING, BRUSH	4	
76	61A-43891-00-00	BRUSH 1	2	
77	61A-43804-00-00	STATOR ASSEMBLY	1	
78	61A-43805-00-00	ARMATURE ASSEMBLY	1	
79	61A-43887-00-00	BOLT, THROUGH	2	
80	93210-72789-00	O-RING	2	
81	61A-43881-00-00	FRAME, END	1	
82	93210-09350-00	O-RING	1	

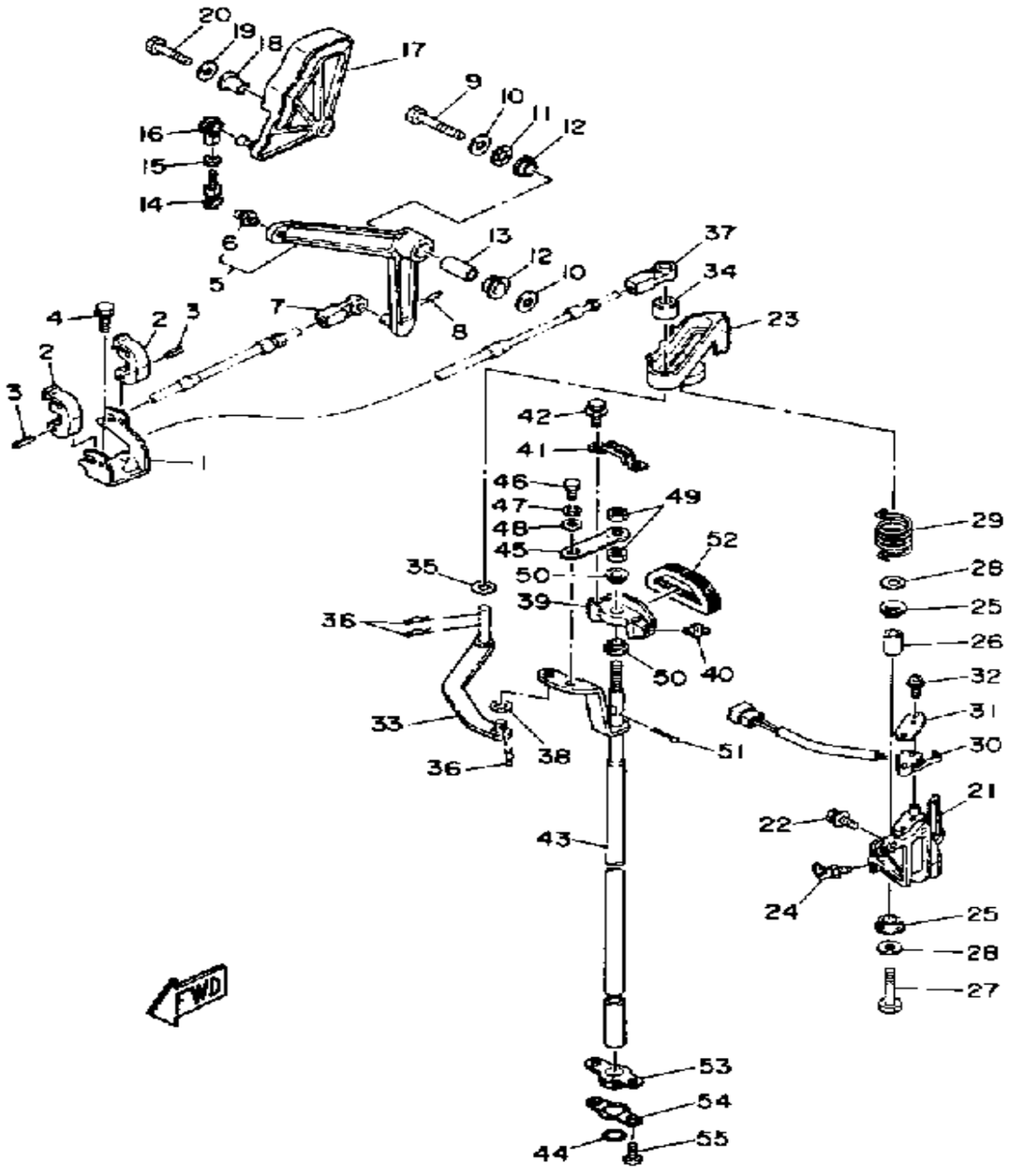
CONTROL-ENGINE



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-48531-00-00	BRACKET, REMOTE CONTROL 1	1	
2	6E5-48538-00-00	CLAMP, CABLE 1	2	
3	91690-30012-00	PIN, SPRING	2	
4	97595-08420-00	BOLT, WITH WASHER	1	
5	61A-41632-00-94	LEVER, MAGNETO CONTROL	1	
6	663-85518-00-00	JOINT, BALL	1	
7	6E5-48344-00-00	CABLE END, REMOTE CONTROL	1	
8	90468-18008-00	CLIP	1	
9	97313-08045-00	BOLT	1	
10	92990-08200-00	WASHER, PLAIN	2	
11	90206-12M00-00	WASHER, WAVE	1	
12	90386-12069-00	BUSH	2	
13	90387-08M16-00	COLLAR	1	
14	6G5-41211-01-00	LINK, ACCEL.	1	
15	95380-05600-00	NUT	1	
16	6H4-41237-00-00	JOINT, LINK	1	
17	61A-41213-00-00	CAM, ACCEL.	1	
18	90387-06M29-00	COLLAR	1	
19	90206-10M04-00	WASHER, WAVE	1	
20	97395-06025-00	BOLT, HEXAGON	1	
21	61A-44117-00-EK	BRACKET	1	
22	97595-06516-00	BOLT, WITH WASHER	2	
23	61A-44176-00-EK	BRACKET	1	
24	93700-06M01-00	NIPPLE, GREASE	1	
25	90386-12069-00	BUSH	2	
26	90387-08M09-00	COLLAR	1	
27	97090-08035-00	BOLT	1	

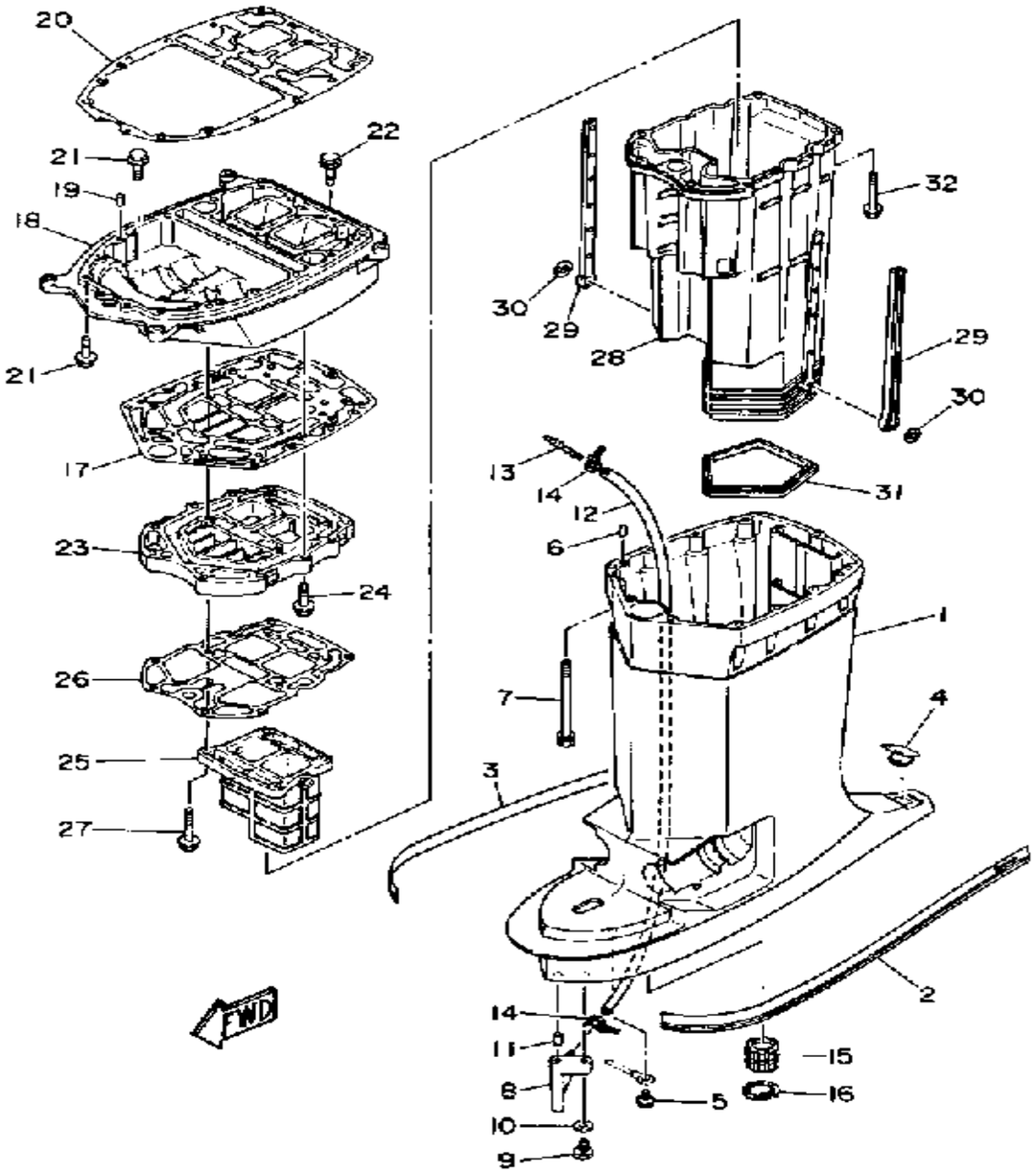
CONTINUED ON NEXT FRAME ➤

CONTROL-ENGINE



Ref. No.	Part Number	Description	Qty	Remarks
28	92990-08200-00	WASHER, PLAIN	2	
29	90508-20M31-00	SPRING, TORSION	1	
30	61A-8259F-00-00	SWITCH ASSEMBLY	1	
31	61A-82588-00-00	PLATE	1	
32	97985-04116-00	SCREW, WITH WASHER	2	
33	61A-44121-00-00	LEVER, SHIFT ROD	1	
34	6E5-44122-00-00	BUSHING, SHIFT ROD LEVER	1	
35	90202-08M20-00	WASHER, PLATE	1	
36	90468-18008-00	CLIP	3	
37	6E5-48344-00-00	CABLE END, REMOTE CONTROL	1	
38	90202-06007-00	WASHER, PLATE	1	
39	61A-44118-00-EK	BRACKET 2	1	
40	93700-06M03-00	NIPPLE, GREASE	1	
41	61A-44116-00-00	SPRING	1	
42	97595-06630-00	BOLT, WITH WASHER	2	
43	61A-44120-21-00	HDL.GEAR SHFTASS''Y	1	
44	93210-09350-00	O-RING	1	
45	61A-44112-00-00	STAY, HANDLE GEAR SHIFT	1	
46	97013-06012-00	BOLT	1	
47	92995-06100-00	WASHER, SPRING	1	
48	92990-06600-00	WASHER, PLATE	1	
49	95333-08600-00	NUT	2	
50	90386-90M90-00	BUSH	2	
51	91490-20015-00	PIN, COTTER	1	
52	61A-15315-00-00	SEAL, CRANKCASE	1	
53	61A-42724-00-00	GROMMET	1	
54	61A-44138-00-00	WASHER	1	
55	98580-06008-00	SCREW, PAN HEAD	2	

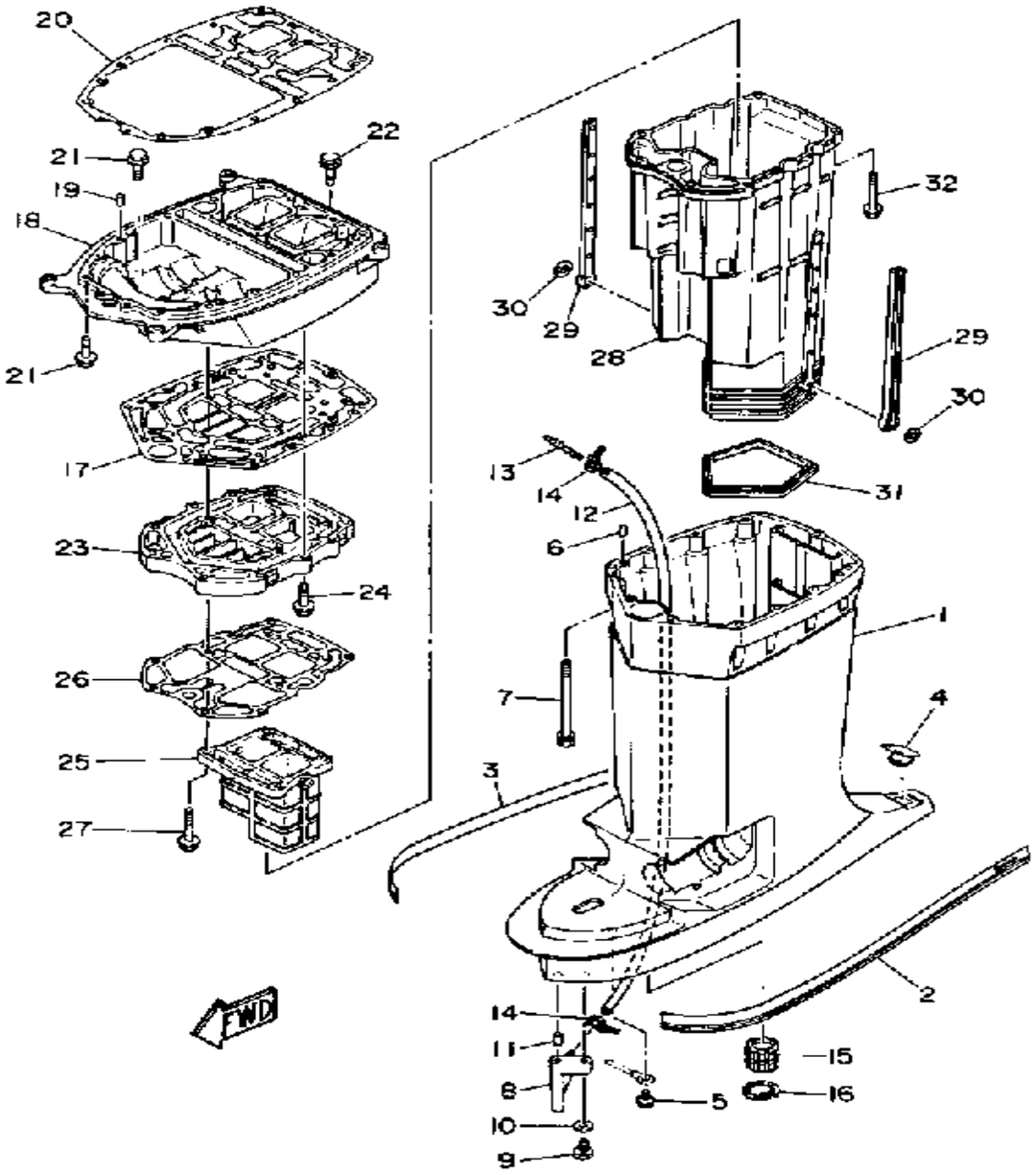
UPPER CASING



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-45111-20-EK	CASING, UPPER	1	
2	61A-42791-40-00	MARK	1	
3	61A-42792-40-00	MARK 2	1	
4	61A-45155-00-00	CAP	1	
5	97595-06510-00	BOLT, WITH WASHER	1	
6	93608-12M05-00	PIN, DOWEL	2	
7	90119-08M78-00	BOLT, WITH WASHER	8	
8	61A-45378-00-00	NIPPLE, HOSE	1	
9	97395-06025-00	BOLT, HEXAGON	1	
10	90201-06M31-00	WASHER, PLATE	1	
11	93606-12019-00	PIN, DOWEL	1	
12	90445-07MF0-00	HOSE	1	
13	6E5-83558-00-00	END, NIPPLE	1	
14	90465-11M10-00	CLAMP	2	
15	6E5-45318-00-00	BUSHING, DRIVE SHAFT	1	
16	93420-36M01-00	CIRCLIP	1	
17	61A-45114-00-00	GASKET, UPPER CASNG CASING	1	
18	61A-41137-00-94	GUIDE, EXHAUST	1	
19	93608-12M05-00	PIN, DOWEL	2	
20	61A-45113-A0-00	GASKET, UPPER CASING	1	
21	97595-08530-00	BOLT, W/WASHER	8	
22	97595-08535-00	BOLT, WITH WASHER	1	
23	61A-41131-00-5B	MANIFOLD, EXT. 1	1	
24	97595-08535-00	BOLT, WITH WASHER	4	
25	61A-41132-00-5B	MANIFOLD, EXHAUST	1	
26	61A-41134-00-00	GASKET, EXH.MANI.2 MANIFOLD	1	
27	97595-08550-00	BOLT, WITH WASHER	4	

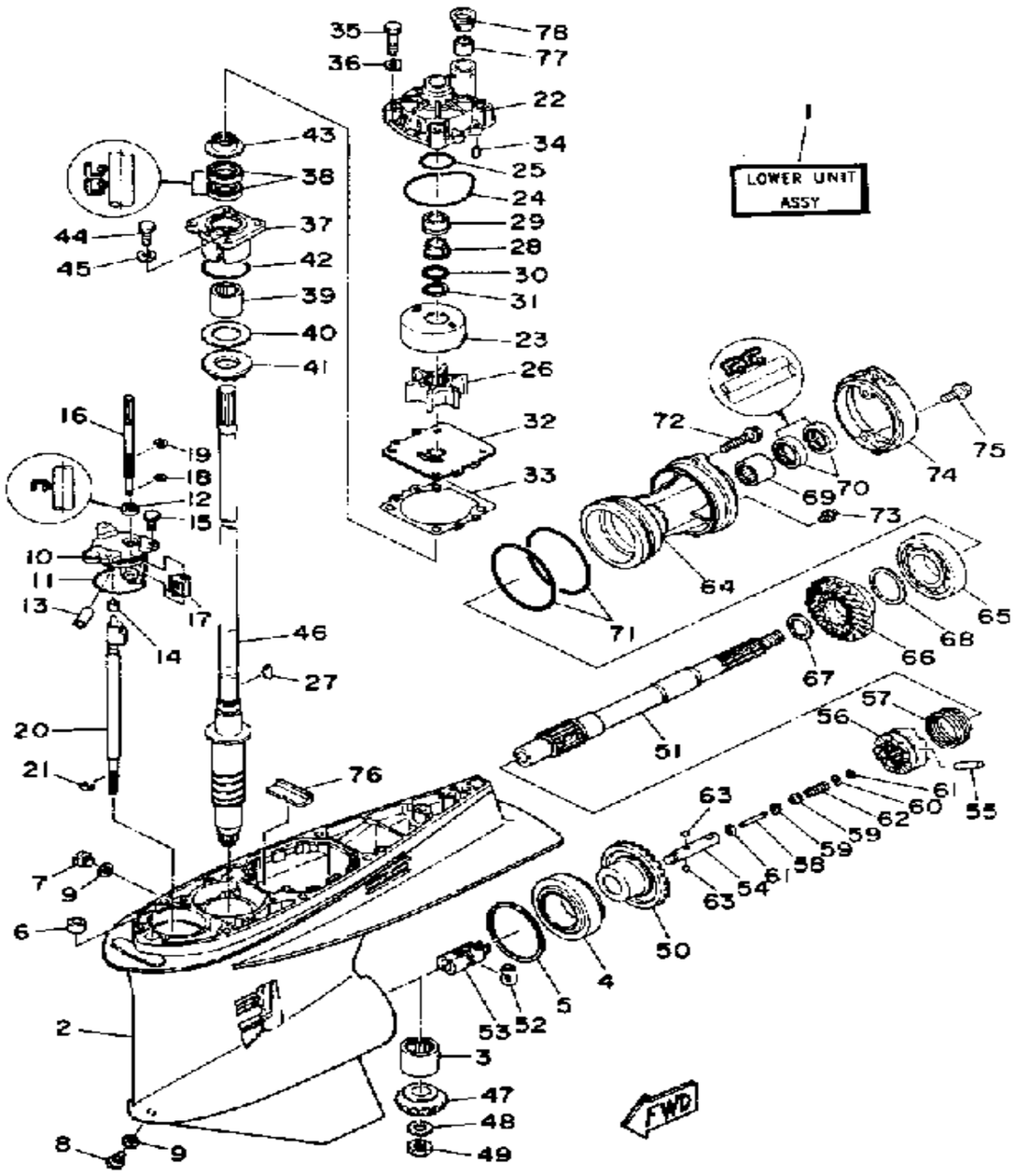
CONTINUED ON NEXT FRAME ➤

UPPER CASING



Ref. No.	Part Number	Description	Qty	Remarks
28	61A-14711-20-5B	MUFFLER L	1	
29	6E5-14737-00-00	DAMPER, MUFFLER	2	
30	90183-05M02-00	NUT, SPRING	2	
31	61A-45123-00-00	GASKET, MUFFLER	1	
32	97595-08550-00	BOLT, WITH WASHER	6	

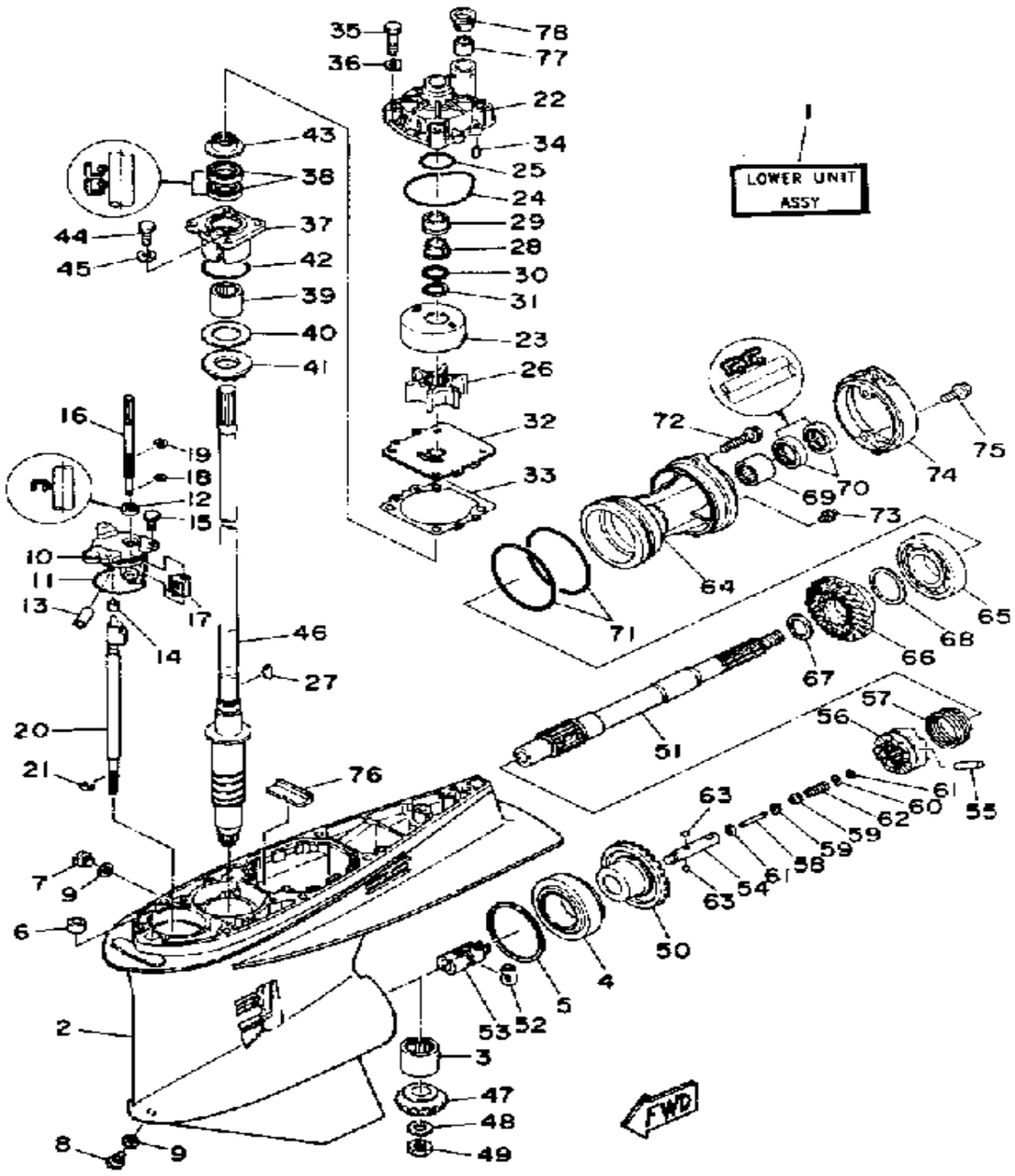
LOWER - DRIVE 1



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-45300-22-EK	LOWER UNIT ASSEMBLY	1	
2	61A-45301-00-EK	LOWER CASING	1	
3	93311-832V2-00	BEARING	1	
4	93332-000W1-00	BEARING	1	
5	61A-45567-00-10	SHIM (T:0.10MM)	1	UR
	61A-45567-00-12	SHIM (T:0.12MM)	1	UR
	61A-45567-00-15	SHIM (T:0.15MM)	1	UR
	61A-45567-00-18	SHIM (T:0.18MM)	1	UR
	61A-45567-00-30	SHIM (T:0.30MM)	1	UR
	61A-45567-00-40	SHIM (T:0.40MM)	1	UR
	61A-45567-00-50	SHIM (T:0.50MM)	1	UR
6	663-44366-00-00	DAMPER, WATER SEAL	1	
7	90340-08M04-00	PLUG, STRAIGHT SCREW	1	
8	688-45341-00-00	PLUG, DRAIN	1	
9	90430-08020-00	GASKET	2	
10	61A-45321-00-5B	PLATE	1	
11	93210-65752-00	O-RING	1	
12	93106-09014-00	OIL SEAL	1	
13	61A-44160-00-00	DETENT COMP.	1	
14	90384-06M07-00	BUSH, BIMETAL FORMED	1	
15	97595-06520-00	BOLT, WITH WASHER	3	
16	61A-44144-00-00	ROD, SHIFT	1	
17	61A-44173-00-00	LEVER, SHIFT CONTROL	1	
18	93430-05027-00	CIRCLIP	1	
19	93450-07M00-00	CIRCLIP	1	
20	61A-44150-00-00	SHIFT CAM ASSEMBLY	1	
21	93450-07M00-00	CIRCLIP	1	
22	61A-44311-00-00	HOUSING, WATER PUMP	1	
23	61A-44322-00-00	INSERT, CARTRIDGE	1	

CONTINUED ON NEXT FRAME ➤

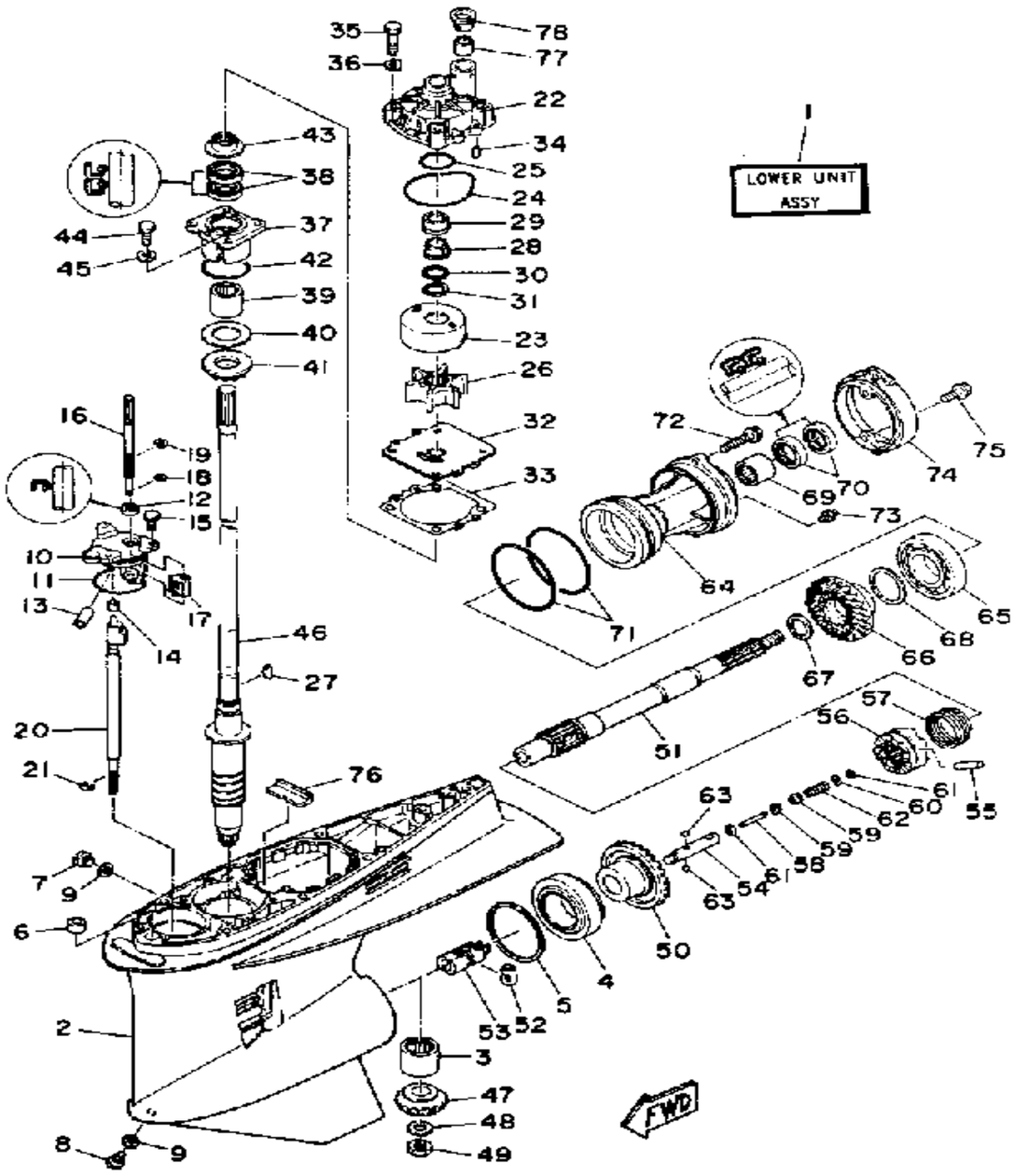
LOWER - DRIVE 1



Ref. No.	Part Number	Description	Qty	Remarks
24	93210-86M38-00	O-RING	1	
25	93210-37M67-00	O-RING	1	
26	6E5-44352-00-00	IMPELLER	1	
27	90280-04M05-00	KEY, WOODRUFF	1	
28	61A-45538-00-00	SPACER 1	1	
29	61A-45527-00-00	COLLAR, DRIVE SHAFT	1	
30	90201-22M01-00	WASHER, PLATE	2	
31	90206-22M19-00	WASHER, WAVE	1	
32	6G5-44323-00-00	OUTER PLATE, CARTRIDGE	1	
33	6E5-44315-00-00	GASKET, WATER PUMP	1	
34	93606-12019-00	PIN, DOWEL	2	
35	97395-08045-00	BOLT	4	
36	90209-08M02-00	WASHER	4	
37	61A-45331-00-94	HOUSING, BEARING	1	
38	93101-28M16-00	OIL SEAL	2	
39	93317-330U2-00	BEARING	1	
40	61A-45587-00-10	SHIM (T:0.10MM)	1	UR
	61A-45587-00-12	SHIM (T:0.12MM)	1	UR
	61A-45587-00-15	SHIM (T:0.15MM)	1	UR
	61A-45587-00-18	SHIM (T:0.18MM)	1	UR
	61A-45587-00-30	SHIM (T:0.30MM)	1	UR
	61A-45587-00-40	SHIM (T:0.40MM)	1	UR
	61A-45587-00-50	SHIM (T:0.50MM)	1	UR
41	93341-930U9-00	BEARING	1	
42	93210-54534-00	O-RING	1	
43	6E5-45344-00-00	COVER, OIL SEAL	1	
44	97395-08025-00	BOLT	4	
45	92990-08600-00	WASHER, PLATE	4	
46	61A-45501-20-00	DRIVE SHAFT COMP.	1	

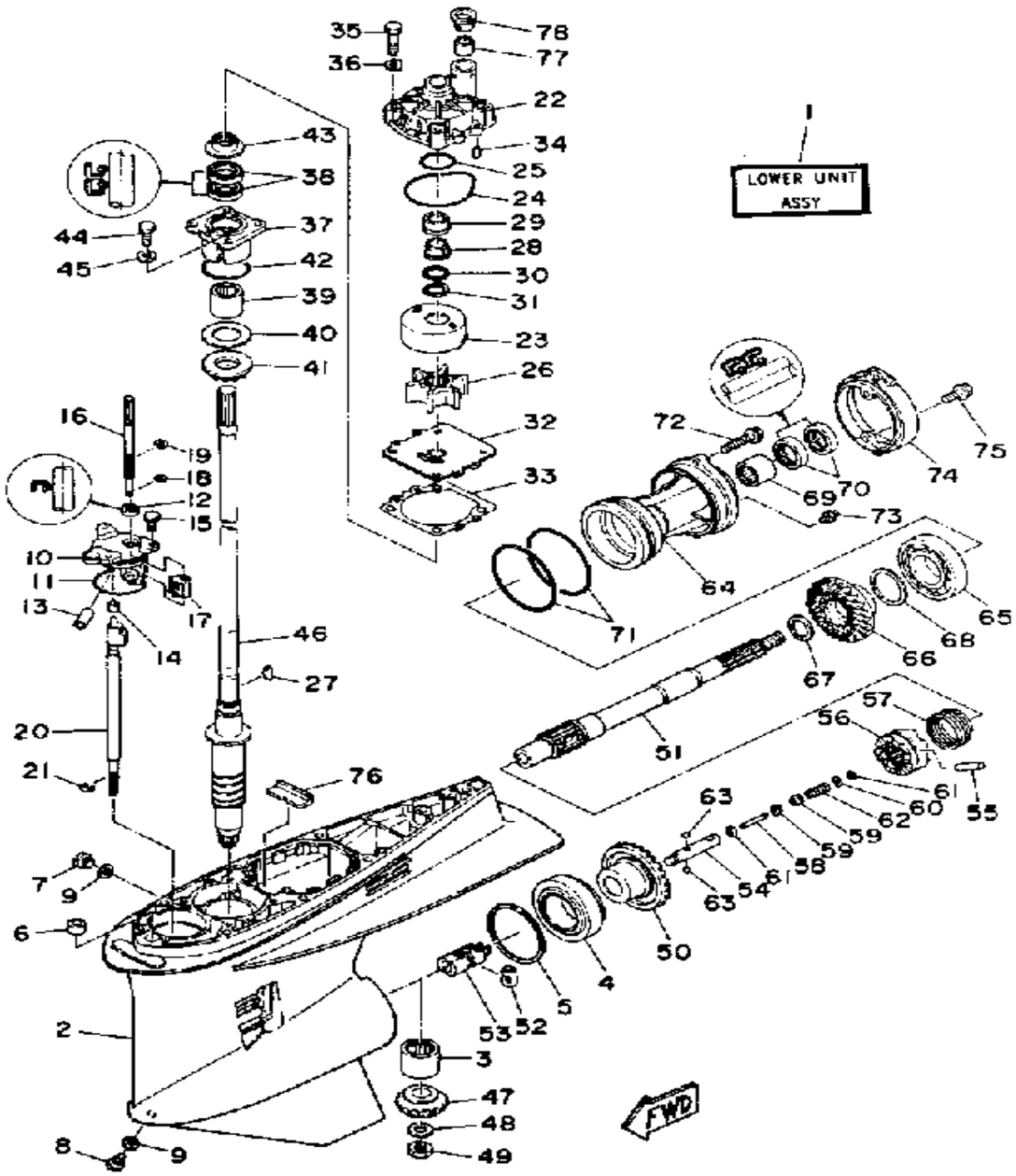
CONTINUED ON NEXT FRAME ➤

LOWER - DRIVE 1



Ref. No.	Part Number	Description	Qty	Remarks
47	61A-45551-01-00	PINION	1	
48	90201-16M00-00	WASHER, PLATE	1	
49	90170-16M19-00	NUT	1	
50	61A-45560-01-00	GEAR	1	
51	61A-45611-00-00	SHAFT, PROPELLER	1	
52	61A-44151-00-00	CAM, SHIFT	1	
53	61A-45641-00-00	SHIFTER	1	
54	61A-45634-00-00	SLIDE, SHIFT	1	
55	61A-45632-00-00	PIN, CROSS	1	
56	61A-45631-01-00	CLUTCH, DOG	1	
57	61A-45633-00-00	RING, CROSS PIN	1	
58	6H1-45668-00-00	SHAFT, FREE	1	
59	61A-45635-00-00	PLUNGER, SHIFT	2	
60	90201-02M00-00	WASHER, PLATE	1	
61	90183-02M03-00	NUT, SPRING	2	
62	90501-10M77-00	SPRING, COMPRESSION	1	
63	93501-04011-00	BALL	2	
64	61A-45332-00-94	HOUSING, BEARING	1	
65	93306-210U0-00	BEARING	1	
66	61A-45571-00-00	GEAR	1	
67	90201-31M00-00	WASHER, PLATE	1	
68	61A-45577-00-10	SHIM (T:0.10MM)	1	UR
	61A-45577-00-12	SHIM (T:0.12MM)	1	UR
	61A-45577-00-15	SHIM (T:0.15MM)	1	UR
	61A-45577-00-18	SHIM (T:0.18MM)	1	UR
	61A-45577-00-30	SHIM (T:0.30MM)	1	UR
	61A-45577-00-40	SHIM (T:0.40MM)	1	UR
	61A-45577-00-50	SHIM (T:0.50MM)	1	UR
69	93317-330U5-00	BEARING	1	

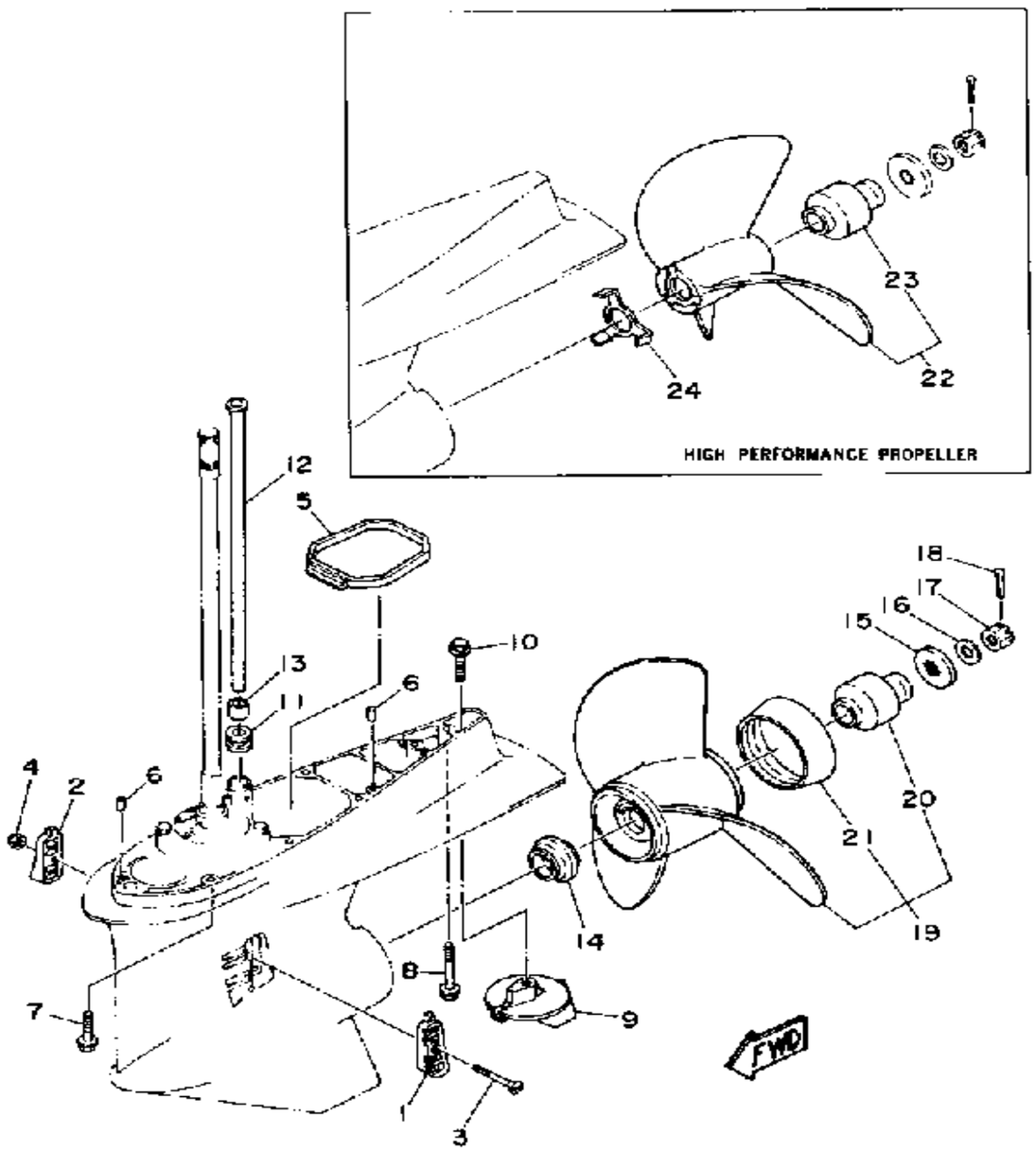
CONTINUED ON NEXT FRAME ➤



LOWER - DRIVE 1

Ref. No.	Part Number	Description	Qty	Remarks
70	93101-30M17-00	OIL SEAL	2	
71	93211-04384-00	O-RING	2	
72	90105-08M48-00	BOLT, WASHER BASED	2	
73	93700-09M00-00	NIPPLE, GREASE	1	
74	61A-45361-00-5B	CAP, LOWER CASING	1	
75	97595-08520-00	BOLT, WITH WASHER	2	
76	61A-45376-00-94	GUIDE, SEAL DAMPER	1	
77	6E5-44365-00-00	DAMPER, WATER SEAL	1	
78	6E5-44312-00-00	COVER, WATER PUMP HOUSING	1	

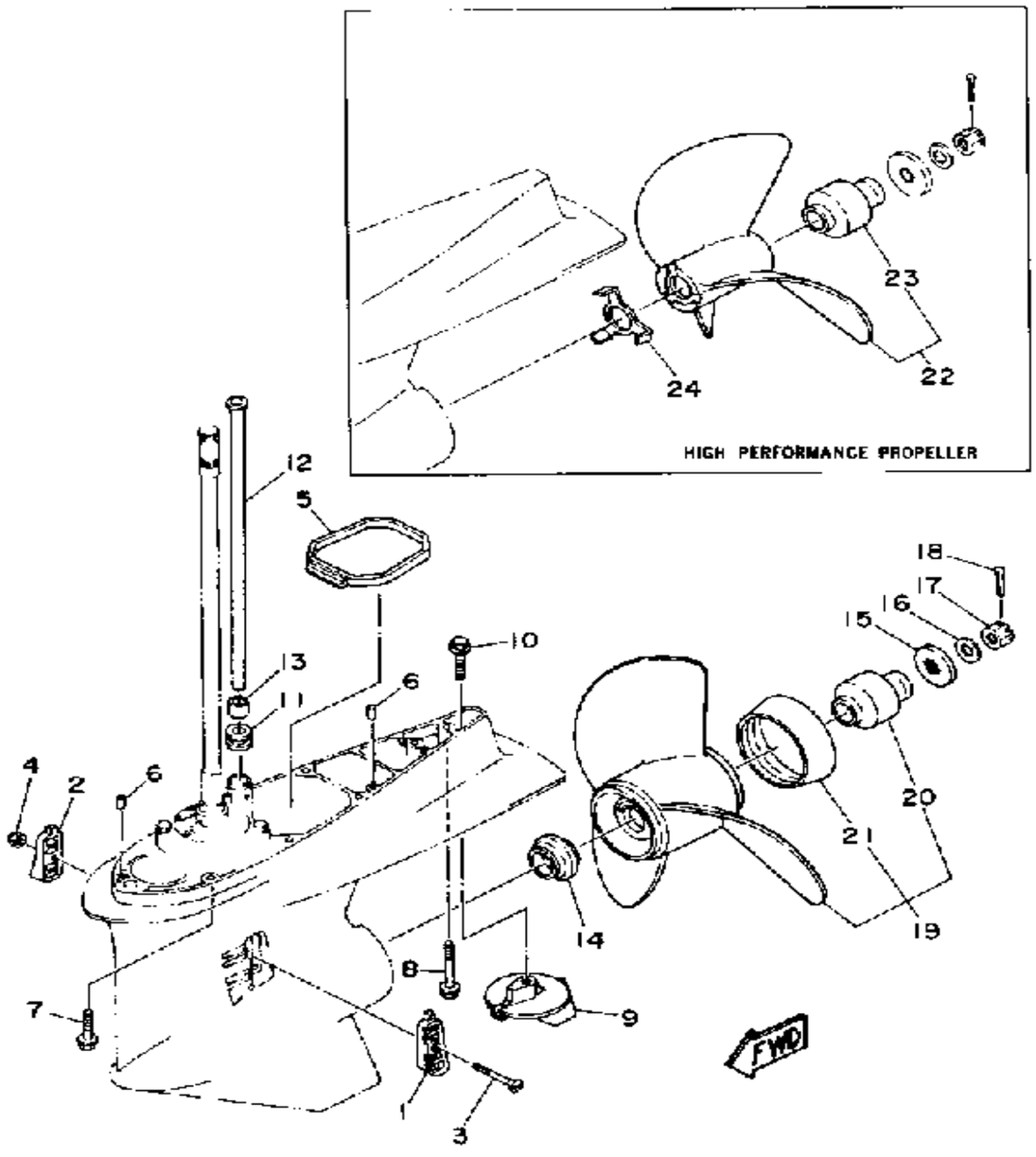
LOWER - DRIVE 2



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-45214-00-00	COVER, WATER INLET	1	
2	61A-45215-00-00	COVER, WATER INLET	1	
3	90142-05M04-00	SCREW, COUNTERSUNK	1	
4	90185-05002-00	NUT, SELF-LOCKING	1	
5	61A-45375-00-00	DAMPER, SEAL	1	
6	93608-12M05-00	PIN, DOWEL	2	
7	97595-10645-00	BOLT, WITH WASHER	7	
8	90119-10M89-00	BOLT, WITH WASHER	1	
9	61A-45371-00-00	TAB-TRIM	1	
10	90105-10M00-00	BOLT, WASHER BASED	1	
11	6E5-44366-00-00	DAMPER, WATER SEAL	1	
12	61A-44361-20-00	TUBE, WATER	1	
13	6E5-44365-00-00	DAMPER, WATER SEAL	1	
14	6E5-45987-00-00	SPACER 1	1	
15	688-45997-01-00	SPACER	1	
16	92990-18200-00	WASHER	1	
17	90171-18M04-00	NUT, CASTLE	1	
18	91490-40030-00	PIN, COTTER	1	
19	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1	UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T) ...	1	UR
	6G5-45930-00-98	PROPELLER (3X13-3/8"X25"-M)	1	UR
	6G5-45932-00-98	PROPELLER (3X15-3/4"X13"-M)	1	UR
	6G5-45941-00-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45947-01-98	PROPELLER (3X14-1/2"X17"-M)	1	UR
	6G5-45949-00-98	PROPELLER (3X13-1/2"X23"-M)	1	UR
	6G5-45952-00-98	PROPELLER (3X14-5/8"X16"-M)	1	UR
	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1	UR
	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1	UR
	6G5-45974-02-98	SS PROP 13-3/4X19 (3X13-3/4"X19"-M) (6G5-45974-0)	1	UR

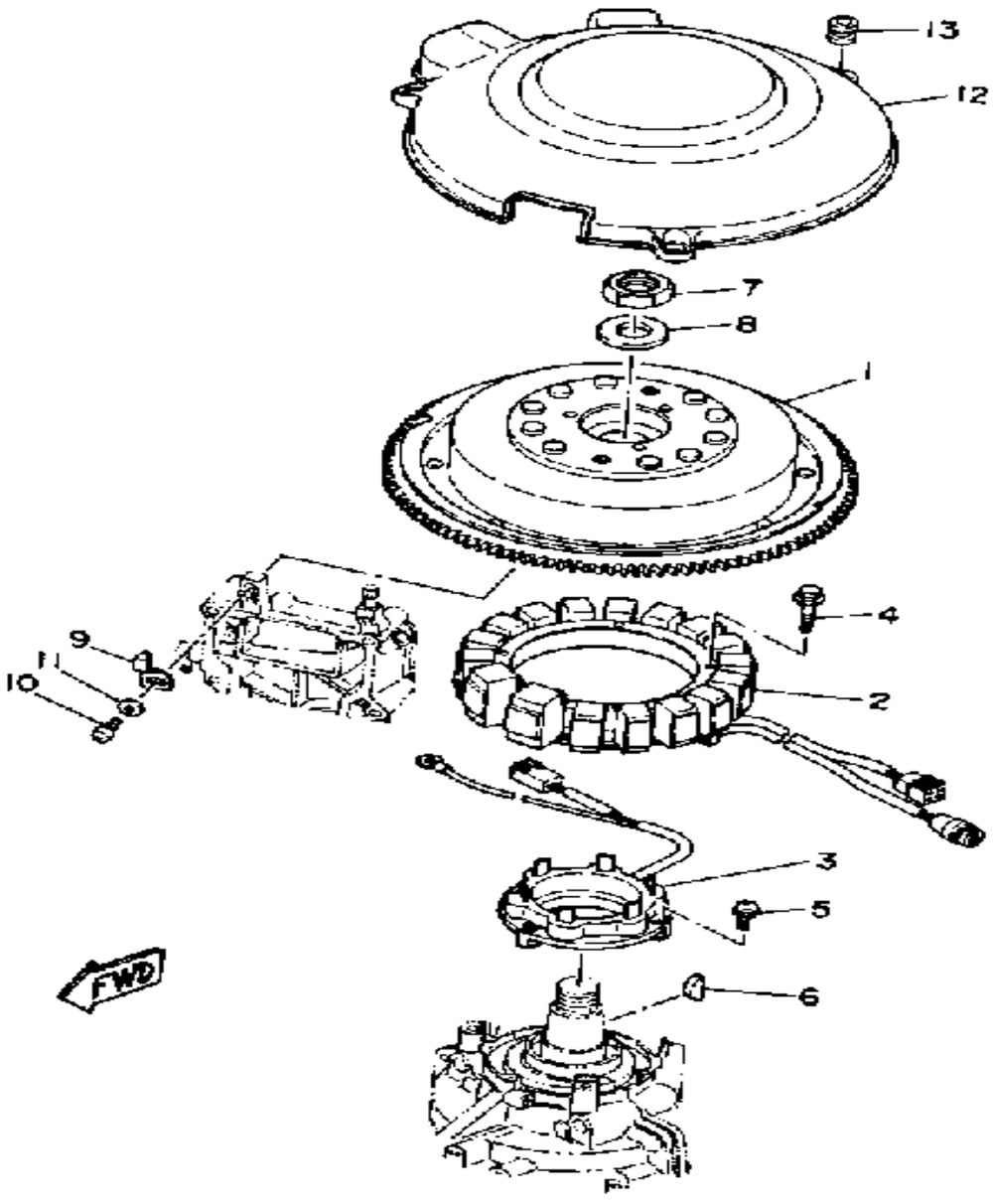
CONTINUED ON NEXT FRAME ➤

LOWER - DRIVE 2



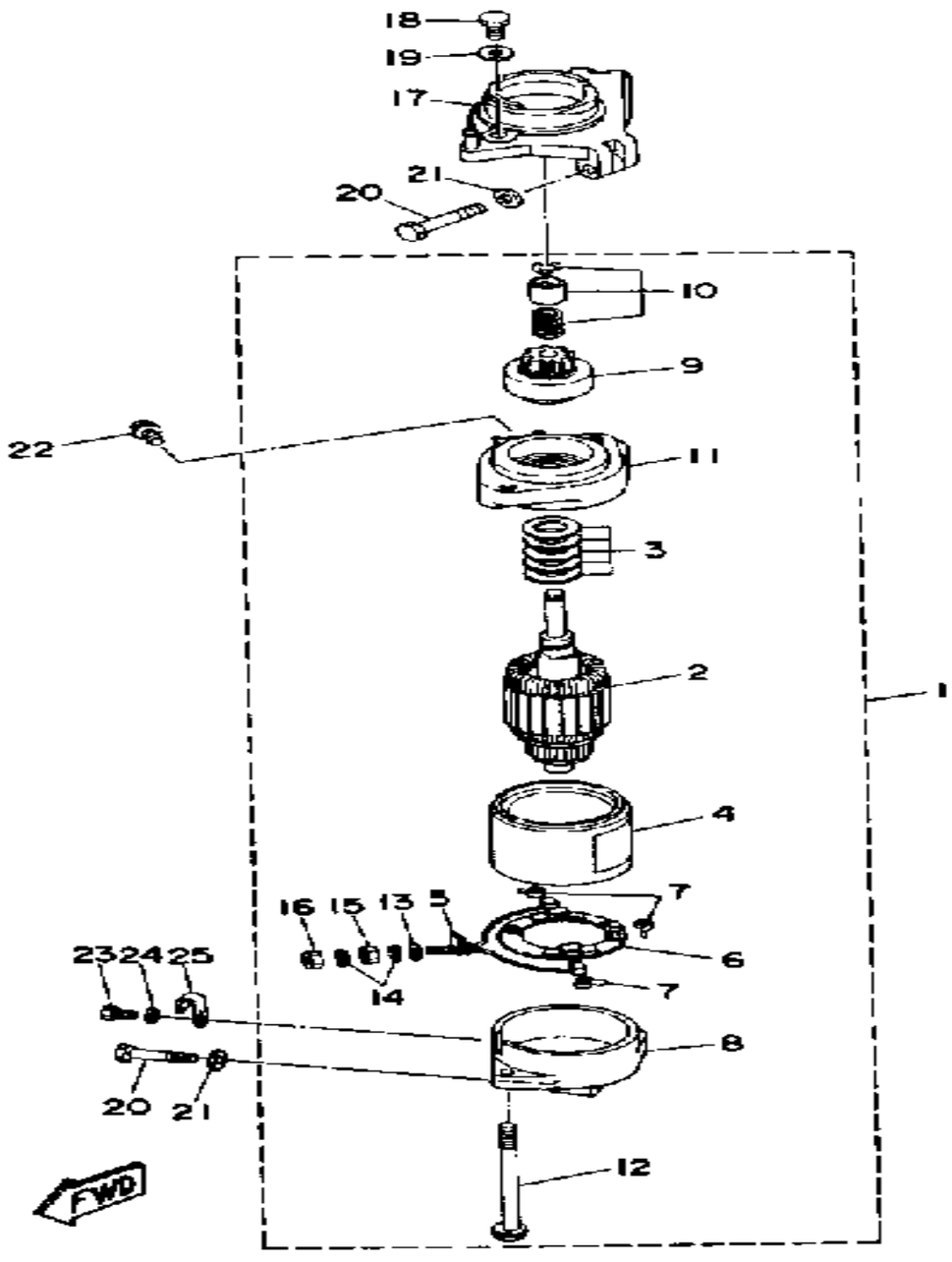
Ref. No.	Part Number	Description	Qty	Remarks
19	6G5-45976-01-98	PROPELLER (3X13-3/8"X23"-M)	1	UR
	6G5-45978-02-98	PROPELLER (3X13-3/4"X17"-M)	1	UR
20	61A-45981-00-00	DAMPER, PROP	1	UR FOR TSERIES PROP
	6G5-45981-00-00	DAMPER RUBBER, PROPELLER	1	UR FOR MSERIES PROP
21	(6G5-45986-00-94)	REFLECTOR RING	1	FOR ALUMIPROP.

C - D - I - MAGNETO



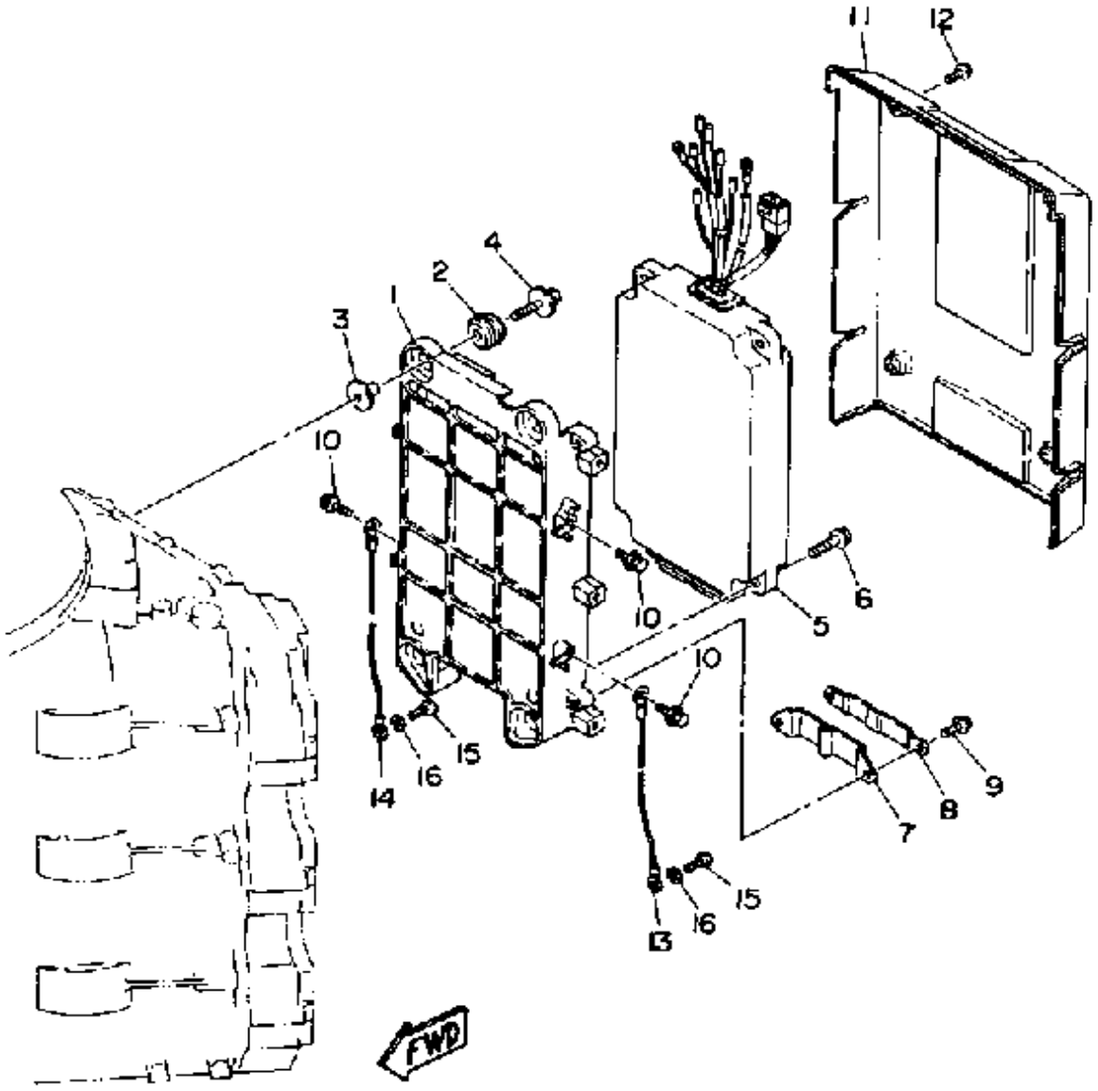
Ref. No.	Part Number	Description	Qty	Remarks
1	61A-85550-00-00	ROTOR ASSEMBLY	1	
2	61A-85510-01-00	STATOR ASSEMBLY	1	
3	61A-85580-00-00	COIL, PULSER	1	
4	97313-06030-00	BOLT	4	
5	97985-05330-00	SCREW, WITH WASHER	3	
6	90280-05049-00	KEY, WOODRUFF	1	
7	90170-24M22-00	NUT	1	
8	90201-25M02-00	WASHER, PLATE	1	
9	6E5-81332-00-00	PLATE, TIMING	1	
10	97985-06210-00	SCREW, WITH WASHER	1	
11	92990-06600-00	WASHER, PLATE	1	
12	61A-81337-01-00	COVER, FLYWHEEL	1	
13	663-82317-00-00	DAMPER, IGN COIL	3	

ELECTRIC MOTOR

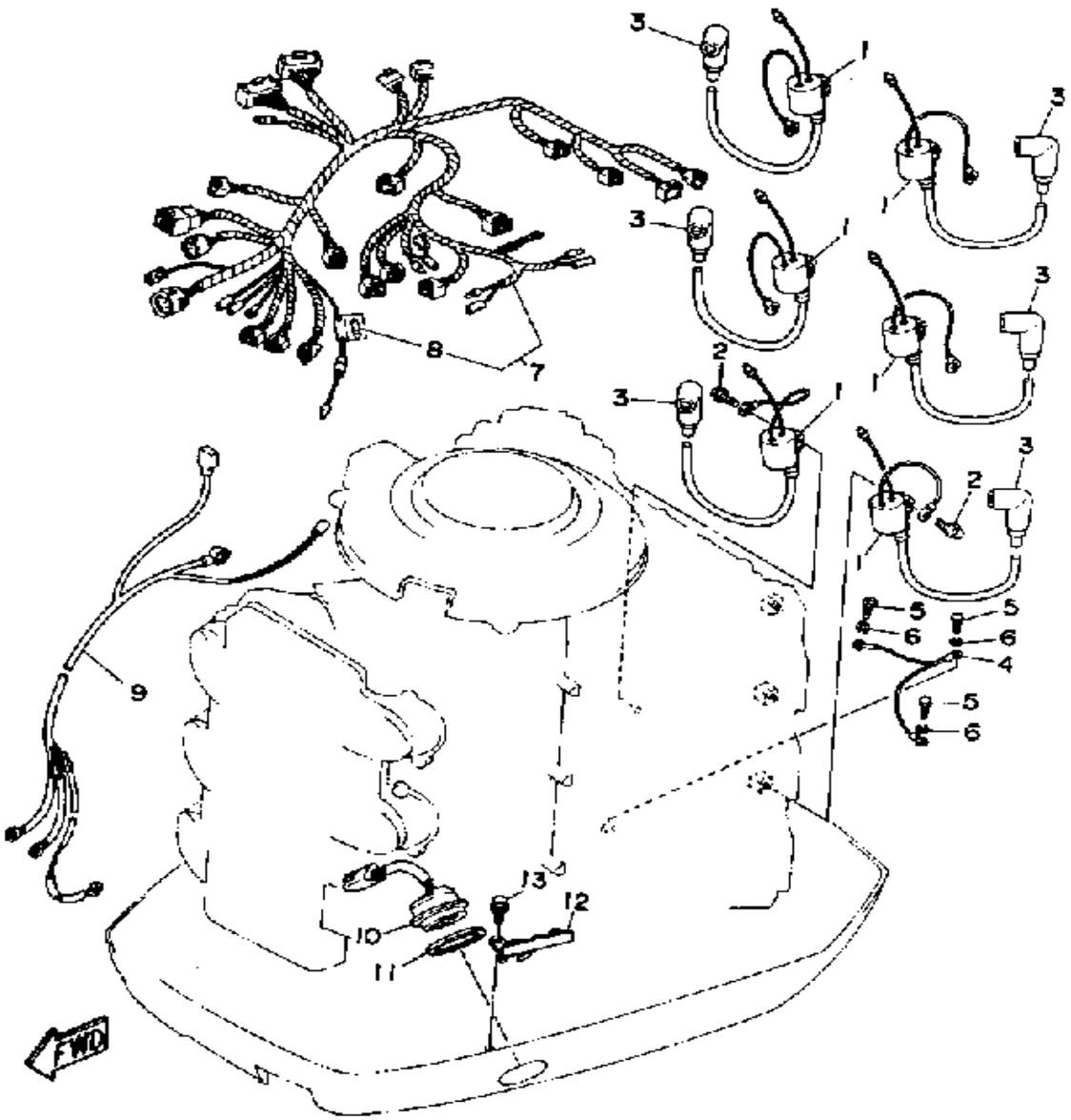


Ref. No.	Part Number	Description	Qty	Remarks
1	61A-81800-01-00	STARTING MOTOR ASSEMBLY	1	
2	61A-81850-00-00	ARMATURE ASSEMBLY	1	
3	61A-81809-00-00	WASHER KIT	1	
4	6K7-81810-10-00	STATOR ASSEMBLY	1	
5	6K7-81801-10-00	BRUSH SET	1	
6	61A-81840-00-00	BRUSH HOLDER ASSEMBLY	1	
7	6E5-81813-10-00	SPRING, BRUSH	3	
8	61A-81820-00-00	REAR BRACKET ASSEMBLY	1	
9	61A-81807-00-00	GEAR ASSEMBLY, STARTING MOTOR	1	
10	6E5-81857-10-00	RETAINER	1	
11	61A-81830-00-00	FRONT BRACKET ASSEMBLY	1	
12	6K7-81826-10-00	BOLT	2	
13	6E5-8182E-10-00	WASHER	1	
14	6E5-8182F-10-00	WASHER	2	
15	6E5-8182A-10-00	NUT	1	
16	6E5-8182K-10-00	NUT	1	
17	61A-81822-00-94	BRACKET, STARTING MOTOR	1	
18	97013-08025-00	BOLT	2	
19	92990-08600-00	WASHER, PLATE	2	
20	97313-08045-0	UNAVAILABLE IN PRICE BOOK	3	
21	92990-08600-00	WASHER, PLATE	3	
22	97513-08516-00	BOLT, WITH WASHER	1	
23	97395-06012-00	BOLT	1	
24	92990-06600-00	WASHER, PLATE	1	
25	90465-08028-00	CLAMP	1	

ELECTRIC PARTS 1

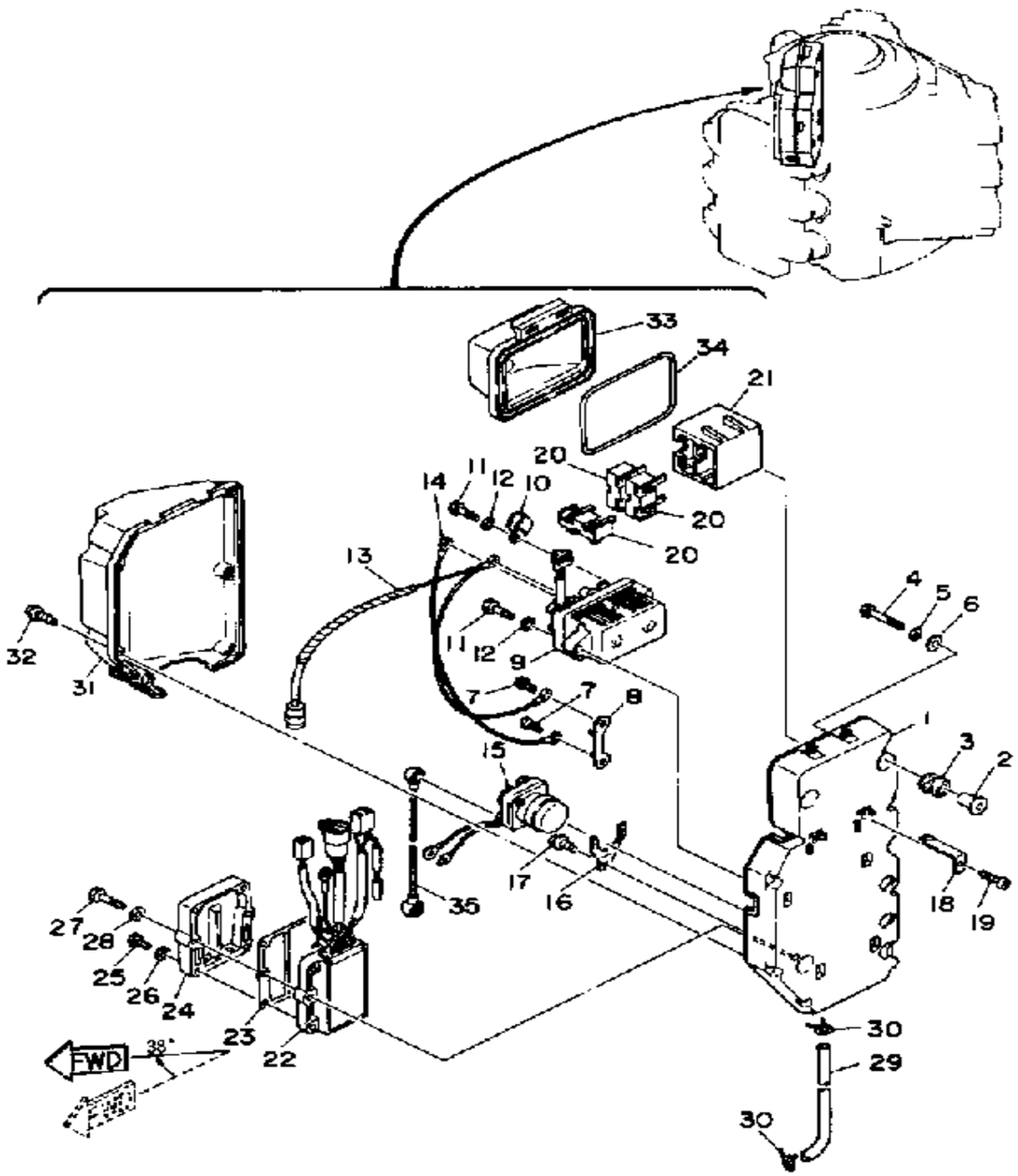


Ref. No.	Part Number	Description	Qty	Remarks
1	61A-85542-00-EK	BRACKET	1	
2	90480-09M12-00	GROMMET	4	
3	90387-06M03-00	COLLAR	4	
4	90119-06M28-00	BOLT, WITH WASHER	4	
5	61A-85540-01-00	C.D.I. UNIT ASSEMBLY	1	
6	97513-06525-00	BOLT, WITH WASHER	4	
7	61A-85548-00-00	HOLDER	1	
8	61A-85525-00-00	COVER	1	
9	97595-06516-00	BOLT, WITH WASHER	2	
10	97513-06514-00	BOLT, WITH WASHER	4	
11	61A-85537-00-00	COVER	1	
12	97986-06220-00	SCREW, WITH WASHER	4	
13	61A-82519-00-00	WIRE, EARTH LEAD	1	
14	6G0-82519-00-00	WIRE, EARTH LEAD	1	
15	97013-06012-00	BOLT	2	
16	92995-06100-00	WASHER, SPRING	2	



ELECTRIC PARTS 2

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-85570-00-00	IGNITION COIL ASSEMBLY	6	
2	97513-06520-00	BOLT, WITH WASHER	6	
3	6E3-82370-20-00	PLUG CAP ASSEMBLY	6	
4	61A-82531-00-00	WIRE, LEAD	1	
5	97013-06012-00	BOLT	3	
6	92995-06100-00	WASHER, SPRING	3	
7	61A-82590-00-00	WIRE HARNESS ASSEMBLY	1	
8	682-82151-00-00	FUSE (20A)	1	
9	61A-82105-00-00	WIRE HARNESS	1	
10	61A-82563-00-00	TRIM & TILT SWITCH ASSEMBLY	1	
11	6E5-82587-00-00	GASKET	1	
12	61A-83614-00-00	BRACKET	1	
13	97395-06016-00	BOLT	2	

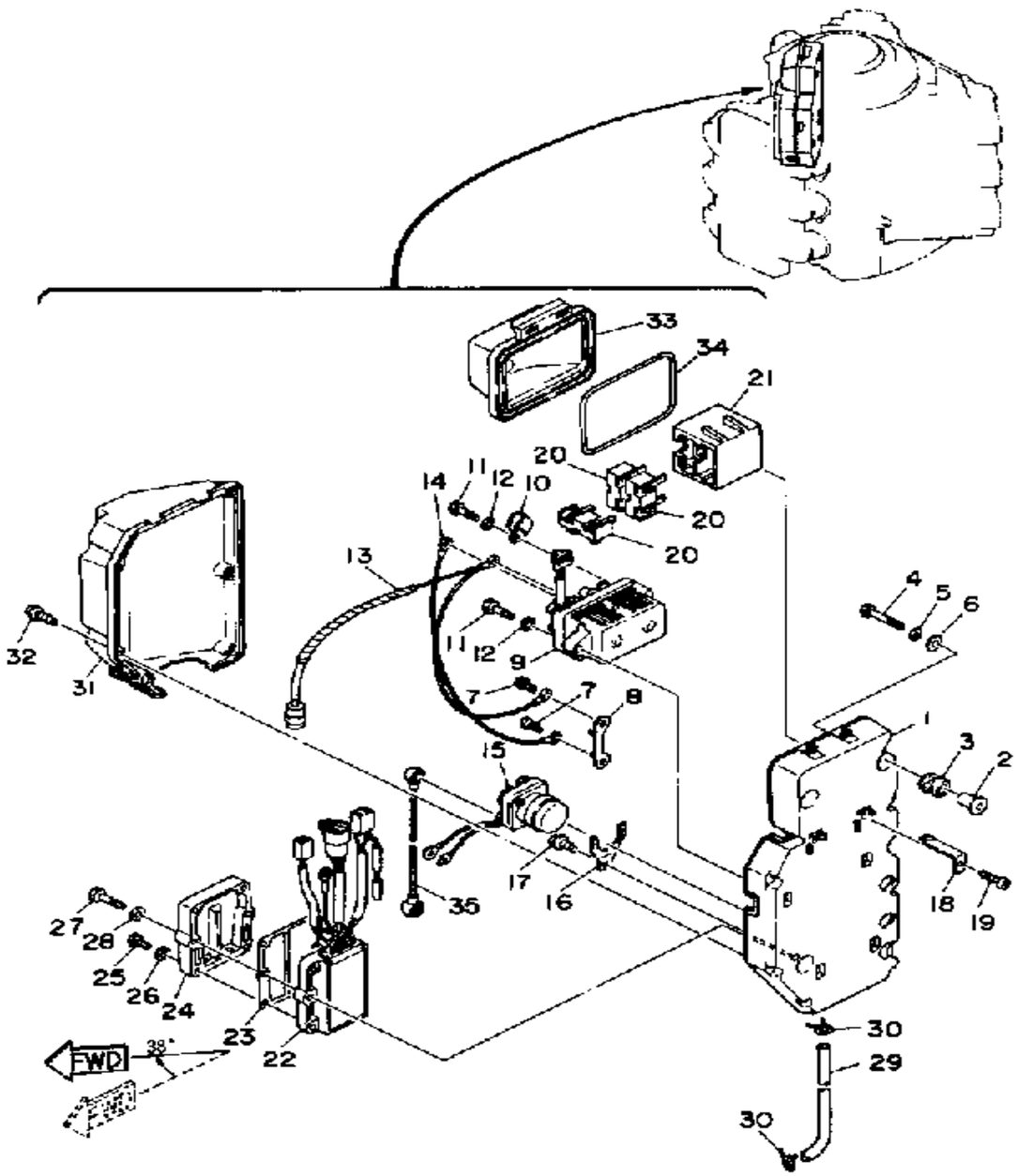


ELECTRIC PARTS 3

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-81948-00-00	BRACKET	1	
2	624-42542-00-00	PIPE	4	
3	6A0-82317-00-00	DAMPER, IGNITION COIL	4	
4	97313-06030-00	BOLT	4	
5	92990-06600-00	WASHER, PLATE	4	
6	90201-06M62-00	WASHER, TRIM CONTROLLER	4	
7	97313-06014-00	BOLT	2	
8	61A-87149-00-00	CONNECTOR	1	
9	61A-81950-00-00	RELAY ASSY	1	
10	90465-08028-00	CLAMP	1	
11	97313-06030-00	BOLT	2	
12	92990-06600-00	WASHER, PLATE	2	
13	61A-81949-10-00	WIRE, LEAD	1	
14	61A-81949-00-00	WIRE, LEAD	1	
15	61A-81941-00-00	STARTER RELAY ASSEMBLY	1	
16	61A-81952-00-00	HOLDER, RELAY	1	
17	97780-50612-00	SCREW, TAPPING	1	
18	61A-82171-00-00	STAY, FUSE BOX	2	
19	97780-50612-00	SCREW, TAPPING	2	
20	61A-82150-00-00	FUSE HOLDER ASSEMBLY	3	
21	61A-82153-00-00	STAY, FUSE HOLDER	1	
22	61A-81960-00-00	RECTIFIER/REG ASSEMBLYREGULATOR ASS''Y	1	
23	61A-81975-00-00	PLATE, RECTIFR FTNGFITTING	1	
24	61A-81972-00-9M	COVER, RECTIFIER	1	
25	97313-06025-00	BOLT	4	
26	92990-06600-00	WASHER, PLATE	4	
27	97313-06030-00	BOLT	2	

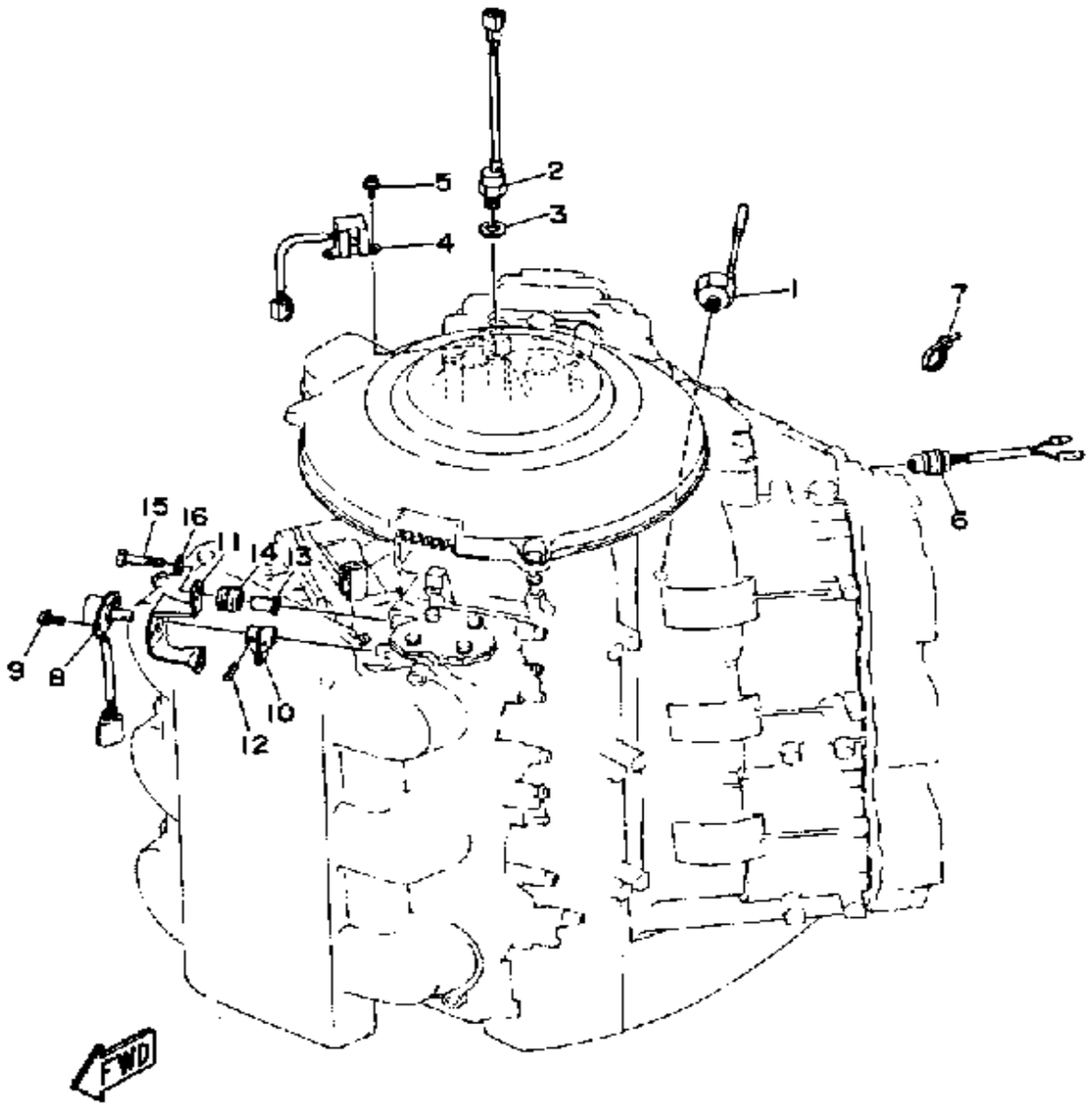
CONTINUED ON NEXT FRAME ➤

ELECTRIC PARTS 3



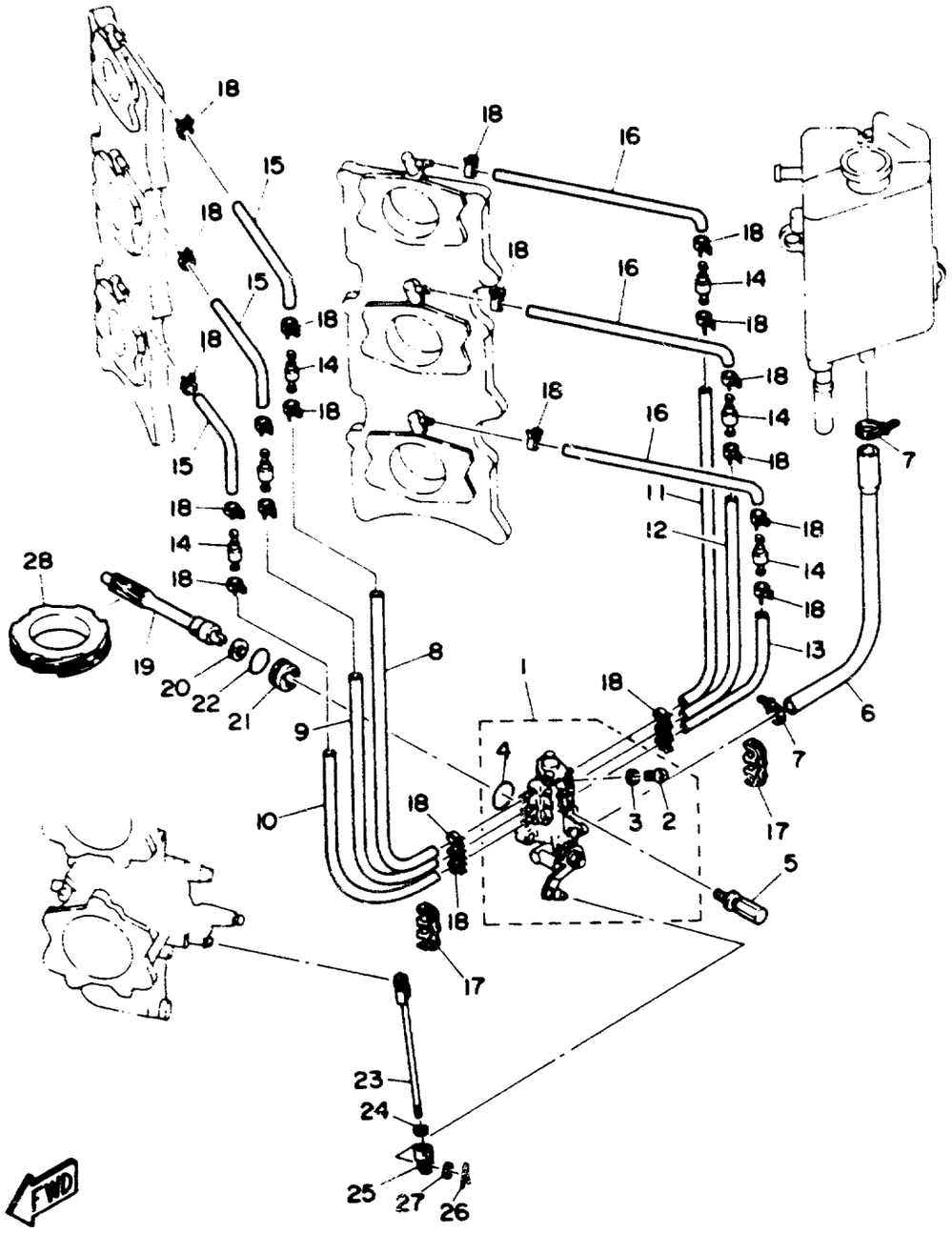
Ref. No.	Part Number	Description	Qty	Remarks
28	92990-06600-00	WASHER, PLATE	2	
29	61A-24314-00-00	PIPE 4	1	
30	90467-08004-00	CLIP	2	
31	92996-05200-00	WASHER	6	
32	90164-05M00-00	SCREW, TAPPINGTAPPING	6	
33	61A-82154-00-00	CASE	1	
34	61A-82176-00-00	DAMPER	1	
35	61A-82117-00-00	WIRE, LEAD	1	

ELECTRIC PARTS 4



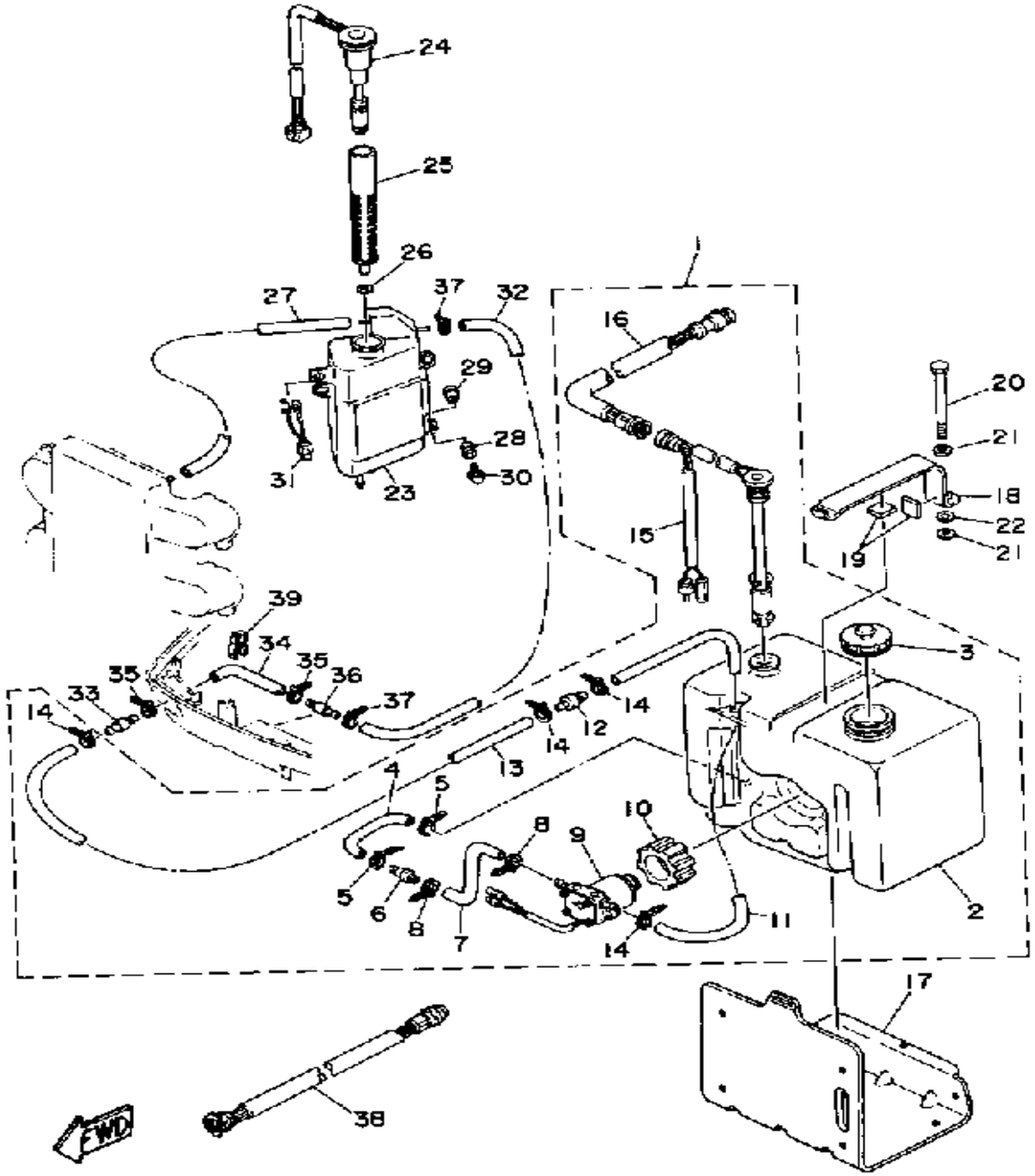
Ref. No.	Part Number	Description	Qty	Remarks
1	61A-85780-00-00	SENSOR, KNOCK	1	
2	61A-85790-00-00	THERMOSENSOR ASSY	1	
3	92990-10600-00	WASHER, PLATE	1	
4	61A-85895-00-00	CRANK POSITION SENDER	1	
5	97895-05012-00	SCREW, PAN HEAD	2	
6	688-82560-10-00	THERMOSWITCH ASSY	2	
7	90465-11M10-00	CLAMP	2	
8	61A-85885-00-00	THROTTLE SENSOR ASSY	1	
9	97985-05210-00	SCREW, WITH WASHER	2	
10	6K7-14573-00-00	LEVER	1	
11	61A-85886-00-00	BRACKET	1	
12	91690-30016-00	PIN, SPRING	1	
13	90387-05M00-00	COLLAR	2	
14	90480-10M23-00	GROMMET	2	
15	97985-05325-00	SCREW, WITH WASHER	2	
16	90201-05M03-00	WASHER, PLATE	2	

OIL PUMP



Ref. No.	Part Number	Description	Qty	Remarks
1	61A-13200-01-00	OIL INJECTION PUMP ASSEMBLY	1	
2	6H1-13471-00-00	PLUG, DRAIN	1	
3	1YU-13187-00-00	GASKET, BREATHER BOLT	1	
4	93210-19M82-00	O-RING	1	
5	90109-06M40-00	BOLT	2	
6	61A-13416-00-00	PIPE, OIL 1	1	
7	90465-11M10-00	CLAMP	2	
8	90445-07M46-00	HOSE	1	
9	90445-07260-00	HOSE	1	
10	90445-07M02-00	HOSE	1	
11	90445-07M46-00	HOSE	1	
12	90445-07260-00	HOSE	1	
13	90445-07M02-00	HOSE	1	
14	6R3-13183-00-00	VALVE, CHECK	6	
15	90445-07M87-00	HOSE (L110)	3	
16	90445-07M07-00	HOSE	3	
17	90464-07M05-00	CLAMP	2	
18	90468-07M02-00	CLIP	24	
19	61A-11537-00-00	GEAR, DRIVEN	1	
20	90201-09M01-00	WASHER, PLATE	1	
21	61A-13117-00-00	COLLAR, DISTANCE	1	
22	93210-18MA9-00	O-RING	1	
23	61A-41237-00-00	JOINT, LINK	1	
24	95380-05600-00	NUT	1	
25	6H1-41237-00-00	JOINT, LINK	1	
26	90468-05M03-00	CLIP	1	
27	90202-05088-00	WASHER, PLATE	1	
28	61A-11536-00-00	GEAR, DRIVE	1	

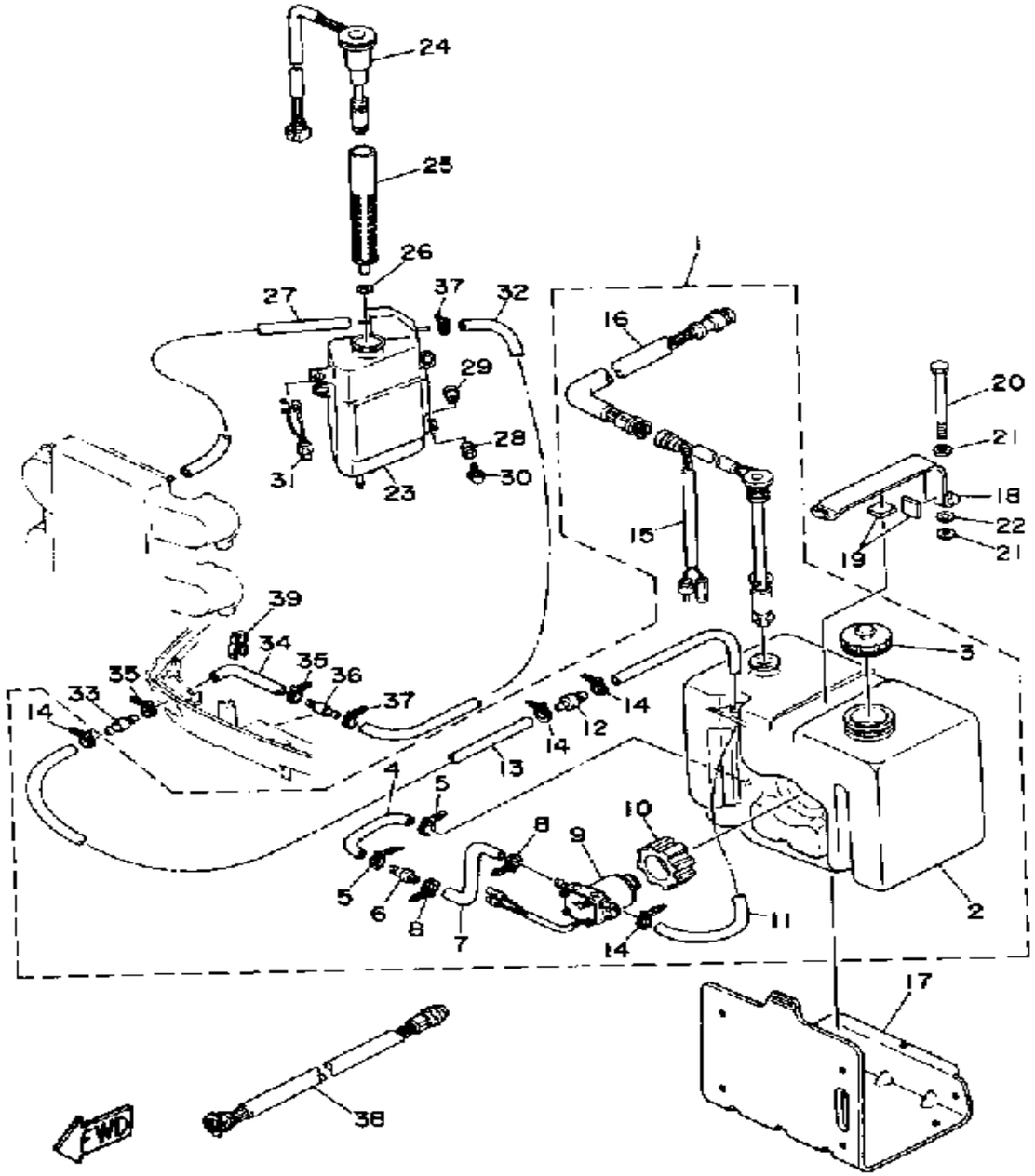
OIL TANK



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-21708-05-00	OIL TANK ASSEMBLY	1	
2	6E5-21733-02-00	SUB TANK, OIL (10.5L)	1	
3	6E5-21770-03-00	OIL TANK CAP ASSY	1	
4	6E5-24322-00-00	PIPE 1	1	
5	90465-11M10-00	CLAMP	2	
6	646-24251-02-00	STRAINER 1	1	
7	6E5-24319-01-00	PIPE, OIL	1	
8	90465-11M10-00	CLAMP	2	
9	6E5-81900-01-00	OIL FEED PUMP ASSY	1	
10	6E5-81922-00-00	GROMMET	1	
11	6E5-24321-01-00	PIPE 0	1	
12	6E5-24379-00-00	PIPE, JOINT 4	1	
13	90445-11M81-00	HOSE (L:3000)	1	
14	90465-11M10-00	CLAMP	4	
15	6E5-85720-02-00	OIL LVL GAUGE ASSEMBLY	1	
16	6E5-85721-10-00	EXT, HRNS O TANK (6E5-85721-01-00)	1	
17	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	
18	6E5-21798-01-33	BRACKET, DAMPER	1	
19	6E5-21746-00-00	DAMPER	2	
20	97380-06100-00	BOLT, HEXAGON (91201-06100)	1	
21	92990-06600-00	WASHER, PLATE	2	
22	95380-06600-00	NUT, HEXAGON	1	
23	61A-21750-00-00	OIL TANK ASSEMBLY	1	
24	61A-85730-00-00	OIL LEVEL GAUGE ASSEMBLY	1	
25	61A-13411-00-00	STRAINER, OIL	1	
26	6E5-13414-00-00	GASKET, STRAINER COVER	1	
27	90445-05M02-00	HOSE	1	
28	6A0-82317-00-00	DAMPER, IGNITION COIL	3	

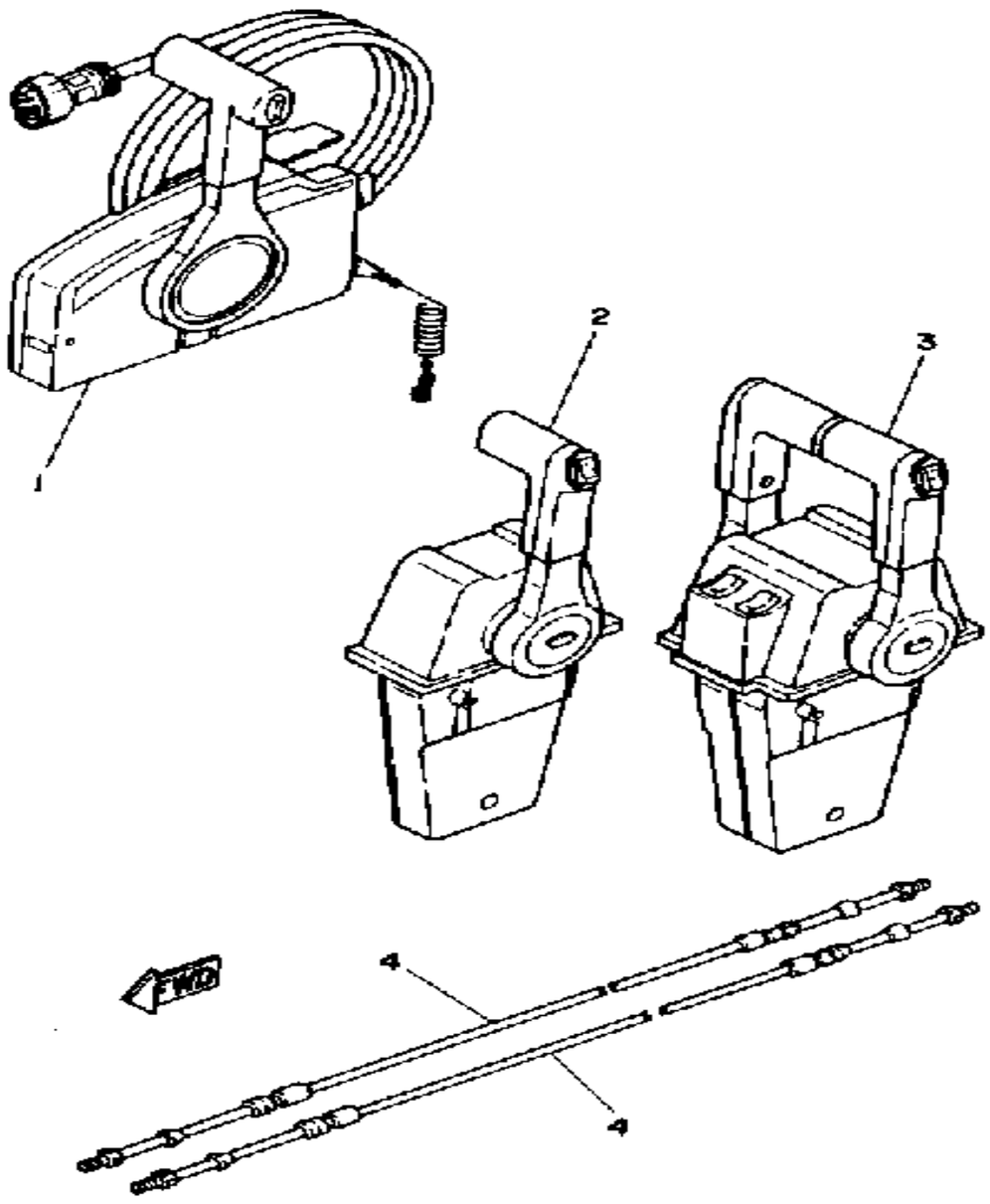
CONTINUED ON NEXT FRAME ➤

OIL TANK



Ref. No.	Part Number	Description	Qty	Remarks
29	624-42542-00-00	PIPE	3	
30	90119-06M65-00	BOLT, WITH WASHER	3	
31	6R3-8259E-00-00	SWITCH ASSY	1	
32	6E5-24323-00-00	PIPE 2	1	
33	6E5-24379-00-00	PIPE, JOINT 4	1	
34	90445-11M80-00	HOSE	1	
35	90465-11M10-00	CLAMP	2	
36	6E5-24379-00-00	PIPE, JOINT 4	1	
37	90465-11M10-00	CLAMP	2	
38	6E5-82521-03-00	WIRE, LEAD	1	
39	90464-11M24-00	CLAMP	1	

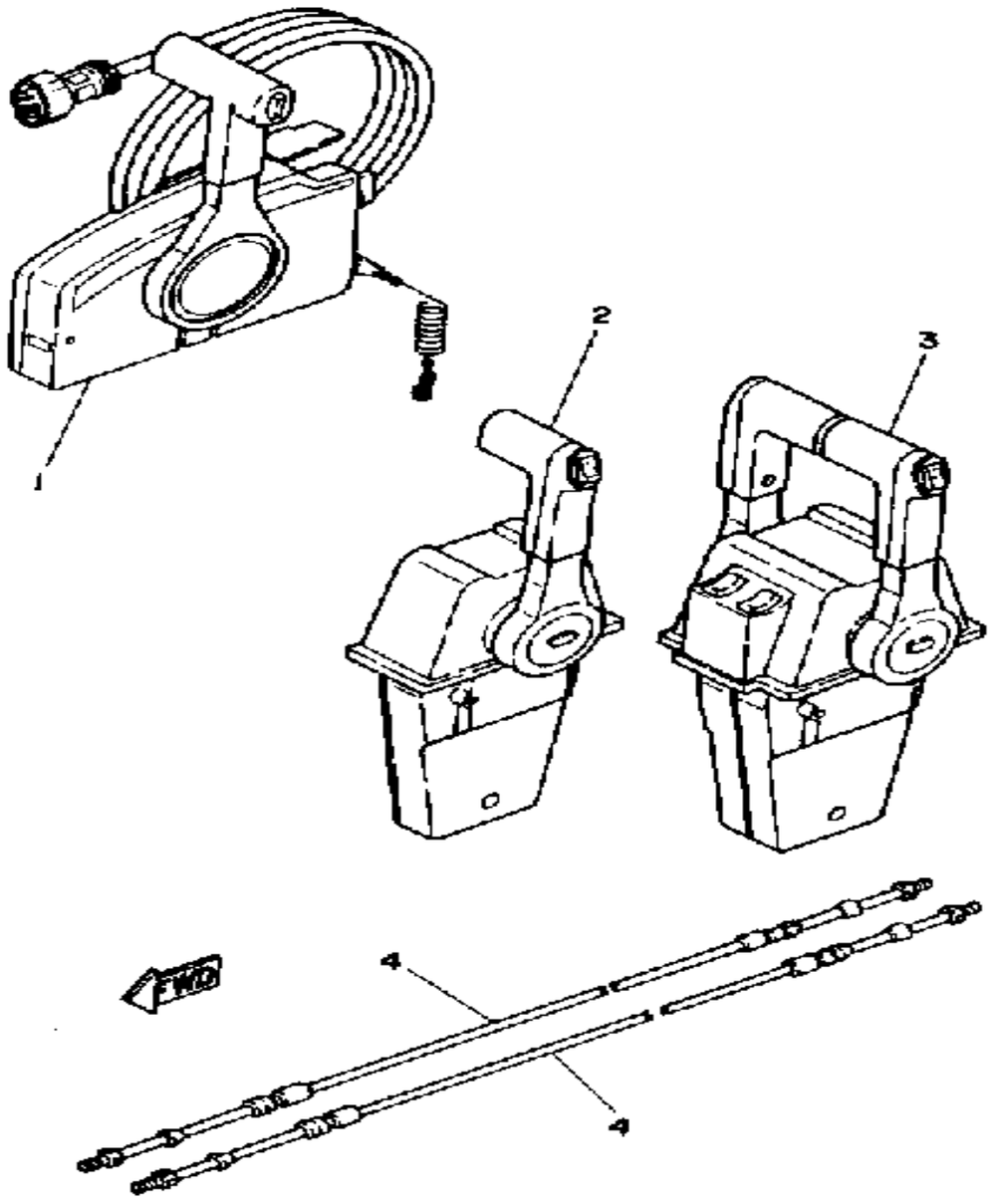
REMOTE CONTROL - CABLES



Ref. No.	Part Number	Description	Qty	Remarks
1	703-48205-A0-00	REM-CON BOX (250)ASS''Y . .	1	UR W/TRIM & TILT SW.SEE NOTE
2	704-48205-13-00	REMOTE CONTROL ASSY . . .	1	UR SINGLE SEE NOTE
3	704-48207-31-00	REMOTE CONTROL ASSEMBLY	1	UR TWIN SEE NOTE
4	ABA-CABLE-06-GY	REMOTE CONTROL CABLES - 6FT.	1	
	ABA-CABLE-07-GY	REMOTE CONTROL CABLES - 7FT.	1	
	ABA-CABLE-08-GY	REMOTE CONTROL CABLES - 8FT.	1	
	ABA-CABLE-09-GY	REMOTE CONTROL CABLES - 9FT.	1	
	ABA-CABLE-10-GY	REMOTE CONTROL CABLES - 10FT.	1	
	ABA-CABLE-11-GY	REMOTE CONTROL CABLES - 11FT.	1	
	ABA-CABLE-12-GY	REMOTE CONTROL CABLES - 12FT.	1	
	ABA-CABLE-13-GY	REMOTE CONTROL CABLES - 13FT.	1	
	ABA-CABLE-14-GY	REMOTE CONTROL CABLES - 14FT.	1	
	ABA-CABLE-15-GY	REMOTE CONTROL CABLES - 15FT.	1	
	ABA-CABLE-16-GY	REMOTE CONTROL CABLES - 16FT.	1	
	ABA-CABLE-17-GY	REMOTE CONTROL CABLES - 17FT.	1	
	ABA-CABLE-18-GY	REMOTE CONTROL CABLES - 18FT.	1	
	ABA-CABLE-19-GY	REMOTE CONTROL CABLES - 19FT.	1	
	ABA-CABLE-20-GY	REMOTE CONTROL CABLES - 20FT.	1	

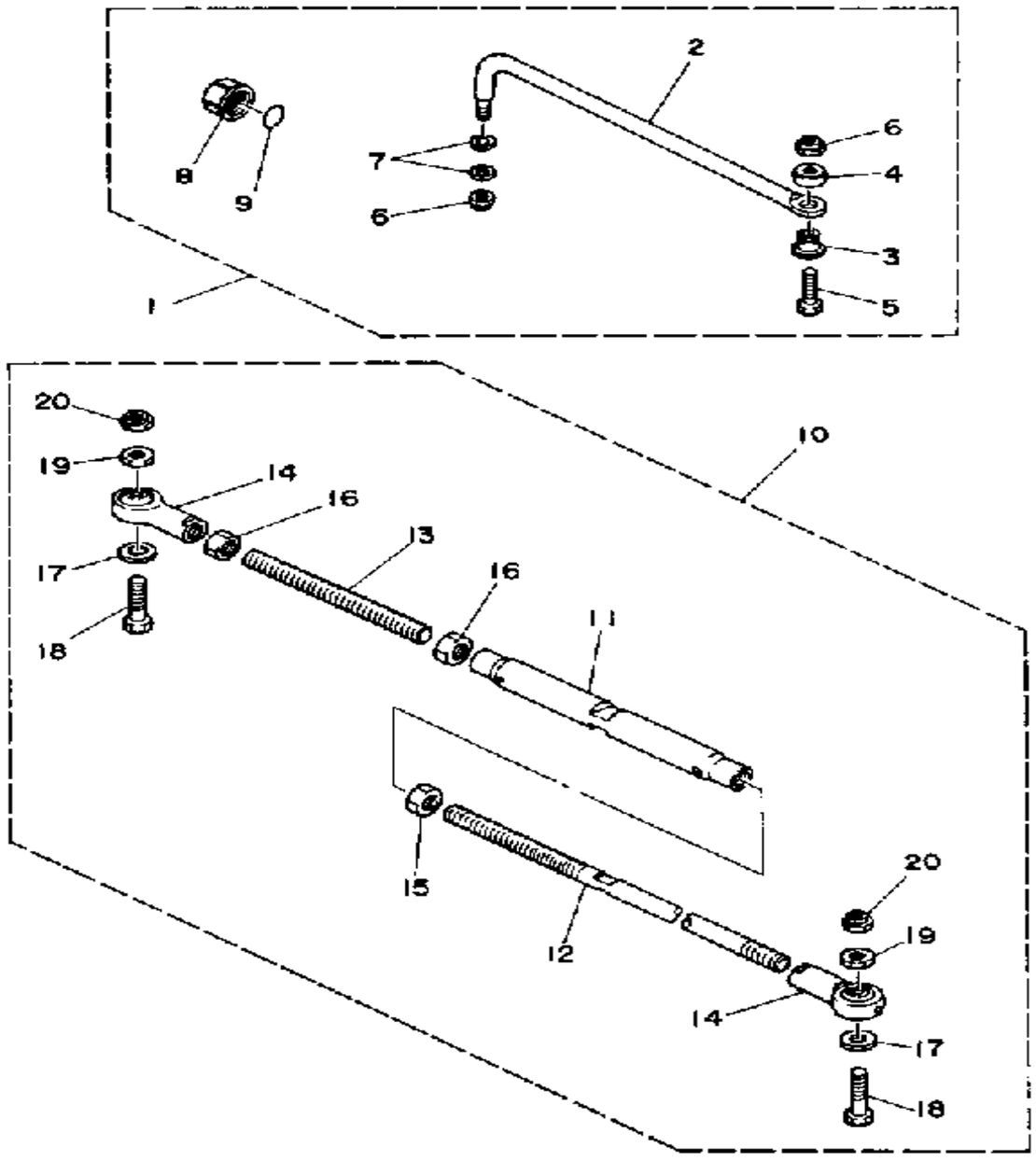
CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL - CABLES



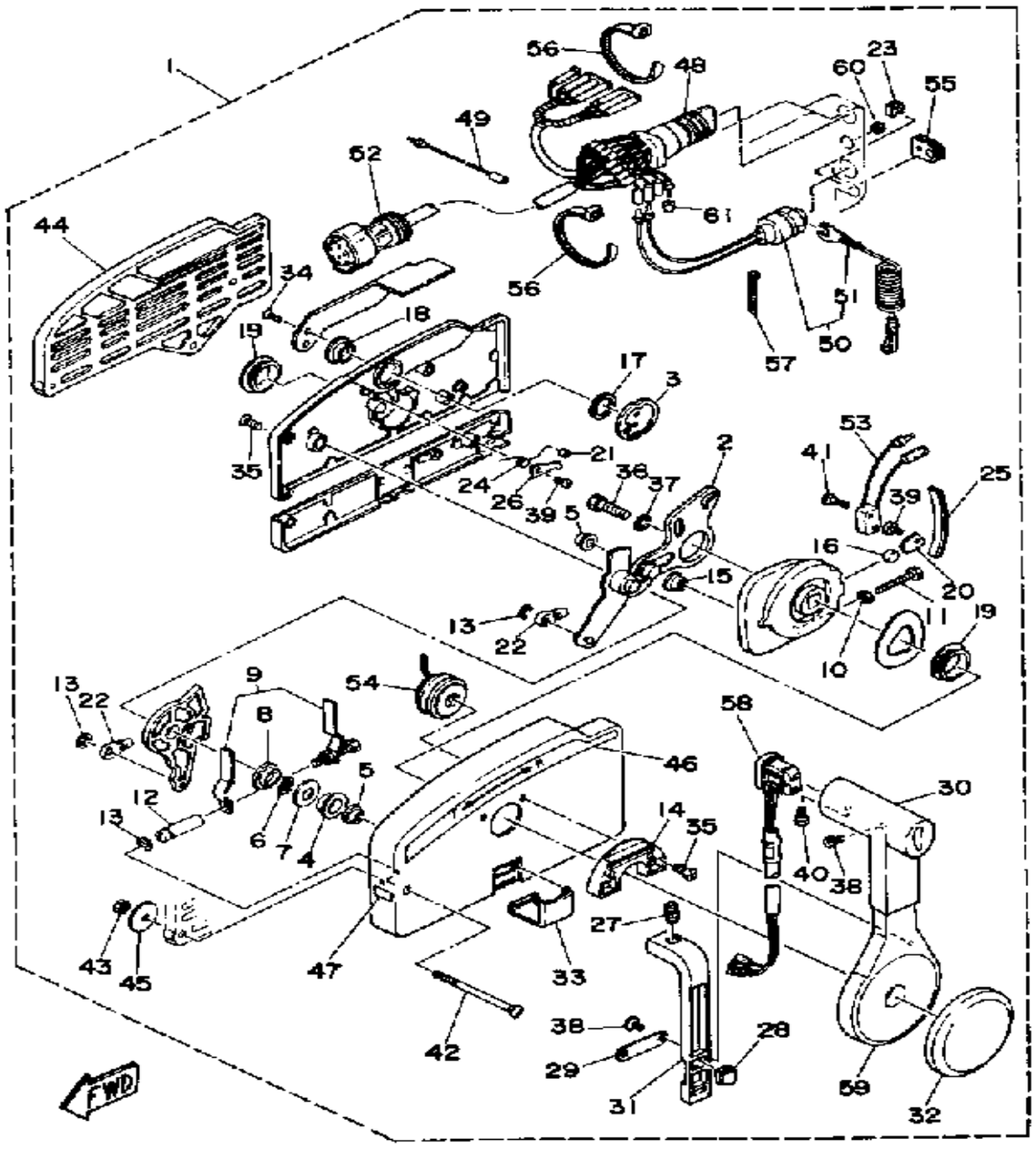
Ref. No.	Part Number	Description	Qty	Remarks
4	ABA-CABLE-21-GY	REMOTE CONTROL CABLES - 21FT.	1	
	ABA-CABLE-22-GY	REMOTE CONTROL CABLES - 22FT.	1	
	ABA-CABLE-23-GY	REMOTE CONTROL CABLES - 23FT.	1	
	ABA-CABLE-24-GY	REMOTE CONTROL CABLES - 24FT.REMOTE CONTROL CABLES - 24FT.	1	
	ABA-CABLE-25-GY	REMOTE CONTROL CABLES - 25FT.	1	
	ABA-CABLE-26-GY	REMOTE CONTROL CABLES - 26FT.	1	
	ABA-CABLE-27-GY	GREY CABLE 27 FOOT	1	
	ABA-CABLE-28-GY	REMOTE CONTROL CABLES - 28FT.	1	
	ABA-CABLE-29-GY	REMOTE CONTROL CABLES - 29FT.	1	
	ABA-CABLE-30-GY	REMOTE CONTROL CABLES - 30FT.	1	
	ABA-CABLE-32-GY	REMOTE CONTROL CABLES - 32FT.	1	
	ABA-CABLE-34-GY	REMOTE CONTROL CABLES - 34FT.	1	
	ABA-CABLE-36-GY	REMOTE CONTROL CABLES - 36FT.	1	
	ABA-CABLE-38-GY	GREY CABLE 38 FOOT	1	
	ABA-CABLE-40-GY	GREY CABLE 40 FOOT	1	
	ABA-CABLE-42-GY	GREY CABLE 42 FOOT	1	
	ABA-CABLE-44-GY	GREY CABLE 44 FOOT	1	
	ABA-CABLE-46-GY	GREY CABLE 46 FOOT	1	
	ABA-CABLE-48-GY	GREY CABLE 48 FOOT	1	
	ABA-CABLE-50-GY	GREY CABLE 50 FOOT	1	

STEERING GUIDE ATTACHMENT



Ref. No.	Part Number	Description	Qty	Remarks
1	6E5-61350-01-00	STEERING GUIDE ATTACHMENT KIT	1	
2	6E5-61351-00-00	ROD, STEERING LINK	1	
3	90387-10M61-00	COLLAR	1	
4	90560-12M01-00	SPACER	1	
5	6E5-61355-00-00	BOLT	1	
6	90185-09M01-00	NUT, SELF-LOCKING	2	
7	90201-10M20-00	WASHER, PLATE	2	
8	6E5-43145-00-00	CAP, CLAMP BRACKET	1	
9	93210-16275-00	O-RING	1	
10	ABA-DUALT-IE-BR	DUAL TIE BAR	1	
11	6E5-61313-00-00	ADJUSTER	1	
12	6E5-61311-11-00	TIE BAR	1	
13	6E5-61315-00-00	TIE BAR	1	
14	6E5-61303-00-00	STEERING EYE COMP.	2	
15	90170-14M06-00	NUT	1	
16	95380-14700-00	NUT	2	
17	90201-10M76-00	WASHER, PLATE	2	
18	90101-09M70-00	BOLT	2	
19	90170-09M05-00	NUT	2	
20	90185-09M01-00	NUT, SELF-LOCKING	2	

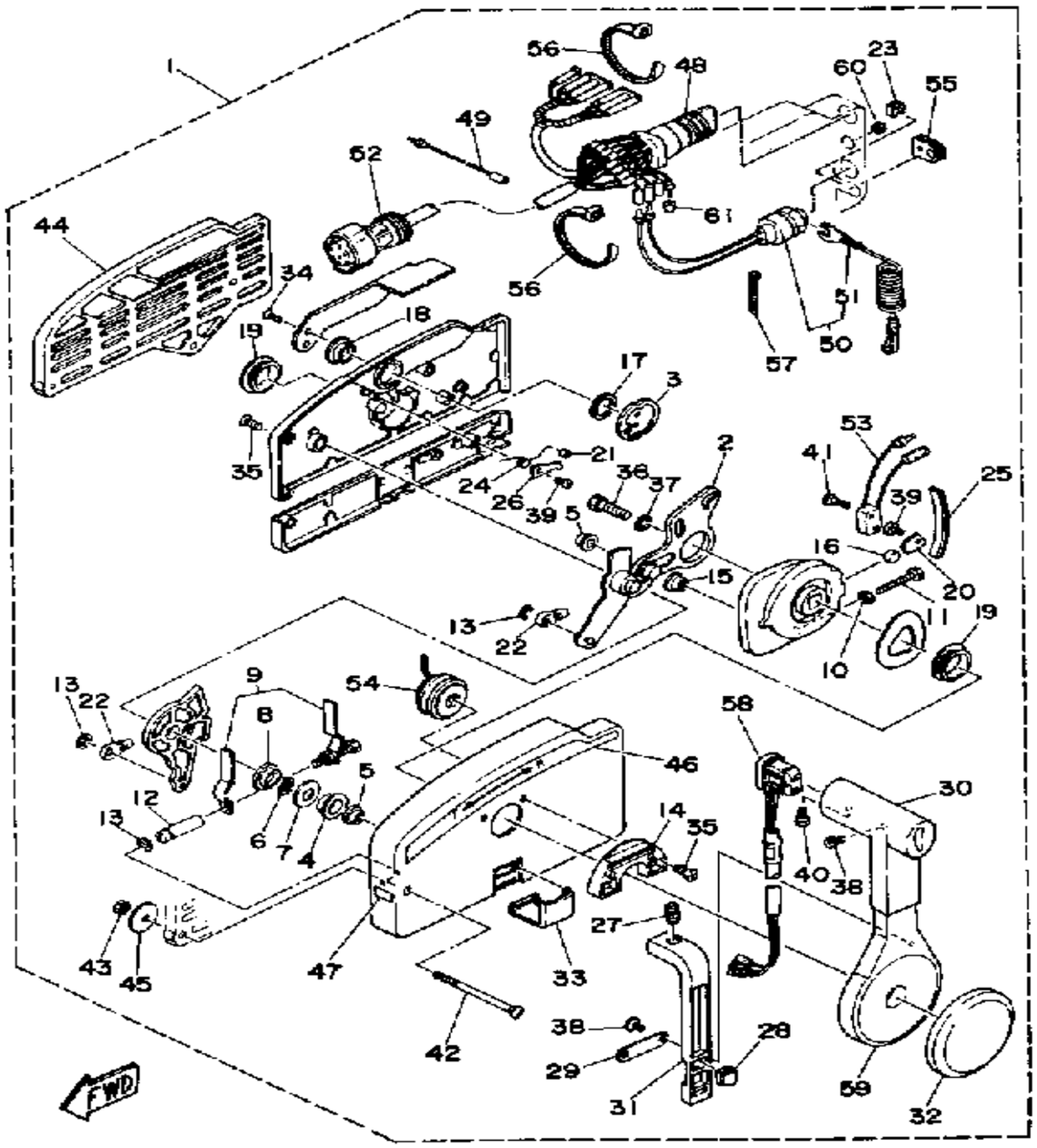
REMOTE CONTROL COMPONENT PARTS (703)



Ref. No.	Part Number	Description	Qty	Remarks
1	703-48205-A0-00	REM-CON BOX (250)ASS''Y . .	1	W/TRIM & TILT SW.(10P)
	90890-55820-00	O/M KEY 4 1	1	U.R.
	90890-55821-00	O/M KEY 4 2	1	U.R.
	90890-55822-00	O/M KEY 4 3	1	U.R.
	90890-55823-00	O/M KEY 4 4	1	U.R.
	90890-55824-00	O/M KEY 4 5	1	U.R.
	90890-55825-00	O/M KEY 4 6	1	U.R.
	90890-55826-00	O/M KEY 4 7	1	U.R.
	90890-55827-00	O/M KEY 4 8	1	U.R.
	90890-55828-00	O/M KEY 4 9	1	U.R.
	90890-55829-00	O/M KEY 4 0	1	U.R.
	90890-55830-00	O/M KEY 4 1	1	U.R.
	90890-55831-00	O/M KEY 4 2	1	U.R.
	90890-55832-00	O/M KEY 4 3	1	U.R.
	90890-55833-00	O/M KEY 4 4	1	U.R.
	90890-55834-00	O/M KEY 4 5	1	U.R.
	90890-55835-00	O/M KEY 4 6	1	U.R.
	90890-55836-00	O/M KEY 4 7	1	U.R.
	90890-55839-00	O/M KEY 4 0	1	U.R.
	90890-55957-00	KEY (111)	1	U.R.
	90890-55958-00	KEY (112)	1	U.R.
	90890-55959-00	KEY (113)	1	U.R.
	90890-55960-00	KEY (121)	1	U.R.
	90890-55961-00	KEY (122)	1	U.R.
	90890-55962-00	KEY (123)	1	U.R.
2	676-82577-00-00	CAP, KEY	1	
	703-48261-00-00	ARM, THROTTLE	1	
3	703-48153-00-00	SHAFT, FREE ACCEL.	1	

CONTINUED ON NEXT FRAME ➤

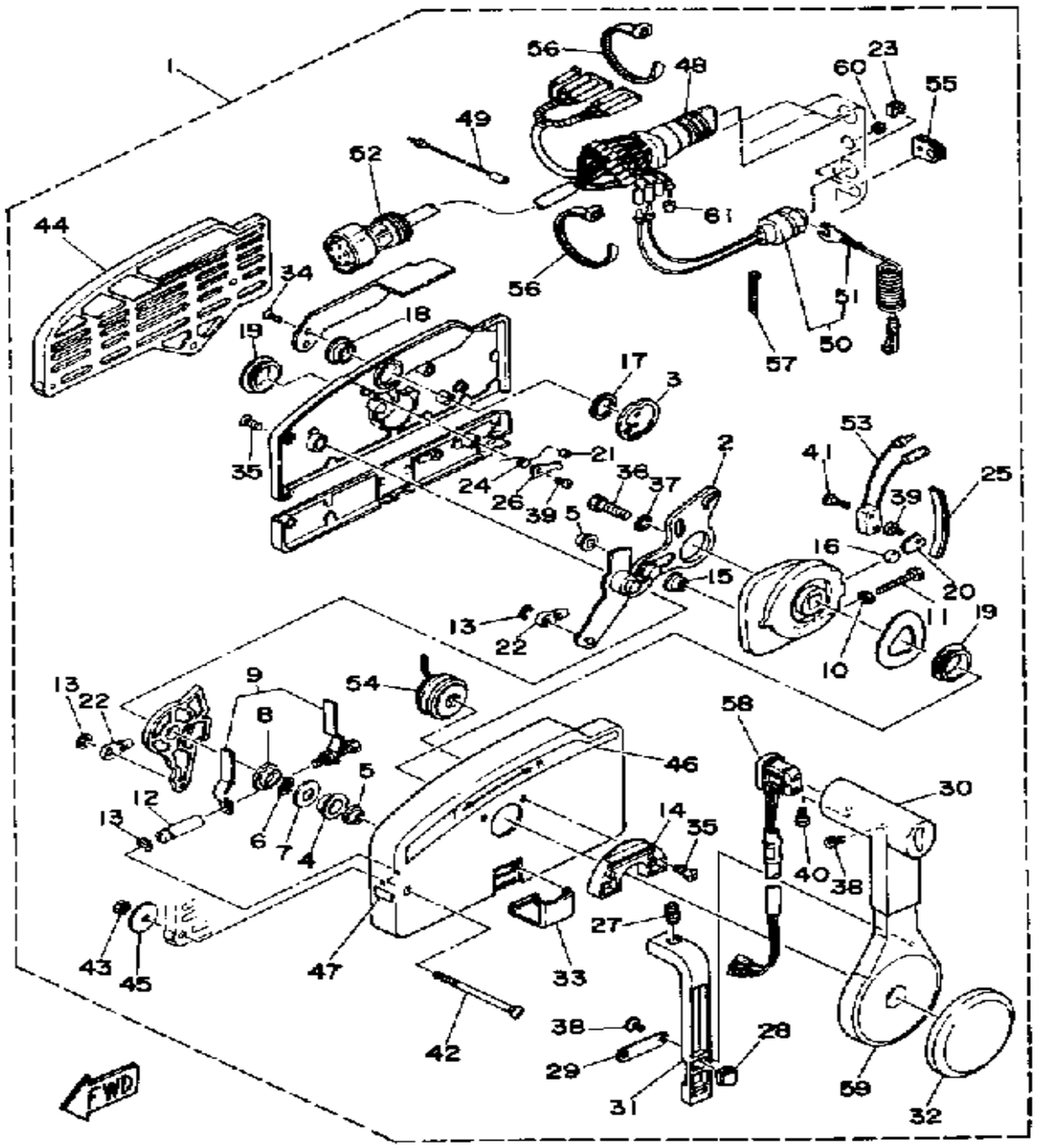
REMOTE CONTROL COMPONENT PARTS (703)



Ref. No.	Part Number	Description	Qty	Remarks
4	703-48235-00-00	BUSHING	1	
5	703-48273-00-00	BUSHING 5	2	
6	703-48197-00-00	WASHER, WAVE 2	1	
7	703-48268-00-00	SPACER	1	
8	703-48263-00-00	BUSHING	1	
9	703-48264-00-00	THROTTLE, FRICTION	1	
10	95380-05600-00	NUT	1	
11	97380-05025-00	BOLT	1	
12	703-48265-00-00	SHAFT, FRICTION	1	
13	93430-06024-00	CIRCLIP	3	
14	703-48245-00-00	PLATE, LOCK	1	
15	703-48252-00-00	ROLLER, CAM	1	
16	701-48248-00-00	ROLLER, FREE ACCEL.	1	
17	703-48198-00-00	WASHER, WAVE	1	
18	703-48243-00-00	BUSHING	1	
19	703-48236-00-00	BUSHING 1	2	
20	703-48189-00-00	RETAINER	1	
21	703-48234-00-00	ROLLER, DETENT	1	
22	703-48345-01-00	CABLE END, REMOTE CONTROL 2	2	
23	703-48358-00-00	ANCHOR, CABLE	1	
24	703-48244-00-00	SPRING, FREE ACCEL.	1	
25	703-48238-00-00	SPRING, DETENT	5	
26	703-48246-00-00	SPACER	1	
27	703-48227-00-00	SPRING, NEUTRAL LOCK	1	
28	703-82594-00-00	CLAMP	1	
29	703-48226-00-00	PLATE, STOPPER	1	
30	703-48222-00-00	GRIP, CONTROL LEVER	1	
31	703-48223-00-00	LOCK, NEUTRAL	1	

CONTINUED ON NEXT FRAME ➤

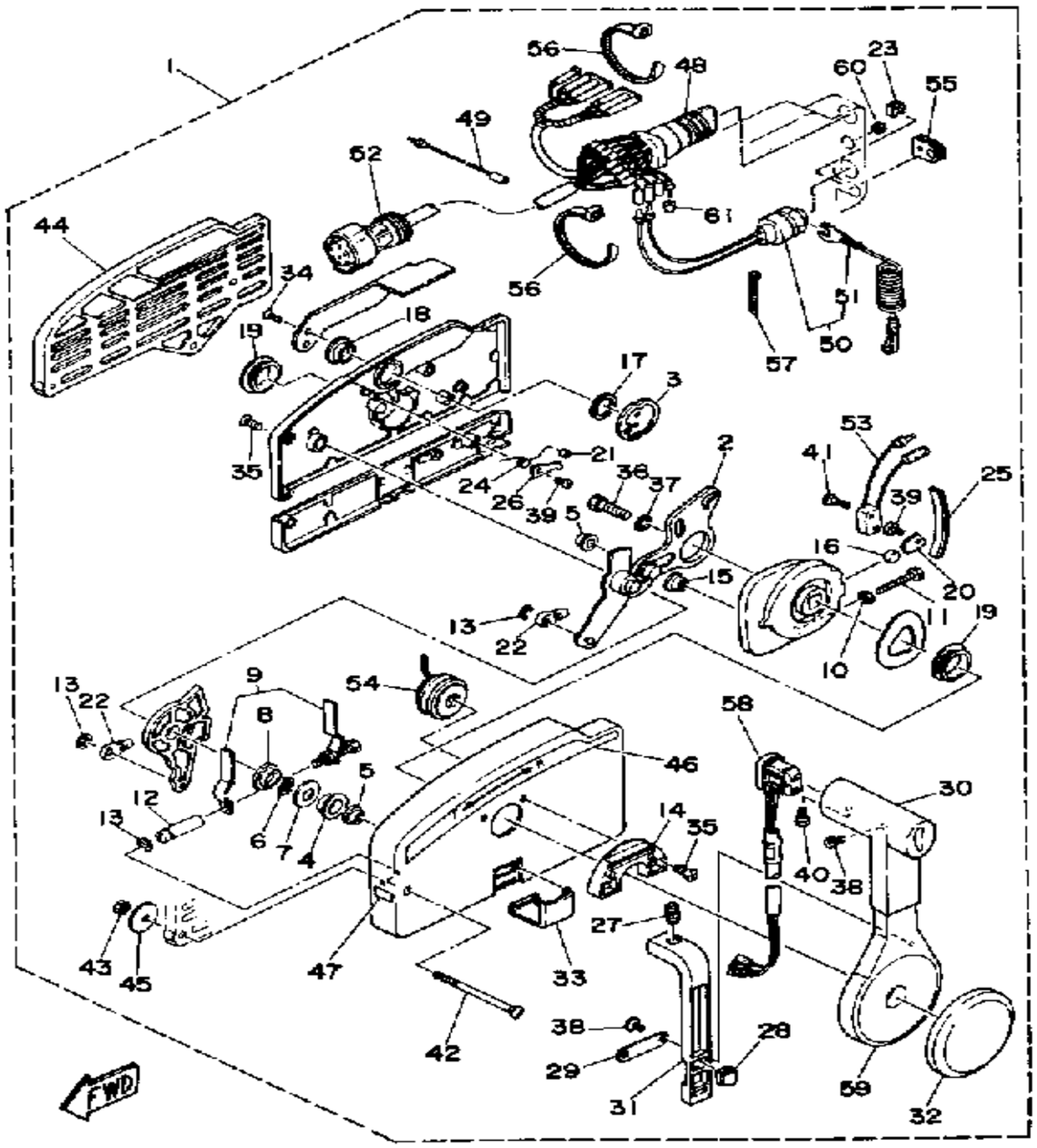
REMOTE CONTROL COMPONENT PARTS (703)



Ref. No.	Part Number	Description	Qty	Remarks
32	703-48225-00-00	COVER	1	
33	703-48219-00-00	COVER, LEAD	1	
34	98780-05012-00	SCREW, FLAT HEAD	2	
35	98780-05016-00	SCREW, FLAT HEAD	7	
36	97395-08030-00	BOLT	1	
37	92990-08600-00	WASHER, PLATE	1	
38	98580-04010-00	SCREW, PAN HEAD	3	
39	98580-04006-00	SCREW, PAN HEAD	2	
40	98580-05010-00	SCREW, PAN HEAD	1	
41	98580-03014-00	SCREW, PAN HEAD	2	
42	703-48291-10-00	SCREW (M6)	3	
43	95380-06600-00	NUT, HEXAGON	3	
44	703-48293-10-00	SPACER, REMOTE CONTROL	1	
45	701-48287-00-00	WASHER	3	
46	703-48215-00-00	GRAPHIC	1	
47	702-48217-00-00	MARK	1	
48	703-82510-10-00	MAIN SWITCH ASSEMBLY	1	
49	703-82531-00-00	WIRE, LEAD	1	
50	688-82575-01-00	ENGINE STOP SWITCH ASSY	1	
51	682-82556-00-00	STOPPER	1	
52	688-8258A-20-00	EXTENSION, WIRE HARNESS	1	L:5M (10P)
53	703-82540-00-00	NEUTRAL SWITCH ASSY	1	
54	703-83383-02-00	BUZZER	1	
55	703-48284-00-00	GROMMET	1	
56	90465-13169-00	CALMP	2	
57	80L-26397-00-00	BAND	1	
58	703-82563-01-00	TRIM & TILT SWITCH ASSY	1	
59	703-48221-00-00	LEVER, CONTROL	1	
60	703-48285-00-00	GROMMET 2	1	

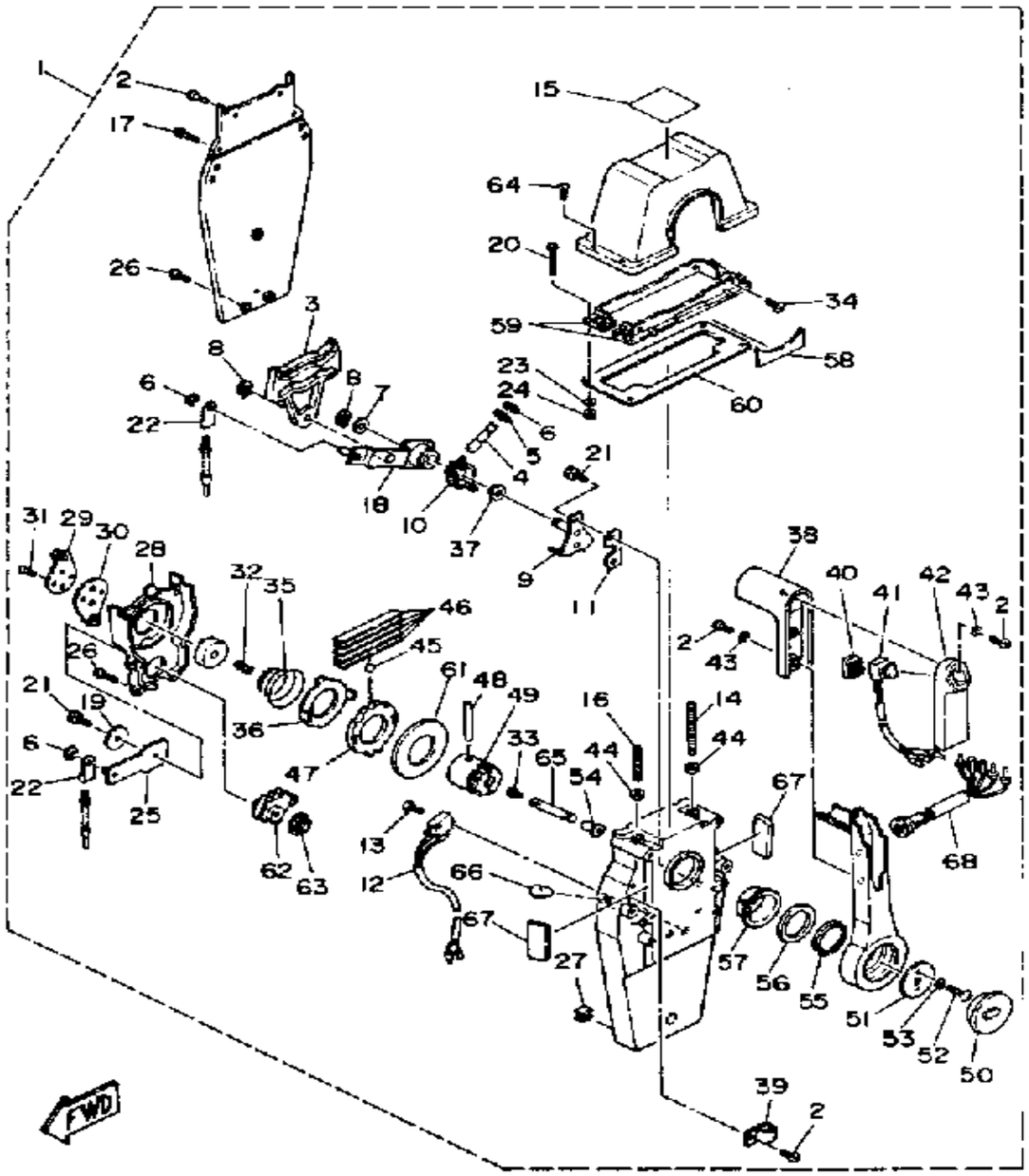
CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL COMPONENT PARTS (703)



Ref. No.	Part Number	Description	Qty	Remarks
61	703-82542-00-00	CAP	1	

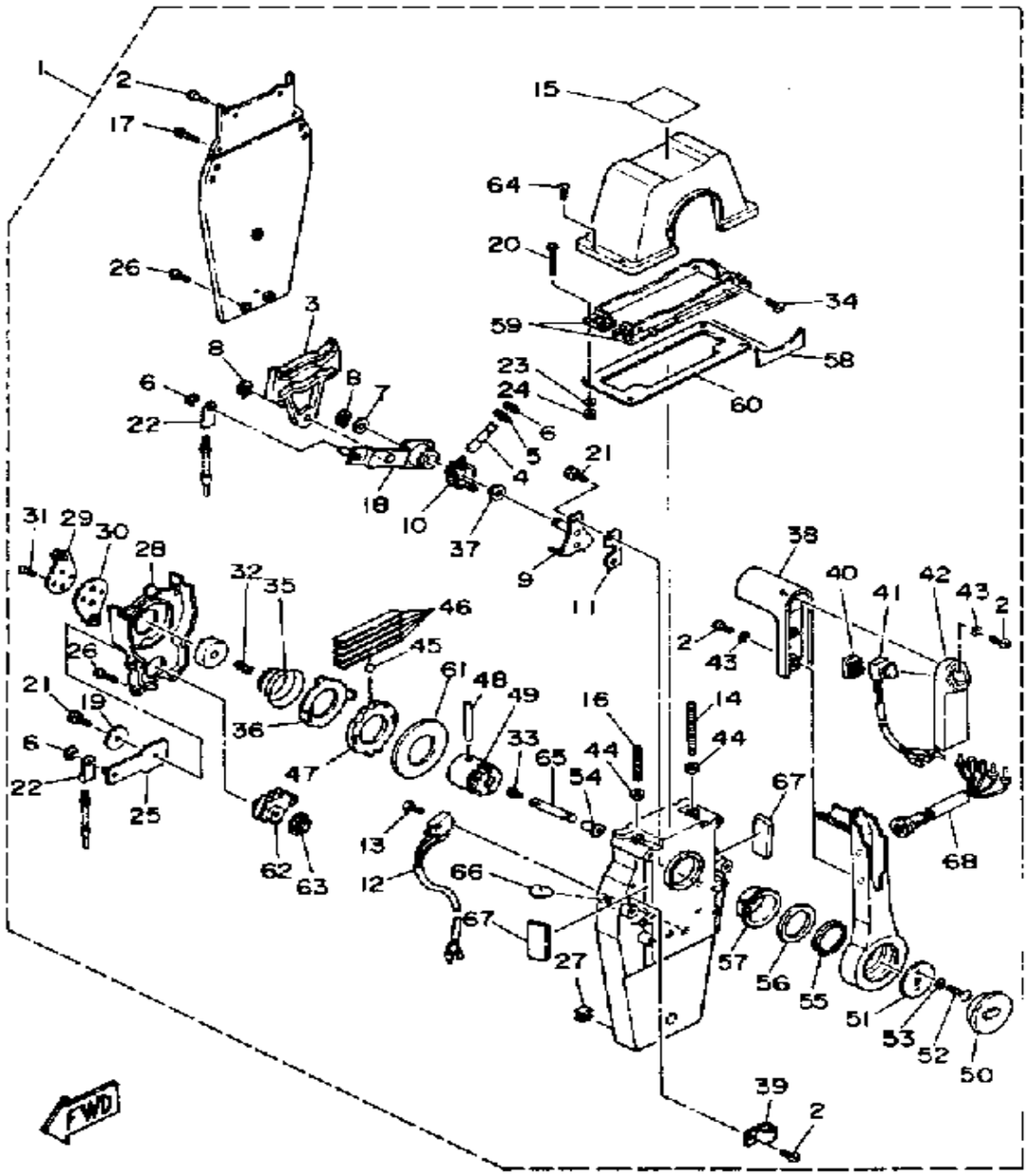
REMOTE CONTROL COMPONENT PARTS (704) SIN



Ref. No.	Part Number	Description	Qty	Remarks
1	704-48205-13-00	REMOTE CONTROL ASSY	1	SINGLE
2	98580-05016-00	SCREW, PAN HEAD	6	
3	EL8-48251-00-00	PLATE, CAM	1	
4	704-48265-00-00	SHAFT, FRICTION	1	
5	701-48246-00-00	SPACER	1	
6	93430-06024-00	CIRCLIP	3	
7	92990-10600-00	WASHER, PLATE	1	
8	EL8-48259-00-00	CIRCLIP 1	2	
9	704-48262-00-00	SHAFT, THROTTLE	1	
10	704-48264-00-00	THROTTLE, FRICTION	1	
11	704-48266-00-00	SPACER	1	
12	704-82540-00-00	NEUTRAL SWITCH ASSY	1	
13	6A5-48129-10-00	SCREW 3	2	
14	¢EL-84828-10-00	SCREW	1	
15	704-48215-00-00	GRAPHIC	1	
16	¢70-44828-10-00	SCREW	1	
17	98580-05525-00	SCREW, PAN HEAD	2	
18	704-48261-00-00	ARM, THROTTLE	1	
19	EL8-48191-00-00	WASHER 1	1	
20	98580-05540-00	SCREW, PAN HEAD	4	
21	97080-06018-00	BOLT	3	
22	703-48345-01-00	CABLE END, REMOTE CONTROL 2	2	
23	704-48287-00-00	WASHER	4	
24	95380-05600-00	NUT	4	
25	EL8-48271-00-00	ARM, SHIFT	1	
26	EL8-48127-00-00	SCREW 1	9	
27	703-48358-00-00	ANCHOR, CABLE	1	
28	EL8-48231-00-00	HOUSING, GEAR	1	

CONTINUED ON NEXT FRAME ➤

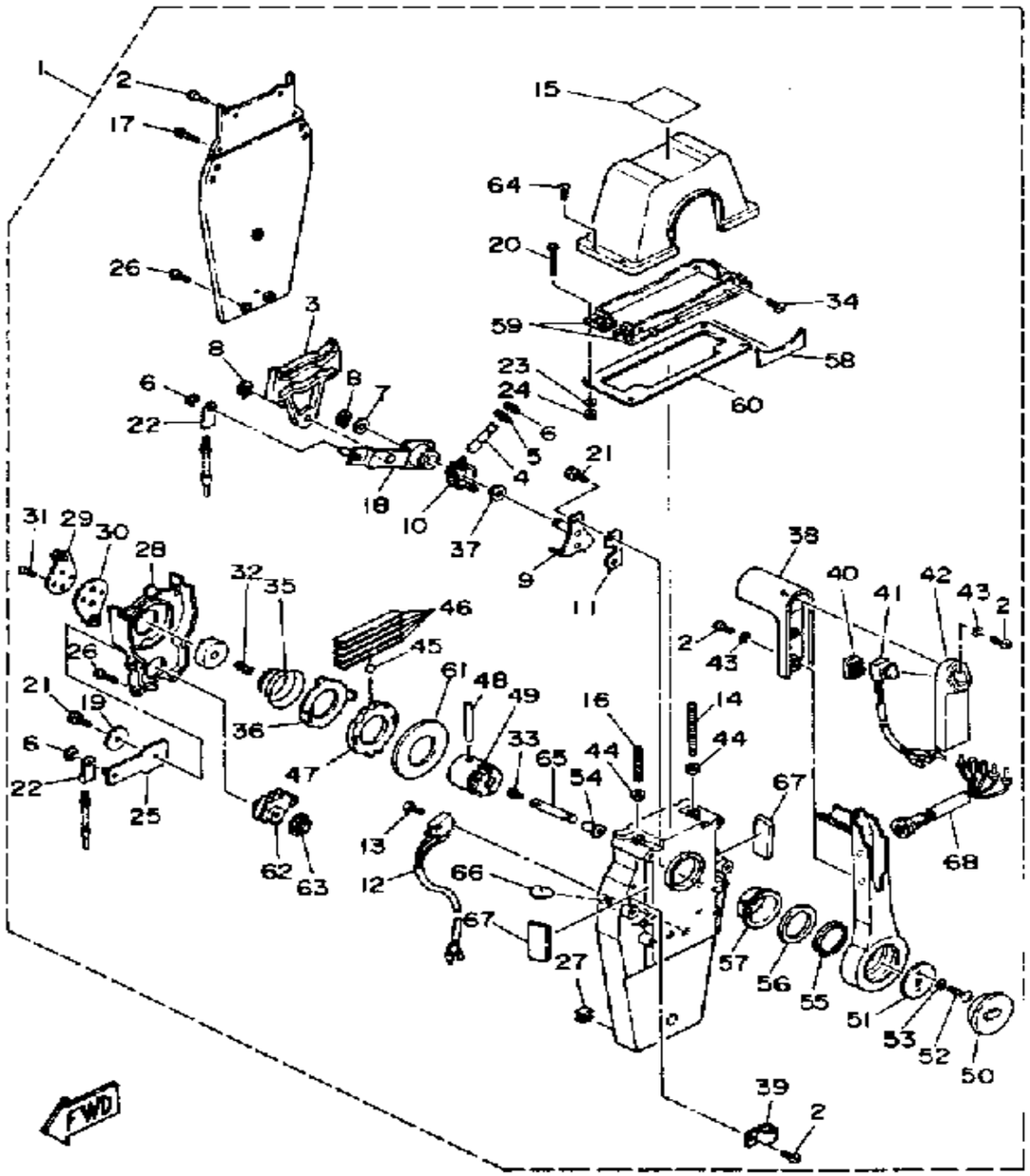
REMOTE CONTROL COMPONENT PARTS (704) SIN



Ref. No.	Part Number	Description	Qty	Remarks
29	EL8-48241-00-00	ARM, DRIVE	1	
30	EL8-48254-00-00	STOPPER, THROTTLE ADJUSTING	1	
31	98780-06020-00	SCREW, FLAT HEAD	2	
32	EL8-48158-00-00	SPRING 1	1	
33	98580-04006-00	SCREW, PAN HEAD	1	
34	98780-05018-00	SCREW, FLAT HEAD	4	
35	EL8-48244-00-00	SPRING, FREE ACCEL.	1	
36	EL8-48245-00-00	PLATE, LOCK	1	
37	703-48263-00-00	BUSHING	1	
38	704-48222-00-00	GRIP, CONTROL LEVER	1	
39	704-82594-00-00	CLAMP	1	
40	704-48228-00-00	HOLDER, SWITCH	1	
41	704-82563-A0-00	TRIM & TILT SWITCH ASSY	1	
42	704-48229-00-00	GRIP, CONTROL LEVER	1	
43	92990-05300-00	WASHER, INTERNAL TOOTH	3	
44	95380-06600-00	NUT, HEXAGON	2	
45	701-48248-00-00	ROLLER, FREE ACCEL.	1	
46	703-48238-00-00	SPRING, DETENT	5	
47	EL8-48232-00-00	GEAR 1	1	
48	EL8-48164-00-00	PIN 2	1	
49	704-48242-00-00	SHAFT, DRIVE	1	
50	704-48225-00-00	COVER	1	
51	704-48192-00-00	WASHER 2	1	
52	97890-06018-00	SCREW, PAN HEAD	2	
53	92990-06300-00	WASHER, INTERNAL TOOTH	2	
54	702-48263-00-00	BUSHING	1	
55	EL8-48279-00-00	CIRCLIP 2	1	
56	704-48193-00-00	WASHER 3	1	

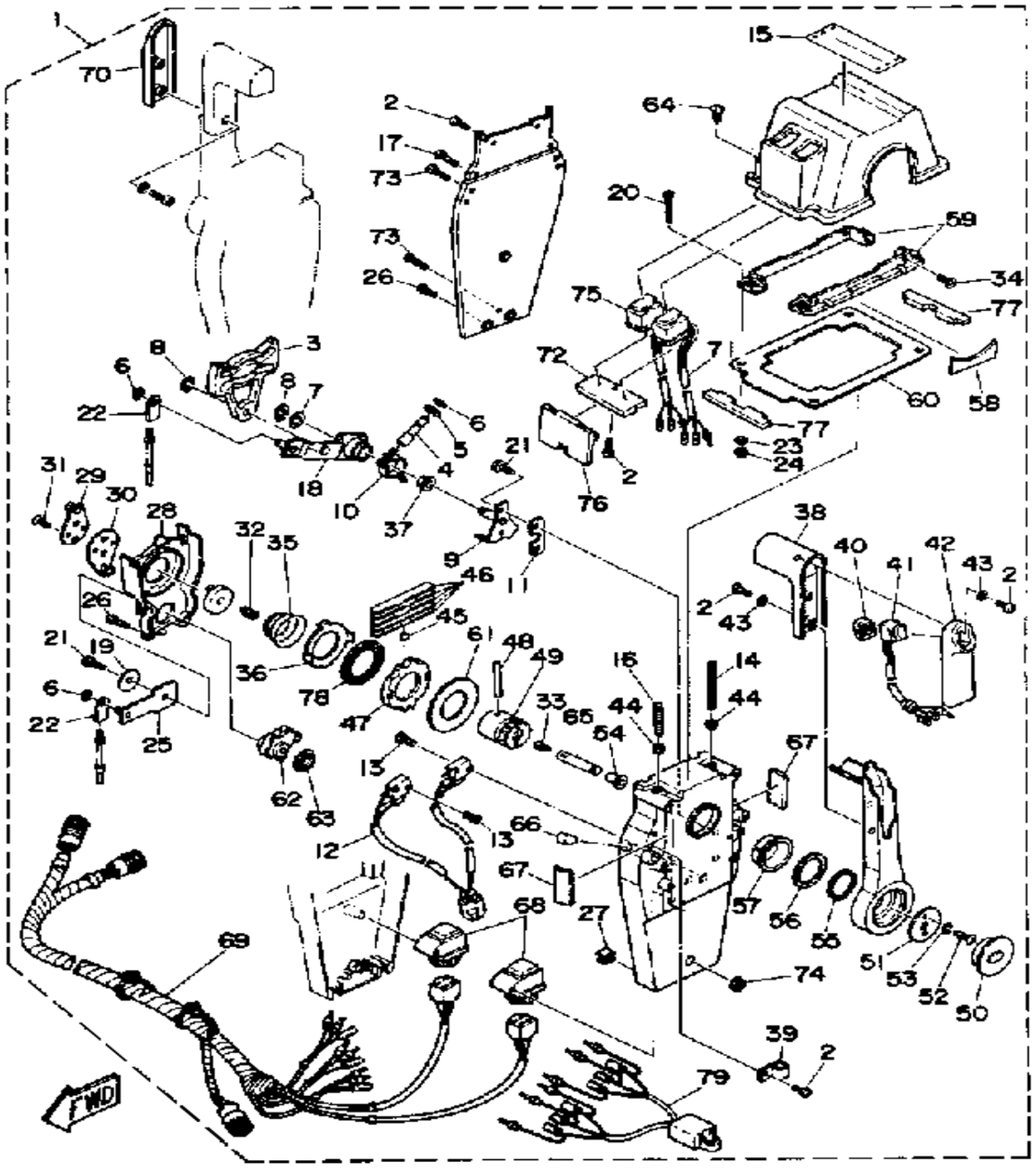
CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL COMPONENT PARTS (704) SIN



Ref. No.	Part Number	Description	Qty	Remarks
57	EL8-48234-00-00	BUSHING 1	1	
58	704-48219-00-00	COVER, LEAD	1	
59	704-48144-00-00	PLATE, STOPPER 2	2	
60	704-48176-00-00	GROMMET	1	
61	703-48192-00-00	WASHER 2	1	
62	EL8-48233-00-00	GEAR 2	1	
63	703-48235-00-00	BUSHING	1	
64	704-48282-00-00	SCREW	4	
65	EL8-48153-10-00	SHAFT, FREE ACCEL.	1	
66	704-48166-00-00	PLUG	1	
67	704-48284-00-00	GROMMET	2	
68	704-82541-10-00	WIRE, LEAD	1	

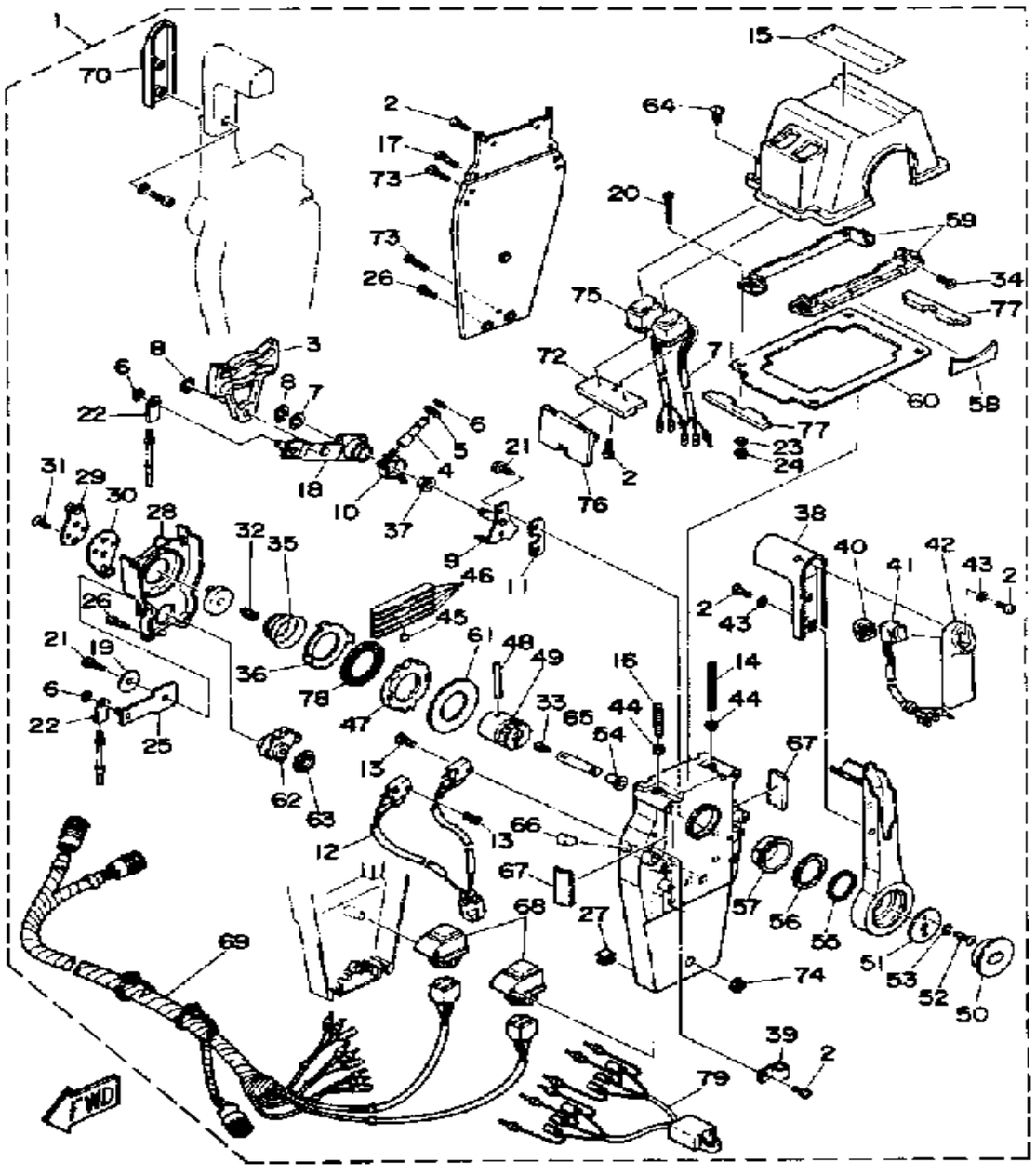
REMOTE CONTROL COMPONENT PARTS (704) DUA



Ref. No.	Part Number	Description	Qty	Remarks
1	704-48207-31-00	REMOTE CONTROL ASSEMBLY	1	TWIN
2	98580-05016-00	SCREW, PAN HEAD	12	
3	EL8-48251-00-00	PLATE, CAM	2	
4	704-48265-00-00	SHAFT, FRICTION	2	
5	701-48246-00-00	SPACER	2	
6	93430-06024-00	CIRCLIP	8	
7	92990-10600-00	WASHER, PLATE	2	
8	EL8-48259-00-00	CIRCLIP 1	4	
9	704-48262-00-00	SHAFT, THROTTLE	2	
10	704-48264-00-00	THROTTLE, FRICTION	2	
11	704-48266-00-00	SPACER	2	
12	6XE-82540-10-00	NEUTRAL SWITCH ASSEMBLY	1	
13	6A5-48129-10-00	SCREW 3	4	
14	¢EL-84828-10-00	SCREW	2	
15	704-48215-10-00	GRAPHIC	1	
16	¢70-44828-10-00	SCREW	2	
17	98580-05525-00	SCREW, PAN HEAD	4	
18	704-48261-00-00	ARM, THROTTLE	2	
19	EL8-48191-00-00	WASHER 1	2	
20	98580-05540-00	SCREW, PAN HEAD	4	
21	97080-06018-00	BOLT	6	
22	703-48345-01-00	CABLE END, REMOTE CONTROL 2	4	
23	704-48287-00-00	WASHER	4	
24	95380-05600-00	NUT	4	
25	EL8-48271-00-00	ARM, SHIFT	2	
26	EL8-48127-00-00	SCREW 1	16	
27	703-48358-00-00	ANCHOR, CABLE	2	

CONTINUED ON NEXT FRAME ➤

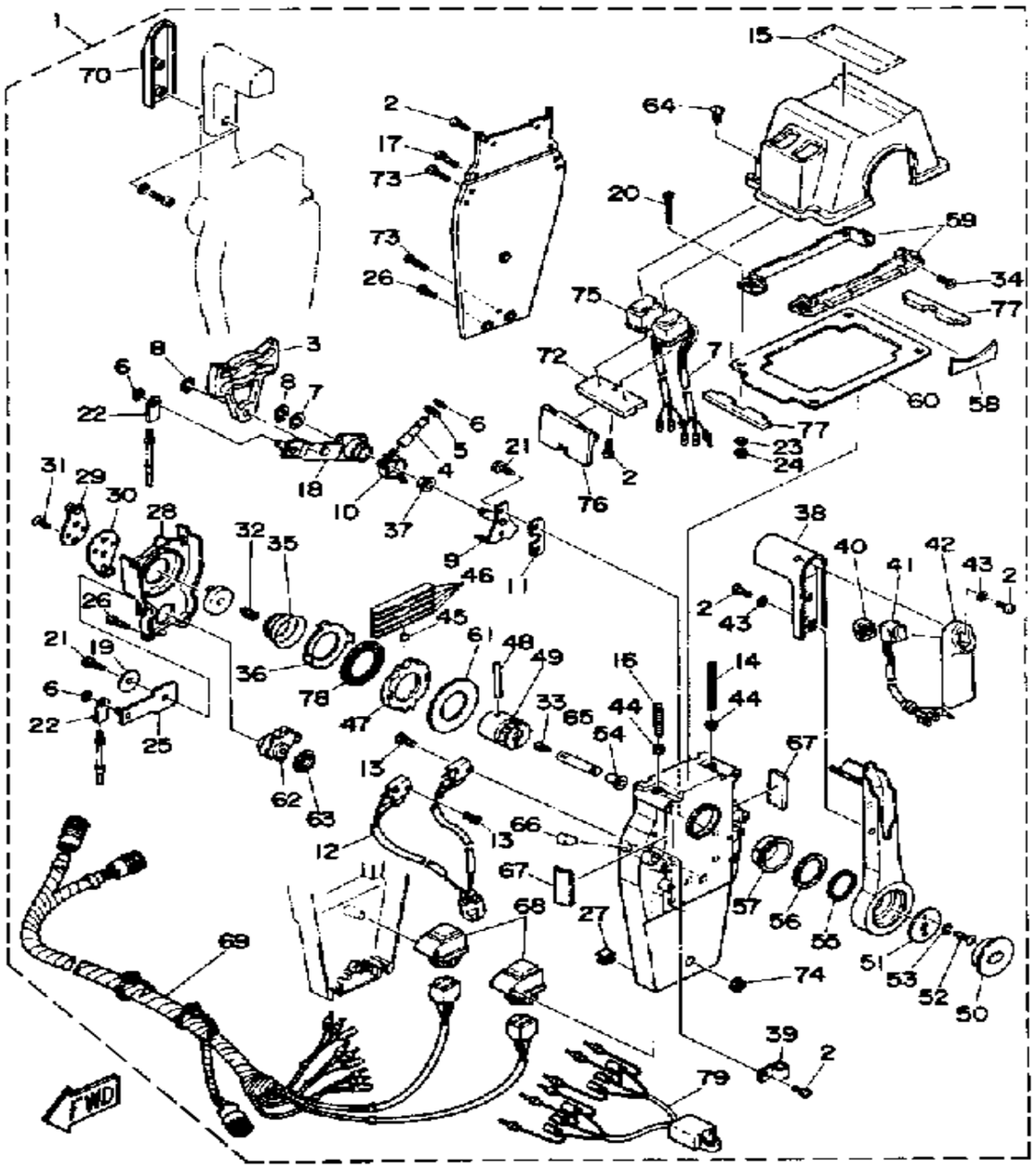
REMOTE CONTROL COMPONENT PARTS (704) DUA



Ref. No.	Part Number	Description	Qty	Remarks
28	EL8-48231-00-00	HOUSING, GEAR	2	
29	EL8-48241-00-00	ARM, DRIVE	2	
30	EL8-48254-00-00	STOPPER, THROTTLE ADJUSTING	2	
31	98780-06020-00	SCREW, FLAT HEAD	4	
32	EL8-48158-00-00	SPRING 1	2	
33	98580-04006-00	SCREW, PAN HEAD	2	
34	98780-05018-00	SCREW, FLAT HEAD	4	
35	EL8-48244-00-00	SPRING, FREE ACCEL.	2	
36	EL8-48245-00-00	PLATE, LOCK	2	
37	703-48263-00-00	BUSHING	2	
38	704-48222-00-00	GRIP, CONTROL LEVER	2	
39	704-82594-00-00	CLAMP	2	
40	704-48228-00-00	HOLDER, SWITCH	1	
41	704-82563-G0-00	TRIM & TILT SWITCH ASSY	1	
42	704-48229-00-00	GRIP, CONTROL LEVER	1	
43	92990-05300-00	WASHER, INTERNAL TOOTH	6	
44	95380-06600-00	NUT, HEXAGON	4	
45	701-48248-00-00	ROLLER, FREE ACCEL.	2	
46	703-48238-00-00	SPRING, DETENT	10	
47	EL8-48232-00-00	GEAR 1	2	
48	EL8-48164-00-00	PIN 2	2	
49	704-48242-00-00	SHAFT, DRIVE	2	
50	704-48225-00-00	COVER	2	
51	704-48192-00-00	WASHER 2	2	
52	97890-06018-00	SCREW, PAN HEAD	4	
53	92990-06300-00	WASHER, INTERNAL TOOTH	4	
54	702-48263-00-00	BUSHING	2	
55	EL8-48279-00-00	CIRCLIP 2	2	

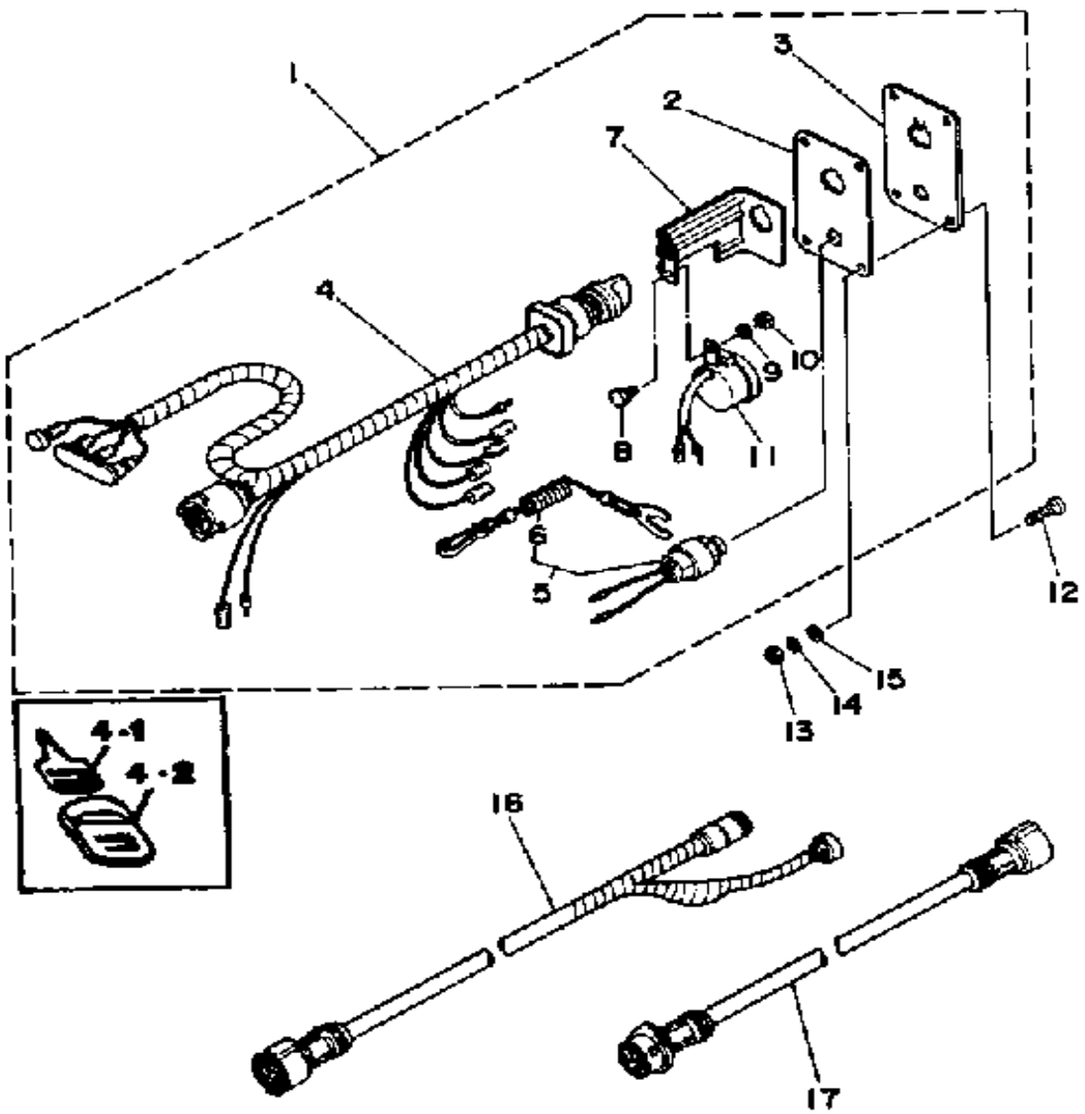
CONTINUED ON NEXT FRAME ➤

REMOTE CONTROL COMPONENT PARTS (704) DUA



Ref. No.	Part Number	Description	Qty	Remarks
56	704-48193-00-00	WASHER 3	2	
57	EL8-48234-00-00	BUSHING 1	2	
58	704-48219-00-00	COVER, LEAD	2	
59	704-48144-00-00	PLATE, STOPPER 2	2	
60	704-48176-10-00	GROMMET	1	
61	703-48192-00-00	WASHER 2	2	
62	EL8-48233-00-00	GEAR 2	2	
63	703-48235-00-00	BUSHING	2	
64	704-48282-00-00	SCREW	4	
65	EL8-48153-10-00	SHAFT, FREE ACCEL.	2	
66	704-48166-00-00	PLUG	2	
67	704-48284-00-00	GROMMET	4	
68	704-81950-00-00	RELAY ASSY	2	
69	704-82590-10-00	WIRE HARNESS ASSY	1	
70	704-48229-10-00	GRIP, CONTROL LEVER	1	
71	704-82563-E0-00	TRIM & TILT SWITCH ASSY	1	
72	704-48228-10-00	HOLDER, SWITCH	1	
73	98580-05555-00	SCREW, PAN HEAD	3	
74	704-48156-00-00	NUT 1	1	
75	704-82563-F0-00	TRIM & TILT SWITCH ASSY	1	
76	704-48285-00-00	GROMMET 2	1	
77	704-48286-00-00	GROMMET 3	2	
78	704-48178-00-00	PLATE, SHIFT	2	
79	704-87107-00-00	CONDENSER ASSEMBLY	1	

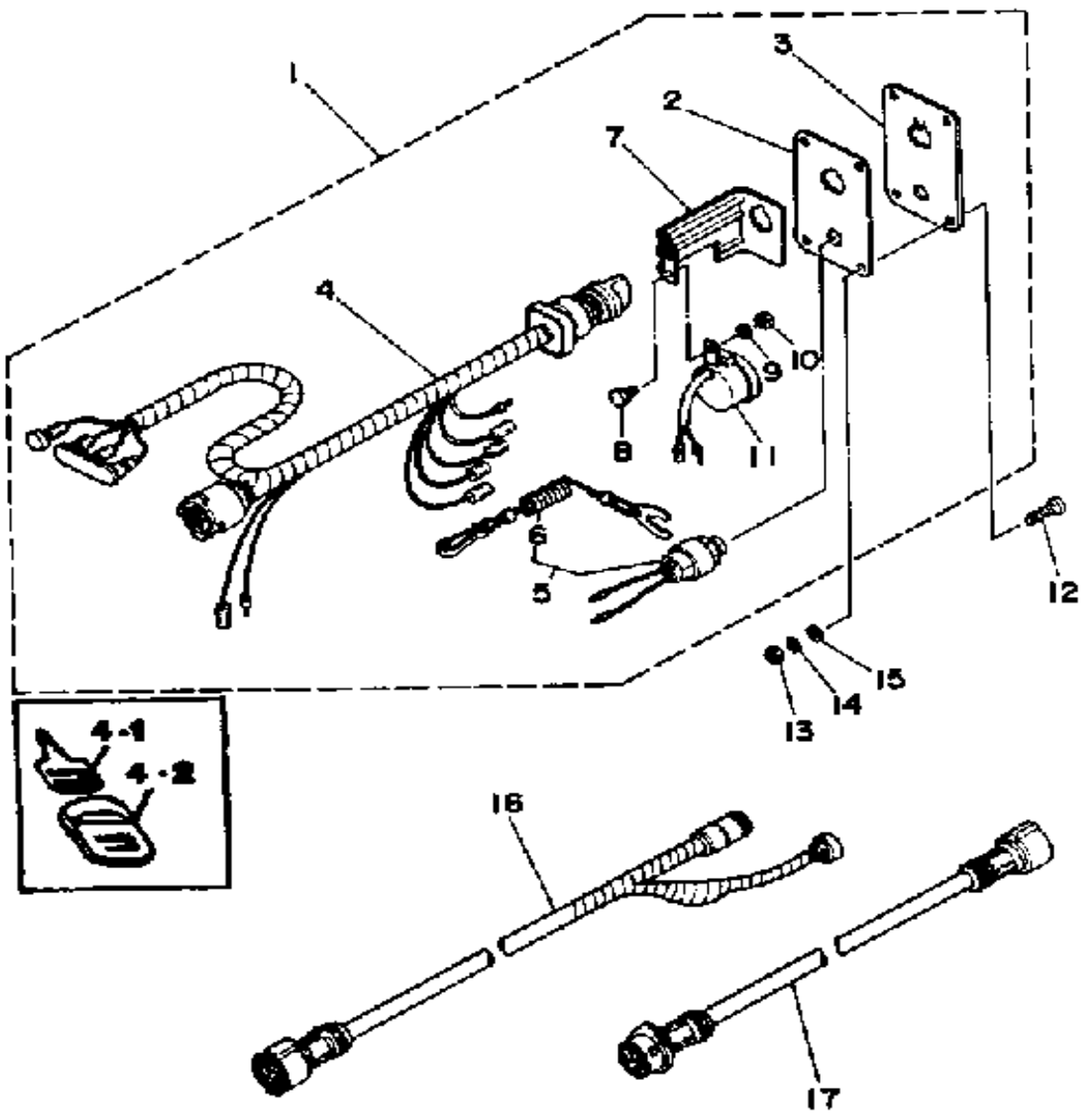
OPTIONAL PARTS SWITCH PANEL - RIGGING ACCES



Ref. No.	Part Number	Description	Qty	Remarks
1	6R5-82570-01-00	PANEL, SWITCH ASSEMBLY .	1	
	90890-55820-00	O/M KEY 4 1	1	U.R.
	90890-55821-00	O/M KEY 4 2	1	U.R.
	90890-55822-00	O/M KEY 4 3	1	U.R.
	90890-55823-00	O/M KEY 4 4	1	U.R.
	90890-55824-00	O/M KEY 4 5	1	U.R.
	90890-55825-00	O/M KEY 4 6	1	U.R.
	90890-55826-00	O/M KEY 4 7	1	U.R.
	90890-55827-00	O/M KEY 4 8	1	U.R.
	90890-55828-00	O/M KEY 4 9	1	U.R.
	90890-55829-00	O/M KEY 4 0	1	U.R.
	90890-55830-00	O/M KEY 4 1	1	U.R.
	90890-55831-00	O/M KEY 4 2	1	U.R.
	90890-55832-00	O/M KEY 4 3	1	U.R.
	90890-55833-00	O/M KEY 4 4	1	U.R.
	90890-55834-00	O/M KEY 4 5	1	U.R.
	90890-55835-00	O/M KEY 4 6	1	U.R.
	90890-55836-00	O/M KEY 4 7	1	U.R.
	90890-55839-00	O/M KEY 4 0	1	U.R.
	90890-55957-00	KEY (111)	1	U.R.
	90890-55958-00	KEY (112)	1	U.R.
	90890-55959-00	KEY (113)	1	U.R.
	90890-55960-00	KEY (121)	1	U.R.
	90890-55961-00	KEY (122)	1	U.R.
	90890-55962-00	KEY (123)	1	U.R.
2	676-82577-00-00	CAP, KEY	1	
	6R5-82588-00-00	PLATE	1	
3	6R5-82571-00-00	PANEL, SWITCH	1	
4	704-82510-02-00	MAIN SWITCH ASSEMBLY ...	1	

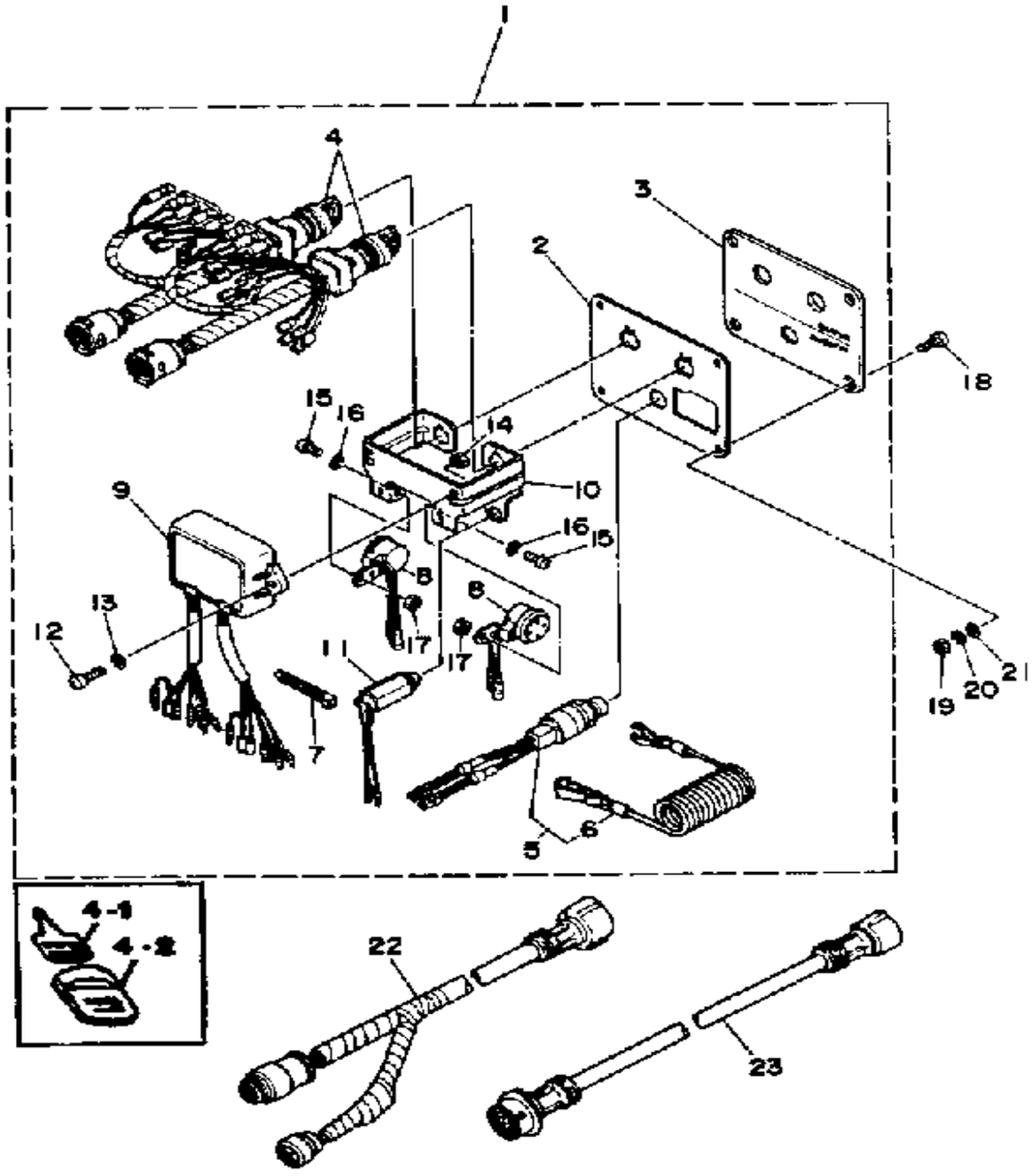
CONTINUED ON NEXT FRAME ➤

OPTIONAL PARTS SWITCH PANEL - RIGGING ACCES



Ref. No.	Part Number	Description	Qty	Remarks
5	688-82575-01-00	ENGINE STOP SWITCH ASSY .	1	
6	682-82556-00-00	STOPPER	1	
7	6R5-82581-00-00	STAY, CORD CLAMP	1	
8	97080-05012-00	BOLT	1	
9	92990-05100-00	WASHER, SPRING	1	
10	95303-05700-00	NUT	1	
11	6R5-83383-00-00	BUZZER	1	
12	90149-05M05-00	SCREW	4	
13	95380-05600-00	NUT	4	
14	92990-05100-00	WASHER, SPRING	4	
15	92990-05600-00	WASHER, PLATE	4	
16	6K1-8258A-40-00	EXTENSION, WIRE HARNESS .	1	
17	688-8258A-10-00	EXTENSION, WIRE HARNESS .	1	URL:2M (10P)
	688-8258A-30-00	EXTENSION, WIRE HARNESS .	1	URL:3M (10P)

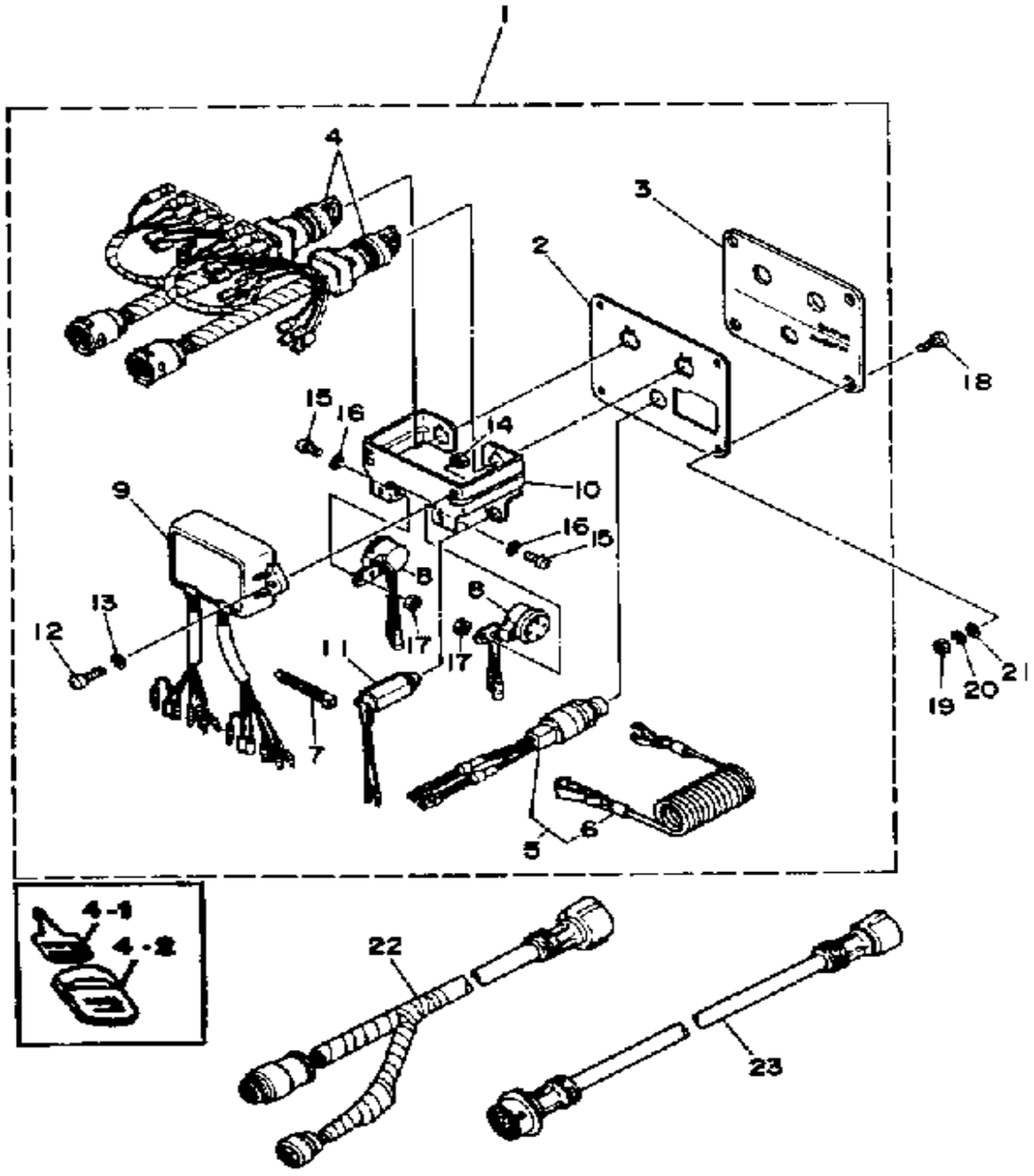
OPTIONAL PARTS SWITCH PANEL - RIGGING ACCES



Ref. No.	Part Number	Description	Qty	Remarks
1	61B-82570-00-00	PANEL SWITCH ASSEMBLY ..	1	
2	61B-82571-00-00	PANEL, SWITCH	1	
3	61B-82588-00-00	PLATE	1	
4	61B-82510-00-00	MAIN SWITCH ASSY	2	
	676-82577-00-00	CAP, KEY	1	
	90890-55820-00	O/M KEY 4 1	1	U.R.
	90890-55821-00	O/M KEY 4 2	1	U.R.
	90890-55822-00	O/M KEY 4 3	1	U.R.
	90890-55823-00	O/M KEY 4 4	1	U.R.
	90890-55824-00	O/M KEY 4 5	1	U.R.
	90890-55825-00	O/M KEY 4 6	1	U.R.
	90890-55826-00	O/M KEY 4 7	1	U.R.
	90890-55827-00	O/M KEY 4 8	1	U.R.
	90890-55828-00	O/M KEY 4 9	1	U.R.
	90890-55829-00	O/M KEY 4 0	1	U.R.
	90890-55830-00	O/M KEY 4 1	1	U.R.
	90890-55831-00	O/M KEY 4 2	1	U.R.
	90890-55832-00	O/M KEY 4 3	1	U.R.
	90890-55833-00	O/M KEY 4 4	1	U.R.
	90890-55834-00	O/M KEY 4 5	1	U.R.
	90890-55835-00	O/M KEY 4 6	1	U.R.
	90890-55836-00	O/M KEY 4 7	1	U.R.
	90890-55839-00	O/M KEY 4 0	1	U.R.
	90890-55957-00	KEY (111)	1	U.R.
	90890-55958-00	KEY (112)	1	U.R.
	90890-55959-00	KEY (113)	1	U.R.
	90890-55960-00	KEY (121)	1	U.R.
	90890-55961-00	KEY (122)	1	U.R.
	90890-55962-00	KEY (123)	1	U.R.

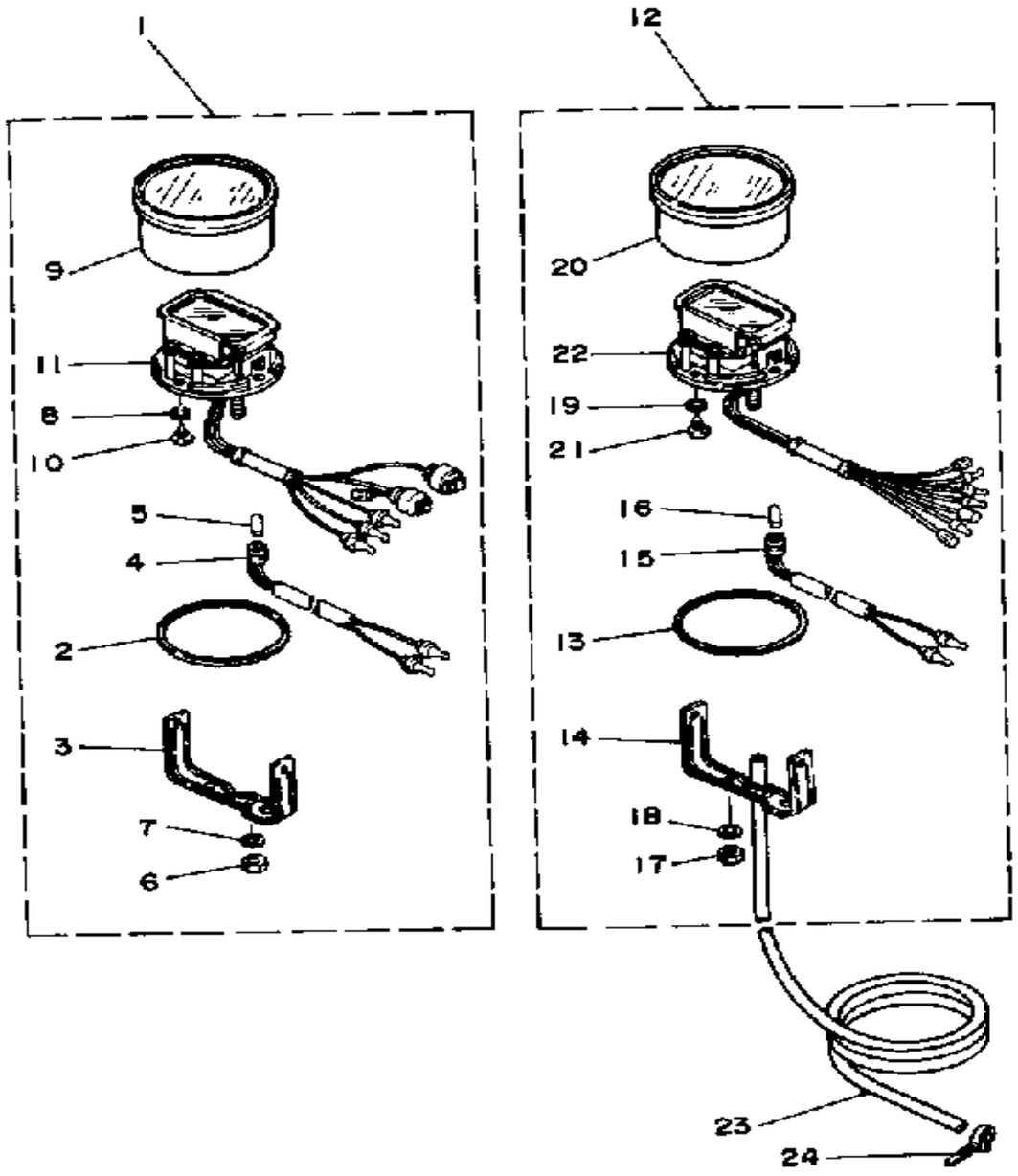
CONTINUED ON NEXT FRAME ➤

OPTIONAL PARTS SWITCH PANEL - RIGGING ACCES



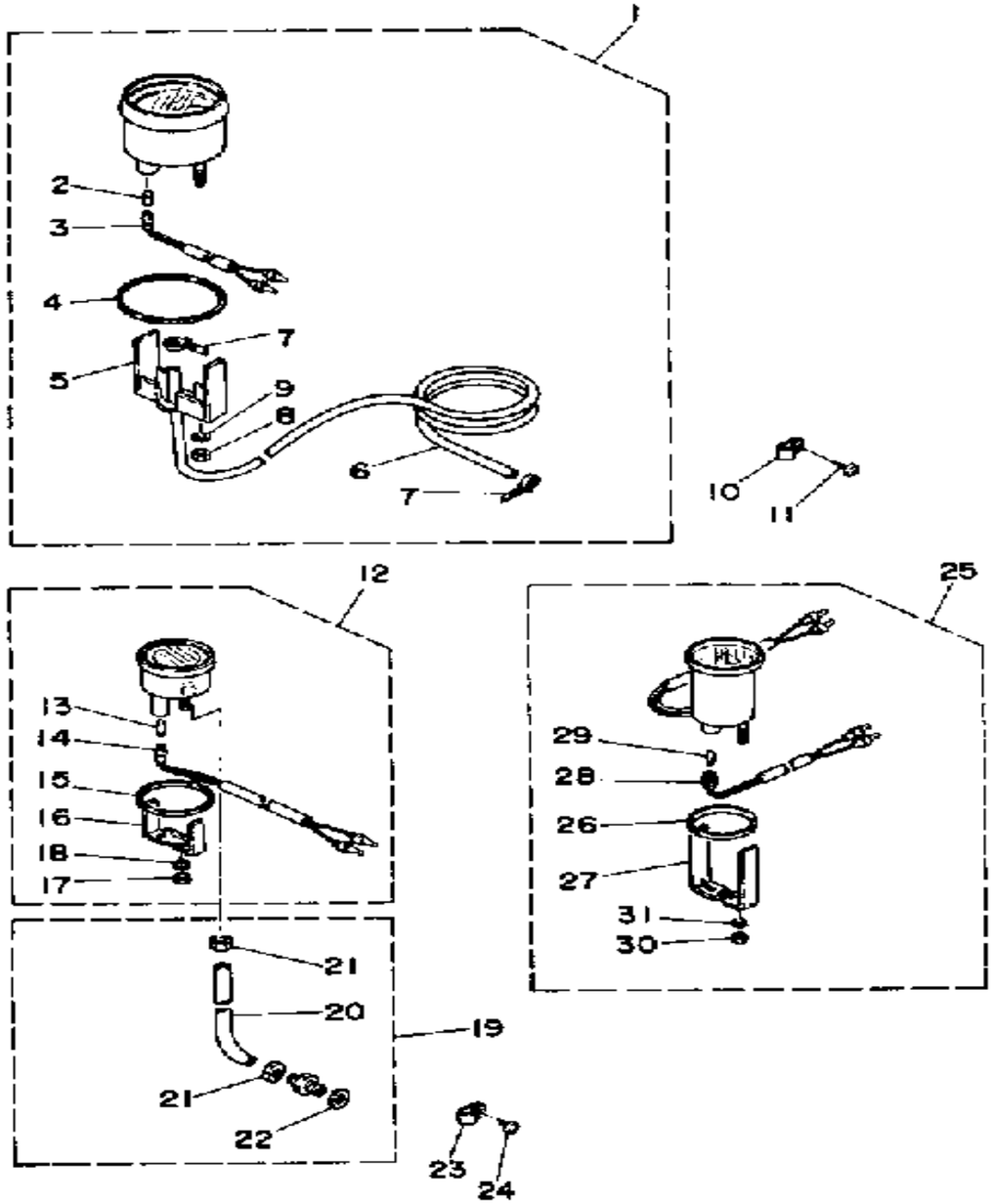
Ref. No.	Part Number	Description	Qty	Remarks
5	6K1-82575-00-00	ENGINE STOP SWITCH ASSY .	1	
6	682-82556-00-00	STOPPER	1	
7	704-82581-00-00	STAY, CORD CLAMP	2	
8	6R5-83383-00-00	BUZZER	2	
9	61B-85830-00-00	CONTROL UNIT ASSY	1	
10	61B-83614-00-00	BRACKET	1	
11	61B-84301-00-00	PILOT LIGHT ASSEMBLY 1 . . .	1	
12	98580-06020-00	SCREW, PAN HEAD	2	
13	92995-06100-00	WASHER, SPRING	2	
14	95380-06600-00	NUT, HEXAGON	2	
15	98580-05010-00	SCREW, PAN HEAD	2	
16	92990-05100-00	WASHER, SPRING	2	
17	95380-05600-00	NUT	2	
18	90149-05M05-00	SCREW	4	
19	95380-05600-00	NUT	4	
20	92990-05100-00	WASHER, SPRING	4	
21	92990-05600-00	WASHER, PLATE	4	
22	61B-8258A-00-00	WIRE HRS 9.5M/31FTWIRE HARNESS	1	
23	688-8258A-10-00	EXTENSION, WIRE HARNESS .	1	URL:2M (10P)
	688-8258A-30-00	EXTENSION, WIRE HARNESS .	1	URL:3M (10P)

OPTIONAL PARTS GAUGES & COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
1	6Y5-83500-03-00	LCD TACH-TRIM-OIL	1	
2	6Y5-8353J-00-00	GASKET, UPPER	1	
3	6Y5-8355X-01-00	BRACKET METER 1	1	
4	6Y5-83586-00-00	SOCKET ASSEMBLY	1	
5	10L-83517-00-00	BULB	1	
6	95301-04600-00	NUT	2	
7	92901-04100-00	WASHER, SPRING	2	
8	6Y5-83589-00-00	GASKET	1	
9	6Y5-8350A-00-00	LCD METER ASSEMBLY	1	
10	90164-03016-00	SCREW, TAPPING	2	
11	6Y5-8357J-01-00	DISPLAY UNIT	1	
12	6Y5-83500-A0-00	SPEEDOMETER ASSEMBLY.	1	
13	6Y5-8353J-00-00	GASKET, UPPER	1	
14	6Y5-8355X-M0-00	BRACKET METER 1	1	
15	6Y5-83586-00-00	SOCKET ASSEMBLY	1	
16	10L-83517-00-00	BULB	1	
17	95301-04600-00	NUT	2	
18	92901-04100-00	WASHER, SPRING	2	
19	6Y5-83589-00-00	GASKET	1	
20	6Y5-8350A-M0-00	METER ASSEMBLY.	1	
21	90164-03016-00	SCREW, TAPPING	2	
22	6Y5-8357J-M0-00	DISPLAY UNIT	1	
23	6Y5-83557-00-00	TUBE (6M)	1	
24	90465-11M10-00	CLAMP	2	

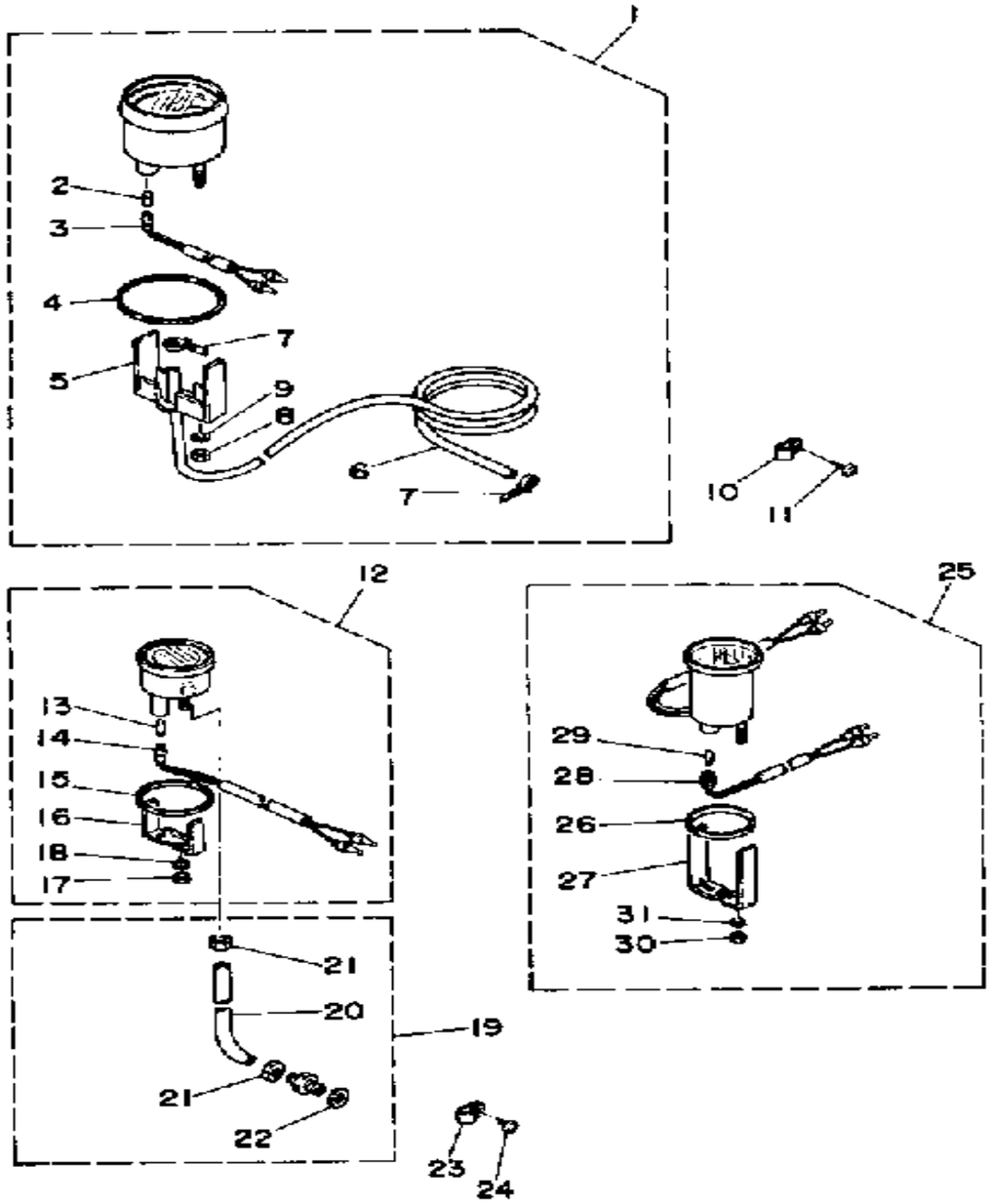
OPTIONAL PARTS GAUGES & COMPONENT PARTS



Ref. No.	Part Number	Description	Qty	Remarks
1	6Y5-83510-00-00	SPEEDOMETER (0-75M)	1	
2	688-83516-00-00	BULB (12V-1.7W, T10)	1	
3	688-83536-00-00	SOCKET, METER	1	
4	6Y5-83523-00-00	DAMPER	1	
5	6Y5-83514-00-00	PLATE, FITTING	1	
6	688-83557-00-00	TUBE	1	
7	90465-11M10-00	CLAMP	2	
8	95380-05600-00	NUT	2	
9	92990-05100-00	WASHER, SPRING	2	
10	90601-31402-00	CLIP, NYLON 4	5	
11	97780-40116-00	SCREW, TAPPING	5	
12	6Y5-83660-10-00	WATER PRESSURE METER ASSEMBLY (6Y5-83660-00-00)	1	
13	6Y5-83518-00-00	BULB (12V-1.7W, T6.5)	1	
14	6Y5-83536-00-00	SOCKET, METER	1	
15	688-83664-00-00	DAMPER	1	
16	688-83665-00-00	PLATE, FITTING	1	
17	95380-05600-00	NUT	2	
18	92990-05100-00	WASHER, SPRING	2	
19	688-83667-00-00	SENDER	1	
20	688-83666-00-00	TUBE	1	
21	663-83668-00-00	NUT, NIPPLE	2	
22	90430-14115-00	GASKET	1	
23	90601-31402-00	CLIP, NYLON 4	5	
24	97780-40116-00	SCREW, TAPPING	5	
25	6Y5-83504-01-00	HOUR METER ASSEMBLY	1	
26	688-83664-00-00	DAMPER	1	
27	6Y5-83577-00-00	PLATE, FITTING	1	
28	6Y5-83536-00-00	SOCKET, METER	1	

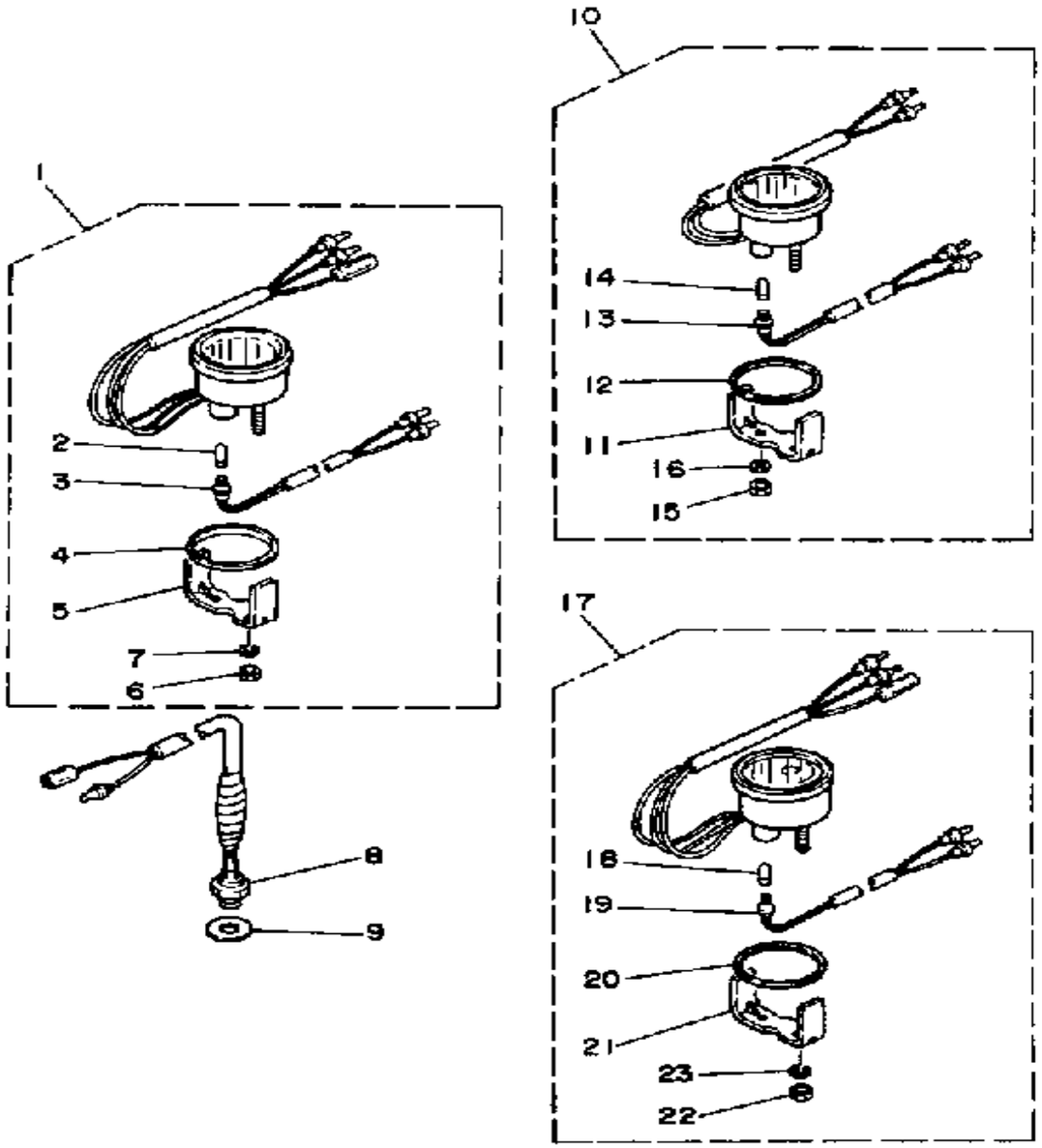
CONTINUED ON NEXT FRAME ➤

OPTIONAL PARTS GAUGES & COMPONENT PARTS



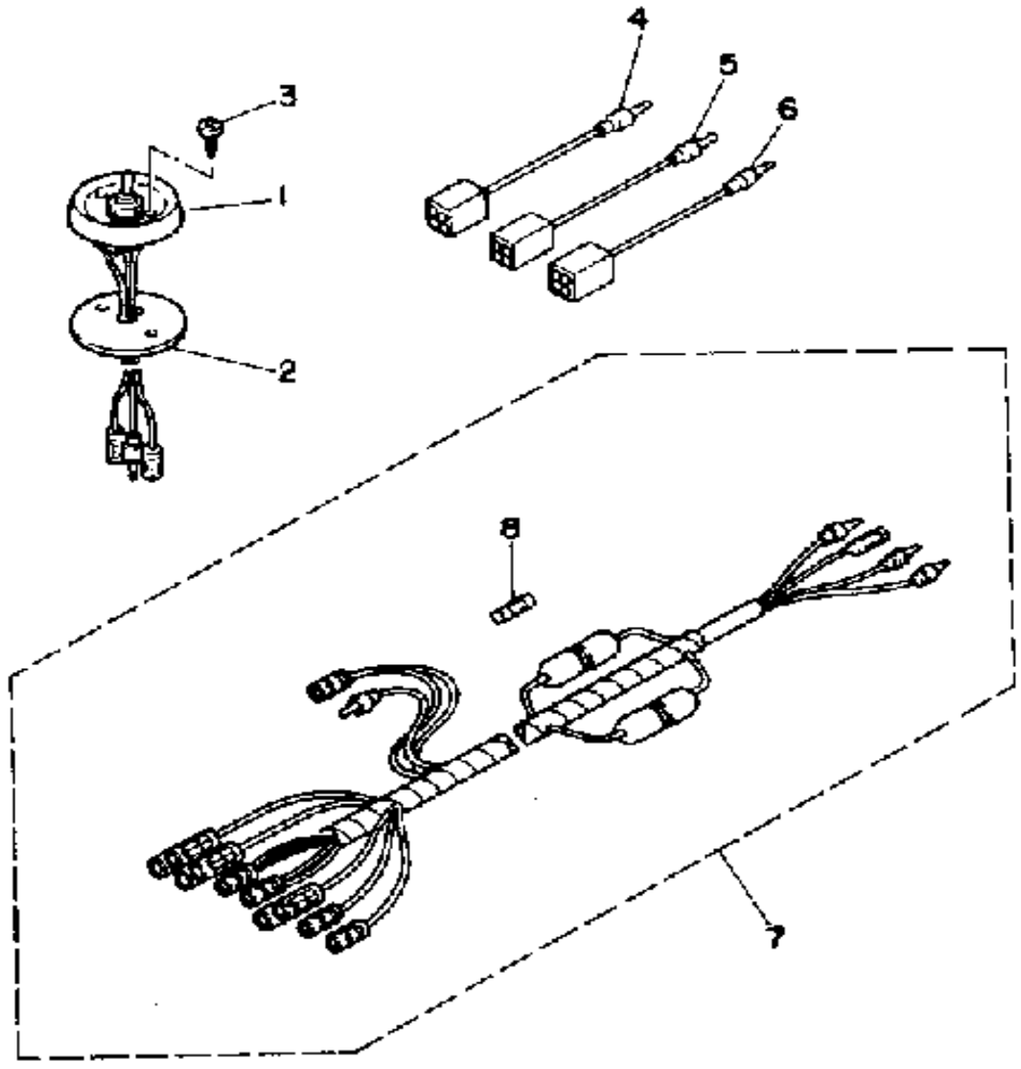
Ref. No.	Part Number	Description	Qty	Remarks
29	6Y5-83518-00-00	BULB (12V-1.7W, T6.5)	1	
30	95303-04600-00	NUT	2	
31	92901-04100-00	WASHER, SPRING	2	

OPTIONAL PARTS GAUGES & COMPONENT PARTS

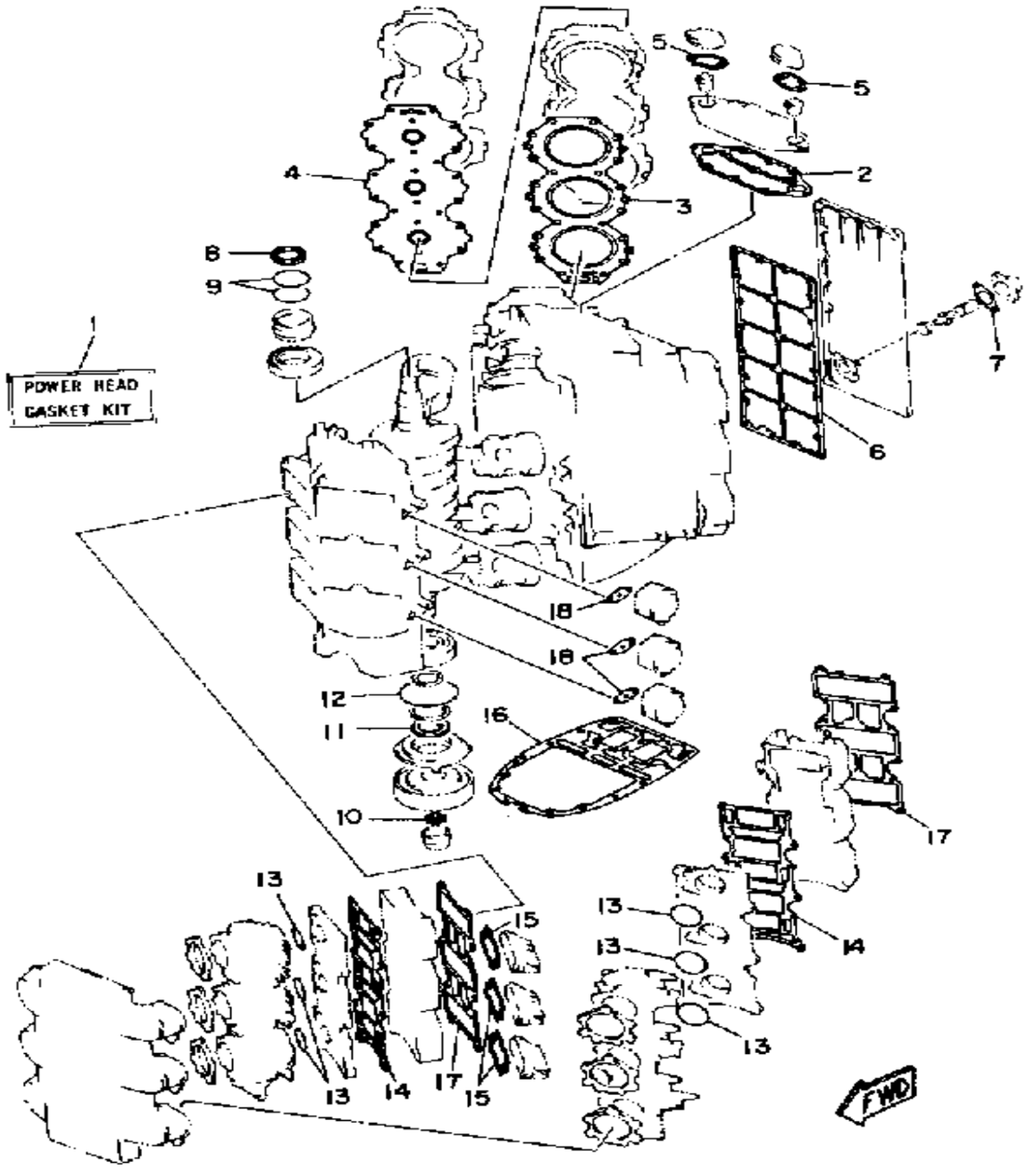


Ref. No.	Part Number	Description	Qty	Remarks
1	6Y5-83590-00-00	WATER TEMPERATURE ASSEMBLY	1	
2	6Y5-83518-00-00	BULB (12V-1.7W, T6.5)	1	
3	6Y5-83536-00-00	SOCKET, METER	1	
4	688-83664-00-00	DAMPER	1	
5	6Y5-83544-00-00	PLATE, FITTING	1	
6	95303-04600-00	NUT	2	
7	92901-04100-00	WASHER, SPRING	2	
8	688-83591-00-00	THERMO UNIT	1	
9	90430-14115-00	GASKET	1	
10	6Y5-83503-00-00	VOLTMETER ASSEMBLY	1	
11	6Y5-83544-00-00	PLATE, FITTING	1	
12	688-83664-00-00	DAMPER	1	
13	6Y5-83536-00-00	SOCKET, METER	1	
14	6Y5-83518-00-00	BULB (12V-1.7W, T6.5)	1	
15	95303-04600-00	NUT	2	
16	92901-04100-00	WASHER, SPRING	2	
17	6Y5-85750-10-00	FUEL METER ASSEMBLY	1	
18	6Y5-83518-00-00	BULB (12V-1.7W, T6.5)	1	
19	6Y5-83536-00-00	SOCKET, METER	1	
20	688-83664-00-00	DAMPER	1	
21	6Y5-83544-00-00	PLATE, FITTING	1	
22	95303-04600-00	NUT	2	
23	92901-04100-00	WASHER, SPRING	2	

OPTIONAL PARTS LEAD WIRES - ACCESSORIE

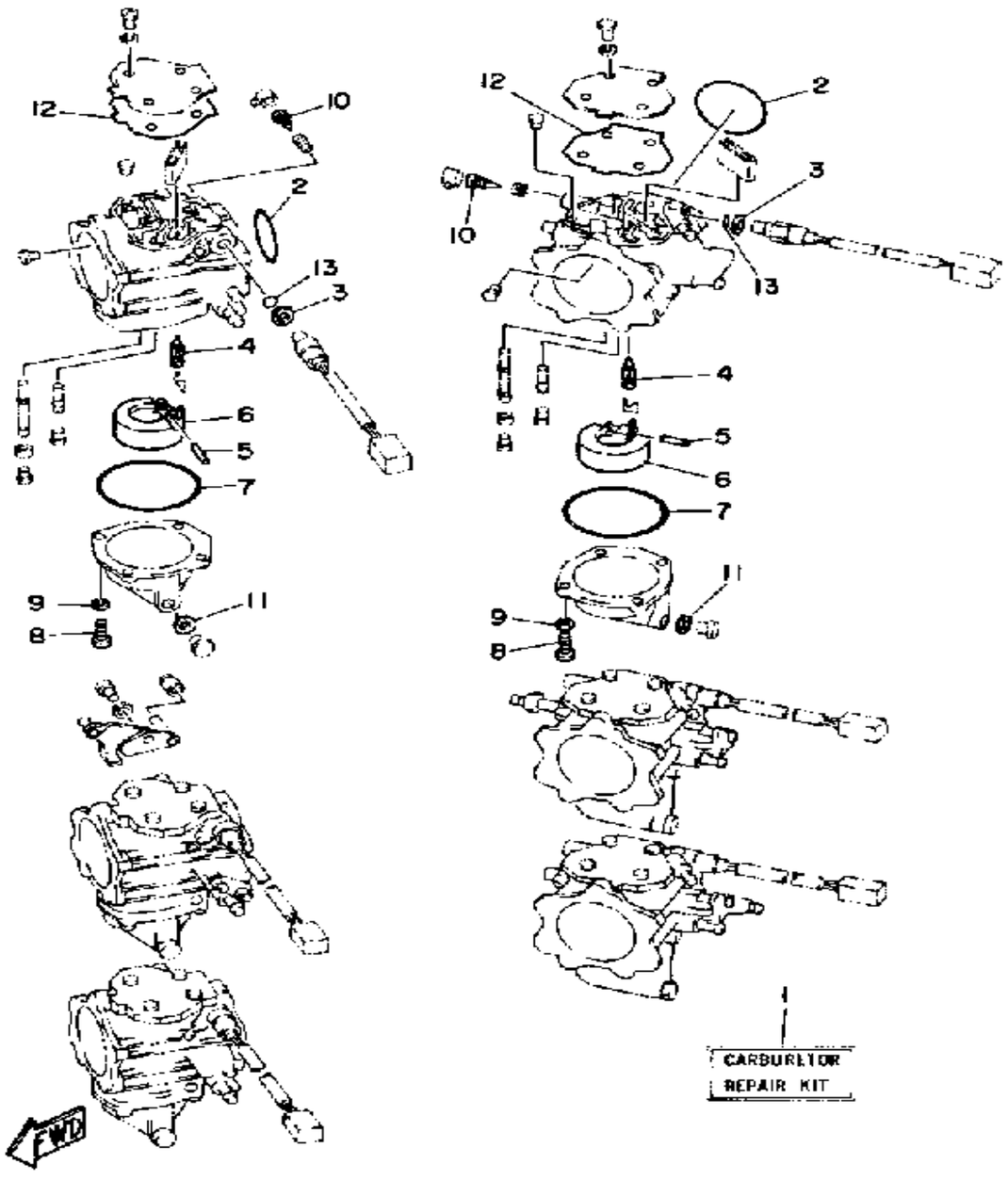


Ref. No.	Part Number	Description	Qty	Remarks
1	688-82563-10-00	TRIM & TILT SWITCH ASSEMBLY	1	
2	688-82388-00-00	PLATE	1	
3	97780-40116-00	SCREW, TAPPING	2	
4	6Y5-82149-00-00	WIRE, LEAD (BLUE)	1	UR
5	6Y5-82117-00-00	WIRE, LEAD (BLACK)	1	UR
6	6Y5-82521-00-00	WIRE, LEAD (YELLOW)	1	UR
7	6Y5-83553-00-00	WIRE, LEAD	1	
8	1E6-82151-00-00	FUSE (10A)	1	



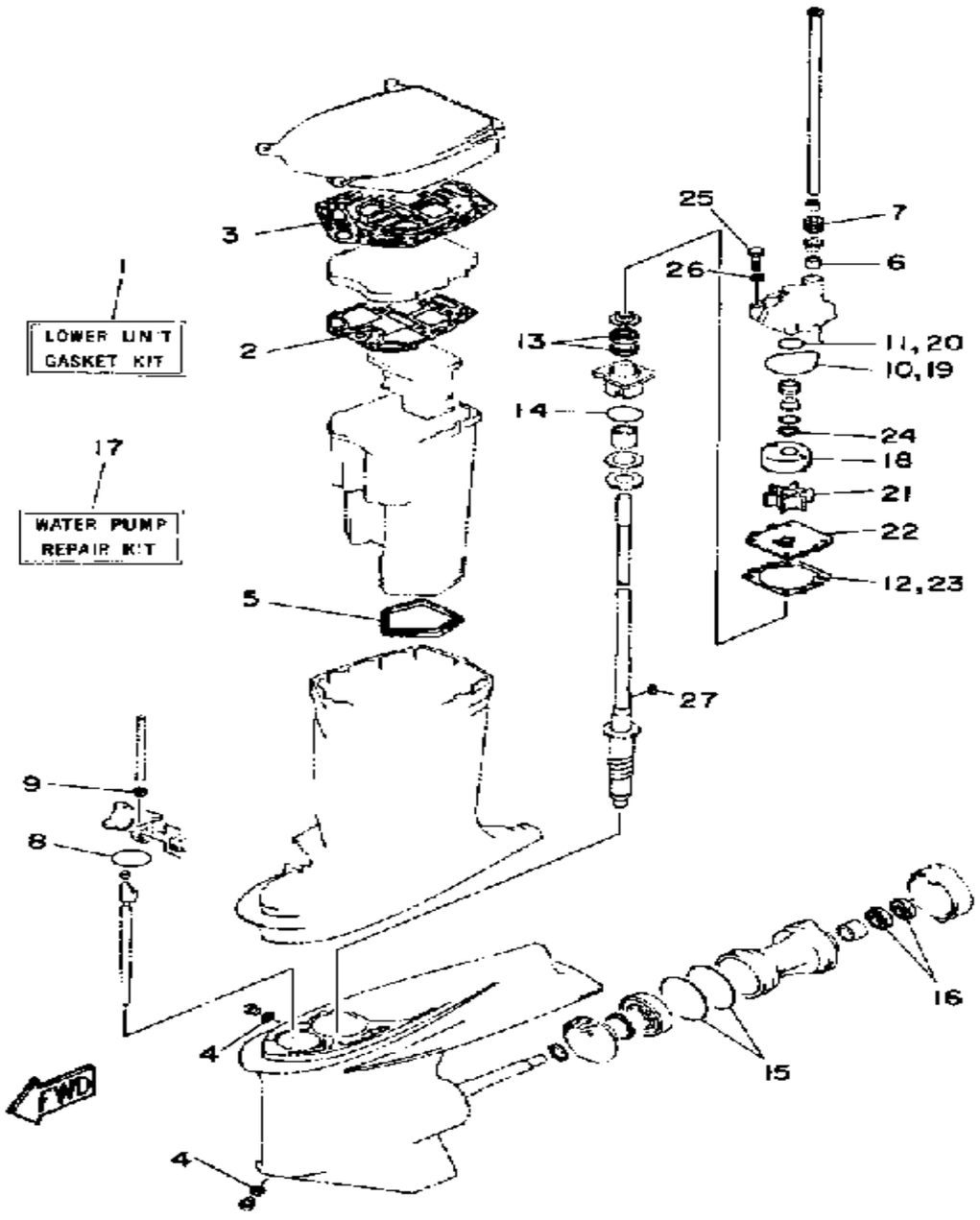
REPAIR KIT 1

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-W0001-01-00	POWER HEAD GASKET KIT ..	1	
2	61A-11381-00-00	GASKET 1	1	
3	61A-11181-A0-00	GASKET, CYLINDER HEAD 1 .	2	
4	61A-11193-00-00	GASKET, HD.COVER 1COVER 1	2	
5	6J8-12414-A0-00	GASKET, COVER	2	
6	61A-41112-00-00	GASKET EXHAUSTINNER COVER	2	
7	6G5-11382-A1-00	GASKET 2	1	
8	93102-40M38-00	OIL SEAL	1	
9	93210-54M54-00	O-RING	2	
10	93104-22M07-00	OIL SEAL	1	
11	93102-40M36-00	OIL SEAL	1	
12	93210-81MA6-00	O-RING	1	
13	93210-50MA8-00	O-RING	6	
14	61A-13645-00-00	GASKET, MANIFOLD 1	2	
15	61A-13621-00-00	GASKET, VALVE SEAT	6	
16	61A-45113-A0-00	GASKET, UPPER CASING	1	
17	61A-13646-00-00	GASKET, MANIFOLD 2	2	
18	650-24431-A0-00	GASKET, FUEL PUMP 1	3	



REPAIR KIT 2

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-W0093-00-00	CARB.REPAIR KIT	1	
2	93210-50MA8-00	O-RING	6	
3	61A-14198-00-00	GASKET	6	
4	6E5-14546-00-00	VALVE, NEEDLE	6	
5	61A-14386-00-00	PIN, FLOAT	6	
6	61A-14385-00-00	FLOAT	6	
7	61A-14384-00-00	GASKET, FLOAT CHAMBER	6	
8	98580-05016-00	SCREW, PAN HEAD	24	
9	92990-05100-00	WASHER, SPRING	24	
10	6E5-14323-03-00	SCREW, AIR ADJUSTING	6	
11	61A-14995-00-00	GASKET	6	
12	61A-14959-00-00	GASKET	6	
13	61A-14561-00-00	O-RING	6	



REPAIR KIT 3

Ref. No.	Part Number	Description	Qty	Remarks
1	61A-W0001-21-00	LOWER UNIT GASKET KIT	1	
2	61A-41134-00-00	GASKET, EXH.MANI.2 MANIFOLD	1	
3	61A-45114-00-00	GASKET, UPPER CASNG CASING	1	
4	90430-08020-00	GASKET	2	
5	61A-45123-00-00	GASKET, MUFFLER	1	
6	6E5-44365-00-00	DAMPER, WATER SEAL	1	
7	6E5-44366-00-00	DAMPER, WATER SEAL	1	
8	93210-65752-00	O-RING	1	
9	93106-09014-00	OIL SEAL	1	
10	93210-86M38-00	O-RING	1	
11	93210-37M67-00	O-RING	1	
12	6E5-44315-00-00	GASKET, WATER PUMP	1	
13	93101-28M16-00	OIL SEAL	2	
14	93210-54534-00	O-RING	1	
15	93211-04384-00	O-RING	2	
16	93101-30M17-00	OIL SEAL	2	
17	61A-W0078-01-00	WATER PUMP REPAIR KIT	1	
18	61A-44322-00-00	INSERT, CARTRIDGE	1	
19	93210-86M38-00	O-RING	1	
20	93210-37M67-00	O-RING	1	
21	6E5-44352-00-00	IMPELLER	1	
22	6G5-44323-00-00	OUTER PLATE, CARTRIDGE	1	
23	6E5-44315-00-00	GASKET, WATER PUMP	1	
24	93606-12019-00	PIN, DOWEL	1	
25	97395-08045-00	BOLT	4	
26	90209-08M02-00	WASHER	4	
27	90280-04M05-00	KEY, WOODRUFF	1	